

P1MKxxx

Retro-Reflex Sensors for Transparent Objects
High-End with Teach-in



Operating Instructions

Table of Contents

- 1. General.....3**
 - 1.1 Information Concerning these Instructions3
 - 1.2 Explanations of Symbols3
 - 1.3 Limitation of Liability4
 - 1.4 Copyrights.....4
- 2. For Your Safety5**
 - 2.1 Use for Intended Purpose.....5
 - 2.2 Use for Other than the Intended Purpose.....5
 - 2.3 Personnel Qualifications6
 - 2.4 Modification of Products6
 - 2.5 General Safety Precautions.....6
 - 2.6 Approvals and protection class.....6
- 3. Technical Data.....7**
 - 3.1 Technical Data.....7
 - 3.1.1 Spot diameter8
 - 3.1.2 Smallest detectable part.....8
 - 3.1.3 Switching distance8
 - 3.2 Complementary Products9
 - 3.3 Layout.....9
 - 3.4 Control Panel.....10
 - 3.5 Scope of Delivery.....10
- 4. Transport and Storage.....10**
 - 4.1 Transport10
 - 4.2 Storage10
- 5. Installation and Electrical Connection.....11**
 - 5.1 Installation.....11
 - 5.2 Electrical Connection11
 - 5.3 Diagnostics12
- 6. Settings.....14**
- 7. Functions Overview.....15**
 - 7.1 Teach-In Mode.....15
 - 7.1.1 Minimal Teach-In (default setting).....15
 - 7.1.2 Normal Teach-In15
 - 7.2 Dynamic readjustment15
 - 7.3 Pin Function, E/AO216
 - 7.3.1 Input External Teach-In.....16
 - 7.3.2 Error Output16
 - 7.4 Additional functions and settings via IO-Link:17
- 8. IO-Link.....17**
- 9. NFC.....17**
- 10. Maintenance Instructions.....18**
- 11. Proper Disposal.....18**
- 12. Appendix.....19**
 - 12.1 List of Abbreviations19
 - 12.2 Change Index, Operating Instructions19
 - 12.3 Declarations of Conformity19

1. General

1.1 Information Concerning these Instructions

- These instructions apply to the product with ID code P1MKxxx.
- They make it possible to use the product safely and efficiently.
- These instructions are an integral part of the product and must be kept on hand for the entire duration of its service life.
- Local accident prevention regulations and national work safety regulations must be complied with as well.
- The product is subject to further technical development, and thus the information contained in these operating instructions may also be subject to change. The current version can be found at www.wenglor.com in the product's separate download area.



NOTE!

The operating instructions must be read carefully before using the product and must be kept on hand for later reference.

1.2 Explanations of Symbols

- Safety precautions and warnings are emphasized by means of symbols and attention-getting words
- Safe use of the product is only possible if these safety precautions and warnings are adhered to

The safety precautions and warnings are laid out in accordance with the following principle:



Type and Source of Danger!

Possible consequences in the event that the hazard is disregarded.

- Measures for averting the hazard.

The meanings of the attention-getting words, as well as the scope of the associated hazards, are listed below.



DANGER!

This word indicates a hazard with a high degree of risk which, if not avoided, results in death or severe injury.



WARNING!

This word indicates a hazard with a medium degree of risk which, if not avoided, may result in death or severe injury.



CAUTION!

This word indicates a hazard with a low degree of risk which, if not avoided, may result in minor or moderate injury.



ATTENTION!

This word draws attention to a potentially hazardous situation which, if not avoided, may result in property damage.



NOTE!

A note draws attention to useful tips and suggestions, as well as information regarding efficient, error-free use.

1.3 Limitation of Liability

- The product has been developed in consideration of the current state-of-the-art and applicable standards and guidelines. Subject to change without notice.
- A valid declaration of conformity can be accessed at www.wenglor.com in the product's separate download area.
- wenglor sensoric elektronische Geräte GmbH (hereinafter referred to as "wenglor") excludes all liability in the event of:
 - Non-compliance with the instructions
 - Use of the product for purposes other than those intended
 - Use by untrained personnel
 - Use of unapproved replacement parts
 - Unapproved modification of products
- These operating instructions do not include any guarantees from wenglor with regard to the described procedures or specific product characteristics.
- wenglor assumes no liability for printing errors or other inaccuracies contained in these operating instructions, unless wenglor was verifiably aware of such errors at the point in time at which the operating instructions were prepared.

1.4 Copyrights

- The contents of these instructions are protected by copyright law.
- All rights are reserved by wenglor.
- Commercial reproduction or any other commercial use of the provided content and information, in particular graphics and images, is not permitted without previous written consent from wenglor.

2. For Your Safety

2.1 Use for Intended Purpose

The product is based on the following functional principle:

Retro-Reflex Sensors for Transparent Objects

Reflex sensors for transparent objects can be adjusted so precisely that they can reliably recognize highly transparent objects such as glass, glass bottles or sheet products. Even shiny, chromed or reflective surfaces can be reliably detected thanks to the integrated polarization filter.

The transmitter and receiver are located in a single housing and require a reflector to work. The output switches if the light beam between the sensor and reflector is interrupted. The visible light spot of retro-reflex sensors facilitates adjustment and commissioning. Depending on the sensor type, even small objects up to 0.1 mm can be reliably detected over long distances.

This product can be used in the following industry sectors:

- Special machinery manufacturing
- Heavy machinery manufacturing
- Logistics
- Automotive industry
- Food industry
- Packaging industry
- Pharmaceuticals industry
- Plastics industry
- Woodworking industry
- Beverages industry
- Consumer goods industry
- Paper industry
- Electronics industry
- Glass industry
- Steel industry
- Aviation industry
- Chemicals industry
- Alternative energy
- Raw materials extraction

2.2 Use for Other than the Intended Purpose

- Not a safety component in accordance with 2006/42/EC (Machinery Directive).
- The product is not suitable for use in potentially explosive atmospheres.
- The product may only be used with accessories supplied or approved by wenglor, or combined with approved products. A list of approved accessories and combination products can be accessed at www.wenglor.com on the product detail page.

DANGER!



Risk of personal injury or property damage in case of use for other than the intended purpose!

Use for other than the intended purpose may lead to hazardous situations.

- Observe instructions regarding use for intended purpose.
-

2.3 Personnel Qualifications

- Suitable technical training is a prerequisite.
- In-house electronics training is required.
- Trained personnel must have uninterrupted access to the operating instructions.



DANGER!
Personal injury and damage to equipment may occur.

- Adequate training and qualification of personnel.

2.4 Modification of Products



DANGER!
Personal injury and damage to equipment may occur. Non-observance may result in loss of the CE and/or UKCA marking and the guarantee may be rendered null and void.

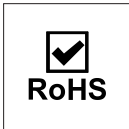
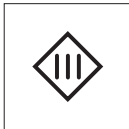
- Modification of the product is impermissible.

2.5 General Safety Precautions



- NOTE!**
- These instructions are an integral part of the product and must be kept on hand for the entire duration of its service life.
 - In the event of possible changes, the respectively current version of the operating instructions can be accessed at www.wenglor.com in the product's download area.
 - Read the operating instructions carefully before using the product.
 - Protect the sensor against contamination and mechanical influences.

2.6 Approvals and protection class



3. Technical Data

3.1 Technical Data

Technical Data		Order Number	P1MK	
			101	102
Optical Data				
Range			4,500 mm	
Adjustable Range			0...4,500 mm	
Reference reflector			RQ100BA	
Clear glass recognition			yes	
Switching hysteresis			< 5 %	
Light source			Red light	
Polarization filter			yes	
Service life (ambient temp. = +25° C)			100,000 h	
Max. permissible ambient light			10,000 Lux	
Single-lens optics			yes	
Spot diameter			See table 1	
Electrical Data				
Supply power			10...30 V DC	
IO-Link supply voltage			18...30 V DC	
Current consumption (operating voltage = 24 V)			< 20 mA	
Switching frequency			1000 Hz	
Switching frequency (speed mode)			2000 Hz	
Response time			0.5 ms	
Response time (speed mode)			0.25 ms	
Temperature drift			< 5 %	
Temperature range			-40...60 °C	
Switching output voltage drop			< 2 V	
Switching output switching current			100 mA	
Switching output residual current			< 50 µA	
Short-circuit protection			yes	
Reverse polarity protected			yes	
Overload-proof			yes	
Lockable			yes	
Data Storage			yes	
Interface			IO-Link	
IO-Link version			1.1	
Protection class			III	
Output function	PNP, Programmable		x	
	NPN, Programmable			x
Mechanical Data				
Setting method			Teach-in / NFC	
Housing material			Plastic	
Degree of protection			IP67/IP68	
Connection			Plug M12x1; 4-pin	
Connection diagram no.			709	
Lens cover			PMMA	

3.1.1 Spot diameter

Range	1 m	2 m	4.5 m
Spot diameter	50 mm	90 mm	180 mm

Table 1

3.1.2 Smallest detectable part

Range	1 m	2 m	4.5 m
Smallest detectable part	1.5 mm	4 mm	10 mm

Table 2

3.1.3 Switching distance

Achievable switching distance depends on the utilized reflector. Nominal switching distance is achieved with reflector types RQ100BA. Achievable ranges for other reflectors are listed in the following tables:

Reflector	Range
RQ100BA	0 ... 4.5 m
RE18040BA	0 ... 3.0 m
RQ84BA	0 ... 3.5 m
RR84BA	0 ... 4.0 m
RE9538BA	0 ... 1.5 m
RE6151BM	0 ... 3.6 m
RR50_A	0 ... 2.3 m
RE6040BA	0 ... 3.5 m
RE8222BA	0 ... 2.0 m
RE3220BM	0 ... 1.2 m
RE6210BM	0 ... 1.0 m
RR25_M	0 ... 1.2 m
RR25KP	0 ... 0.8 m
RR21_M	0 ... 1.0 m
ZRAE02B01	0 ... 2.0 m
ZRME01B01	0 ... 0.6 m
ZRME03B01	0 ... 2.1 m
ZRMR02K01	0 ... 0.8 m
ZRMS02_01	0 ... 1.0 m
RF505	0 ... 1.2 m
RF508	0 ... 1.1 m
RF258	0 ... 1.0 m
ZRDF03K01	0 ... 3.0 m



NOTE!

- In order to increase the stability in the detection of highly transparent objects, it is recommended to use reflectors with microstructure.

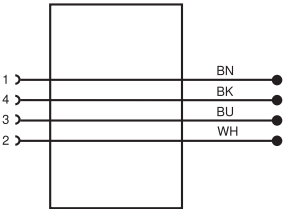
3.2 Complementary Products

wenglor can provide you with suitable connection technology for your product.

Suitable mounting technology no. 360

Suitable connection technology no. 2

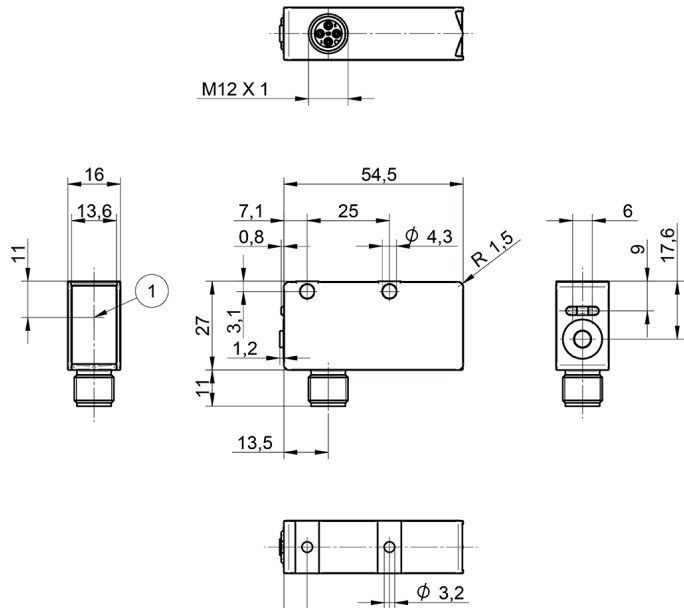
S02



IO-Link master

wTeach2 software DNNF005

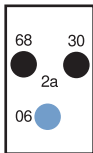
3.3 Layout



1= Optical axis
M3 screw = 0.5 Nm
Dimensions specified in mm (1 mm = 0.03937")

3.4 Control Panel

A 53



- 2a = NFC interface
- 06 = teach-in key
- 30 = switching status indicator / contamination warning
- 68 = supply power indicator

3.5 Scope of Delivery

- Sensor
- Safety precautions
- Mounting-Set 02

4. Transport and Storage

4.1 Transport

Upon receipt of shipment, the goods must be inspected for damage in transit. In the case of damage, conditionally accept the package and notify the manufacturer of the damage. Then return the device, making reference to damage in transit.

4.2 Storage

The following points must be taken into condition with regard to storage:

- Do not store the product outdoors.
- Store the product in a dry, dust-free place.
- Protect the product against mechanical impacts.
- Protect the product against exposure to direct sunlight.



ATTENTION!
Risk of property damage in case of improper storage!
The product may be damaged.

- Storage instructions must be complied with.

5. Installation and Electrical Connection

5.1 Installation

- Protect the product from contamination during installation.
- Observe all applicable electrical and mechanical regulations, standards, and safety rules.
- Protect the product against mechanical influences.
- Make sure that the sensor is mounted in a mechanically secure fashion.
- Specified torque values must be complied with (see section “3. Technical Data”, page 7).

ATTENTION!



Risk of property damage in case of improper installation!

The product may be damaged.

- Installation instructions must be complied with.

CAUTION!



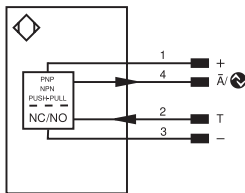
Risk of personal injury or property damage during installation!

Personal injury and damage to the product may occur.

- A safe installation environment must be assured.

5.2 Electrical Connection

709



Legend

+	Supply Voltage +
-	Supply Voltage 0 V
~	Supply Voltage (AC Voltage)
A	Switching Output (NO)
Ä	Switching Output (NC)
V	Contamination/Error Output (NO)
Ü	Contamination/Error Output (NC)
E	Input (analog or digital)
T	Teach Input
Z	Time Delay (activation)
S	Shielding
RxD	Interface Receive Path
TxD	Interface Send Path
RDY	Ready
GND	Ground
CL	Clock
E/A	Output/Input programmable
	IO-Link
PoE	Power over Ethernet
IN	Safety Input
OSD	Safety Output
Signal	Signal Output
BL_D+/-	Ethernet Gigabit bidirect. data line (A-D)
EN0542	Encoder 0-pulse 0-0 (TTL)

PT	Platinum measuring resistor
nc	not connected
U	Test Input
Ü	Test Input inverted
W	Trigger Input
W-	Ground for the Trigger Input
O	Analog Output
O-	Ground for the Analog Output
BZ	Block Discharge
Aw	Valve Output
a	Valve Control Output +
b	Valve Control Output 0 V
SY	Synchronization
SY-	Ground for the Synchronization
E+	Receiver-Line
S+	Emitter-Line
±	Grounding
SnR	Switching Distance Reduction
Rx+/-	Ethernet Receive Path
Tx+/-	Ethernet Send Path
Bus	Interfaces-Bus A(+)/B(-)
La	Emitted Light disengageable
Mag	Magnet activation
RES	Input confirmation
EDM	Contactur Monitoring

EN0542	Encoder A/Ä (TTL)
EN0543	Encoder B/B (TTL)
ENA	Encoder A
ENB	Encoder B
AMIN	Digital output MIN
AMAX	Digital output MAX
AOK	Digital output OK
SY In	Synchronization In
SY OUT	Synchronization OUT
Out	Brightness output
M	Maintenance
FSV	reserved
Wire Colors according to IEC 60757	
BK	Black
BN	Brown
RD	Red
OG	Orange
YE	Yellow
GN	Green
BU	Blue
VT	Violet
GY	Grey
WH	White
PK	Pink
GNYE	Green/Yellow



DANGER!

Risk of personal injury or property damage due to electric current!

Voltage conducting parts may cause personal injury or damage to equipment.

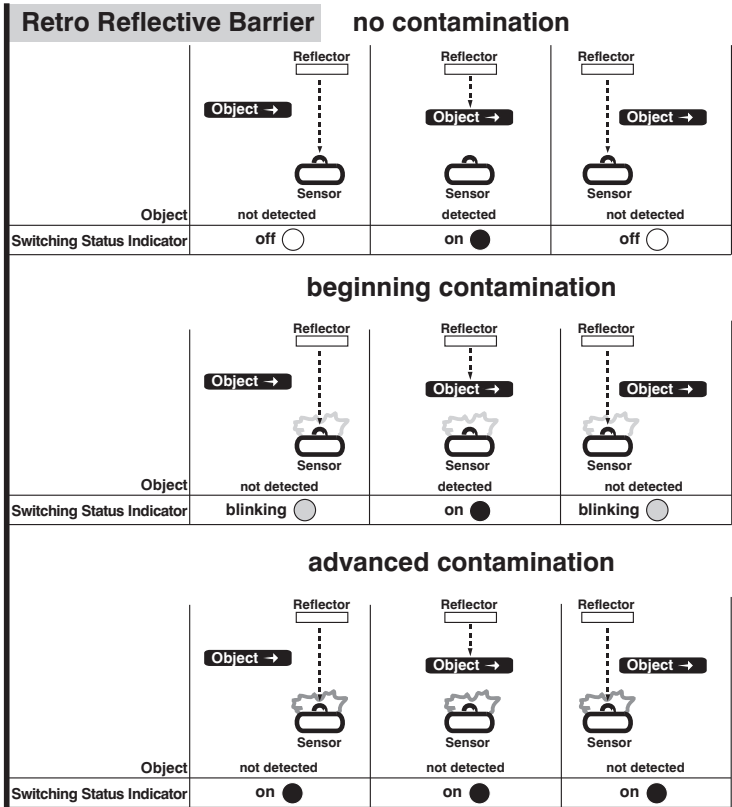
- The electric device may only be connected by appropriately qualified personnel.

5.3 Diagnostics

Causes for Triggering the Contamination Warning (blinking LED):

Display LED	Diagnosis/Cause	Elimination
Continuous blinking at approx. 2.5 Hz	Contamination	Carefully clean the optic cover with a cloth.
	Aged emitter diode	Replace the sensor.
	Unreliable working range	<ul style="list-style-type: none">• Increase the sensor's switching distance.• Reduce distance between sensor and reflector.
Continuous blinking at approx. 5 Hz	Short-circuit	Check electrical wiring and eliminate the short-circuit.
	Over-temperature	Disconnect the sensor from supply power and allow it to cool down.
	Hardware error	Replace the sensor.

Contamination Warning Flowcharts



Required action in case of fault:

NOTE!



- Shut down the machine.
- Analyze and eliminate the cause of error with the help of the diagnostics information.
- If the error cannot be eliminated, please contact wenglor's support department.
- Do not operate in case of indeterminate malfunctioning.
- The machine must be shut down if the error cannot be unequivocally clarified or reliably eliminated.

DANGER!



Risk of personal injury or property damage in case of non-compliance!

- The system's safety function is disabled. Personal injury and damage to equipment.
- Required action as specified in case of fault.

6. Settings

- Align the sensor to the reflector.
- Make sure that the sensor and the reflector are mounted in a mechanically secure fashion.
- Press and hold the teach-in key until the switching status indicator LED starts blinking.
- Release the teach-in key after 2 seconds.
- Teach-in is conducted which is acknowledged when the LED lights up.
- Move the object into the light barrier and check for correct functioning.

7. Functions Overview

Further settings can be entered to the sensor via IO-Link or NFC.

7.1 Teach-In Mode

7.1.1 Minimal Teach-In (default setting)

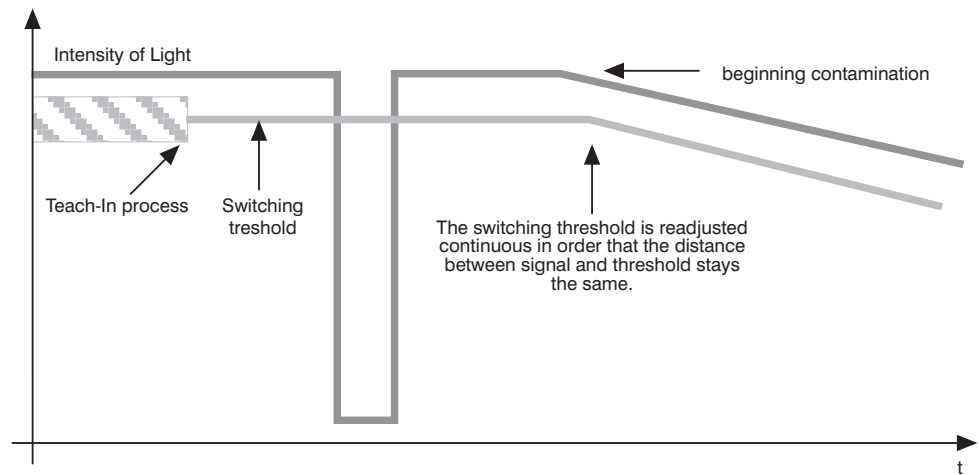
With this teach-in mode, the switching point is to a value just below momentary signal strength in consideration of signal quality. This makes it readily possible to detect transparent objects such as glass, PET and sheet materials.

7.1.2 Normal Teach-In

With this teach-in mode, the switching point is set to a value which corresponds to half of the signal strength. As a result, this mode has more switching reserve for the detection of opaque objects.

7.2 Dynamic readjustment

Continuous readjustment of the Sensor switching threshold. The time interval for the readjustment can be adjusted via interface. In delivery status the function is activated.



7.3 Pin Function, E/AO2

The function of E/A2 can be configured either as an output or an input.

7.3.1 Input External Teach-In

Teach in output A1 via the teach-in input.

1. Set the E/A2 pin function to external teach-in.

With Ub setting active (default):

2. Apply 18...30 V to pin E/A2 for at least 1 second, but for no more than 4 seconds.
3. As soon as voltage drops at the input, A1 is taught in.

With Ub setting inactive:

2. Disconnect pin I/O2 or connect it to 0 V for at least 1 second, but for no more than 4 seconds.
3. As soon as voltage is applied to the input, O1 is taught in.

Locking

If the teach-in input is continuously activated, the teach-in key is locked and protected against inadvertent changes.

1. Change the E/A2 pin function to external teach-in input.

With Ub setting active (default):

2. Permanently connect pin E/A2 to voltage within a range of 18 to 30 V DC.
3. The sensor is protected against inadvertent changes caused by the teach-in key.

With Ub setting inactive:

2. Permanently disconnect pin I/O2 or connect it to 0 V.
3. The sensor is protected against inadvertent changes caused by the teach-in key.

7.3.2 Error Output

The error output is switched in the following cases:

- Contamination
- Aged emitter diode
- Unreliable working range
- Short-circuit
- Over-temperature
- Hardware error

7.4 Additional functions and settings via IO-Link:

- PNP/NPN/push-pull
- NC/NO
- Switching hysteresis
- On/off-delay
- Operating mode
- Switch emitted light off
- Test mode
- Data storage

8. IO-Link

Process and parameters data, as well as the IODD, can be found at www.wenglor.com in the product's separate download area.

9. NFC

The devices can be set up and their parameters can be configured via the NFC interface with the help of an smartphone and wenglor's "weCon" app. Process data cannot be read out via NFC but they're available via IO-Link.

The wenglor app can be downloaded free of charge from the Google Play Store or from App Store. Download the app and follow the installation instructions.

Scan the code below to access the wenglor app directly.



The settings are selected via the app and are then transmitted to the sensor.

With the "Read" or "Write" mode activated, hold the smartphone's antenna just above the sensor's active NFC sensing face.

**NOTE!**

- NFC antenna position varies from one smartphone to the next.
- Refer to the smartphone's operating instructions in order to determine the antenna's exact position

If a connection isn't established immediately, move the smartphone across the sensing face until connection is successful.

The sensor doesn't necessarily have to be connected to supply voltage for data transmission, i.e. transmission is also possible in the de-energized state. The only exception is the "Reset" function. This requires a connection to the supply voltage.

10. Maintenance Instructions

NOTE!

- This wenglor sensor is maintenance-free.
- Cleaning and inspection of the plug connections at regular intervals are advisable.
- Do not clean the sensor with solvents or cleansers which could damage the product.
- The product must be protected against contamination during initial start-up.

11. Proper Disposal

wenglor sensoric GmbH does not accept the return of unusable or irreparable products. Respectively valid national waste disposal regulations apply to product disposal.

12. Appendix

12.1 List of Abbreviations

Abbreviation	Meaning
Tu	Ambient temperature
Ub	Supply voltage
IODD	IO Device Description
MTTFd	Mean Time to Dangerous Failure

12.2 Change Index, Operating Instructions

Version	Date	Description/Change
1.0.0	24.10.23	Initial version of the operating instructions

12.3 Declarations of Conformity

Declarations of conformity can be found on our website at www.wenglor.com in the product's download area.