

2D/3D Profile Sensor

MLZL171

Part Number

weCat3D



- Compact and robust format (IP67)
- Easy integration
- High profile quality for high process reliability
- Integrated cooling/rinsing
- Optional integrated data evaluation for tracking point determination

Fully automated welding places great demands on quality and precision. Consequently, the correct position of the respective seam must be reliably detected before the welding process is started in the robot cell. Welding systems are equipped with innovative weCat3D 2D/3D profile sensors for the purpose of weld seam tracking.



Technical Data

Optical Data

Working range Z	74...158 mm
Measuring range Z	84 mm
Measuring range X	38...62 mm
Linearity Deviation	65 μ m
Resolution Z	8,3...32,5 μ m
Resolution X	32...64 μ m
Light Source	Laser (blue)
Wavelength	450 nm
Laser Class (EN 60825-1)	3B

Environmental conditions

Ambient temperature	0...45 °C
Storage temperature	-20...70 °C
EMC	DIN EN 61000-6-2; 61000-6-4
Shock resistance per DIN IEC 68-2-27	30 g / 11 ms
Vibration resistance per DIN IEC 60068-2-6	6 g (10...55 Hz)

Electrical Data

Supply Voltage	18...30 V DC
Current Consumption (U _b = 24 V)	1000 mA
Measuring Rate	200...4000 /s
Subsampling	800...4000 /s
Inputs/Outputs	4
Switching Output Voltage Drop	< 1,5 V
Switching Output/Switching Current	100 mA
Short Circuit Protection	yes
Reverse Polarity Protection	yes
Overload Protection	yes
Interface	Ethernet TCP/IP
Baud Rate	100/1000 Mbit/s
Protection Class	III
FDA Accession Number	2210389-000

Mechanical Data

Housing Material	Aluminum, anodised
Degree of Protection	IP67
Connection	M12 × 1; 12-pin
Type of Connection Ethernet	M12 × 1; 8-pin, X-cod.
Optic Cover	Plastic, PMMA

Safety-relevant Data

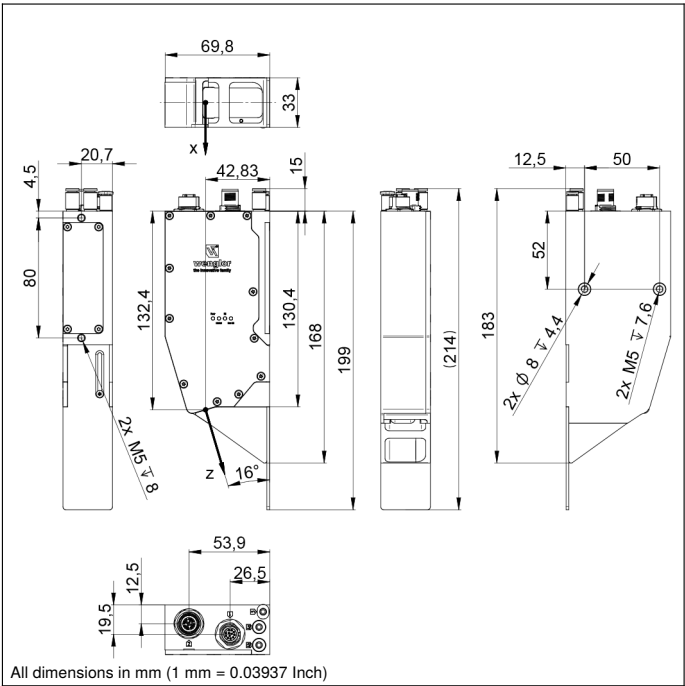
MTTFd (EN ISO 13849-1)	179,75 a
Web server	yes
Scope of delivery	ZLSE010

Configurable as PNP/NPN/Push-Pull	●
Switchable to NC/NO	●
Push-Pull	●

Connection Diagram No.	1022 1034
Control Panel No.	A22
Suitable Connection Equipment No.	50 87
Suitable Mounting Technology No.	343

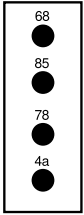
Complementary Products

Connection cables
Control Unit
Software
Switch EHSS001
ZLSE012 Protective screen retainer

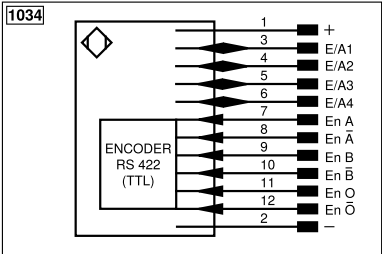
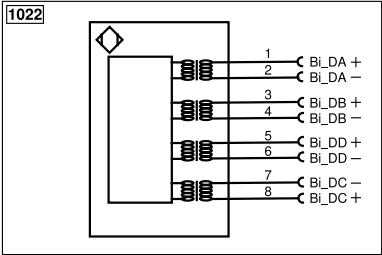


Ctrl. Panel

A22

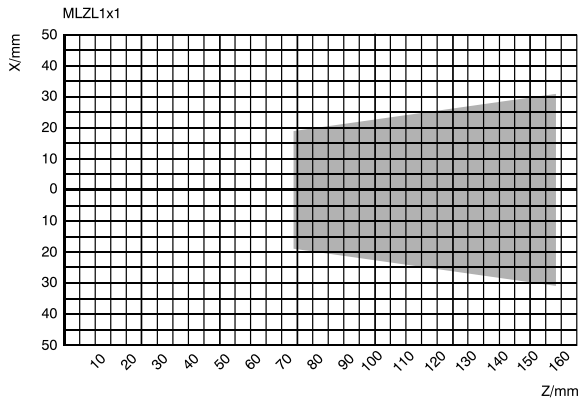


4a = User LED
68 = supply voltage indicator
78 = Module status
85 = Link/Act LED



Legend			
+	Supply Voltage +	nc	Not connected
-	Supply Voltage 0 V	U	Test Input
~	Supply Voltage (AC Voltage)	Ů	Test Input inverted
A	Switching Output (NO)	W	Trigger Input
Ā	Switching Output (NC)	W-	Ground for the Trigger Input
V	Contamination/Error Output (NO)	O	Analog Output
Ȳ	Contamination/Error Output (NC)	O-	Ground for the Analog Output
E	Input (analog or digital)	BZ	Block Discharge
T	Teach Input	Amv	Valve Output
Z	Time Delay (activation)	a	Valve Control Output +
S	Shielding	b	Valve Control Output 0 V
RxD	Interface Receive Path	SY	Synchronization
TxD	Interface Send Path	SY-	Ground for the Synchronization
RDY	Ready	E+	Receiver-Line
GND	Ground	S+	Emitter-Line
CL	Clock	±	Grounding
E/A	Output/Input programmable	SnR	Switching Distance Reduction
IO-Link	IO-Link	Rx+/-	Ethernet Receive Path
PoE	Power over Ethernet	Tx+/-	Ethernet Send Path
IN	Safety Input	Bus	Interfaces-Bus A(+)/B(-)
OSSD	Safety Output	La	Emitted Light disengageable
Signal	Signal Output	Mag	Magnet activation
BL_D+/-	Ethernet Gigabit bidirect. data line (A-D)	RES	Input confirmation
ENo RS422	Encoder 0-pulse 0/0 (TTL)	EDM	Contact Monitoring
PT	Platinum measuring resistor	ENARIS422	Encoder A/Ā (TTL)
		ENBIS422	Encoder B/B̄ (TTL)
		ENA	Encoder A
		ENb	Encoder B
		AMIN	Digital output MIN
		AMAX	Digital output MAX
		AOK	Digital output OK
		SY In	Synchronization In
		SY OUT	Synchronization OUT
		OLT	Brightness output
		M	Maintenance
		rsv	Reserved
		Wire Colors according to DIN IEC 60757	
		BK	Black
		BN	Brown
		RD	Red
		OG	Orange
		YE	Yellow
		GN	Green
		BU	Blue
		VT	Violet
		GY	Grey
		WH	White
		PK	Pink
		GNYE	Green/Yellow

Measuring field X, Z



Z = Working distance
X = Measuring Range

