

# SS2-00VA000R2

Individual Safety Light Barrier Control Unit



## Operating instructions

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## 1. General

The SS2-00VA000R2 Individual Light Barrier Control Unit is part of a design-approved, contactless safety device in accordance with EN 61496-1 for electro-sensitive protective equipment (ESPE).

It's a type 2 safety device in per EN 61496-1.

The ESPE consists of an Individual Light Barrier Control Unit to which as many as four sensors can be connected.

Use of the Individual Light Barrier Control Unit is only permitted with wenglor SL2-00 Light Barriers (see section 11 for order designations). Safety category 2 and Performance Level c is otherwise not assured.

For this reason, use with SL2-00 Light Barriers is described in these operating instructions.

- It is absolutely essential to observe all of the instructions included herein in order to assure safe use of the ESPE.
- Non-observance of the instructions included herein may place the operator of the system into great danger.

### 1.1 Function and Use for Intended Purpose

The Individual Light Barrier Control Unit monitors the safety field between the light barriers. If the safety field is penetrated by an object, a switching command is triggered. This switching command may prevent initialization of a hazardous machine motion, or may stop an action which has already been started.

Use of the Individual Light Barrier Control Unit in combination with SL2-00NE000H2/SL2-00NS000H2 Light Barriers is only permissible if:

- The hazardous motion can be stopped electrically by the safety output of the Individual Light Barrier Control Unit
- The use of a type 2 and Performance Level c safety device is permissible in accordance with the risk analysis

After completion of every new installation or change of the configuration, the entire safety system must be tested for correct functioning (i.e. Individual Light Barrier Control Unit, Safety Light Barriers and the machine). In particular if the restart inhibit mode was originally activated, it must be assured that the unit is once again configured for this mode of operation. In order to check the safety field a testing stick (view chapter 8) can be used.



### 1.2 Features

- Safety device per EN 61496-1, type 2
- TÜV certification
- Easy to use
- Floating safety relay outputs (normally open contacts)
- Either restart inhibit or automatic restart
- Monitoring of external safety relays
- For connection of up to 4 light barriers
- One PNP output for displaying system status
- Periodic self-testing of the connected safety light barriers (every 5 seconds)

### 1.3 Applications Examples

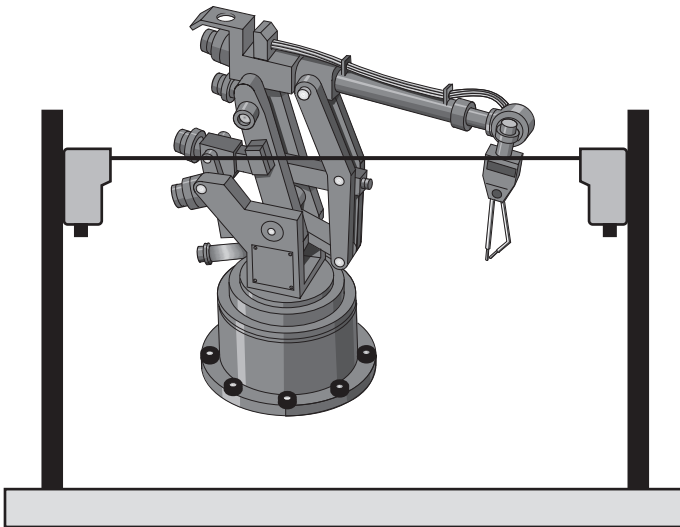
A risk analysis is decisive regarding use of the Individual Light Barrier Control Unit.

Use is conceivable with the following types of machines:

- Palletizers
- Textile machinery
- Transfer and assembly lines
- Automatic insertion equipment
- Packaging machines
- Rotary indexing machines
- Woodworking machines
- Warehouse technology

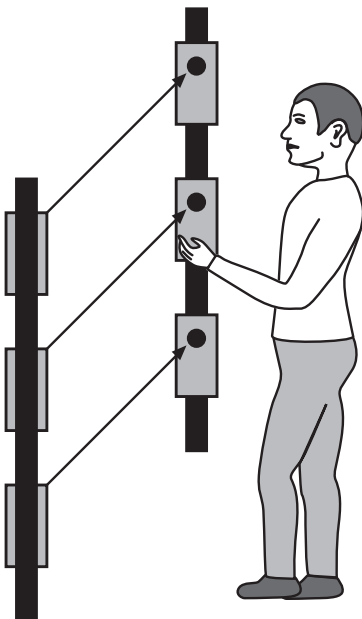
### 1.3.1 Single Barrier Protection

Use for securing robots



### 1.3.2 Multiple Barrier Protection

Use for access monitoring



## 1.4 Brief Explanation

### Contactor Monitoring

An operating mode for which switching performance of the contacts at an external relay is dynamically monitored. The contacts must close fully within a specified period of time.

### OSSD (Output Signal Switching Device)

The output of the contactless safety device which is connected to the machine controls. The safety output is deactivated when the safety field is interrupted.

### Restart Inhibit

A function which prevents a machine from starting up automatically after it has been switched on. The machine can only be enabled by activating an acknowledgement key.

## Safety Operating Mode

In this operating mode, the switching outputs are disabled when the safety field is penetrated. The switching outputs are automatically enabled after penetration of the safety field is ended.

## Signal Output

The signal output is used to connect a watchdog for the floating blanking, auto floating blanking and reduced resolution function types.

## 1.5 Explanation of Utilized Symbols



Makes reference to a measure for the prevention of a concrete danger.



Illustrates suggestions and instructions, which make use of the controller easier.

## 2. Important Notes Concerning Use

### 2.1 General Comments

The use of electro-sensitive protective equipment (ESPE) is regulated by official directives. National and international regulations apply to the safe utilization of ESPE, in particular:

- EN standards
- Accident prevention regulations

Contactless safety devices may only be used at power operated machinery whose controls can be electrically influenced such that hazardous motion can be stopped immediately during all operating phases.

A risk analysis in accordance with ISO 14121-1 must be conducted before use, in order to determine whether or not the use of a safety device with Performance Level c per EN ISO 13849-1 is permissible.

If other light beams occur in an application (e.g. use of infrared controls, radiation of welding processes, stroboscope lights) additional measures could be necessary to assure that the ESPE doesn't fail dangerously.



**Powerful fluorescent lamps must not be pointed directly towards the receiver's lens. The receiver might otherwise fail in a hazardous manner.**

Testing must be performed by an expert prior to initial start-up of electro-sensitive protective equipment. Testing must establish flawless interaction of the electro-sensitive protective equipment together with the controls of the power operated machinery, and correct installation in accordance with these safety precautions.



### 2.2 Securing the Danger Zone

The danger zone must be secured by means of the light barriers alone, or by means of the light barriers in combination with additional mechanical safety devices. Reaching around, over and/or under the safety field must be prevented in any case. It must be impossible to approach the point of danger without passing through the light barriers. The safety field is located between the beam emission of the sender and the beam entry at the receiver. The beam diameter is smaller than 30 mm.



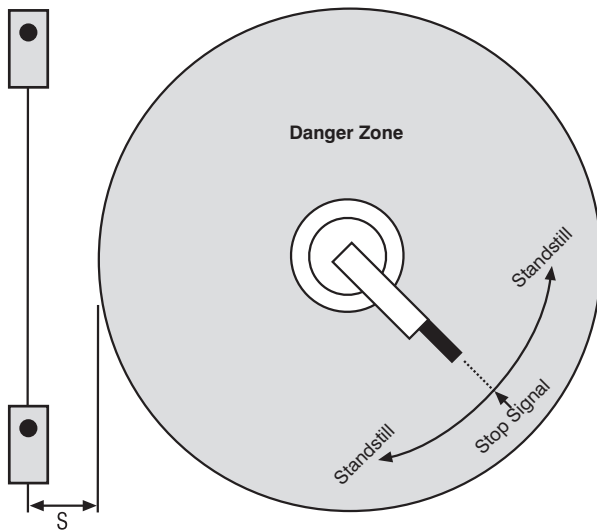
**The Light Barriers are only allowed to be used to secure access according to EN ISO 13855. The use for finger and hand protection is not allowed.**

## 2.3 Safety Clearance per EN ISO 13855

Safety clearance  $S$  is calculated with the following formula in accordance with EN ISO 13855:  $S = K \times T + C$

A gripping speed of 1,6 meters per second is assumed.

Example:



$S$  = Minimum safety clearance in mm, measured from the danger zone to the point of detection, to the line of detection or to the safety field.

$K$  = Approach speed constant in mm per sec. = 1600 mm per sec.

$T$  = Total response time ( $t_1 + t_2$ ) in seconds

$t_1$  = Response time of the Individual Light Barrier Control Unit in seconds

$t_2$  = Machine or process over-travel time in seconds

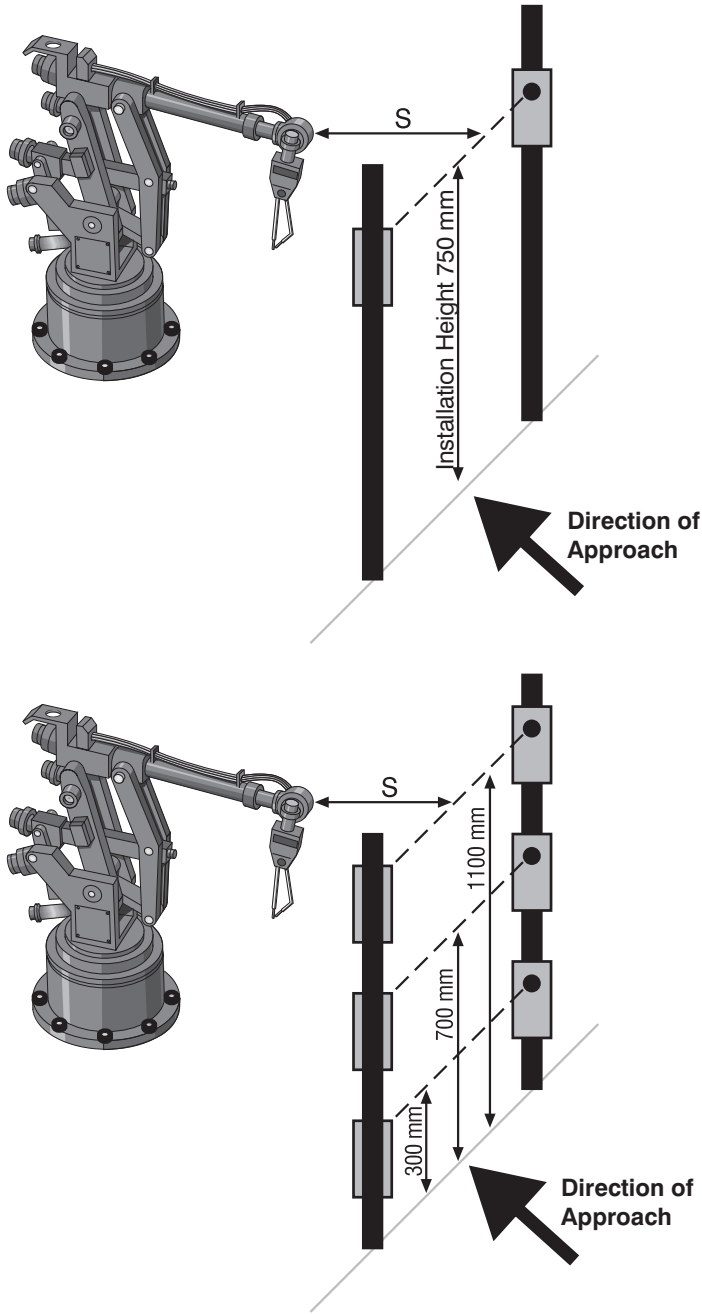
$C$  = Additional clearance in mm (margin), which is based upon penetration into the danger zone before the safety device is triggered

Obstruction of the safety field during hazardous motion results in immediate shutdown. The distance between the safety field and the point of danger must be large enough to assure that the point of danger cannot be reached until hazardous motion has come to a standstill. This safety clearance depends upon total over-travel time, as well as the person's maximum gripping or walking speed.

Total over-travel time is the sum of maximum response time of the ESPE and maximum over-travel time of the hazardous motion. Machine over-travel time must be determined by means of repeated measurement prior to initial start-up, and each time the machine is retooled or set up.

In order to secure the danger zones, the safety heights set forth in EN ISO 13855 are determined by means of a risk analysis in accordance with EN ISO 13849-1.

2.3.1 Perpendicular Approach to the Safety Field



A minimum installation height of 750 mm from the reference level is required for the use of a light barrier.

C = Margin for penetration into the danger zone before the safety device is tripped (never < 0) = 1200 mm

K = 1600 mm per second

$S = K \times (t_1 + t_2) + C$  (1200 mm)

If more than one light barrier is used, the table included below applies.

C = Margin for penetration into the danger zone before the safety device is tripped (never < 0) = 850 mm

K = 1600 mm per second

$S = K \times (t_1 + t_2) + C$  (850 mm)

The number of utilized light barriers is based upon EN ISO 13855 in consideration of the relevant level C standard.



Number of Light Barriers	Installation Height in mm Above the Reference Level			
	Barrier 1	Barrier 2	Barrier 3	Barrier 4
1	750			
2	400	900		
3	300	700	1100	
4	300	600	900	1200



### 2.3.2 Parallel Approach to the Safety Field

If this safety concept is used, the height of the safety field (H) may not be any greater than 1000 mm. If H is greater than 300 mm (or 200 mm for non-industrial applications, e.g. if children are present), one runs the risk of inadvertent, undetected access from underneath the safety field. This must be taken into consideration during risk analysis.

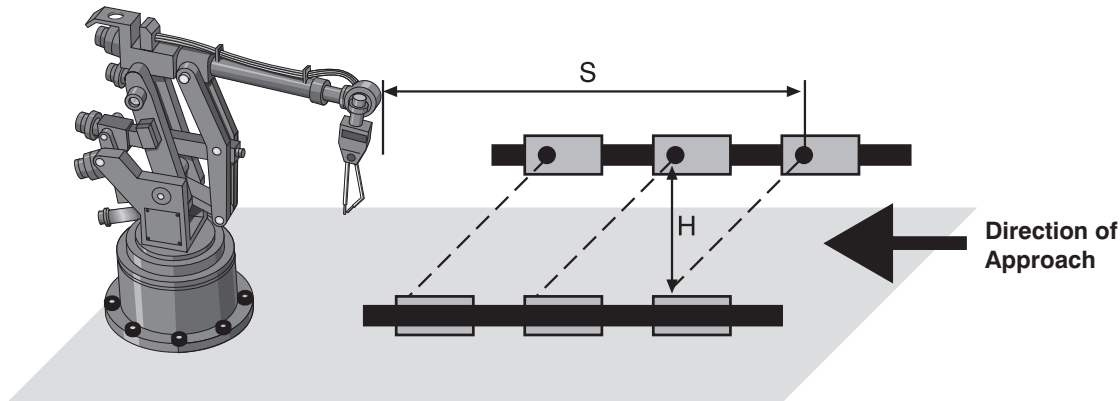


H = Height of the safety field above the reference level

C = Margin for penetration into the danger zone before the safety device is tripped  
(never < 850) = 1200 mm – 0.4 × H

K = 1600 mm per second

**S = K × (t1 + t2) + C (1200 mm – 0.4 × H)**



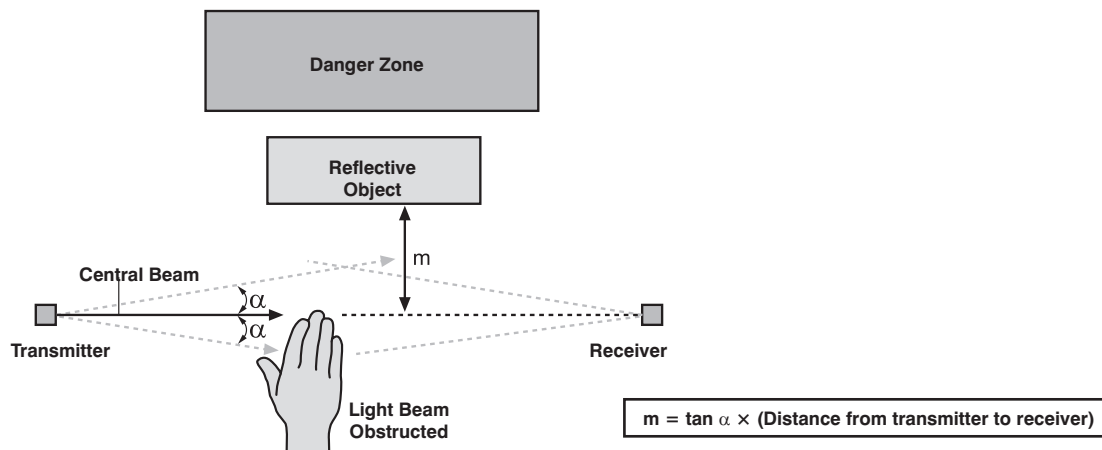
S = Minimum safety clearance

H = Height of the safety field

### 2.4 Minimum Clearance to Reflective Surfaces

If reflective surfaces are located within the aperture angle between the transmitter and the receiver, reflection may result which could cause an obstruction to go undetected. For this reason, a minimum clearance (m) between reflective objects and the optical axis must be maintained.

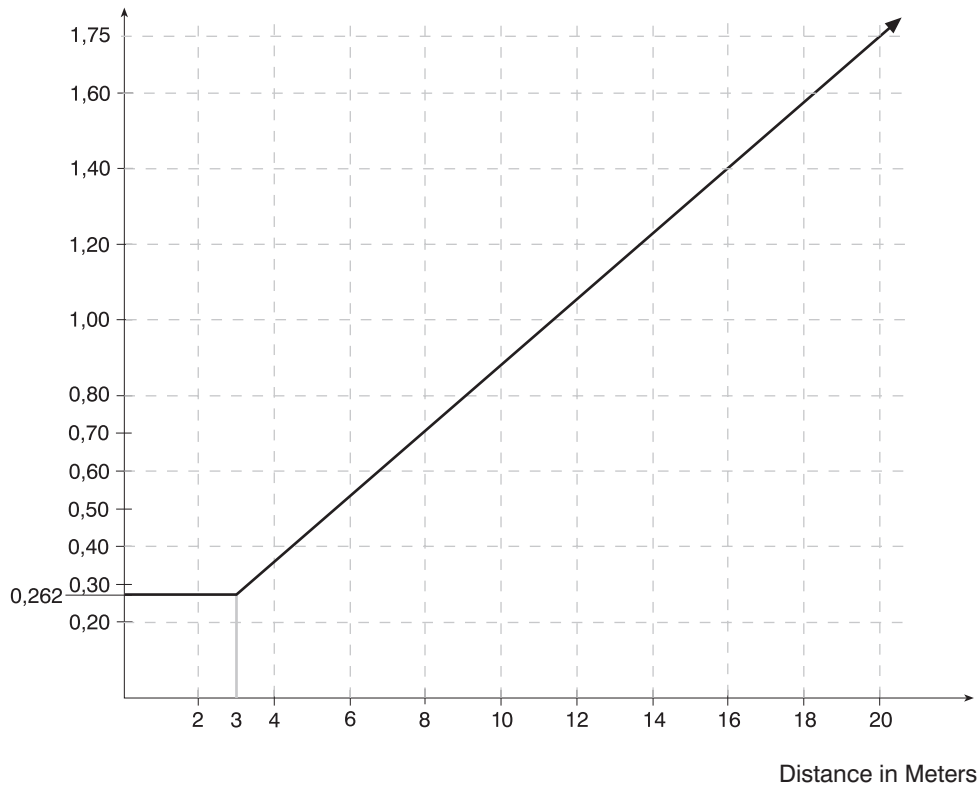
Beam angles are taken from the IEC 61496-2 standard. They represent worst case values. Actual values are lower.



$\alpha$  = Opening Angle of Emitter and Receiver Optic

$\alpha = \pm 5^\circ$

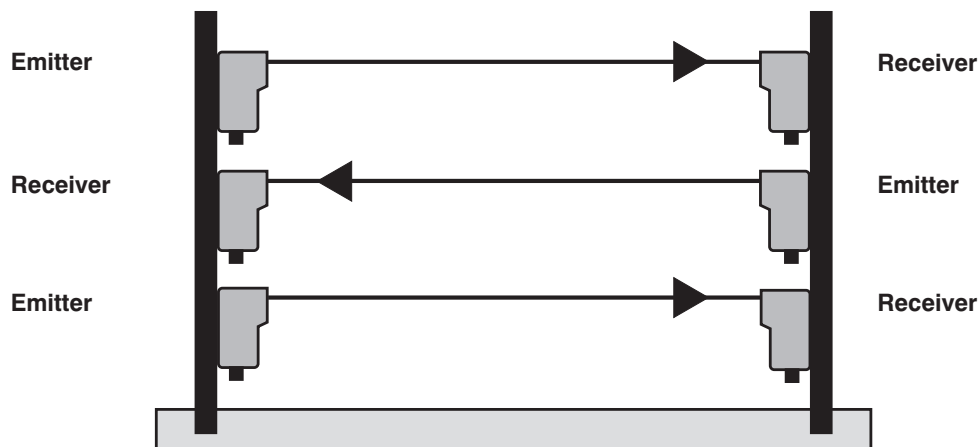
Max. distance m in m



## 2.5 Mutual interference of the Light Barriers

In order to inhibit a mutual interference of the Light Barriers, to following points have to be adhered to:

- Within the opening angle of the receiver (transmitter) should only be the transmitter (receiver).
- In case of Multiple Barrier Protection an arrangement of the Light Barriers according to the following picture has to be preferred:



### 3. Connection and Installation to the Machine



#### 3.1 General



The Individual Light Barrier Control Unit must be integrated into the system such that at least IP 54 protection is assured (e.g. installation to a control cabinet).

After the light barriers have been mechanically mounted (see operating instructions for SL2-00), the SS2-00VA000R2 control unit is linked to the machine's controller.

The OSSD outputs must be connected to the machine's safety circuit such that safety category 2 is still complied with. The safety precautions for the respective machine, and for connection to the machine's controller, must also be observed.

If several control units are mounted next to each other, a minimum clearance of 2 cm must be maintained between the units in order to avoid overheating.



The control unit must be provided with 24 V DC  $\pm$  20% supply power.



External power supply must comply with EN 60204-1.

It is absolutely essential that terminals 7 and 8 are not short-circuited during installation.

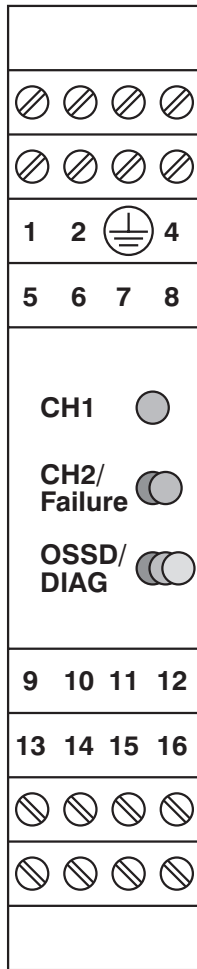
Additional measures for the prevention of electrostatic discharge should be implemented during installation, troubleshooting and adjustment.

It is advisable to furnish the connector cables with wire end ferrules before installing the light barriers.

#### 3.2 Notes Regarding Connector Cables

- Cables with a cross-section of greater than 1 square mm must be used for connections between safety light barriers and the control with lengths of more than 50 meters.
- Supply power for the control unit should be isolated from other electrical equipment (electrical motors, inverters, frequency variators), as well as any other sources of interference.
- The connector cables between the control unit and the sensors, connector cables to the test command generator and to the feedback contacts connected to terminal 11 must be laid separately from power conducting cables.

## 3.3 Terminal Assignments and LED Display



Terminal	Designation	Input/Output	Further information
1	24 V DC	–	–
2	0 V	–	–
3	PE (ground)	–	–
4	Acknowledgement input	I	p. 17, section 4.2
5	Restart inhibit	I	p. 19, section 4.2.3
6	Test input	I	p. 17, section 4.1
7	S1 NO contact	I	–
8	S2 NO contact	I	–
9	S1 test	O	–
10	S2 test	O	–
11	Contactor monitoring	I	p. 20, section 4.3
12	Signal control	O	p. 21, section 5.2
13	OSSD B contact 1	O	–
14	OSSD B contact 2	O	–
15	OSSD A contact 1	O	–
16	OSSD A contact 2	O	–

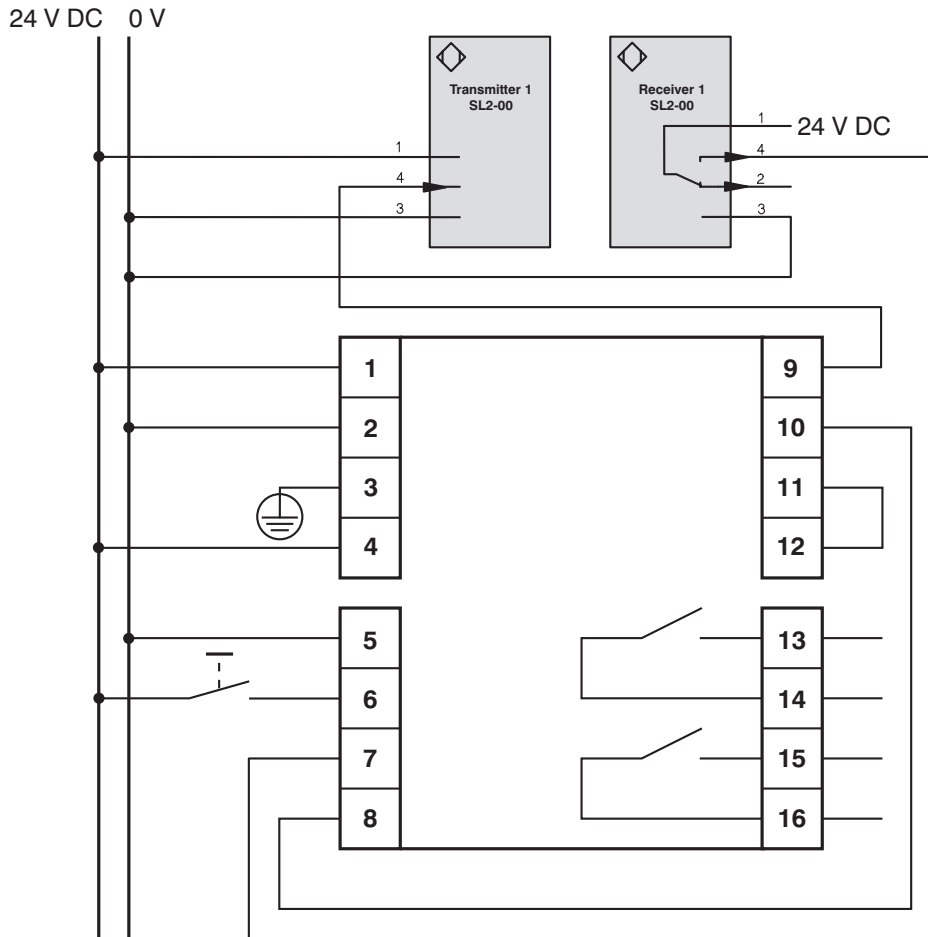
LED	Color	Status	Operating State
CH1	Green	On	Channel 1 unobstructed
		Off	Channel 1 obstructed
CH2 Failure	Green, Red	Red	Failure detected*
		Green	Channel 2 unobstructed
		Off	Channel 2 unobstructed or unused
OSSD DIAG	Green, Red, Yellow	Red	Output relay open
		Red blinking	The number of pulses indicates the type of failure (only when CH2/Failure is on)*
		Green	Output replay closed
		Yellow	Channel unobstructed – relay open (only with restart inhibit)

\*See error codes on page 22 in section 7.

### 3.4 Connecting the light Barriers

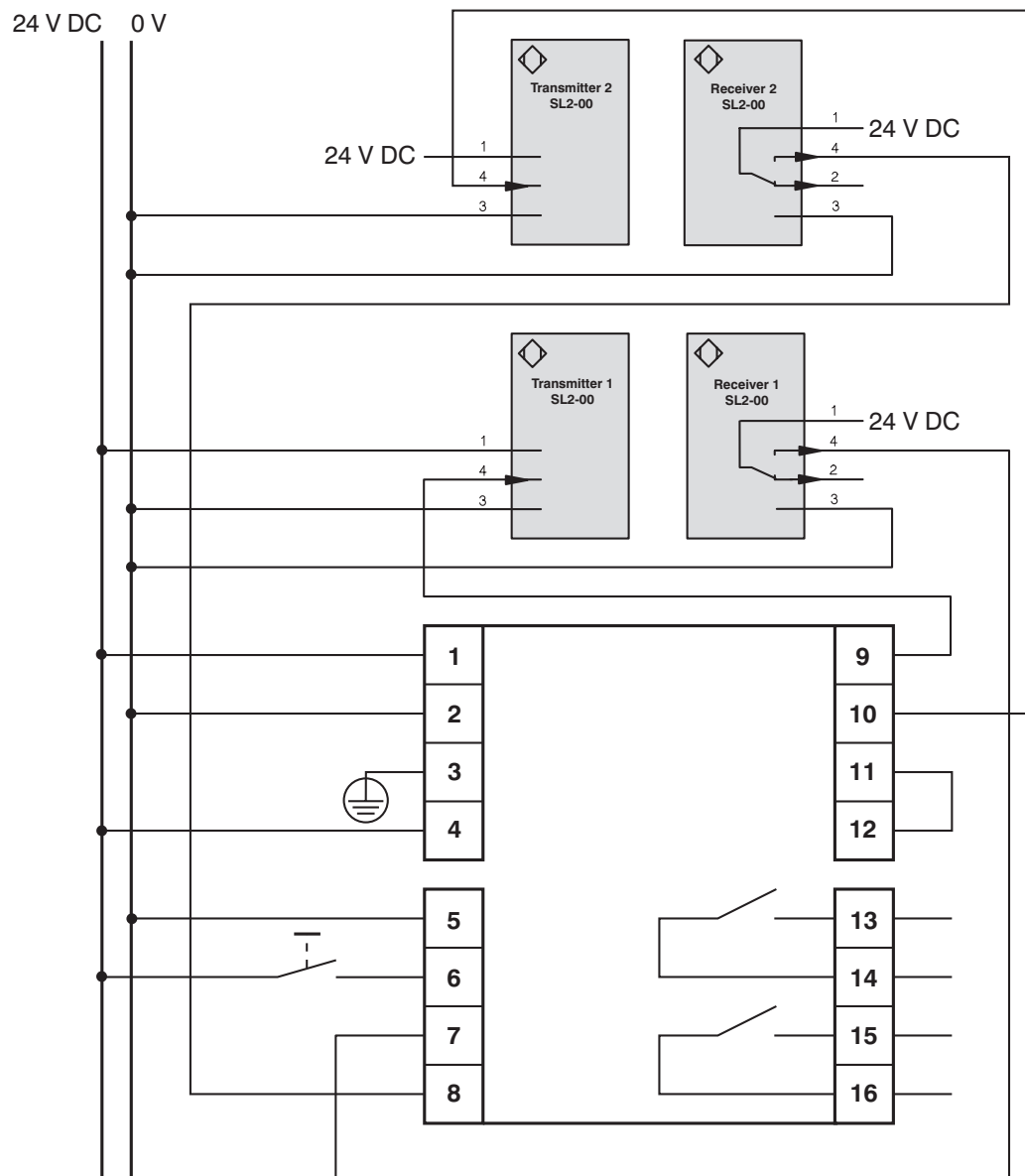
The following wiring diagrams demonstrate connection of the light barriers to the control unit using the automatic restart setting, and without contact monitoring.

#### 3.4.1 Connecting One Light Barrier



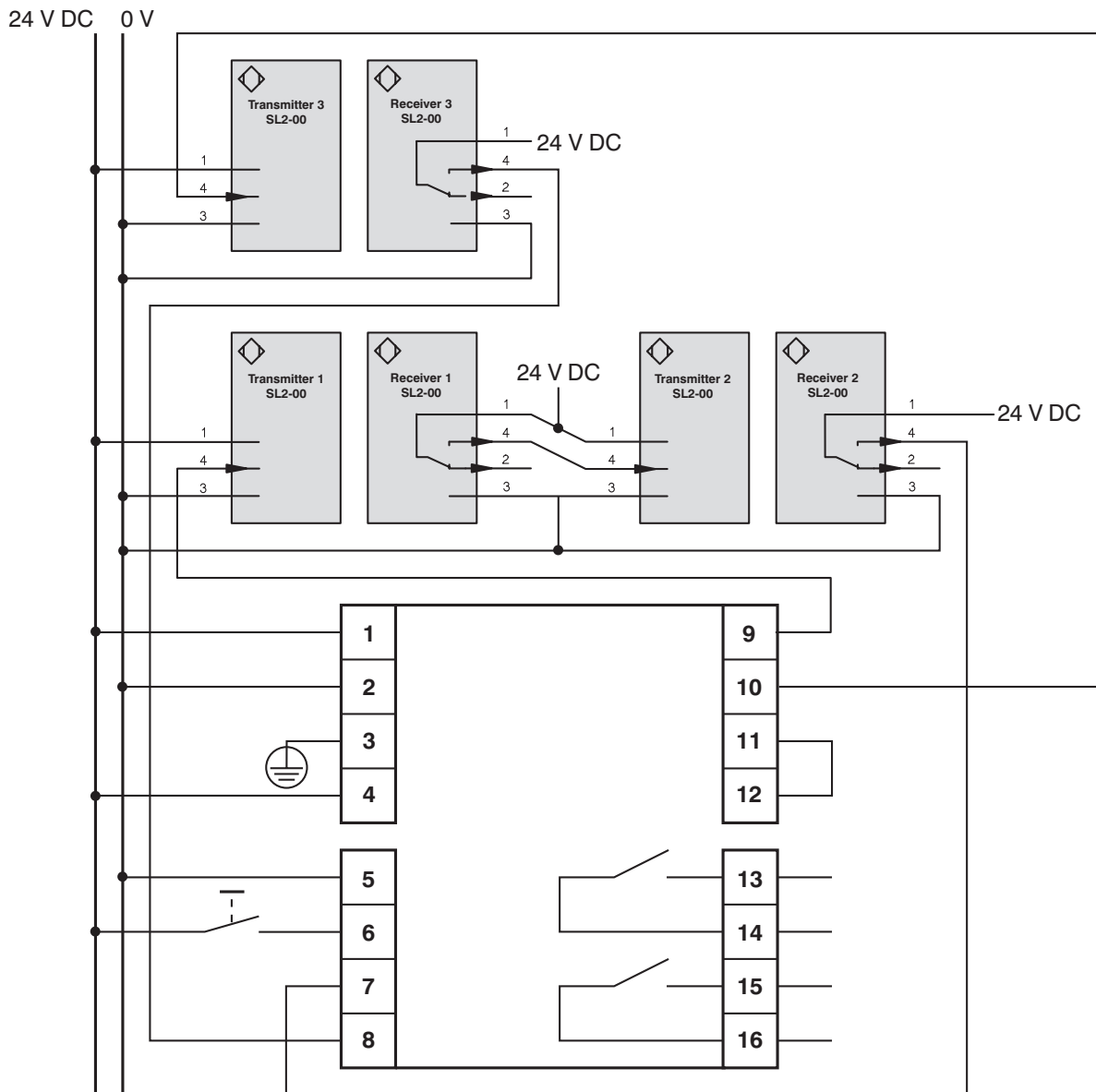
Terminal	Designation	Input/Output	Further information
1	24 V DC	–	–
2	0 V	–	–
3	PE (ground)	–	–
4	Acknowledgement input	I	p. 17, section 4.2
5	Restart inhibit	I	p. 19, section 4.2.3
6	Test input	I	p. 17, section 4.1
7	S1 NO contact	I	–
8	S2 NO contact	I	–
9	S1 test	O	–
10	S2 test	O	–
11	Contactor monitoring	I	p. 20, section 4.3
12	Signal control	O	p. 21, section 5.2
13	OSSD B contact 1	O	–
14	OSSD B contact 2	O	–
15	OSSD A contact 1	O	–
16	OSSD A contact 2	O	–

## 3.4.2 Connecting Two Light Barriers



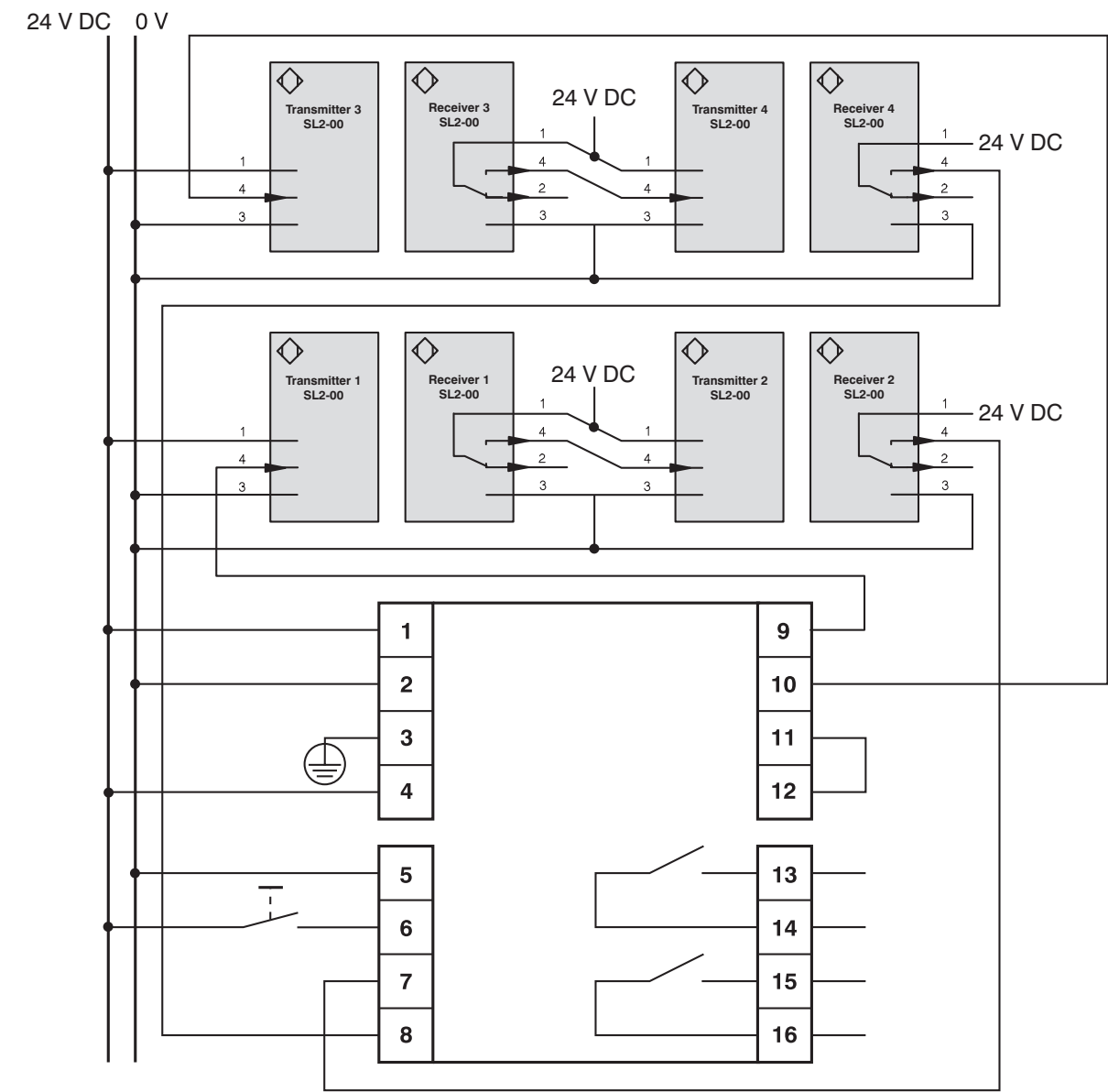
Terminal	Designation	Input/ Output	Further information
1	24 V DC	—	—
2	0 V	—	—
3	PE (ground)	—	—
4	Acknowledgement input	I	p. 17, section 4.2
5	Restart inhibit	I	p. 19, section 4.2.3
6	Test input	I	p. 17, section 4.1
7	S1 NO contact	I	—
8	S2 NO contact	I	—
9	S1 test	O	—
10	S2 test	O	—
11	Contactor monitoring	I	p. 20, section 4.3
12	Signal control	O	p. 21, section 5.2
13	OSSD B contact 1	O	—
14	OSSD B contact 2	O	—
15	OSSD A contact 1	O	—
16	OSSD A contact 2	O	—

### 3.4.3 Connecting Three Light Barriers



Terminal	Designation	Input/Output	Further information
1	24 V DC	–	–
2	0 V	–	–
3	PE (ground)	–	–
4	Acknowledgement input	I	p. 17, section 4.2
5	Restart inhibit	I	p. 19, section 4.2.3
6	Test input	I	p. 17, section 4.1
7	S1 NO contact	I	–
8	S2 NO contact	I	–
9	S1 test	O	–
10	S2 test	O	–
11	Contactor monitoring	I	p. 20, section 4.3
12	Signal control	O	p. 21, section 5.2
13	OSSD B contact 1	O	–
14	OSSD B contact 2	O	–
15	OSSD A contact 1	O	–
16	OSSD A contact 2	O	–

3.4.4 Connecting Four Light Barriers



Terminal	Designation	Input/ Output	Further information
1	24 V DC	—	—
2	0 V	—	—
3	PE (ground)	—	—
4	Acknowledgement input	I	p. 17, section 4.2
5	Restart inhibit	I	p. 19, section 4.2.3
6	Test input	I	p. 17, section 4.1
7	S1 NO contact	I	—
8	S2 NO contact	I	—
9	S1 test	O	—
10	S2 test	O	—
11	Contactor monitoring	I	p. 20, section 4.3
12	Signal control	O	p. 21, section 5.2
13	OSSD B contact 1	O	—
14	OSSD B contact 2	O	—
15	OSSD A contact 1	O	—
16	OSSD A contact 2	O	—



## 4. Inputs

### 4.1 Test Input

A self-test is started at the control unit by applying 24 V DC to the test input (terminal 6). When the control unit's safety inputs are activated, the control unit indicates that testing is being executed by shutting down the transmitters at the connected safety light barriers, and thus simulating penetration of the protected area. The operator must then check the effectiveness of the shut down. The transmitters are shut down for as long as 24 V DC is applied to the input.

The externally triggered test has no significance with regard to testing the control unit, because it is self-testing.

The test pulse has a minimum duration of 40 ms. Test frequency is based upon the risk analysis (safety regulations).

### 4.2 Acknowledgement Input

The control unit can be setup with either restart inhibit or automatic restart.

The use of restart inhibit (start and restart disabled) is required if the safety device is used to secure a passageway to the danger zone, and if it is possible for a person to be present in the danger zone without being detected after traversing the passageway.

#### 4.2.1 Selecting the Mode of Operation

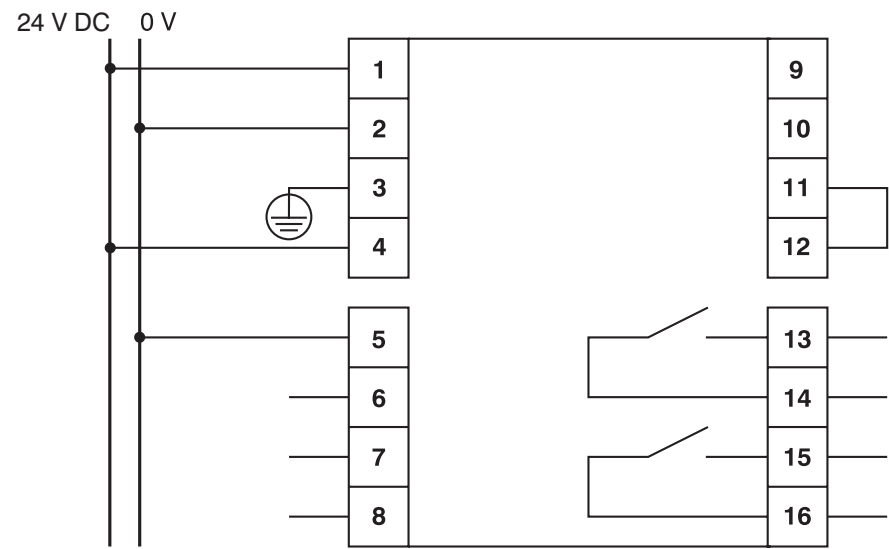
The following table depicts configuration of the operating modes.

Selecting the Mode of Operation		
Terminal 4	Terminal 5	Mode of Operation
24 V DC	0 V not connected	Automatic restart
0 V not connected	24 V DC	Restart inhibit
0 V not connected	0 V not connected	Impermissible operation
24 V DC	24 V DC	

4.2.2 Automatic Restart

In this operating mode, the control unit's outputs correspond to the status of the light barriers:

- If the safety zone is unobstructed (light barrier outputs active), the relay outputs are activated.
- If the safety zone is obstructed (light barrier outputs inactive), the relay outputs are deactivated.



Terminal	Designation	Input/ Output	Further information
1	24 V DC	–	–
2	0 V	–	–
3	PE (ground)	–	–
4	Acknowledgement input	I	p. 17, section 4.2
5	Restart inhibit	I	p. 19, section 4.2.3
6	Test input	I	p. 17, section 4.1
7	S1 NO contact	I	–
8	S2 NO contact	I	–
9	S1 test	O	–
10	S2 test	O	–
11	Contactor monitoring	I	p. 20, section 4.3
12	Signal control	O	p. 21, section 5.2
13	OSSD B contact 1	O	–
14	OSSD B contact 2	O	–
15	OSSD A contact 1	O	–
16	OSSD A contact 2	O	–

### 4.2.3 Restart Inhibit/Acknowledgement

In this operating mode, the control unit's outputs are only activated if the safety field is unobstructed and the corresponding signal has been received at the unit's acknowledgement input (terminal 15) from a pushbutton, or by means of an appropriate command, for example from a PLC. After penetration into the protected area, the relay outputs are deactivated, and can only be reactivated by means of the above described procedure. A slope from 0 V to 24 V DC at the acknowledgement input serves as the acknowledgement signal.



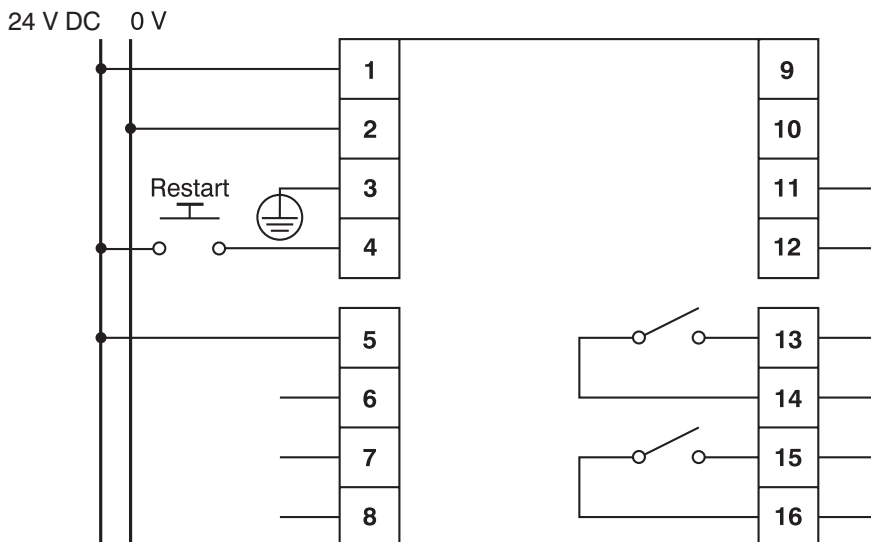
The 24 V DC signal must be applied for at least 100 ms. The maximum current value is 20 mA.

These values are of special importance if transmission of the acknowledgement input signal will be managed automatically, for example by a PLC. An external NO pushbutton can be used to manually generate the acknowledgement input signal.

The system's power-up delay time results from the sum of the power-up delay times of the control unit (150 ms) and any K1/K2 auxiliary contact elements which might be used.

Acknowledgement must originate from outside of the protected area, from a location at which the protected area and all of the effected working area can be clearly observed.

The button for the acknowledgement input may not be accessible from inside the protected area.



Terminal	Designation	Input/ Output	Further information
1	24 V DC	–	–
2	0 V	–	–
3	PE (ground)	–	–
4	Acknowledgement input	I	p. 17, section 4.2
5	Restart inhibit	I	p. 19, section 4.2.3
6	Test input	I	p. 17, section 4.1
7	S1 NO contact	I	–
8	S2 NO contact	I	–
9	S1 test	O	–
10	S2 test	O	–
11	Contactor monitoring	I	p. 20, section 4.3
12	Signal control	O	p. 21, section 5.2
13	OSSD B contact 1	O	–
14	OSSD B contact 2	O	–
15	OSSD A contact 1	O	–
16	OSSD A contact 2	O	–

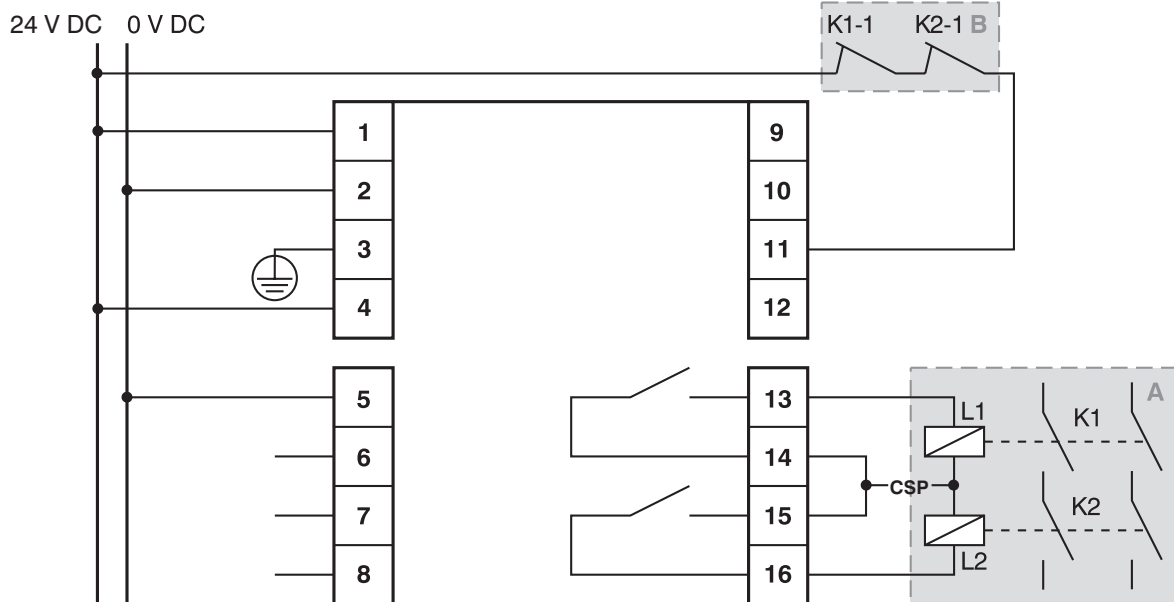
## 4.3 Contactor Monitoring

Contactor monitoring is used to determine whether or not external contactors or auxiliary contact elements function properly. External contactors may only be connected if they are equipped with positively driven, normally closed contacts. The contactors are monitored statically and dynamically for correct timing performance of the contacts. Switching time may not exceed 300 ms. 24 V DC is returned to the input via an available NC contact at the external contactor.

### Input for Contactor Monitoring

If external relays or K1 and K2 auxiliary contact elements with positively driven contacts are used, 24 V DC must be connected in series to the contactor monitoring input (terminal 11) via control contacts K1-1 and K2-1 (NC, block B in the graphic). Monitoring for correct switching of K1 and K2 is delayed 300 ms after the effective command. If no K1 and K2 auxiliary contact elements are used, terminals 11 (contact monitoring) and 12 (signal monitoring) must be connected to each other.

- Control contacts K1-1 and K2-1 (terminal 11, block B) must be capable of switching a current of 20 mA and a voltage of 24 V DC.
- In order to extend the service life of internal relays A and B, suitable interference suppressors should be used which are connected to the ends of the windings at L1 and L2 (block A).
- The external contactors L1 and L2 must be provided with an appropriate supply power (CSP).



CSP = Contactor Supply Power

Terminal	Designation	Input/Output	Further information
1	24 V DC	–	–
2	0 V	–	–
3	PE (ground)	–	–
4	Acknowledgement input	I	p. 17, section 4.2
5	Restart inhibit	I	p. 19, section 4.2.3
6	Test input	I	p. 17, section 4.1
7	S1 NO contact	I	–
8	S2 NO contact	I	–
9	S1 test	O	–
10	S2 test	O	–
11	Contactor monitoring	I	p. 20, section 4.3
12	Signal control	O	p. 21, section 5.2
13	OSSD B contact 1	O	–
14	OSSD B contact 2	O	–
15	OSSD A contact 1	O	–
16	OSSD A contact 2	O	–

## 5. Outputs

### 5.1 Safety Outputs

The control unit makes use of two safety relays with positively driven contacts (OSSD relays) as an output circuit. In order to avoid damage or premature ageing, each contact must be protected with a 4 A slow-blow fuse. Loads must comply with the technical data (see section 12).

### 5.2 Signal Control

The signal control output reads out the switching status of the safety relay in the control unit:

- The output is open when the relay outputs are open.
- 24 V DC is applied to the output when the relay outputs are closed.

The output is designed to control an optical indicator lamp. As an alternative, a PLC can also be connected which processes the signal. This output is a PNP output.



## 6. Functions and Operation

### 6.1 Use of One Channel







LED			Meaning
CH1 green	CH2/Failure red/green	OSSD/DIAG red/green/yellow	
On	Red	Red	Start-up test
Off	Off	Red	Channel obstructed, outputs off
On	Off	Yellow	Channel unobstructed, outputs off, unit is waiting for restart
Off	Off	Green	Channel unobstructed, outputs on
Indicates the status of the channel	Off	Yellow blinking (twice per second)	System test

### 6.2 Use of Two Channel

LED			Meaning
CH1 green	CH2/Failure red/green	OSSD/DIAG red/green/yellow	
On	Red	Red	Start-up test
Off	Off	Red	Channel obstructed, outputs off
Off	Green	Red	
On	Off	Red	
On	Green	Yellow	Channel unobstructed, outputs off, unit is waiting for restart
On	Green	Green	Channel unobstructed, outputs on
Indicates the status of channel 1	Indicates the status of channel 2	Yellow blinking (twice per second)	System test

## 7. Diagnosis Information

If errors occur during use of the Individual Light Barrier Control Unit, the safety output is deactivated and the error LED blinks. Errors are eliminated in accordance with the following errors table. If an error occurs continuously, a trained specialist must be consulted. If necessary, the Individual Light Barrier Control Unit must be returned for repair. Repairs may not be carried out by unauthorized persons.

LED			Meaning → Remedy
CH1 green	CH2/Failure red/green	OSSD/DIAG red/green/yellow	
Off	Red	 (2 pulses, red)	Internal error → Please contact the support department
Off	Red	 (3 pulses, red)	Error at internal relays → Please contact the support department
Off	Red	 (4 pulses, red)	Error at the external contactor → Inspect wiring
Off	Red	 (5 pulses, red)	Incorrect initial configuration → Check configuration of start-up disabling, contactor monitoring.
Off	Red	 (6 pulses, red)	Configuration changed without restart. Switch the unit off and back on again to eliminate the problem. → Switch the unit off and back on again
Off	Red	 (7 pulses, red)	Possible overload or incorrect connection of signal monitoring → Check the contact monitoring circuit



**Do not operate in case of indeterminate malfunctioning.**

The machine must be shut down if the error cannot be unequivocally clarified or reliably eliminated.

## 8. Inspection Instructions

The inspections described below serve to confirm compliance with specified safety requirements set forth in national/international regulations, in particular the safety requirements included in the machinery directive and the directive concerning safety and health requirements for the use of work equipment (EC conformity).

The inspections also serve to detect influences which effect the device's protective action, as well as any other unusual ambient influences.

### 8.1 Inspection Prior to Initial Start-Up

Inspection prior to initial start-up, conducted by trained personnel, is intended to assure that the electro-sensitive protective equipment (ESPE), as well as any other safety components, have been correctly selected in accordance with local ordinances, and that they provide the required protection when used for their intended purpose.

- Inspection of ESPE in accordance with local ordinances. Inspection for correct attachment of the safety device, correct electrical connection to the controller and effectiveness in all of the machine's operating modes.
- The same inspection requirements apply if the machine in question has been shut down for a lengthy period of time and after significant modifications or repairs, if these may influence safety in any way.
- Observe regulations regarding the training of operating personnel by experts before operators begin work. The company which operates the machine is responsible for training.

The safety function of the ESPE must be tested by penetrating the safety field with a suitable test rod with a diameter of 30 mm prior to each time the machine is started up, and each time the machine has been retooled or set up. The test object must be moved through the light beam. Each beam must be tested separately, and the OSSD/DIAG LED display must switch from green to red. If restart inhibit is active, the green display must go out for each respective obstructed channel (CH1/CH2).

The check list for initial operation (Chapter 13) helps executing the testing.

## 8.2 Daily Inspection and Maintenance

Regular inspections must be completed in accordance with local ordinances. They serve the purpose of detecting changes to (e.g. over-travel time), or manipulation of the machine and the safety devices.

National regulations, e.g. ZH 1/597, ZH 1/281, and machine-specific directives apply to the execution of daily inspections.

Daily inspections must be conducted by a person who has been authorized and engaged to do so by the company which operates the machine when work begins, and whenever a new shift is started.

- The effectiveness of the ESPE must be tested with supply power to the ESPE switched on, and supply power to the hazardous motion of the machine switched off.
- Testing is conducted with the help of a suitable test rod, and never by manually reaching into the danger zone.
- The test object must be moved through the light beam. Each beam must be tested separately, and the OSSD/DIAG LED display must switch from green to red.

## 8.3 Yearly Inspection and Maintenance

The effectivity of the Safety equipment has to be assured within the requested periods, minimum once a year. The testing has to be executed by specialized personnel.

- Minimum safety clearances and total response time should be checked. The inspector should also examine the primary controls at the machine to assure that they function correctly, and that the safety output is switched in a failsafe fashion.
- Furthermore, it must be determined whether or not it is only possible for persons and individual limbs to enter the danger zone exclusively by passing through the safety field between the emitter and the receiver.
- The results of inspections and testing must be documented, and the user must keep a copy of such records on file.
- The ESPE, as well as all utilized accessories (connector cables, mounting kit), must be inspected for wear, damage, excessive contamination and correct mounting.

**If any impairment of the device's safety function is detected during daily testing or during operation, all work at the respective machine must be immediately stopped.**

## 9. Environmentally Sound Disposal

SL2-00 Light Barriers and the SS2-00VA000R3 Individual Light Barrier Control Unit neither contain nor emit any ecologically harmful substances. They consume minimum amounts of energy and resources.

### **Disposal:**

Devices which are no longer usable must be disposed of in accordance with all respectively valid, national waste disposal regulations.

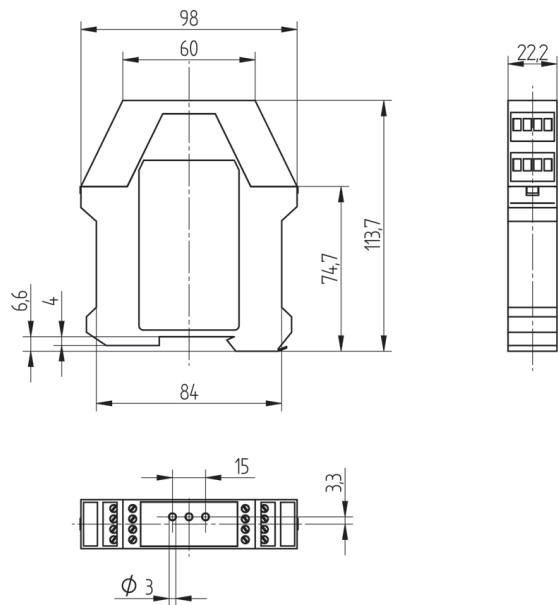
The housings of the individual Safety Light Barriers and the Individual Light Barrier Control Unit are made of plastic, and can be disposed of at plastics disposal centers.

All electronic components must be disposed of as special waste.

wenglor sensoric gmbh does not accept the return of unusable or irreparable devices.

10. Dimensional Drawings

SS2-00VA000R3 Individual Light Barrier Control Unit



11. Accessories and Order Designations

Connector Unit

Individual Safety Light Barrier Control Unit without Muting:	SS2-00VA000R2
Individual Safety Light Barrier Control Unit with Muting:	SS2-00VA000R3

Approved Safety Light Barriers

Type N	Range 0...20 m	Transmitter	SL2-00NS000H2
		Receiver	SL2-00NE000H2

Accessories

Connector Cable

M12×1, 4-pin Connector Cable

Length	Angle Plug		Straight Plug	
	PVC	PUR*	PVC	PUR*
2 m	S29-2M	S29-2MPUR	S23-2M	S23-2MPUR
5 m	S29-5M	S29-5MPUR	S23-5M	S23-5MPUR
10 m	S29-10M	-	S23-10M	S23-10MPUR

\*PUR: halogen-free, suitable for use with drag chains

Notes:

- In order to procure a complete safety system, an Individual Light Barrier Control Unit, Light Barriers and the required Connector Cables must be ordered.
- Operating instructions are included in the scope of delivery.
- The transmitter and the receiver used for a given light barrier must always be of the same type.



## 12. Technical Data

### 12.1 Safety Light Barriers

<b>Safety Type</b>	Type 2 per EN 61496-1 and IEC 61496-2	
<b>Performance Level</b>	EN ISO 13849-1:2015 Category 2 PL c (in combination with SS2-00VA000Rx)	
<b>Range</b>	depends upon light barrier	SL2-00NS000H2: 0...20 m
<b>Opening angle</b>	depends upon light barrier	SL2-00NE000H2: $\pm 4^\circ$
<b>Response time</b>	< 30 ms (incl. Individual Light Barrier Control Unit SS2)	
<b>Electrical connection</b>	M12 plug, 4 pins	
<b>Max. cable length</b>	50 m with enclosable cross-section 0,5 mm <sup>2</sup> 100 m with enclosable cross-section 1 mm <sup>2</sup>	
<b>Protection</b>	IP 67	
<b>Dimensions (h × l × t)</b>	75 × 33 × 18 mm (SL2-00N) 81 × 75 × 34 mm (SL2-00T)	
<b>Temperature range</b>	-25...60 °C (SL2-00N) -30...50 °C (SL2-00T)	
<b>Weight</b>	80 g (SL2-00N) 125 g (SL2-00TE) 190 g (SL2-00TS)	

### 12.2 Individual Light Barrier Control Unit

<b>Safety Type</b>	Type 2 per EN 61496-1
<b>Performance Level</b>	EN ISO 13849-1:2015 Category 2 PL c (in combination with SL2-00: EN ISO 13849-1:2015 Category 2 PL c)
<b>Safety Integrity Level (only for SS2-00VA000R2)</b>	SIL 1 per EN 61508 SILCL 1 per EN 62061
<b>PFH<sub>d</sub></b>	$3,16 \times 10^{-7}$ 1/h Probability of failure for the controller and up to 4 utilized safety light barriers.

#### T10d

The OSSDs at the Individual Light Barrier Control Unit are comprised of mechanically connected contact relays. Frequency of use and load must be taken into consideration for this reason. The tables below specify the T10d values for two different sets of working conditions, and differentiation is made between two loading cases each.

Maximum operating time for the unit is specified with this value. After this point in time, PFH<sub>d</sub>, SIL and PL values can no longer be guaranteed and replacement of the relays becomes mandatory. A T10<sub>d</sub> value of greater than 20 years means that the operating time for the relays is greater than the test interval for the entire controller (i.e. 20 years, see also EN ISO 13849-1 and EN 62061).

- **Case 1:** Medium load with 4 light barriers  
220 days a year, 16 hours a day (3520 hours per year)

Load	Switching interval	T10 <sub>d</sub>
2 A bei 230 V AC	30 s	1,89 a
	1 min	3,79 a
	5 min	18,94 a
	10 min	> 20 a
	1 h	> 20 a
	8 h	> 20 a
0,5 A bei 24 V DC	30 s	0,95 a
	1 min	1,89 a
	5 min	9,47 a
	10 min	18,94 a
	1 h	> 20 a
	8 h	> 20 a

- **Case 2:** Heavy load with 4 light barriers  
330 days a year, 16 hours a day (5280 hours per year)

Load	Switching interval	T10 <sub>d</sub>
2 A bei 230 V AC	30 s	1,26 a
	1 min	2,53 a
	5 min	12,63 a
	10 min	> 20 a
	1 h	> 20 a
	8 h	> 20 a
0,5 A bei 24 V DC	30 s	0,63 a
	1 min	1,26 a
	5 min	6,31 a
	10 min	12,63 a
	1 h	> 20 a
	8 h	> 20 a

<b>Supply power</b>	24 V DC $\pm$ 20 %, SELV (IEC 60204)/PELV (IEC 60950)
<b>Power consumption</b>	< 5 W
<b>Safety outputs</b>	2, NO contacts (2 A; 250 V)
<b>Fuse</b>	max. 4 A, delay
<b>Response time</b>	< 30 ms (incl. Safety Light Barriers SL2)
<b>Switching current Signal control</b>	< 100 mA, PNP output
<b>Voltage drop Signal control</b>	< 3 V, PNP output
<b>Contactor monitoring input</b>	forcibly guided NC contacts (20 mA; 24 V DC)
<b>Max. changeover time</b>	300 ms
<b>Min. test time, test input</b>	40 ms
<b>Operating modes</b>	restart inhibit or automatic restart

<b>LED displays</b>	supply power – channel status – failure
<b>Connectable Safety light barriers</b>	1 – 4 (with 1 static PNP safety output)
<b>Mounting</b>	Top hat rail 35 mm according to EN 60715
<b>Connection</b>	screw terminals with polarity reversal protection
<b>Enclosable cross-section</b>	0,14...2,5 mm <sup>2</sup>
<b>Protection</b>	IP 20
<b>Dimensions (h × l × t)</b>	99 × 22,5 × 114,5 mm
<b>Temperature range</b>	0...55 °C
<b>Weight</b>	150 g

## 13. Checklist

This checklist is intended to provide assistance during initial start-up. It does not eliminate the need for testing before initial start-up, or for periodic tests conducted by appropriately trained persons.

<b>1. Standards and Directives, ESPE Selection</b>		
Are the safety precautions based upon the directives/standards which are applicable for the machine?	Yes	No
Are the utilized directives and standards listed in the declaration of conformity?	Yes	No
Is the safety device in compliance with the required safety level?	Yes	No
<b>2. Safety Clearance</b>		
Has safety clearance been calculated in accordance with the valid formulas for securing points of danger, and in consideration of resolution, ESPE response time, response time of any utilized safety interface and machine over-travel time?	Yes	No
Has machine over-travel time been measured, specified, documented (at the machine and/or in the machine's documentation) and adapted to the ESPE installation setup.	Yes	No
Has the safety clearance between the point of danger and the safety field been adhered to?	Yes	No
<b>3. Access to the Point of Danger</b>		
Is it only possible to access the point of danger via the ESPE's safety field?	Yes	No
Is it assured that persons are unable to remain within the danger zone unprotected (e.g. by means of mechanical protection against side-stepping, or by means of cascading), and are the implemented measures protected against manipulation?	Yes	No
Have additional mechanical protective measures been installed which prevent reaching under, over or around the safety field, and are they protected against manipulation?	Yes	No
<b>4. Installation</b>		
Have the components of the ESPE been correctly attached and secured against loosening, shifting and rotation after adjustment?	Yes	No
Is the external condition of the ESPE and all associated accessories flawless?	Yes	No
Has the control device for resetting the ESPE been correctly installed outside of the danger zone, and is it functional?	Yes	No
<b>5. Incorporation into the Machine</b>		
Have the safety outputs (OSSDs) been incorporated into the downstream machine controls in accordance with the required controller category, and have they been connected in accordance with the wiring diagrams?	Yes	No
Are the switching elements which are controlled by the ESPE (e.g. contactors, valves) monitored?	Yes	No
<b>6. Functionality</b>		
Is the ESPE effective during the entire duration of the machine's hazardous motion?	Yes	No
If a hazardous state has been initialized, is it stopped when the ESPE is switched off, if the operating mode or any of the function types are changed, or if switching to another safety device occurs?	Yes	No
Are the specified safety functions effective for each and every configuration?	Yes	No
Has the safety function been tested in accordance with the inspection instructions included in the operating instructions?	Yes	No

## 14. Certification

The safety device, consisting of an SS2-00VA000R3 Individual Light Barrier Control Unit and SL2-00NE000H2/SL2-00NS000H2 Safety Light Barriers, has the following approvals:



**RoHS**



## 15. EU Declaration of Conformity

### 15.1 Declaration of conformity for Individual Safety Light Barrier Control Unit SS2

#### EU Konformitätserklärung EU Declaration of Conformity (DoC)



Name und Anschrift des Herstellers / Name and address of manufacturer:

**wenglor sensoric GmbH**  
**wenglor Straße 3**  
**88069 Tett nang / GERMANY**

Diese Erklärung gilt für die folgenden Produkte: This declaration applies to the following products:

**SS2-00VA000R2**  
**SS2-00VA000R3**

Wir bestätigen die Übereinstimmung mit den grundlegenden Anforderungen der Europäischen Richtlinien  
We confirm compliance with the essential requirements of the European Directives

Richtlinie / Directive	Fundstelle / Reference
EMV / EMC	2014/30/EU Amtsblatt / Official Journal L96 29.03.2014
Maschinen / MD	2006/42/EG Amtsblatt / Official Journal L157 9.06.2006

Folgende harmonisierte Normen wurden angewandt:

The following harmonized standards have been used:

**EN 61496-1:2013 (Type 2)**  
**EN 62061:2005/A2:2015 (SILCL1)**

**EN ISO 13849-1:2015 (Cat. 2, PL c)**  
**EN 50178:1997**  
**EN 55022:2010**

Produkt-Beschreibung

Product description

*Sicherheits-Einzelschrankensteuerung*  
*Sicherheits-Bauteil nach 2006/42/EG Anhang IV*  
*Seriennummer: Lt. Typenschild*

*Individual Safety Light Barrier Control Unit*  
*Safety component per 2006/42/EC annex IV*  
*Serial Number: See rating plate*

Benannte Stelle / Zertifikat Nr.

**TÜV SÜD Product Service GmbH**  
**Ridlerstraße 65**  
**D-80339 München**

Notified Body / Certificate Nr.

**NB Nr. 0123**  
**Z10 040594 0031 Rev. 01**

Dr. Alexander Ohl ist bevollmächtigt, die technischen Unterlagen zusammenzustellen.

Dr. Alexander Ohl is authorized to compile the technical documentation.

Diese Erklärung stellvertretend für den Hersteller wird abgegeben durch:

On account of the manufacturer, this declaration is given by:

Dr. Alexander Ohl

Leiter Forschung & Entwicklung / Head of Research & Development

Tett nang, 09.07.2020

Ort / Place Datum / Date

  
Unterschrift / Signature



## 15.2 Declaration of conformity for Safety Through Beam Sensor SL2

### EU Konformitätserklärung EU Declaration of Conformity (DoC)



Name und Anschrift des Herstellers / Name and address of manufacturer:

wenglor sensoric GmbH  
wenglor Straße 3  
88069 Tett nang / GERMANY

Diese Erklärung gilt für die folgenden Produkte: This declaration applies to the following products:

**SL2-00NS000H2, SL2-00NE000H2**  
**SL2-00NS000H3, SL2-00NE000H3**

Wir bestätigen die Übereinstimmung mit den grundlegenden Anforderungen der Europäischen Richtlinien  
We confirm compliance with the essential requirements of the European Directives

Richtlinie / Directive	Fundstelle / Reference
EMV / EMC	2014/30/EU Amtsblatt / Official Journal L96 29.03.2014
Maschinen / MD	2006/42/EG Amtsblatt / Official Journal L157 9.06.2006

Folgende harmonisierte Normen wurden angewandt:

The following harmonized standards have been used:

**EN 61496-1:2013/AC:2015 (Type 2)**  
**EN 61496-2:2013 (Type 2)**

**EN ISO 13849-1:2015 (Cat. 2, PL c)**  
**EN 50178:1997**  
**EN 61000-6-4:2007/A1:2011**

Produkt-Beschreibung

Product description

*Sicherheits-Einweglichtschranke (in Verbindung mit sicherheits-gerichteter Steuerung)  
Berührunglos Wirkende Schutzeinrichtung  
Sicherheits-Bauteil nach 2006/42/EG Anhang IV*

*Safety Through Beam Sensor (in combination with Individual Safety Light Barrier Control Unit)  
Electro-Sensitive Protective Equipment  
Safety component per 2006/42/EC annex IV*

Benannte Stelle / Zertifikat Nr.

**TÜV SÜD Product Service GmbH**  
**Ridlerstraße 65**  
**D-80339 München**

Notified Body / Certificate Nr.

**NB Nr. 0123**  
**Z10 040594 0028 Rev. 01**

Dr. Alexander Ohl ist bevollmächtigt, die technischen Unterlagen zusammenzustellen.

Dr. Alexander Ohl is authorized to compile the technical documentation.

Diese Erklärung stellvertretend für den Hersteller wird abgegeben durch:

On account of the manufacturer, this declaration is given by:

Dr. Alexander Ohl

Leiter Forschung & Entwicklung / Head of Research & Development

Tett nang, 24.01.2020  
Ort / Place Datum / Date

  
Unterschrift / Signature

16. Index of Changes

Version	Date	Description/Change
1.0.0	5/02/2016	Initial version of documentation
1.1.0	7/13/2020	Update <a href="#">“Technical Data” on page 25</a>