

Fork Sensor

P1HJ004

LASER

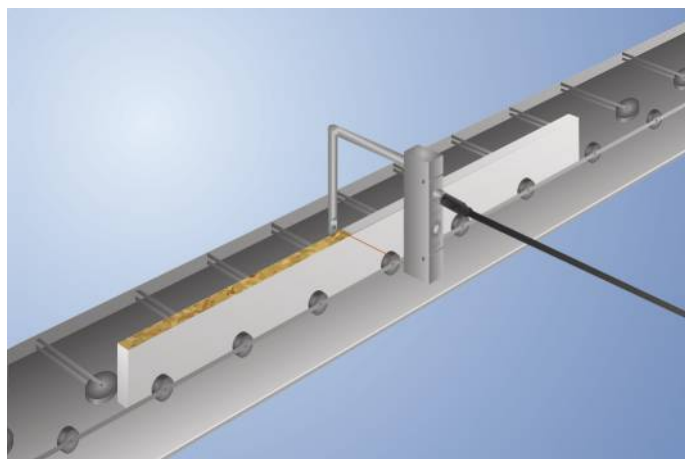
Part Number

InoxSens



- Collimated laser beam (Ø 0.35 mm diameter over the entire fork width)
- Recognition of transparent objects
- Rugged, corrosion-free V4A stainless steel housing in hygienic design
- Teach-in key and external teach-in

Fork sensors have a collimated laser beam with a very small diameter of 0.35 mm over the entire fork width. As a result, they're capable of detecting extremely small parts down to a size of just 40 µm and even transparent objects at high speeds of up to 10 kHz. The innovative layout of the fork sensors in hygienic design permits various fork widths within a range of 50 to 220 mm, and allows contamination and cleaning agents to flow off of the surface in an ideal manner.



Technical Data

Optical Data

Fork Width	120 mm
Smallest Recognizable Part	40 µm
Smallest Detectable Gap	50 µm
Switching Hysteresis	< 10 %
Light Source	Laser (red)
Service Life (T = +25 °C)	100000 h
Laser Class (EN 60825-1)	1
Max. Ambient Light	10000 Lux
Light Spot Diameter	0,35 mm
Repeat Accuracy	< 5 µm

Electrical Data

Supply Voltage	10...30 V DC
Current Consumption (Ub = 24 V)	< 20 mA
Switching Frequency	10 kHz
Response Time	50 µs
Off-Delay	0...100 ms
Temperature Range	-25...60 °C
Switching Output Voltage Drop	< 2,5 V
PNP Switching Output/Switching Current	100 mA
Short Circuit Protection	yes
Reverse Polarity Protection	yes
Overload Protection	yes
Teach Mode	NT, MT
Protection Class	III

Mechanical Data

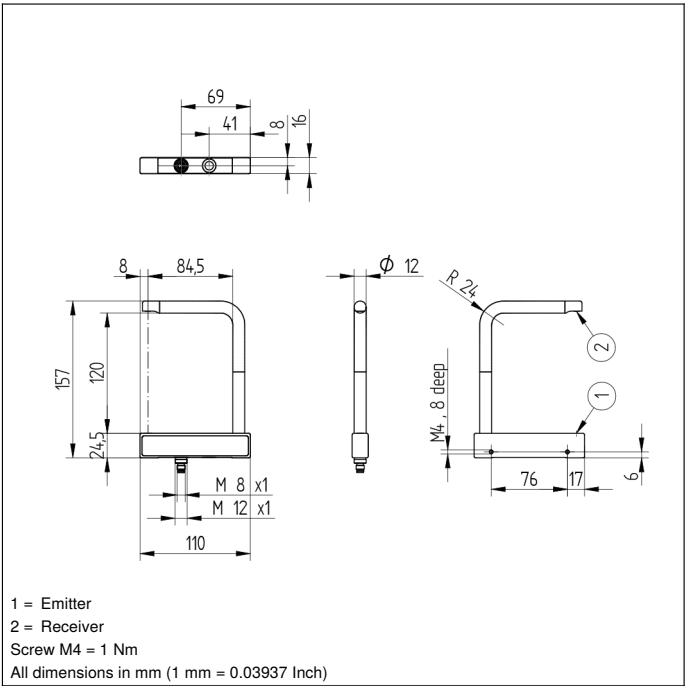
Setting Method	Teach-In
Housing Material	Stainless steel 316L
Optic Cover	Plastic
Degree of Protection	IP69K
Connection	M8 × 1; 4-pin
Ecolab	yes

Safety-relevant Data

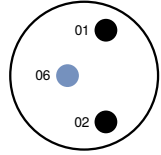
MTTFd (EN ISO 13849-1)	1615,89 a
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PNP NO/NC switchable

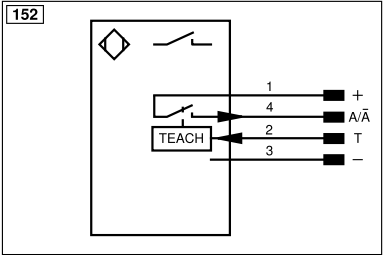
Connection Diagram No.	152
Control Panel No.	115
Suitable Connection Equipment No.	7
Suitable Mounting Technology No.	570



Ctrl. Panel



01 = Switching Status Indicator
02 = Contamination Warning
20 = Enter key
36 = Mode Indicator



Legend			
+	Supply Voltage +	nc	Not connected
-	Supply Voltage 0 V	U	Test Input
~	Supply Voltage (AC Voltage)	Ū	Test Input inverted
A	Switching Output (NO)	W	Trigger Input
Ā	Switching Output (NC)	W-	Ground for the Trigger Input
V	Contamination/Error Output (NO)	O	Analog Output
Ȳ	Contamination/Error Output (NC)	O-	Ground for the Analog Output
E	Input (analog or digital)	BZ	Block Discharge
T	Teach Input	Amv	Valve Output
Z	Time Delay (activation)	a	Valve Control Output +
S	Shielding	b	Valve Control Output 0 V
RxD	Interface Receive Path	SY	Synchronization
TxD	Interface Send Path	SY-	Ground for the Synchronization
RDY	Ready	E+	Receiver-Line
GND	Ground	S+	Emitter-Line
CL	Clock	⊕	Grounding
E/A	Output/Input programmable	SnR	Switching Distance Reduction
IO-Link		Rx+/-	Ethernet Receive Path
PoE	Power over Ethernet	Tx+/-	Ethernet Send Path
IN	Safety Input	Bus	Interfaces-Bus A(+)/B(-)
OSSD	Safety Output	La	Emitted Light disengageable
Signal	Signal Output	Mag	Magnet activation
BL_D+/-	Ethernet Gigabit bidirect. data line (A-D)	RES	Input confirmation
ENo RS422	Encoder 0-pulse 0/0 (TTL)	EDM	Contact Monitoring
PT	Platinum measuring resistor	ENARs422	Encoder A/Ā (TTL)
		ENBRs422	Encoder B/B̄ (TTL)
		ENA	Encoder A
		ENb	Encoder B
		AMIN	Digital output MIN
		AMAX	Digital output MAX
		AOK	Digital output OK
		SY In	Synchronization In
		SY OUT	Synchronization OUT
		OLt	Brightness output
		M	Maintenance
		rsv	Reserved
Wire Colors according to DIN IEC 60757			
		BK	Black
		BN	Brown
		RD	Red
		OG	Orange
		YE	Yellow
		GN	Green
		BU	Blue
		VT	Violet
		GY	Grey
		WH	White
		PK	Pink
		GNYE	Green/Yellow