

Operating Instructions 108G001 Inductive Sensor with Full-Metal Housing





Translation of the original operating instructions Subject to change without notice Available as PDF file only Version 2.0 www.wenglor.com



Table of Contents

1 General					
	1.1	Information Concerning these Instructions	3		
	1.2	Explanation of Symbols	3		
	1.3	Limitation of Liability	4		
	1.4	Copyrights	5		
2	For	Your Safety	6		
	2.1	Use for Intended Purpose	6		
	2.2	Use for Other than the Intended Purpose	6		
	2.3	Personnel Qualifications	7		
	2.4	Modification of Products	7		
	2.5	Safety precautions	7		
		2.5.1 General Safety Precautions2.5.2 Instructions for Use in Potentially Explosive Atmospheres	7 7		
		2.5.3 Intrinsic Safety Barrier Requirements	8		
	2.6	Approvals and Protection Class	8		
3	Tecl	Technical Data			
	3.1	General Data	9		
	3.2	Housing Dimensions	10		
	3.3	Complementary Products	10		
	3.4	Scope of Delivery	10		
4	Trar	nsport and Storage	11		
	4.1	Transport	11		
	4.2	Storage	11		
5	Inst	allation and Electrical Connection	12		
	5.1	Installation	12		
	5.2	Installation Instructions	12		
		5.2.1 Installation Instructions in Accordance with the Standard			
		5.2.2 Installation Instructions for Sensors with weproTec5.2.3 Switching Distance			
	5.3	Electrical Connection			
	5.4	Troubleshooting			
e		ntenance Instructions			
6					
7	Prop	per Disposal	19		
8	Dec	larations of Conformity	20		

1 General

1.1 Information Concerning these Instructions

- These instructions make it possible to use the product safely and efficiently.
- These instructions are an integral part of the product and must be kept on hand for the entire duration of its service life.
- Local accident prevention regulations and national work safety regulations must be complied with as well.
- The product is subject to further technical development, and thus the information contained in these operating instructions may also be subject to change. The current version can be found at www.wenglor.com in the product's separate download area.



INFORMATION

The operating instructions must be read carefully before using the product and must be kept on hand for later reference.

1.2 Explanation of Symbols

· Safety precautions and warnings are emphasized by means of symbols and signal words.

• Safe use of the product is only possible if these safety precautions and warnings are adhered to.

The safety precautions and warnings are laid out in accordance with the following principle:

SIGNAL WORD

Type and source of danger!

Possible consequences in the event that the hazard is disregarded.

 \rightarrow Measures for averting the hazard.

The meanings of the signal words, as well as the scope of the associated hazards, are listed below:



This signal word indicates a hazard with a high degree of risk which, if not avoided, results in death or severe injury.



This signal word indicates a hazard with a medium degree of risk which, if not avoided, may result in death or severe injury.



This signal word indicates a hazard with a low degree of risk which, if not avoided, may result in minor or moderate injury.



NOTICE

This signal word draws attention to a potentially hazardous situation which, if not avoided, may result in property damage.



INFORMATION

Information draws attention to useful tips and suggestions, as well as information on efficient, error-free use.

1.3 Limitation of Liability

- The product has been developed in consideration of the current state-of-the-art technology, as well as applicable standards and guidelines. Subject to change without notice.
- A valid declaration of conformity can be accessed at www.wenglor.com in the product's separate download area.
- wenglor sensoric elektronische Geräte GmbH (hereinafter referred to as "wenglor") excludes all liability in the event of:
 - Non-compliance with the instructions
 - Use of the product for purposes other than those intended.
 - Use by untrained personnel.
 - Use of unapproved spare parts.
 - Unapproved modification of products.
- These operating instructions do not include any guarantees from wenglor with regard to the described procedures or specific product characteristics.
- wenglor assumes no liability for printing errors or other inaccuracies contained in these operating instructions unless wenglor was verifiably aware of such errors at the point in time at which the operating instructions were prepared.

1.4 Copyrights

- The contents of these instructions are protected by copyright law.
- All rights are reserved by wenglor.
- Commercial reproduction or any other commercial use of the provided content and information, in particular graphics and images, is not permitted without previous written consent from wenglor.

2 For Your Safety

2.1 Use for Intended Purpose

The inductive sensors with full-metal housing are suitable for harsh ambient conditions and washdown areas thanks to the V4A stainless steel housing. The sensors with full-metal housing impress with their easy installation and reliable switching behavior. In addition to error-free operation of several sensors in a very small space, the new generation also provides the possibility of detecting system errors before it's too late thanks to ASIC, IO-Link interface and wenglor weproTec.

According to ATEX certification 3G and 3D, this sensor can be used in hazardous areas in accordance with 2014/34/EU(ATEX). Further specific installation instructions must be followed.

This product can be used in the following industry sectors:

- Special-purpose mechanical engineering
- Heavy mechanical engineering
- Logistics
- Automotive industry
- Food industry
- · Packaging industry
- Pharmaceuticals industry
- · Plastics industry
- Woodworking industry
- Clothing industry
- Printing industry

- Consumer goods industry
- Paper industry
- · Electronics industry
- Glass industry
- Steel industry
- Aviation industry
- · Chemicals industry
- Alternative energies
- Raw materials extraction
- Construction industry
- Agriculture industry

2.2 Use for Other than the Intended Purpose

- Not a safety component in accordance with 2006/42/EC (Machinery Directive).
- The product may be used only with accessories supplied or approved by wenglor, or in combination with approved products. A list of approved accessories and combination products can be found at www.wenglor.com on the product detail page.



▲ DANGER

Risk of personal injury or property damage in case of use for other than the intended purpose!

Use for other than the intended purpose may lead to hazardous situations.

 \rightarrow Observe instructions regarding use for intended purpose.

2.3 Personnel Qualifications

- Suitable technical training is a prerequisite.
- In-house electronics training is required.
- Trained personnel who use the product must have (permanent) access to the operating instructions.



▲ DANGER

Risk of personal injury or property damage in case of incorrect initial start-up and maintenance!

Personal injury and damage to equipment may occur.

 \rightarrow Adequate training and qualification of personnel

2.4 Modification of Products



▲ DANGER

Risk of personal injury or property damage if the product is modified!

Personal injury and damage to equipment may occur. Noncompliance may result in loss of the CE mark and voiding of the warranty.

 \rightarrow Modification of the product is not permitted

2.5 Safety precautions

2.5.1 General Safety Precautions



INFORMATION

These instructions are an integral part of the product and must be kept on hand for the entire duration of its service life.

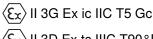
In the event of possible changes, the current version of the operating instructions can be found at www.wenglor.com in the product's separate download area.

Read the operating instructions carefully before using the product.

Protect the sensor against contamination and mechanical influences.

2.5.2 Instructions for Use in Potentially Explosive Atmospheres

Identification in accordance with directive 2014/34/EU (ATEX)





- The device may only be installed, connected and commissioned by qualified personnel. The specialist personnel must be familiar with ignition protection types, regulations and ordinances for equipment in potentially explosive areas.
- Do not disconnect under power!
- The included warning label, "Do not disconnect under power!", must be attached to the sensor or the mounting device in a plainly visible fashion.
- Under no circumstances may the operating voltage of 30 V be exceeded.
- Stipulations set forth in EN 60079-0 regarding temperatures and dust deposits must be adhered to.

2.5.3 Intrinsic Safety Barrier Requirements

The safety barrier must meet the following requirements:

- Uo(barrier) \leq Ui
- lo(barrier) ≤ li
- Po(barrier) ≤ Pi
- Co(barrier) ≥ Ccable + Ci
- Lo(barrier) ≥ Lcable + Li

Parameters of the sensor unit:

- Ui = 30 VDC input voltage
- li = 100 mA input current
- Pi = 0.9 W input power
- Ccable + Ci = 80 nF input capacitance
- Lcable + Li = 5 μ H input inductance

2.6 Approvals and Protection Class





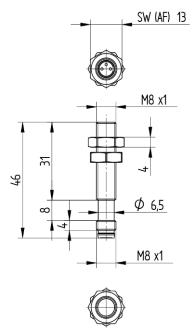
3 Technical Data

3.1 General Data

Switching Distance2 mmCorrection Factors Stainless Steel V2A/CuZn/AI0,98/0,72/0,61MountingFlushMounting A/B/C/D in mm0/15/6/0Mounting A/B/C/D (V2A) in mm0.15/6/0Mounting B1 in mm01Installation B1 (V2A) in mm01Switching Hysteresis< 10 %Electrical DataU 30 V DCSupply Voltage10 30 V DCCurrent Consumption (Ub = 24 V)< 15 mASwitching Output Voltage output< 10 %Electrical DataSwitching Frequency575 HzTemperature Drift< 10 %Temperature Range-25 70 °CSwitching Output Voltage Drop< 1 VSwitching Output Voltage Drop< 1 VSwitching Output Voltage Drop< 1 VSwitching Output Voltage Drop< 100 µAShort Circuit ProtectionyesReverse Polarity and Overload ProtectionyesInterfaceIO-Link V1.1Mechanical DataStainless steel, V4A (1.4404 / 316L)Sensing faceStainless steel, V4ADegree of ProtectionIP67/IP68/IP69K *ConnectionM8 × 1; 3-pinTorquemax. 5 NmPressure Resistance Sensor Area60 barEX II 3D Ex to IIIC T5 GcyesSafety-Relevant DataJarofe.54 a	Technical Data	
CorrectionFactors Stainless Steel V2A/CuZn/AI0,98/0,72/0,61MountingFlushMounting A/B/C/D in mm0/15/6/0Mounting A/B/C/D (V2A) in mm0/15/6/0Mounting B1 in mm01Installation B1 (V2A) in mm01Switching Hysteresis< 10 %	Inductive Data	
MountingFlushMounting A/B/C/D in mm0/15/6/0Mounting A/B/C/D (V2A) in mm0/15/6/0Mounting B1 in mm01Installation B1 (V2A) in mm01Switching Hysteresis< 10 %	Switching Distance	2 mm
Mounting A/B/C/D in mm 0/15/6/0 Mounting A/B/C/D (V2A) in mm 0/15/6/0 Mounting B1 in mm 01 Installation B1 (V2A) in mm 01 Switching Hysteresis < 10 %	Correction Factors Stainless Steel V2A/CuZn/Al	0,98/0,72/0,61
Mounting A/B/C/D (V2A) in mm 0/15/6/0 Mounting B1 in mm 01 Installation B1 (V2A) in mm 01 Switching Hysteresis < 10 %	Mounting	Flush
Mounting B1 in mm01Installation B1 (V2A) in mm01Switching Hysteresis< 10 %	Mounting A/B/C/D in mm	0/15/6/0
Installation B1 (V2A) in mm01Switching Hysteresis< 10 %	Mounting A/B/C/D (V2A) in mm	0/15/6/0
Switching Hysteresis< 10 %	Mounting B1 in mm	01
Electrical DataSupply Voltage10 30 V DCSupply Voltage with IO-Link18 30 V DCCurrent Consumption (Ub = 24 V)< 15 mA	Installation B1 (V2A) in mm	01
Supply Voltage 10 30 V DC Supply Voltage with IO-Link 18 30 V DC Current Consumption (Ub = 24 V) < 15 mA	Switching Hysteresis	< 10 %
Supply Voltage with IO-Link18 30 V DCCurrent Consumption (Ub = 24 V)< 15 mA	Electrical Data	
Current Consumption (Ub = 24 V)< 15 mASwitching Frequency575 HzTemperature Drift< 10 %	Supply Voltage	10 30 V DC
Switching Frequency575 HzTemperature Drift< 10 %	Supply Voltage with IO-Link	18 30 V DC
Temperature Drift< 10 %	Current Consumption (Ub = 24 V)	< 15 mA
Temperature Range-25 70 °CSwitching Output Voltage Drop< 1 V	Switching Frequency	575 Hz
Switching Output Voltage Drop< 1 VSwitching Output/Switching Current100 mAResidual Current Switching Output< 100 µA	Temperature Drift	< 10 %
Switching Output/Switching Current100 mAResidual Current Switching Output< 100 µA	Temperature Range	-25 70 °C
Residual Current Switching Output< 100 μAShort Circuit ProtectionyesReverse Polarity and Overload ProtectionyesInterfaceIO-Link V1.1Mechanical DataStainless steel, V4A (1.4404 / 316L)Housing MaterialStainless steel, V4ASensing faceStainless steel, V4ADegree of ProtectionIP67/IP68/IP69K *ConnectionM8 × 1; 3-pinTorquemax. 5 NmPressure Resistance Sensor Area60 barEX II 3G Ex ic IIC T5 GcyesEX II 3D Ex tc IIIC T90° DcyesSafety-Relevant Data3706.54 a	Switching Output Voltage Drop	< 1 V
Short Circuit ProtectionyesReverse Polarity and Overload ProtectionyesInterfaceIO-Link V1.1Mechanical DataIO-Link V1.1Housing MaterialStainless steel, V4A (1.4404 / 316L)Sensing faceStainless steel, V4ADegree of ProtectionIP67/IP68/IP69K *ConnectionM8 × 1; 3-pinTorquemax. 5 NmPressure Resistance Sensor Area60 barEX II 3G Ex ic IIC T5 GcyesEX II 3D Ex tc IIIC T90° DcyesSafety-Relevant Data3706.54 a	Switching Output/Switching Current	100 mA
Reverse Polarity and Overload ProtectionyesInterfaceIO-Link V1.1Mechanical DataIO-Link V1.1Housing MaterialStainless steel, V4A (1.4404 / 316L)Sensing faceStainless steel, V4ADegree of ProtectionIP67/IP68/IP69K *ConnectionM8 × 1; 3-pinTorquemax. 5 NmPressure Resistance Sensor Area60 barEX II 3G Ex ic IIC T5 GcyesEX II 3D Ex tc IIIC T90° DcyesSafety-Relevant Data3706.54 a	Residual Current Switching Output	< 100 µA
InterfaceIO-Link V1.1Mechanical DataHousing MaterialStainless steel, V4A (1.4404 / 316L)Sensing faceStainless steel, V4ADegree of ProtectionIP67/IP68/IP69K *ConnectionM8 × 1; 3-pinTorquemax. 5 NmPressure Resistance Sensor Area60 barEX II 3G Ex ic IIC T5 GcyesEX II 3D Ex tc IIIC T90° DcyesSafety-Relevant Data3706.54 a	Short Circuit Protection	yes
Mechanical DataHousing MaterialStainless steel, V4A (1.4404 / 316L)Sensing faceStainless steel, V4ADegree of ProtectionIP67/IP68/IP69K *ConnectionM8 × 1; 3-pinTorquemax. 5 NmPressure Resistance Sensor Area60 barEX II 3G Ex ic IIC T5 GcyesEX II 3D Ex tc IIIC T90° DcyesSafety-Relevant Data3706.54 a	Reverse Polarity and Overload Protection	yes
Housing MaterialStainless steel, V4A (1.4404 / 316L)Sensing faceStainless steel, V4ADegree of ProtectionIP67/IP68/IP69K *ConnectionM8 × 1; 3-pinTorquemax. 5 NmPressure Resistance Sensor Area60 barEX II 3G Ex ic IIC T5 GcyesEX II 3D Ex tc IIIC T90° DcyesSafety-Relevant DataMTTFd (EN ISO 13849-1)3706.54 a	Interface	IO-Link V1.1
Sensing faceStainless steel, V4ADegree of ProtectionIP67/IP68/IP69K *ConnectionM8 × 1; 3-pinTorquemax. 5 NmPressure Resistance Sensor Area60 barEX II 3G Ex ic IIC T5 GcyesEX II 3D Ex tc IIIC T90° DcyesSafety-Relevant DataMTTFd (EN ISO 13849-1)3706.54 a	Mechanical Data	
Degree of ProtectionIP67/IP68/IP69K *ConnectionM8 × 1; 3-pinTorquemax. 5 NmPressure Resistance Sensor Area60 barEX II 3G Ex ic IIC T5 GcyesEX II 3D Ex tc IIIC T90° DcyesSafety-Relevant DataMTTFd (EN ISO 13849-1)3706.54 a	Housing Material	Stainless steel, V4A (1.4404 / 316L)
ConnectionM8 × 1; 3-pinTorquemax. 5 NmPressure Resistance Sensor Area60 barEX II 3G Ex ic IIC T5 GcyesEX II 3D Ex tc IIIC T90° DcyesSafety-Relevant DataMTTFd (EN ISO 13849-1)3706.54 a	Sensing face	Stainless steel, V4A
Torquemax. 5 NmPressure Resistance Sensor Area60 barEX II 3G Ex ic IIC T5 GcyesEX II 3D Ex tc IIIC T90° DcyesSafety-Relevant DataMTTFd (EN ISO 13849-1)3706.54 a	Degree of Protection	IP67/IP68/IP69K *
Pressure Resistance Sensor Area60 barEX II 3G Ex ic IIC T5 GcyesEX II 3D Ex tc IIIC T90° DcyesSafety-Relevant DataMTTFd (EN ISO 13849-1)3706.54 a	Connection	M8 × 1; 3-pin
EX II 3G Ex ic IIC T5 Gc yes EX II 3D Ex tc IIIC T90° Dc yes Safety-Relevant Data MTTFd (EN ISO 13849-1) 3706.54 a	Torque	max. 5 Nm
EX II 3D Ex tc IIIC T90° Dc yes Safety-Relevant Data MTTFd (EN ISO 13849-1) 3706.54 a	Pressure Resistance Sensor Area	60 bar
Safety-Relevant Data MTTFd (EN ISO 13849-1) 3706.54 a	EX II 3G Ex ic IIC T5 Gc	yes
MTTFd (EN ISO 13849-1) 3706.54 a	EX II 3D Ex tc IIIC T90° Dc	yes
	Safety-Relevant Data	
Output	MTTFd (EN ISO 13849-1)	3706.54 a
	Output	
Output PNP	Output	PNP
NO		NO

* For applications inside hazarous areas: IP67

3.2 Housing Dimensions



Dimensions specified in mm (1 mm = 0.03937 Inch)

3.3 Complementary Products

wenglor offers you the right connection and mounting technology as well as other accessories for your product. You can find this at www.wenglor.com on the product details page at the bottom.

3.4 Scope of Delivery

- Sensor
- ZNNE008 M8 × 1 hex nuts
- ATEX label

4 Transport and Storage

4.1 Transport

Upon receipt of shipment, the goods must be inspected for damage in transit. In the case of damage, conditionally accept the package and notify the manufacturer of the damage. Then return the device, making reference to damage in transit.

4.2 Storage

The following points must be taken into consideration with regard to storage:

- Do not store the product outdoors.
- Store the product in a dry, dust-free place.
- Protect the product against mechanical impacts.
- Protect the product against exposure to direct sunlight.



NOTICE

Risk of property damage in case of improper storage!

The product may be damaged.

 \rightarrow Storage instructions must be complied with.

5 Installation and Electrical Connection

5.1 Installation

- Protect the product from contamination during installation.
- Observe all applicable electrical and mechanical regulations, standards and safety rules.
- Protect the product against mechanical influences.
- Make sure that the sensor is mounted in a mechanically secure fashion.
- Specified torque values must be complied with (see section Technical Data [> 9]).
- The active surface of the sensor may not contact any other machine parts.
- Installation regulations must be complied with (see section Technical Data [> 9]).



NOTICE

Risk of property damage in case of improper installation!

The product may be damaged!

 \rightarrow Comply with installation instructions.



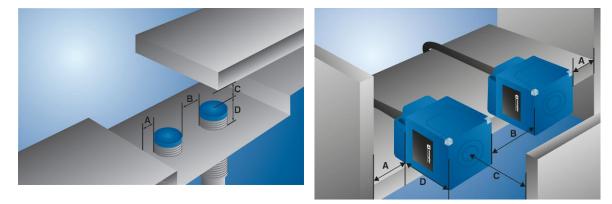
Risk of personal injury or property damage during installation!

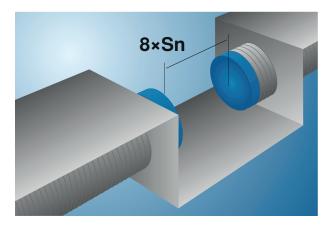
Personal injury and damage to the product may occur.

 \rightarrow Ensure a safe installation environment.

5.2 Installation Instructions

5.2.1 Installation Instructions in Accordance with the Standard





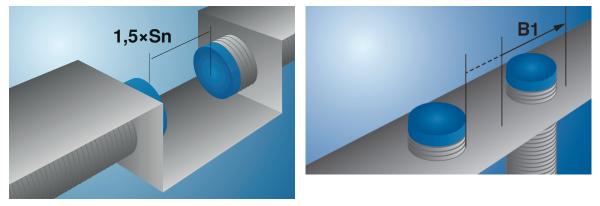
Installation dimen- sion	Description
A	Minimum distance from sensor to damping material (e.g. steel).
В	Minimum distance between two inductive sensors.
	This distance applies to installation in air. If the sensors are installed within an at- tenuating material (e.g. steel), this distance is reduced. Testing in the application is required in order to determine the exact distance.
С	Minimum distance from the sensing face of the inductive sensor to the damping material (e.g. steel).
	Distance C does not make reference to the object to be detected, but rather to the background. The object to be detected is detected within the switching distance.
D	Minimum dimension by which the sensor (sensing face) must protrude from the damping material (e.g. steel).
8 × Sn	Installation opposite each other. Two identical sensors must be mounted at this minimum distance.

5.2.2 Installation Instructions for Sensors with weproTec

weproTec is the abbreviation for wenglor proximity switch technology, an innovative, patented wenglor technology for inductive sensors.

Inductive sensors with weproTec can be mounted very close to each other (\rightarrow installation dimension B1) or opposite one another (1.5 ×Sn). No reciprocal influence occurs among the sensors within the specified zones.

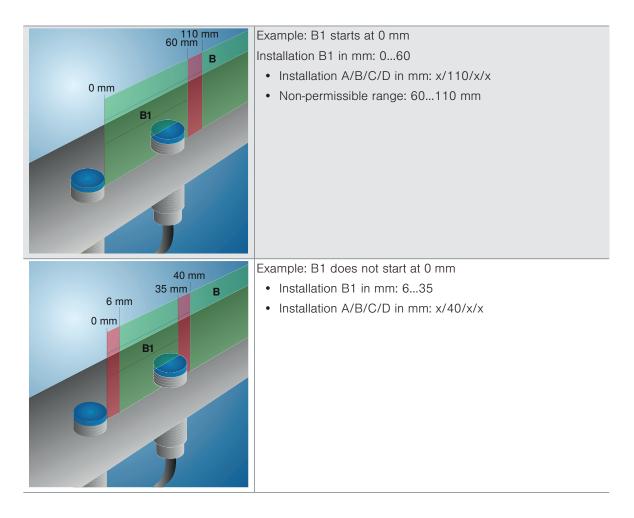
The installation instructions in accordance with the standard (see section Installation Instructions in Accordance with the Standard [\triangleright 12]) are also valid.



Installation dimen- sion	Description
A	Minimum distance from sensor to damping material (e.g. steel).

В	Minimum distance between two inductive sensors.
	This distance applies to installation in air. If the sensors are installed within an at- tenuating material (e.g. steel), this distance is reduced. Testing in the application is required in order to determine the exact distance.
B1	Additional minimum distance between two inductive sensors.
	This clearance applies to installation in air. If the sensors are installed within an attenuating material (e.g. steel), this distance is reduced. Testing in the application is required in order to determine the exact distance.
С	Minimum distance from the sensing face of the inductive sensor to the damping material (e.g. steel).
	Distance C does not make reference to the object to be detected, but rather to the background. The object to be detected is detected within the switching distance.
D	Minimum dimension by which the sensor (sensing face) must protrude from the damping material (e.g. steel).
1.5 × Sn	Installation opposite each other. Two identical sensors must be mounted at this minimum distance.

Installation variant	Description		
Permissible!	Two sensors can be mounted next to each other in area B1.		
Permissible!	Two sensors can be mounted next to each other from installa- tion dimension B.		
Impermissible!	Two sensors must not be mounted next to each other in front of area B1.		
Impermissible!	Two sensors must not be mounted in the area between B1 and B.		



5.2.3 Switching Distance

- The switching distance described in the technical data [> 9] is the nominal switching distance Sn according to the standard.
- The switching distance refers to a standard measuring plate (material: steel, thickness: 1 mm, side lengths: 3× Sn or outside diameter sensor).
- The switching distance according to the standard is further differentiated into:
 - Effective switching distance S_r
 - Useable switching distance S_{II}
 - Working distance S_a

Standard measuring plate		
Useable switching distance Su Effective switching distance Si Nominal switching distance Si Effective switching distance Si Useable switching distance Su Working distance Sa (safely switched on)	r-max	+10 % +10 % 10 %



NOTICE

If the objects in the application are smaller than the standard measuring plate, the switching distance is also reduced.

The correction factor of the sensor for certain materials also influences the switching distance and must be observed.

The sensor should be mounted at a working distance Sa or less to the object.

5.3 Electrical Connection

- Wire the sensor in accordance with the connection diagram.
- Switch on the supply voltage (see section Technical Data [> 9]).
- If using IO-Link, connect the sensor to 18...30 V DC.
- If not using IO-Link, connect the sensor to 10...30 V DC.

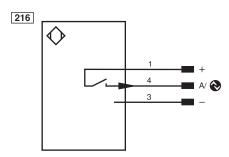


A DANGER

Risk of personal injury or property damage due to electric current.

Voltage-conducting parts may cause personal injury or damage to equipment.

ightarrow The electric device may be connected by appropriately qualified personnel only.



eger	id		PT	Platinum measuring resistor		Encoder A/Ā (TTL)
+	Supply Voltage +		nc	not connected	ENBRS422	Encoder B/B (TTL)
-	Supply Voltage 0 V		U	Test Input	ENA	Encoder A
~	Supply Voltage (AC Voltage)		Ū	Test Input inverted	ENв	Encoder B
А	Switching Output	(NO)	W	Trigger Input	Amin	Digital output MIN
Ā	Switching Output	(NC)	W -	Ground for the Trigger Input	Амах	Digital output MAX
V	Contamination/Error Output	(NO)	0	Analog Output	Аок	Digital output OK
V	Contamination/Error Output	(NC)	0-	Ground for the Analog Output	SY In	Synchronization In
E	Input (analog or digital)		BZ	Block Discharge	SY OUT	Synchronization OUT
Т	Teach Input		Amv	Valve Output	OLT	Brightness output
Z	Time Delay (activation)		а	Valve Control Output +	м	Maintenance
S	Shielding		b	Valve Control Output 0 V	rsv	reserved
RxD	Interface Receive Path		SY	Synchronization	Wire Co	olors according to IEC 60757
TxD	Interface Send Path		SY-	Ground for the Synchronization	BK	Black
RDY	Ready		E+	Receiver-Line	BN	Brown
GND	Ground		S+	Emitter-Line	RD	Red
CL	Clock		÷	Grounding	OG	Orange
E/A	Output/Input programmable		SnR	Switching Distance Reduction	YE	Yellow
۲	IO-Link		Rx+/-	Ethernet Receive Path	GN	Green
PoE	Power over Ethernet		Tx+/-	Ethernet Send Path	BU	Blue
IN	Safety Input		Bus	Interfaces-Bus A(+)/B(-)	VT	Violet
OSSD	Safety Output		La	Emitted Light disengageable	GY	Grey
Signal	Signal Output		Mag	Magnet activation	WH	White
BI_D+/-	Ethernet Gigabit bidirect. data	a line (A-D)	RES	Input confirmation	PK	Pink
	Encoder 0-pulse 0-0 (TTL)	. /	EDM	Contactor Monitoring	GNYE	Green/Yellow

5.4 Troubleshooting

INFORMATION

Required Action in Case of Fault:

- 1. Shut down the machine.
- 2. Analyze and eliminate the cause of error with the aid of the diagnostics information.
- 3. If the error cannot be eliminated, please contact wenglor's support department.
- 4. Do not operate in case of indeterminate malfunctioning.
- 5. The machine must be shut down if the error cannot be definitively explained or properly eliminated.



A DANGER

Risk of personal injury or property damage in case of non-compliance!

The system's safety function is disabled. Personal injury and damage to equipment may occur.

 \rightarrow Required action as specified in case of fault.

6

Maintenance Instructions



NOTICE

This wenglor sensor is maintenance-free.

Cleaning and inspection of the plug connections at regular intervals are advisable. Do not clean the sensor with solvents or cleaning agents that could damage the product. The product must be protected against contamination during initial start-up.

7 Proper Disposal

wenglor sensoric GmbH does not accept the return of unusable or irreparable products. Respectively valid national waste disposal regulations apply to product disposal.

8 Declarations of Conformity

Declarations of conformity can be found on our website at www.wenglor.com in the product's separate download area.