

P1MLxxx

Retro-Reflex Sensor



Operating Instructions

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1. General

1.1 Information Concerning these Instructions

- These instructions apply to the product with ID code P1MLxxx.
- They make it possible to use the product safely and efficiently.
- These instructions are an integral part of the product and must be kept on hand for the entire duration of its service life.
- Local accident prevention regulations and national work safety regulations must be complied with as well.
- The product is subject to further technical development, and thus the information contained in these operating instructions may also be subject to change. The current version can be found at www.wenglor.com in the product's separate download area.



NOTE!
The operating instructions must be read carefully before using the product and must be kept on hand for later reference.

1.2 Explanations of Symbols

- Safety precautions and warnings are emphasized by means of symbols and attention-getting words
- Safe use of the product is only possible if these safety precautions and warnings are adhered to

The safety precautions and warnings are laid out in accordance with the following principle:



Attention-Getting Word!
Type and Source of Danger!
Possible consequences in the event that the hazard is disregarded.
• Measures for averting the hazard.

The meanings of the attention-getting words, as well as the scope of the associated hazards, are listed below.



DANGER!
This word indicates a hazard with a high degree of risk which, if not avoided, results in death or severe injury.



WARNING!
This word indicates a hazard with a medium degree of risk which, if not avoided, may result in death or severe injury.



CAUTION!
This word indicates a hazard with a low degree of risk which, if not avoided, may result in minor or moderate injury.



ATTENTION!
This word draws attention to a potentially hazardous situation which, if not avoided, may result in property damage.



NOTE!
A note draws attention to useful tips and suggestions, as well as information regarding efficient, error-free use.

1.3 Limitation of Liability

- The product has been developed in consideration of the current state-of-the-art and applicable standards and guidelines. Subject to change without notice.
- A valid declaration of conformity can be accessed at www.wenglor.com in the product's separate download area.
- wenglor sensoric elektronische Geräte GmbH (hereinafter referred to as "wenglor") excludes all liability in the event of:
 - Non-compliance with the instructions
 - Use of the product for purposes other than those intended
 - Use by untrained personnel
 - Use of unapproved replacement parts
 - Unapproved modification of products
- These operating instructions do not include any guarantees from wenglor with regard to the described procedures or specific product characteristics.
- wenglor assumes no liability for printing errors or other inaccuracies contained in these operating instructions, unless wenglor was verifiably aware of such errors at the point in time at which the operating instructions were prepared.

1.4 Copyrights

- The contents of these instructions are protected by copyright law.
- All rights are reserved by wenglor.
- Commercial reproduction or any other commercial use of the provided content and information, in particular graphics and images, is not permitted without previous written consent from wenglor.

2. For Your Safety

2.1 Use for Intended Purpose

The product is based on the following functional principle:

Retro-Reflex Sensor

In retro-reflex sensors, the transmitter and receiver are located in a single housing. They operate using red light, laser light and a reflector. The output switches if the light beam between the sensor and reflector is interrupted. Even shiny, chromed or reflective surfaces can be reliably detected thanks to the integrated polarization filter.

This product can be used in the following industry sectors:

- Special machinery manufacturing
- Heavy machinery manufacturing
- Logistics
- Automotive industry
- Food industry
- Packaging industry
- Pharmaceuticals industry
- Plastics industry
- Woodworking industry
- Consumer goods industry
- Paper industry
- Electronics industry
- Glass industry
- Steel industry
- Aviation industry
- Chemicals industry
- Alternative energy
- Raw materials extraction

2.2 Use for Other than the Intended Purpose

- Not a safety component in accordance with 2006/42/EC (Machinery Directive).
- The product is not suitable for use in potentially explosive atmospheres.
- The product may only be used with accessories supplied or approved by wenglor, or combined with approved products. A list of approved accessories and combination products can be accessed at www.wenglor.com on the product detail page.

DANGER!



Risk of personal injury or property damage in case of use for other than the intended purpose!

- Use for other than the intended purpose may lead to hazardous situations.
- Observe instructions regarding use for intended purpose.
-

2.3 Personnel Qualifications

- Suitable technical training is a prerequisite.
- In-house electronics training is required.
- Trained personnel must have uninterrupted access to the operating instructions.



DANGER!
Risk of personal injury or property damage in case of incorrect initial start-up and maintenance!

Personal injury and damage to equipment may occur.
• Adequate training and qualification of personnel.

2.4 Modification of Products



DANGER!
Risk of personal injury or property damage if the product is modified!

Personal injury and damage to equipment may occur. Non-observance may result in loss of the CE- and/or UKCA-marking and the guarantee may be rendered null and void.
• Modification of the product is impermissible.

2.5 General Safety Precautions



- NOTE!**
- These instructions are an integral part of the product and must be kept on hand for the entire duration of its service life.
 - In the event of possible changes, the respectively current version of the operating instructions can be accessed at www.wenglor.com in the product's download area.
 - Read the operating instructions carefully before using the product.
 - Protect the sensor against contamination and mechanical influences.

2.6 Laser/LED Warnings

The respective laser class or LED group is listed in the product's technical data.



Laser Class 1 (EN 60825-1)
Applicable standards and safety regulations must be observed.

2.7 Approvals and protection class



3. Technical Data

3.1 Technical Data

Optical Data								
Polarisation Filter				Yes				
Service life (ambient temp. = +25° C)				100.000 h				
Max. permissible ambient light				10.000 Lux				
Electrical Data								
Supply power				10...30 V DC				
Current consumption (operating voltage = 24 V)				< 20 mA				
Switching output voltage drop				< 2 V				
Switching output switching current				100 mA				
Switching output residual current				< 50 µA				
Short-circuit protection				Yes				
Reverse polarity protected				Yes				
Overload-proof				Yes				
Lockable				Yes				
Protection class				III				
Mechanical Data								
Housing material				Plastic				
Degree of protection				IP67/IP68				
Lens cover				PMMA				
Order Number		P1ML						
Technical Data		101	104	102	103	201	202	203
Reference Reflector		RQ100BA				RE6151BM		
Range		6.500 mm				20.000 mm		
Light Source		Red Light				Laser (red). collimated		
Laser Class (EN 60825-1)		–				1		
Risk Group (EN 62471)		0				–		
Spot Diameter		see Tab. 1		see Tab. 2		see Tab. 3		
Smallest detectable part		see Tab. 4		see Tab. 5		see Tab. 6		
Temperature range		–40...60 °C				–25...60 °C		
IO-Link supply voltage		18...30 V DC						
Interface		IO-Link						
IO-Link version		1.1						
Temperature drift		< 10 %		< 5 %		< 10 %		
Switching hysteresis		< 10 %		< 5 %		< 10 %		
Switching frequency		2.000 Hz						
Response time		0.25 ms						
Switching frequency (Speed-Mode)		3.500 Hz						
Response time (Speed-Mode)		0.14 ms						
Setting method		Potentiometer		Teach-in		Potentiometer		
Output function	PNP. antivalent	x				x		x
	NPN. antivalent		x				x	
	PNP. NC			x				
	NPN. NC				x			
Connection		plug M12x1. 4-pin						
Connection Diagram No.		215	213	709	709	215	213	866
Suitable Mounting Technology No.		360						

3.1.1 Spot diameter

Range	1 m	3 m	6.5 m
Spot diameter	80 mm	200 mm	310 mm

Table 1

Range	1 m	3 m	6.5 m
Spot diameter	80 mm	160 mm	240 mm

Table 2

Range	3 m	10 m	20 m
Spot diameter	20 mm	50 mm	80 mm

Table 3

3.1.2 Smallest detectable part

Range	1 m	3 m	6.5 m
Smallest detectable part	5 mm	5 mm	40 mm

Table 4

Range	1 m	3 m	6.5 m
Smallest detectable part	6 mm	20 mm	30 mm

Table 5

Range	3 m	10 m	20 m
Smallest detectable part	2.5 mm	8 mm	50 mm

Table 6

3.1.3 Switching distance

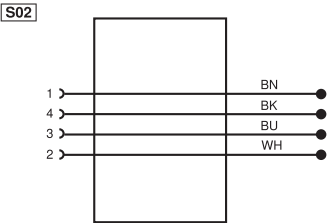
Achievable switching distance depends on the utilized reflector. Nominal switching distance is achieved with reflector types RQ100BA (red light) and RE6151BM (laser). Achievable ranges for other reflectors are listed in the following tables:

Reflector	P1ML		
	101/104	102/103	201/202/203
RQ100BA	0.10 ... 6.50 m	0.10 ... 6.50 m	0.40 ... 27.00 m
RE18040BA	0.15 ... 3.00 m	0.10 ... 3.00 m	0.25 ... 19.00 m
RQ84BA	0.10 ... 5.00 m	0.10 ... 5.00 m	0.25 ... 22.00 m
RR84BA	0.10 ... 4.50 m	0.10 ... 4.50 m	0.25 ... 25.00 m
RE9538BA	0.15 ... 1.50 m	0.10 ... 1.50 m	0.25 ... 10.00 m
RE6151BM	0.15 ... 4.00 m	0.10 ... 4.00 m	0.20 ... 20.00 m
RR50_A	0.10 ... 3.30 m	0.10 ... 3.30 m	0.25 ... 21.00 m
RE6040BA	0.10 ... 4.00 m	0.10 ... 4.00 m	0.20 ... 22.00 m
RE8222BA	0.10 ... 2.00 m	0.10 ... 2.00 m	0.30 ... 14.00 m
RR34_M	0.20 ... 2.20 m	0.10 ... 2.20 m	--
RE3220BM	0.20 ... 1.50 m	0.10 ... 1.50 m	0.30 ... 12.00 m
RE6210BM	0.20 ... 1.70 m	0.10 ... 1.70 m	0.25 ... 6.50 m
RR25_M	0.20 ... 1.80 m	0.15 ... 1.80 m	0.20 ... 10.00 m
RR25KP	0.15 ... 1.00 m	0.15 ... 1.00 m	0.20 ... 4.50 m
RR21_M	0.15 ... 1.90 m	0.10 ... 1.90 m	0.20 ... 6.00 m
ZRAE02B01	0.15 ... 2.50 m	0.10 ... 2.50 m	0.20 ... 12.00 m
ZRME01B01	0.15 ... 1.50 m	0.10 ... 2.50 m	0.20 ... 4.00 m
ZRME03B01	0.15 ... 2.50 m	0.10 ... 0.90 m	0.20 ... 12.00 m
ZRMR02K01	0.20 ... 1.00 m	0.10 ... 1.00 m	0.20 ... 5.00 m
ZRMS02_01	0.20 ... 1.00 m	0.15 ... 1.00 m	--
RF505	0.20 ... 1.50 m	0.15 ... 1.50 m	0.25 ... 4.50 m
RF508	0.25 ... 1.40 m	0.15 ... 1.40 m	0.25 ... 4.00 m
RF258	0.35 ... 1.40 m	0.15 ... 1.40 m	0.20 ... 4.00 m
ZRAF08K01	0.20 ... 1.50 m	0.15 ... 1.50 m	0.20 ... 4.50 m
ZRDF03K01	0.20 ... 3.70 m	0.15 ... 4.00 m	--
ZRDF10K01	--	0.15 ... 4.50 m	--

3.2 Complementary Products

wenglor can provide you with suitable connection technology for your product.

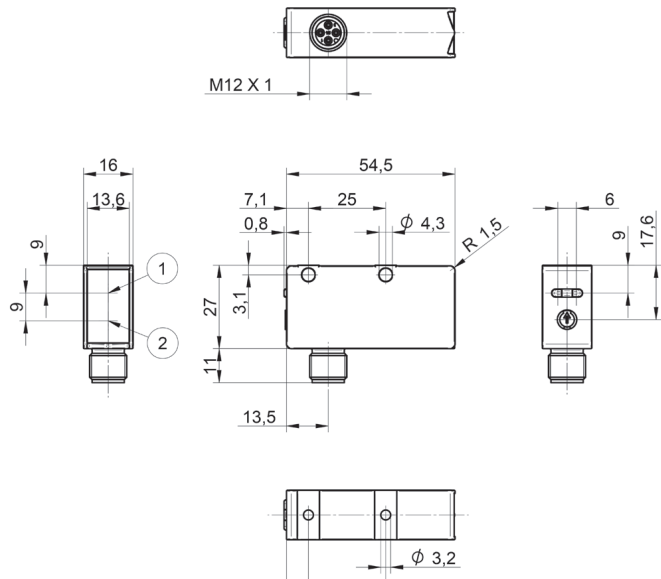
Suitable mounting technology no.	360
Suitable connection technology no.	2



IO-Link master
wTeach2 software DNNF005

3.3 Layout

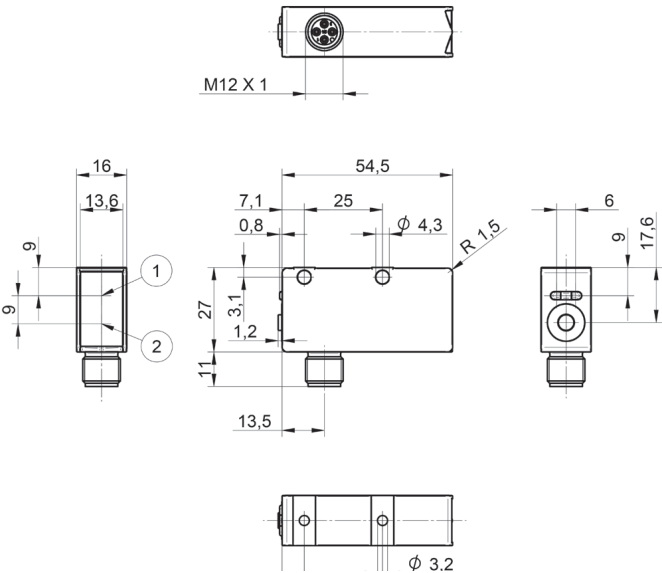
P1ML101, P1ML104, P1ML201, P1ML202, P1ML203



1 = emitter diode
2 = receiver diode

M4 screw = 0.5 Nm
Potentiometer = 40 Nmm
Dimensions specified in mm
(1 mm = 0.03937")

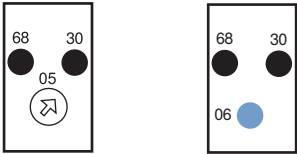
P1ML102, P1ML103



1 = emitter diode
2 = receiver diode
M4 screw = 0.5 Nm
Potentiometer = 40 Nmm
Dimensions specified in mm
(1 mm = 0.03937")

3.4 Control Panel

A 47 A 48



05 = switching distance adjuster
06 = Teach button
30 = switching status indicator / contamination warning
68 = supply power indicator

3.5 Scope of Delivery

- Sensor
- Safety precautions
- Mounting-Set 02

4. Transport and Storage

4.1 Transport

Upon receipt of shipment, the goods must be inspected for damage in transit. In the case of damage, conditionally accept the package and notify the manufacturer of the damage. Then return the device, making reference to damage in transit.

4.2 Storage

The following points must be taken into condition with regard to storage:

- Do not store the product outdoors.
- Store the product in a dry, dust-free place.
- Protect the product against mechanical impacts.
- Protect the product against exposure to direct sunlight.



ATTENTION!

Risk of property damage in case of improper storage!

The product may be damaged.

- Storage instructions must be complied with.
-

5. Installation and Electrical Connection

5.1 Installation

- Protect the product from contamination during installation.
- Observe all applicable electrical and mechanical regulations, standards, and safety rules.
- Protect the product against mechanical influences.
- Make sure that the sensor is mounted in a mechanically secure fashion.
- Specified torque values must be complied with ([see section “3. Technical Data”, page 7](#)).

ATTENTION!



Risk of property damage in case of improper installation!

The product may be damaged.

- Installation instructions must be complied with.

CAUTION!



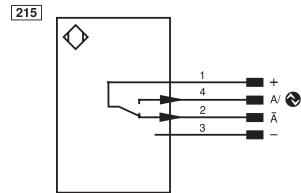
Risk of personal injury or property damage during installation!

Personal injury and damage to the product may occur.

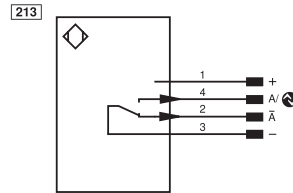
- A safe installation environment must be assured.
-

5.2 Electrical Connection

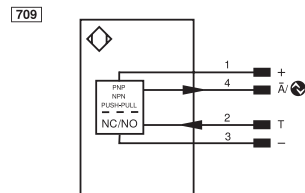
P1ML101, P1ML201



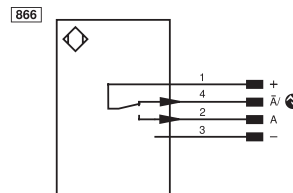
P1ML104, P1ML202



P1ML102, P1ML103



P1ML203



Legend

+	Supply Voltage +
-	Supply Voltage 0 V
~	Supply Voltage (AC Voltage)
A	Switching Output (NO)
\bar{A}	Switching Output (NC)
V	Contamination/Error Output (NO)
\bar{V}	Contamination/Error Output (NC)
E	Input (analog or digital)
T	Teach Input
Z	Time Delay (activation)
S	Shielding
RxD	Interface Receive Path
TxD	Interface Send Path
RDY	Ready
GND	Ground
CL	Clock
E/A	Output/Input programmable
	IO-Link
PoE	Power over Ethernet
IN	Safety Input
SSD	Safety Output
Signal	Signal Output
BL-D+/-	Ethernet Gigabit bidirect. data line (A-D)
ENaRS422	Encoder 0-pulse 0-0 (TTL)

PT	Platinum measuring resistor
nc	not connected
U	Test Input
\bar{U}	Test Input inverted
W	Trigger Input
W-	Ground for the Trigger Input
O	Analog Output
O-	Ground for the Analog Output
BZ	Block Discharge
AWV	Valve Output
a	Valve Control Output +
b	Valve Control Output 0 V
SY	Synchronization
SY-	Ground for the Synchronization
E+	Receiver-Line
S+	Emitter-Line
\oplus	Grounding
SnR	Switching Distance Reduction
Rx+/-	Ethernet Receive Path
Tx+/-	Ethernet Send Path
Bus	Interfaces-Bus A(+)/B(-)
La	Emitted Light disengageable
Mag	Magnet activation
RES	Input confirmation
EDM	Contactor Monitoring

ENaRS422	Encoder A/ \bar{A} (TTL)
ENBRS422	Encoder B/ \bar{B} (TTL)
ENa	Encoder A
ENb	Encoder B
AMIN	Digital output MIN
AMAX	Digital output MAX
AOK	Digital output OK
SY In	Synchronization In
SY OUT	Synchronization OUT
Out	Brightness output
M	Maintenance
RSV	reserved
Wire Colors according to IEC 60757	
BK	Black
BN	Brown
RD	Red
OG	Orange
YE	Yellow
GN	Green
BU	Blue
VT	Violet
GY	Grey
WH	White
PK	Pink
GNYE	Green/Yellow

DANGER!



Risk of personal injury or property damage due to electric current!

Voltage conducting parts may cause personal injury or damage to equipment.

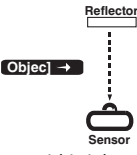
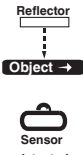
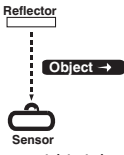
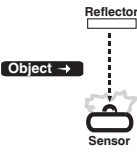

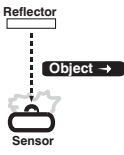
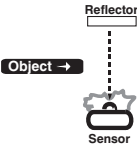

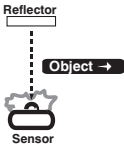
- The electric device may only be connected by appropriately qualified personnel.

5.3 Diagnostics

Causes for Triggering the Contamination Warning (blinking LED):

Display LED	Diagnosis/Cause	Elimination
Continuous blinking at approx. 2.5 Hz	Contamination	Carefully clean the optic cover with a cloth.
	Aged emitter diode	Replace the sensor.
	Unreliable working range	<ul style="list-style-type: none">• Increase the sensor's switching distance.• Reduce distance between sensor and object.
Continuous blinking at approx. 5 Hz	Short-circuit	Check electrical wiring and eliminate the short-circuit.
	Over-temperature	Disconnect the sensor from supply power and allow it to cool down.
	Hardware error	Replace the sensor.

Contamination Warning Flowcharts

Retro Reflective Barrier no contamination			
			
Object	not detected	Sensor detected	Sensor not detected
Switching Status Indicator NO	on ●	off ○	on ●
Switching Status Indicator NC	off ○	on ●	off ○
beginning contamination			
			
Object	not detected	Sensor detected	Sensor not detected
Switching Status Indicator NO	on ●	off ○	blinking ●○
Switching Status Indicator NC	off ○	on ●	blinking ●○
advanced contamination			
			
Object	not detected	not detected	not detected
Switching Status Indicator NO	off ○	off ○	off ○
Switching Status Indicator NC	on ●	on ●	on ●

Required action in case of fault:

NOTE!



- Shut down the machine.
- Analyze and eliminate the cause of error with the help of the diagnostics information.
- If the error cannot be eliminated, please contact wenglor's support department.
- Do not operate in case of indeterminate malfunctioning.
- The machine must be shut down if the error cannot be unequivocally clarified or reliably eliminated.

DANGER!



Risk of personal injury or property damage in case of non-compliance!

The system's safety function is disabled. Personal injury and damage to equipment.

- Required action as specified in case of fault.
-

6. Settings

For P1MLxxx models with potentiometer (P1ML101, P1ML104, P1ML201, P1ML202 and P1ML203):

- Align the sensor to the reflector.
- Make sure that the sensor and the reflector are mounted in a mechanically secure fashion.
- Turn the potentiometer all the way to the right.
- Turn the potentiometer back if required (detection of small or transparent objects).
- Move the object into the sensor's working range and check for correct functioning.

For P1MLxxx models with teach-in (P1ML102 and P1ML103):

- Align the sensor to the reflector.
- Make sure that the sensor and the reflector are mounted in a mechanically secure fashion.
- Press and hold the teach-in key until the switching status indicator LED starts blinking.
- Release the teach-in key after 2 seconds.
- Teach-in is conducted which is acknowledged when the LED lights up.
- Move the object into the light barrier and check for correct functioning.

7. I/O-Link

Further settings are possible via the IO-Link interface. The IODD can be found at www.wenglor.com in the product's download area.

7.1 Teach-In Mode (P1ML102 and P1ML103)

7.1.1 Minimal Teach-In

With this teach-in mode, the switching point is to a value just below momentary signal strength in consideration of signal quality.

7.1.2 Normal Teach-In (default setting)

With this teach-in mode, the switching point is set to a value which corresponds to half of the signal strength. As a result, this mode has more switching reserve.

8. Maintenance Instructions



NOTE!

- This wenglor sensor is maintenance-free.
- Cleaning and inspection of the plug connections at regular intervals are advisable.
- Do not clean the sensor with solvents or cleansers which could damage the product.
- The product must be protected against contamination during initial start-up.

9. Proper Disposal

wenglor sensoric GmbH does not accept the return of unusable or irreparable products. Respectively valid national waste disposal regulations apply to product disposal.

10. Appendix

10.1 List of Abbreviations

Abbreviation	Meaning
Tu	Ambient temperature
Ub	Supply voltage
IODD	IO Device Description
MTTFd	Mean Time to Dangerous Failure

10.2 Change Index, Operating Instructions

Version	Date	Description/Change
1.0.0	06.07.2023	Initial version of the operating instructions
1.1.0	03.11.2023	Addition P1ML203. update of specification P1ML201 and P1ML202

10.3 Declarations of Conformity

The declarations of conformity can be found on our website at www.wenglor.com in the product's download area.