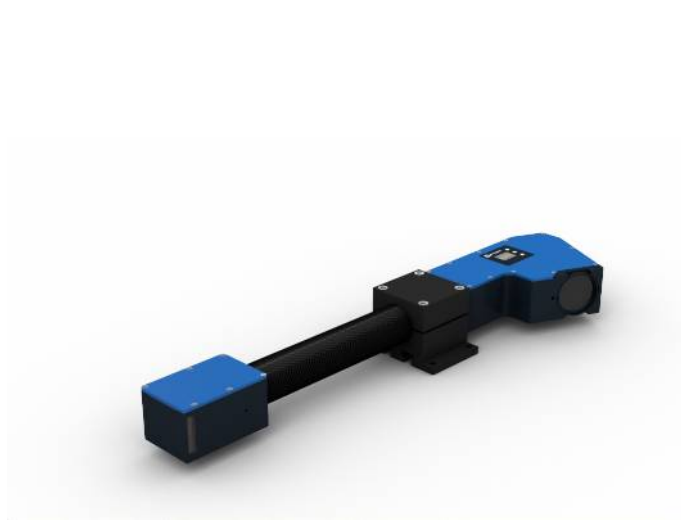


2D/3D Profile Sensor

MLWL254 LASER

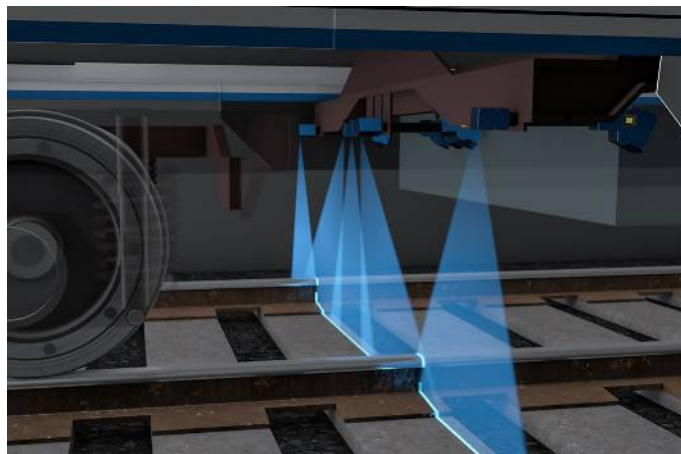
Part Number

weCat3D



- Blue light for applications on metal, organic or semi-transparent materials
- Increased resistance to extraneous light and high speed
- Optimized profile quality thanks to HDR function
- Precise measuring range resolution X (> 2000 measuring points)
- Up to 12 million measuring points per second

2D/3D Profile Sensors project a laser line onto the object to be detected and generate an accurate, linearized height profile with an internal camera which is set up at a triangulation angle. Thanks to its uniform, open interface, the weCat3D series can be incorporated by means of the DLL program library or the GigE Vision standard without an additional control unit. Alternatively, wenglor offers its own software packages for implementing your application.

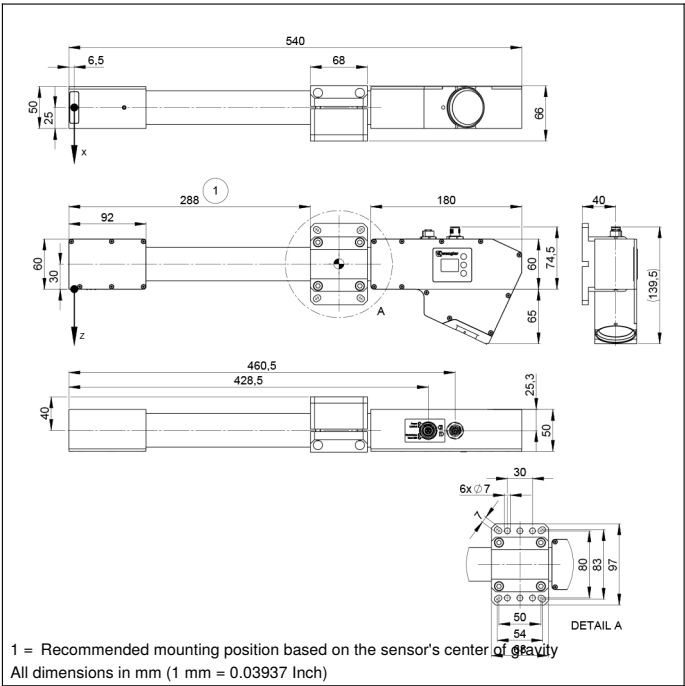


Technical Data

Optical Data	
Working range Z	600...2000 mm
Measuring range Z	1400 mm
Measuring range X	440...1300 mm
Linearity Deviation	350 µm
Resolution Z	39...289 µm
Resolution X	251...683 µm
Light Source	Laser (blue)
Wavelength	405 nm
Laser Class (EN 60825-1)	3R
Environmental conditions	
Ambient temperature	0...45 °C
Storage temperature	-20...70 °C
Max. Ambient Light	5000 Lux
EMC	DIN EN 61000-6-2; 61000-6-4
Shock resistance per DIN IEC 68-2-27	30 g / 11 ms
Vibration resistance per DIN IEC 60068-2-6	6 g (10...55 Hz)
Electrical Data	
Supply Voltage	18...30 V DC
Current Consumption (U _b = 24 V)	300 mA
Measuring Rate	175...6000 /s
Subsampling	350...6000 /s
Inputs/Outputs	4
Switching Output Voltage Drop	< 1,5 V
Switching Output/Switching Current	100 mA
Short Circuit Protection	yes
Reverse Polarity Protection	yes
Overload Protection	yes
Interface	Ethernet TCP/IP
Baud Rate	100/1000 Mbit/s
Protection Class	III
FDA Accession Number	1710276-000
Mechanical Data	
Housing Material	Aluminum
Degree of Protection	IP67
Connection	M12 × 1; 12-pin
Type of Connection Ethernet	M12 × 1; 8-pin, X-cod.
Optic Cover	Glass
Weight	2350 g
Web server	yes
Push-Pull	
Connection Diagram No.	1022 1034
Control Panel No.	X2 A22
Suitable Connection Equipment No.	50 87

Complementary Products

Connection cables
Control Unit
Cooling Unit ZLWK003
Protective Screen Retainer ZLWS003
Software
Switch EHSS001

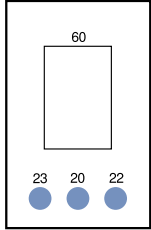
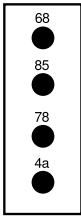


1 = Recommended mounting position based on the sensor's center of gravity
All dimensions in mm (1 mm = 0.03937 Inch)

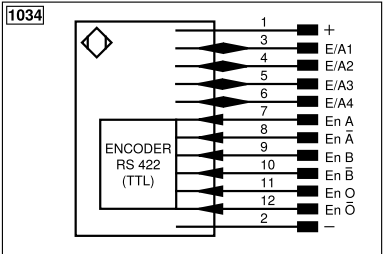
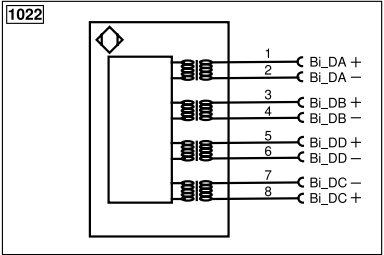
Ctrl. Panel

A22

X2

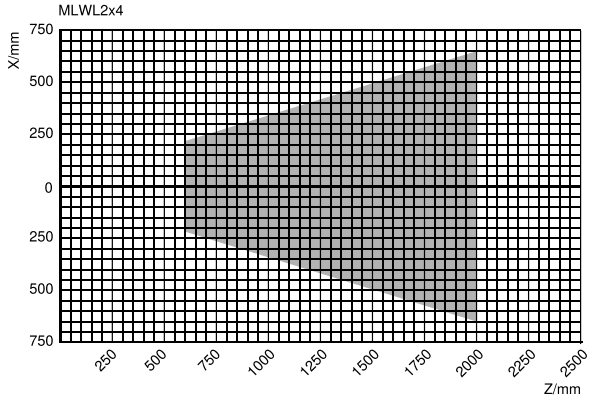


- 20 = Enter key
- 22 = Up key
- 23 = Down key
- 4a = User LED
- 60 = display
- 68 = supply voltage indicator
- 78 = Module status
- 85 = Link/Act LED



Legend			
+	Supply Voltage +	nc	Not connected
-	Supply Voltage 0 V	U	Test Input
~	Supply Voltage (AC Voltage)	Ü	Test Input inverted
A	Switching Output (NO)	W	Trigger Input
Ä	Switching Output (NC)	W-	Ground for the Trigger Input
V	Contamination/Error Output (NO)	O	Analog Output
Ȳ	Contamination/Error Output (NC)	O-	Ground for the Analog Output
E	Input (analog or digital)	BZ	Block Discharge
T	Teach Input	Amv	Valve Output
Z	Time Delay (activation)	a	Valve Control Output +
S	Shielding	b	Valve Control Output 0 V
RxD	Interface Receive Path	SY	Synchronization
TxD	Interface Send Path	SY-	Ground for the Synchronization
RDY	Ready	E+	Receiver-Line
GND	Ground	S+	Emitter-Line
CL	Clock	±	Grounding
E/A	Output/Input programmable	SnR	Switching Distance Reduction
IO-Link	IO-Link	Rx+/-	Ethernet Receive Path
PoE	Power over Ethernet	Tx+/-	Ethernet Send Path
IN	Safety Input	Bus	Interfaces-Bus A(+)/B(-)
OSSD	Safety Output	La	Emitted Light disengageable
Signal	Signal Output	Mag	Magnet activation
BL_D+/-	Ethernet Gigabit bidirect. data line (A-D)	RES	Input confirmation
ENo RS422	Encoder 0-pulse 0/Ü (TTL)	EDM	Contact Monitoring
PT	Platinum measuring resistor	ENARs422	Encoder A/Ä (TTL)
		ENBRS422	Encoder B/B̄ (TTL)
		ENA	Encoder A
		ENb	Encoder B
		AMIN	Digital output MIN
		AMAX	Digital output MAX
		Ack	Digital output OK
		SY In	Synchronization In
		SY OUT	Synchronization OUT
		OLt	Brightness output
		M	Maintenance
		rsv	Reserved
		Wire Colors according to DIN IEC 60757	
		BK	Black
		BN	Brown
		RD	Red
		OG	Orange
		YE	Yellow
		GN	Green
		BU	Blue
		VT	Violet
		GY	Grey
		WH	White
		PK	Pink
		GNYE	Green/Yellow

Measuring field X, Z



Z = Working distance
X = Measuring Range

