EN



FXTTOxx

Temperature Sensor with IO-Link



IO-Link®

Operating Instructions

Table of Contents

1.	Gen	eral	4
	1.1	Information Concerning these Instructions	4
	1.2	Explanations of Symbols	4
	1.3	Limitation of Liability	5
	1.4	Copyrights	5
2.	For	Your Safety	6
	2.1	Use for Intended Purpose	6
	2.2	Use for Other than the Intended Purpose	7
	2.3	Personnel Qualifications	7
	2.4	Modification of Products	7
	2.5	General Safety Precautions	8
	2.6	Approvals and IP Protection	8
3.	Tech	nnical Data	9
	3.1	Permissible Flow Rate	.11
	3.2	Housing Dimensions	.12
	3.3	Wiring Diagram	.13
	3.4	Accessory Products	.13
	3.5	Layout	14
	3.6	Scope of Delivery	.14
4.	Tran	sport and Storage	.14
	4.1	Transport	14
	4.2	Storage	14
5.	Inst	allation and Electrical Connection	.15
	5.1	System Overview	15
	5.2	Installation	16
	5.3	Installation Instructions for Devices with EHEDG Certification	.17
	5.4	Electrical Connection	18
	5.5	Electrical Connection	.18
	5.6	Diagnostics	.18



6.	Clea	ning		19
7.	Fund	ctions (Overview	19
	7.1	Defaul	It Settings	19
	7.2	Functi	ion Definitions	19
		7.2.1	Hysteresis	20
		7.2.2	Window Width	20
		7.2.3	Analog	21
			Remote Output	
		7.2.5	Filter	23
8.	Setti	ings		24
9.	IO-L	ink		25
10.	Mair	ntenano	ce Instructions	25
11.	Retu	ırns		25
12.	Prop	er Dis	posal	25
13.	Арр	endix		26
	13.1	Chang	ge Index, Operating Instructions	26
	13.2	FU De	eclaration of Conformity	26

1. General

1.1 Information Concerning these Instructions

- These instructions apply to the product with ID code FXFF0xx.
- They make it possible to use the product safely and efficiently.
- These instructions are an integral part of the product and must be kept on hand for the entire duration of its service life.
- · Local accident prevention regulations and national work safety regulations must be complied with as well.
- The product is subject to further technical development, and thus the information contained in these operating instructions may also be subject to change. The current version can be found at www.wenglor.com in the product's separate download area.



NOTE!

The operating instructions must be read carefully before using the product and must be kept on hand for later reference!

1.2 Explanations of Symbols

- Safety precautions and warnings are emphasized by means of symbols and attention-getting words.
- Safe use of the product is only possible if these safety precautions and warnings are adhered to.
- The safety precautions and warnings are laid out in accordance with the following principle:



Attention-Getting Word Type and Source of Danger!

Possible consequences in the event that the hazard is disregarded.

· Measures for averting the hazard.

The meanings of the attention-getting words, as well as the scope of the associated hazards, are listed below.



DANGER!

This word indicates a hazard with a high degree of risk which, if not avoided, results in death or severe injury.



WARNING!

This word indicates a hazard with a medium degree of risk which, if not avoided, may result in death or severe injury.



CAUTION!

This word indicates a hazard with a low degree of risk which, if not avoided, may result in minor or moderate injury.

4 General





ATTENTION!

This word draws attention to a potentially hazardous situation which, if not avoided, may result in property damage.



NOTE!

A note draws attention to useful tips and suggestions, as well as information regarding efficient, error-free use.

1.3 Limitation of Liability

- The product has been developed in consideration of the current state-of-the-art and applicable standards and guidelines. Subject to change without notice. A valid declaration of conformity can be accessed at www.wenglor.com in the product's separate download area.
- wenglor sensoric elektronische Geräte GmbH (hereinafter referred to as "wenglor") excludes all liability in the event of:
 - · Non-compliance with the instructions
 - Use of the product for purposes other than those intended
 - · Use by untrained personnel
 - · Use of unapproved replacement parts
 - · Unapproved modification of products
- These operating instructions do not include any guarantees from wenglor with regard to the described procedures or specific product characteristics.
- wenglor assumes no liability for printing errors or other inaccuracies contained in these operating instructions, unless wenglor was verifiably aware of such errors at the point in time at which the operating instructions were prepared.

1.4 Copyrights

- The contents of these instructions are protected by copyright law.
- All rights are reserved by wenglor.
- Commercial reproduction or any other commercial use of the provided content and information, in particular graphics and images, is not permitted without previous written consent from wenglor.

2. For Your Safety

2.1 Use for Intended Purpose

The product is based on the following functional principle:

Temperature Sensor

The Temperature Sensor measures the temperature of liquid and gaseous media, and makes it possible to monitor temperature within processes.

There's a sensor in the measuring probe of the wenglor Temperature Sensor which detects temperature changes and converts them into electrical signals. The sensor's parameters can be configured via IO-Link and adapted to the respective application. Either two switching outputs, one switching output and one analog output (4 to 20 mA/ 0 to 10 V) or one 2-wire analog output (4 to 20 mA) is available depending on settings and connection configuration.

This product can be used in the following industry sectors:

- · Special machinery manufacturing
- · Heavy machinery manufacturing
- · Logistics
- · Automotive industry
- · Food industry
- · Packaging industry
- · Pharmaceuticals industry
- · Clothing industry
- · Plastics industry
- · Woodworking industry
- · Consumer goods industry
- · Paper industry
- · Electronics industry
- · Glass industry
- · Steel industry
- Printing industry
- · Construction industry
- · Chemicals industry
- · Agriculture industry
- Alternative energy
- · Raw materials extraction

6 For Your Safety



2.2 Use for Other than the Intended Purpose

- Not a safety component in accordance with 2006/42/EC (Machinery Directive)
- The product is not suitable for use in potentially explosive atmospheres.
- The product may only be used with accessories supplied or approved by wenglor, or in combination with approved products. A list of approved accessories and combination products can be accessed at www.wenglor.com on the product detail page.

DANGER!



Risk of personal injury or property damage in case of use for other than the intended purpose!

Use for other than the intended purpose may lead to hazardous situations.

• Instructions regarding use for intended purpose must be observed.

2.3 Personnel Qualifications

- Suitable technical training is a prerequisite.
- In-house electronics training is required.
- Trained personnel must have uninterrupted access to the operating instructions.

DANGER!



Risk of personal injury or property damage in case of incorrect initial start-up and maintenance!

Personal injury and damage to equipment may occur.

· Adequate training and qualification of personnel.

2.4 Modification of Products



DANGER!

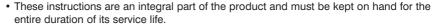
Risk of personal injury or property damage if the product is modified!

Personal injury and damage to equipment may occur. Non-observance may result in loss of the CE marking and the guarantee may be rendered null and void.

· Modification of the product is impermissible.

2.5 General Safety Precautions

NOTE!





- In the event of possible changes, the respectively current version of the operating instructions can be accessed at www.wenglor.com in the product's separate download area.
- Read the operating instructions carefully before using the product.
- Protect the sensor against contamination and mechanical influences.
- Installation and removal of the product are only permissible in pressure-free piping systems which have been allowed to cool down.

2.6 Approvals and IP Protection











8 For Your Safety



3. Technical Data

Order	Number
Technical Data	FXTT0xx
Sensor-Specific Data	
Measuring range	-50150° C
Setting range	-50150° C
Medium	Liquids, gases
Measuring error	± 0.5° C
Step response time T90	< 2 s
Resolution	0.01° C
Ambient Conditions	0.01 C
	−2580° C
Ambient temperature	
Media temperature	-50150° C
Storage and transport temperature	-40100° C
Relative humidity	100%
EMC	DIN EN 61326-2-3
Shock resistance	50 g/11 ms
Vibration resistance	20 g (102000 Hz)
Electrical Data	
Supply power	
2-wire	1232 V DC
3-wire IO-Link	1232 V DC 1830 V DC
	≤ 25 mA
Current consumption (Uo = 24 V)	≤ 25 IIIA Yes
Short-circuit proof	1.33
Reverse polarity and overload-proof	Yes
Analog output	420 mA / 010 V
Output load resistance	$<\frac{(U_b-U_{min})}{20 \text{ mA}} /> 1 \text{ kOhm}$
Switching output	
Voltage drop	< 1.5 V
Switching current	≤ 100 mA
Residual current	< 250 μA
Switchable to NC or NO	Yes
Interface	IO-Link
IO-Link version	1.1
Protection class	III
Operating delay time	< 300 ms
Mechanical Data	
Setting method	IO-Link
Housing material	Stainless steel 1.4404
Media contacting materials	Stainless steel 1.4404

Protection	IP68, IP69K
Connector type	M12 × 1, 4-pin
Process connection	See data sheet
Process connection length PCL	See data sheet
Probe Length PL	See data sheet
Rod diameter	6 mm
Output Function	
Switching output	2 each
Analog output	2-wire
	3-wire
Configurable as PNP, NPN or push-pull	Yes
Switchable to NC or NO	Yes

The following table specifies the tightening torques of the plugs and mounting options in order to assure compliant, error-free operation:

Connector Type	Tightening Torque (Nm)
M12	0,4

CAUTION!



- Pressure resistance specified in the data sheet always makes reference to the sensor rod.
- Amongst other factors, the system's pressure resistance is also dependent on the utilized mounting components (adapters), and is only as high as the pressure resistance of the weakest component.

10 Technical Data



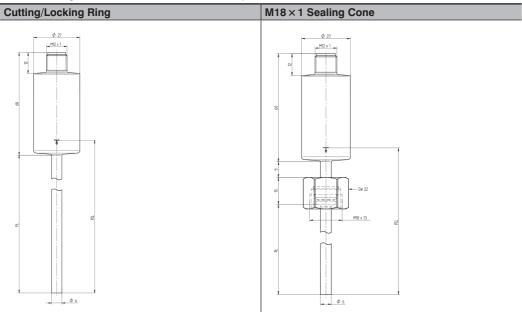
3.1 Permissible Flow Rate

Maximum permissible flow rate depending on the temperature of the medium, pressure and probe length:

Duccessus	Probe Length					Medium	
Pressure	10 mm	50 mm	100 mm	150 mm	200 mm	Temperature	
		400 cm/s	400 /	100 /	400 cm/s	20° C	
PN25	400 am/a					60° C	
(25 bar)	400 cm/s		400 cm/s	400 cm/s		100° C	
						150° C	
						20° C	
PN40	400 cm/s	400 cm/s	400 cm/s	400 cm/s	400 cm/s	60° C	
(40 bar)						100° C	
					350 cm/s	150° C	
	400 cm/s 40	400 cm/s	400 cm/s	400 cm/s	200 cm/s	20° C	
PN64					150 cm/s	60° C	
(64 bar)						100° C	
						150° C	
		00 cm/s 400 cm/s		400 cm/s	Not permissible	20° C	
PN100	400 cm/s 400 cm/s		400 cm/s	050		60° C	
(100 bar)				350 cm/s		100° C	
				300 cm/s		150° C	

3.2 Housing Dimensions

See the product selector for other process connections (https://www.wenglor.com/index.php?id=966&L=1). Overall housing dimensions are included in the respective data sheet.



Process connection length PCL in the case of a cutting/locking ring = probe length PL + 9 mm Process connection length PCL in the case of an M18 \times 1 sealing cone = probe length PL + 32 mm

NOTE!



- There's a marking on the sensor's sleeve (see figure).
- This is a reference point (starting point) relative to the length of the process connection (see data sheet or instructions), and provides assistance in correctly positioning the sensor within the piping system.

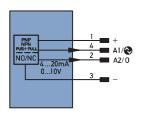


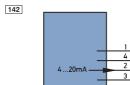
12 Technical Data



3.3 Wiring Diagram

139

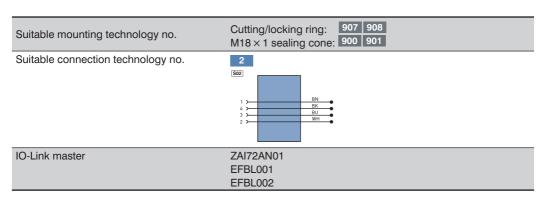




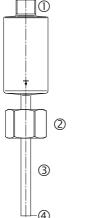
Legen	d					
Legen			PT	Platinum measuring resistor		Encoder A/Ā (TTL)
+	Supply Voltage +		nc	not connected		Encoder B/B (TTL)
-	Supply Voltage 0 V		U	Test Input	ENA	Encoder A
~	Supply Voltage (AC Voltage)		Ū	Test Input inverted	ENB	Encoder B
Α	Switching Output	(NO)	W	Trigger Input	Amin	Digital output MIN
Ā	Switching Output	(NC)	W -	Ground for the Trigger Input	Амах	Digital output MAX
V	Contamination/Error Output	(NO)	0	Analog Output	Аок	Digital output OK
⊽	Contamination/Error Output	(NC)	0-	Ground for the Analog Output	SY In	Synchronization In
E	Input (analog or digital)		BZ	Block Discharge	SY OUT	Synchronization OUT
Т	Teach Input		Awv	Valve Output	0LT	Brightness output
Z	Time Delay (activation)		а	Valve Control Output +	M	Maintenance
S	Shielding		b	Valve Control Output 0 V	rsv	reserved
RxD	Interface Receive Path		SY	Synchronization	Wire Co	lors according to IEC 60757
TxD	Interface Send Path		SY-	Ground for the Synchronization	BK	Black
RDY	Ready		E+	Receiver-Line	BN	Brown
GND	Ground		S+	Emitter-Line	RD	Red
CL	Clock		÷	Grounding	OG	Orange
E/A	Output/Input programmable		SnR	Switching Distance Reduction	YE	Yellow
②	IO-Link		Rx+/-	Ethernet Receive Path	GN	Green
PoE	Power over Ethernet		Tx+/-	Ethernet Send Path	BU	Blue
IN	Safety Input		Bus	Interfaces-Bus A(+)/B(-)	VT	Violet
OSSD	Safety Output		La	Emitted Light disengageable	GY	Grey
Signal	Signal Output		Mag	Magnet activation	WH	White
BI_D+/-	Ethernet Gigabit bidirect. data	line (A-D)	RES	Input confirmation	PK	Pink
EN0 RS42	Encoder 0-pulse 0-0 (TTL)		EDM	Contactor Monitoring	GNYE	Green/Yellow

3.4 Accessory Products

wenglor can provide you with suitable connection technology for your product.



3.5 Layout



- ① = plug connector
- ② = process connection
- 3 = sensor rod

3.6 Scope of Delivery

- FXTTxxx Temperature Sensor
- · Quick-start guide

4. Transport and Storage

4.1 Transport

Upon receipt of shipment, inspect the goods for damage in transit. In the case of damage, conditionally accept the package and notify the manufacturer of the damage. Then return the device, making reference to damage in transit.

4.2 Storage

The following points must be taken into condition with regard to storage:

- Do not store the product outdoors.
- Store the product in a dry, dust-free place.
- Protect the product against mechanical impacts.

ATTENTION!

Risk of property damage in case of improper storage!

The product may be damaged.

· Comply with storage instructions.



5. Installation and Electrical Connection

5.1 System Overview





NOTE!

Further accessories and mounting technology (e.g. t fittings, weld-in adapters, ...) are available on the relevant product detail page at www.wenglor.com.

5.2 Installation

- Protect the product from contamination during installation.
- · Observe all applicable electrical and mechanical regulations, standards, and safety rules.
- Protect the product against mechanical influences.
- Make sure that the sensor is mounted in a mechanically secure fashion.
- Specified torque values must be complied with (see "3. Technical Data" on page 9).



ATTENTION!

Risk of property damage in case of improper installation!

The product may be damaged.

· Comply with installation instructions.



CAUTION!

Risk of personal injury or property damage during installation!

Personal injury and damage to the product may occur.

• Ensure a safe installation environment.



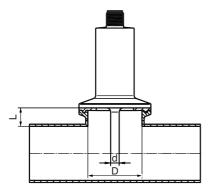
5.3 Installation Instructions for Devices with EHEDG Certification

Sensors with an "EHEDG Certified" label (see technical data for the respective sensor) are suitable for CIP applications and do not have to be removed for cleaning. The following instructions must be adhered to in order to comply with EHEDG certification:

- The product may only be mounted to suitable equipment which complies with EHEDG guidelines.
- The product must be installed such that there is no dead space.
- The equipment must be set up such that the system can subsequently still be entirely emptied.
- If mounted to a T-fitting, the necking may not be longer than the inside diameter of it minus the sensor probe diameter: L < (D - d).
 - Example:

Diameter necking D = 20 mm Diameter sensor probe d= 6 mm

Length L < 20 - 6 mm \rightarrow L < 14 mm



- If the product is mounted to a tank, the cleaning device must be installed so that it directly flushes the connection/dead space.
- Only suitable seals may be used which comply with EHEDG guidelines. In particular in the case of fittings in accordance with DIN 11851 (dairy pipe fittings) and DIN 32676 (clamp connections), the seal must be chosen according to the EHEDG Position Paper on easy cleanable pipe couplings and process connections.
 Suitable seals can be purchased from a specialist retailer.
- · Varivent connection:
 - Restriction type F: Installation only permitted in tank mounting flanges
 - Type N: Installation in tank mounting flanges and pipelines

5.4 Electrical Connection

- Connect the sensor to 12 to 32 V DC (see "3.4 Wiring Diagram" on page 12).
- · When operated with IO-Link:
 - An IO-Link master with class A port must be used because pin 5 is not connected in the case of a class A port.
 - In the case of excessive interference, a shielded cable should be used.

DANGER!

Risk of personal injury or property damage due to electric current!

Voltage conducting parts may cause personal injury or damage to equipment.

• The electric device may only be connected by appropriately qualified personnel.

5.5 Electrical Connection

- Connect the sensor to 12 to 32 V DC (see "3.3 Wiring Diagram" on page 13).
- When operated with IO-Link:
 - An IO-Link master with class A port must be used because pin 5 is not connected in the case of a class A port.
 - In the case of excessive interference, a shielded cable should be used.



DANGER!

Risk of personal injury or property damage due to electric current!

Voltage conducting parts may cause personal injury or damage to equipment.

• The electric device may only be connected by appropriately qualified personnel.

5.6 Diagnostics

Required action in case of fault:

NOTE!





- · Shut down the machine.
- If the error cannot be eliminated, please contact wenglor's support department.
- · Do not operate in case of indeterminate malfunctioning.
- The machine must be shut down if the error cannot be unequivocally clarified or reliably eliminated.



DANGER!

Risk of personal injury or property damage in case of non-compliance! The system's safety function is disabled. Personal injury and damage to equipment.

· Required action as specified in case of fault.



6. Cleaning

- Sensors with an "EHEDG Certified" label are suitable for CIP applications and do not have to be removed for cleaning.
- Permissible ambient temperature and degree of protection must be observed when cleaning from the outside.
- When selecting a cleaning agent, the degree of resistance demonstrated by the materials must be taken into consideration. A resistance table can be downloaded from wenglor.com.

7. Functions Overview

7.1 Default Settings

		FXTT0xx
Function A1	Output	Switching output
	Measurement, physical quantity	Temperature
	Output function	PNP NO
	Switching point 1	75° C
	Switching point 2	50° C
Function A2	Output	Analog output
	Measurement, physical quantity	Temperature
	Output function	Current: 4 20 mA
	Initial value, analog output	−50° C
	Final value, analog output	150° C

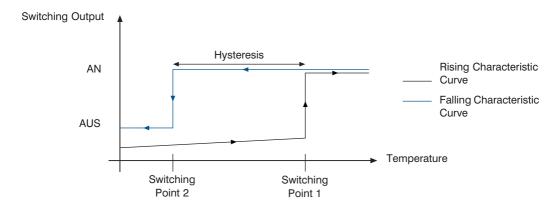
7.2 Function Definitions

- All functions are configured via the IO-Link interface.
- Refer to the interface protocol concerning parameters configuration (available at www.wenglor.com on the product detail page).

Designation	Function	Page
Hysteresis	Adjust switching hysteresis	Page 20
Window width	Set window width	Page 20
Analog	Scale analog output	Page 21
Remote output	Output for external control signals	Page 21
Filter	Set the filter	Page 23

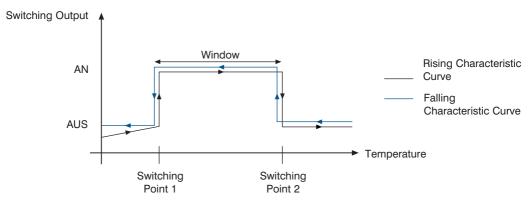
7.2.1 Hysteresis

• Depending on the settings selected for switching points 1 and 2, the sensor's switching performance can be adjusted to the application.



7.2.2 Window Width

- If switching points 1 and 2 are reversed, a window for actual and target value comparison can be set up with just one switching output.
- Refer to the interface protocol concerning parameters configuration (available at www.wenglor.com on the product detail page).



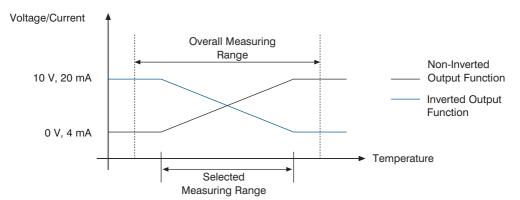
Hysteresis amounts to 0.5° C for temperature.

20 Functions Overview



7.2.3 Analog

Allocation of the analog starting point of 4 mA/0 V and the analog end point of 20 mA/10 V to the measuring range is freely selectable.



7.2.4 Remote Output

General Explanation

- If the sensor is operated with IO-Link (pin 4), the free output (pin 2) can be used for control signals.
- The output can be configured as a switching output or as an analog output.
- In this way, the need for an additional output at the controller is eliminated and external components can be switched by the sensor (e.g. a lamp) or actuated by means of an analog control signal (U/I) (e.g. a valve).

Prerequisite

• The sensor must be operated via IO-Link.

Procedure

- · See figures 1 and 2 below with regard to wiring and connection.
- Setup via IO-Link in order to specify whether pin 2 is a remote analog output (U/I) or a remote switching output.
- The controller transmits the signal intended for the external component via IO-Link.
- The sensor transmits the signal to pin 2 (analog or switching output) and forwards it.
- The external component is controlled by the sensor's output. No additional output is required at the controller.
- The analog output can be scaled from 0 ... 1000 (0 = 4 mA / 0 V, 1000 = 20 mA / 10 V).

PLC OPT70S Remote Switching Output, e.g. Indicator Lamp or Remote Analog Output e.g. Proportional Valve

weFlux²

Figure 1: Wiring With Remote Output Function

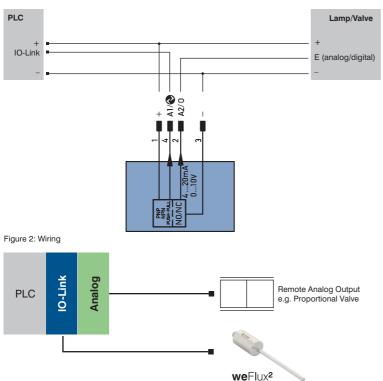


Figure 3: Wiring Without Remote Output Function

22 Functions Overview





Figure 4: Cables when using wTeach

7.2.5 Filter

- The filter represents the number of values used by the sensor to generate a mean value.
- The higher the filter number, the longer the sensor's step response time T90 when the measured values change.

Filter	Number of Measured Values	Step Response Time T90
0	1	Approx. 1.2 s
1	2	Approx. 1.3 s
2	4	Approx. 1.4 s
3	8	Approx. 1.5 s
4 (default)	16	Approx. 1.8 s
5	32	Approx. 2.4 s
6	64	Approx. 3.6 s
7	128	Approx. 5.9 s
8	256	Approx. 11 s
9	512	Approx. 20 s
10	1024	Approx. 39 s

8. Settings

Parameters adjustable via the IO-Link interface:

a dineters adjustable via the 10-Link interide		
Sensor Settings		
Temperature unit of measure	°C °F	
Switching output function	PNP	
	NPN	
	Push-pull	
Function, output 2	Switching output	
	Analog output	
	Remote switching output Remote analog output	
Filter	0 10 where 0 = filter off	
Output Settings		
Output 1 (switching output)		
Switching point 1	−50150° C	
Switching point 2	−50 150° C	
Switching function	NO	
	NC	
Output 2 (switching output)		
- only visible if switching output has been se	lected for "Function, output 2" –	
Switching point 1	−50150° C	
Switching point 2	−50150° C	
Switching function	NO	
	NC NC	
Output 2 (analog output) – only visible is analog output has been selected for "Function, output 2" –		
Starting temperature (value for 4 mA / 0 V)	−50150° C	
End temperature (value for 20 mA / 10 V)	−50…150° C	
Analog output	Current: 420 mA	
<u> </u>	Voltage 010 V	
Output 2 (remote switching output)		
- only visible if remote switching output has	been selected for "Function, output 2" -	
Output	Open/closed	
Output 2 (remote analog output)		
- only visible if remote analog output has been	en selected for "Function, output 2" –	
Analog value	0 to 1000	
Sensor Restrictions		
Write access disabling	Yes	
	No	
Data storage disabling	Yes	
	No	
Sensor Commands		
Standard	Restore default settings	

24 Settings



Process data available via IO-Link interface:

- · Status of the switching outputs
- · Media temperature



NOTE!

When setting and evaluating the sensor via wTeach2, the wenglor USB master EFBL002 is required.

9. IO-Link

Process and parameters data can be found at www.wenglor.com in the product's separate download area.

10. Maintenance Instructions

NOTE!

- This wenglor sensor is maintenance-free.
- Cleaning and inspection of the plug connections at regular intervals is advisable.
- Do not clean the sensor with solvents or cleansers which could damage the product.
- The product must be protected against contamination during initial start-up.
- Contamination which adheres to the measuring probe distorts the measured value for flow rate.

11. Returns

Due to legal regulations and for the protection of employees, wenglor sensoric GmbH requires a signed declaration of decontamination before your order can be processed.

The corresponding form is available at www.wenglor.com \rightarrow Download \rightarrow General Terms and Conditions and Returns.

12. Proper Disposal

wenglor sensoric GmbH does not accept the return of unusable or irreparable products. Respectively valid national waste disposal regulations apply to product disposal.

13. Appendix

13.1 Change Index, Operating Instructions

Version	Date	Description/Change
1.0.0	08.06.2016	Initial version of the operating instructions
1.1.0	27.10.2016	Expansion of the connection cables and adaptation of supplementary products in the system overview
1.2.0	28.11.2016	Adaptation of sensor specific data
1.3.0	16.01.2017	Adaptation of supply voltage in the 2-wire operating mode
1.4.0	11.05.2017	Expansion of the section entitled "Permissible Flow Rate"
1.5.0	16.07.2018	Changes to the "Technical Data", Overview update
1.6.0	09.06.2020	Expansion section "5.3 Installation Instructions for Devices with EHEDG Certification" on page 17 and section "6. Cleaning" on page 19
1.7.0	01.09.2020	Expansion of the section "5.3 Installation Instructions for Devices with EHEDG Certification" on page 17

13.2 EU Declaration of Conformity

The EU declaration of conformity can be found on our website at www.wenglor.com in the product's separate download area.

26 Appendix