

BLN0x1R10

Scanner 1D – CCD array



Operating Instructions

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1. Proper Use

This wenglor product has to be used according to the following functional principle:

Scanner 1D

These Scanners detect 1D Codes with the help of Laser Light respectively Red Light. The light sent out to the barcode label is reflected back to a photo element and evaluated with a decoder.

2. Safety Precautions

- This operating instruction is part of the product and must be kept during its entire service life.
- Read this operating instruction carefully before using the product.
- Installation, start-up and maintenance of this product has only to be carried out by trained personal.
- Tampering with or modifying the product is not permissible.
- Protect the product against contamination during start-up.
- Not a safety component in accordance with the EU Machinery Directive.

3. EC Declaration of Conformity

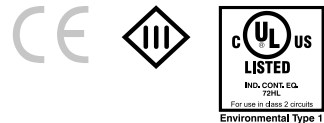
The products are developed, constructed and manufactured according to the directive 2004/108/EC. The following international standards and specifications apply:

EN 55022:2006 + A1:2007	Information technology equipment – Radio disturbance characteristics – Limits and methods of measurement
EN 55024:1998 + A1:2001 + A2:2003	Information technology equipment – Immunity characteristics – Limits and methods of measurement

Any additional standards which are applicable for the given application must be observed.

Warning!

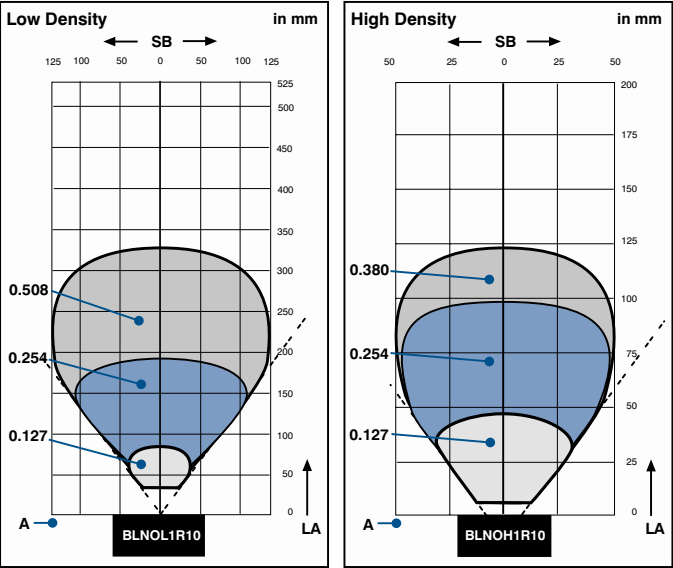
This is a class A device. This device may cause radio interference in residential areas. If this is the case, the implementation of appropriate measures may be demanded of the user.



4. Technical Data

Order Number	BLN0L1R10	BLN0H1R10
Light Source	Red Light	Red Light
Wave Length	660 nm	660 nm
Low Density	yes	
High Density		yes
Read Range	35...320 mm	10...120 mm
max. Ambient Light	7000 Lux	7000 Lux
Opening Angle	35°	60°
Barcode Label Contrast	45 %	45 %
Supply Voltage	18...30 V DC	18...30 V DC
Current Consumption (Ub = 24 V)	< 100 mA	< 100 mA
Scan rate	530 scan/s	530 scan/s
Temperature Range	-20...50 °C	-20...50 °C
Inputs/Outputs	4	4
Switching Output Voltage Drop	< 2,5 V	< 2,5 V
Switching Output/Switching Current	100 mA	100 mA
Short Circuit Protection	yes	yes
Ports Reverse Polarity Protection	yes	yes
Ports Overload Protection	yes	yes
Interface	RS-232/Ethernet	RS-232/Ethernet
Housing	Aluminum	Aluminum
Protection Class	III	III
Protection	IP67	IP67
Connection	M12×1	M12×1
Baud Rate	10 Mbit/s / 100 Mbit/s	10 Mbit/s / 100 Mbit/s
Transmission Mode	Full- /Half Duplex	Full- /Half Duplex
Webserver	yes	yes
Default IP	192.168.100.1	192.168.100.1
Auto-Crossover	yes	yes
Auto-Negotiating	yes	yes
Auto-Polarity	yes	yes

Scanning Distance Diagram:



4.1. Scanner Connection

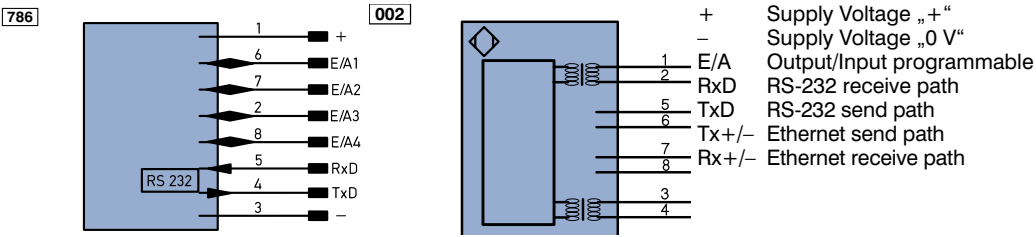
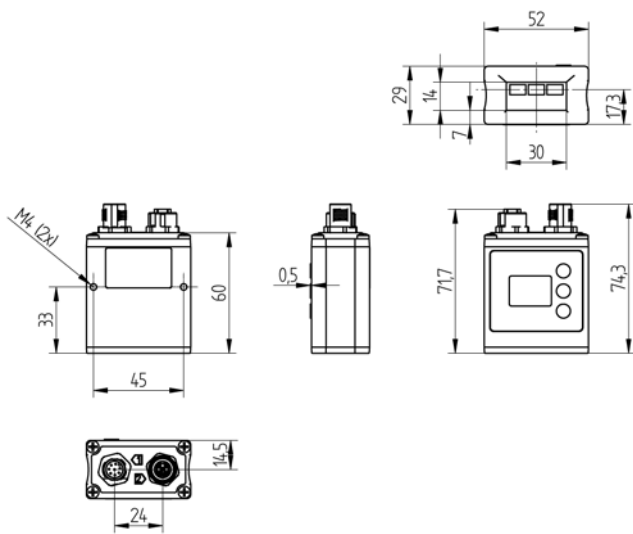


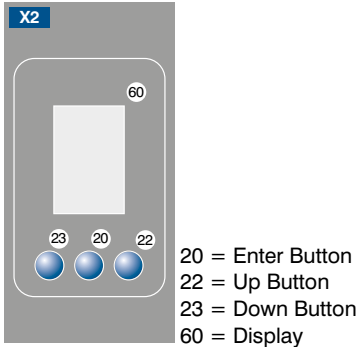
Figure 1: Plug 1

Figure 2: Plug 2

4.2. Housing Dimensions

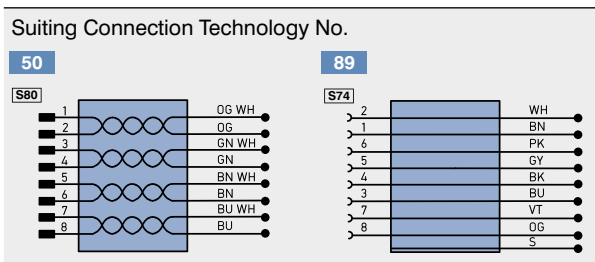


4.3. Control Panel

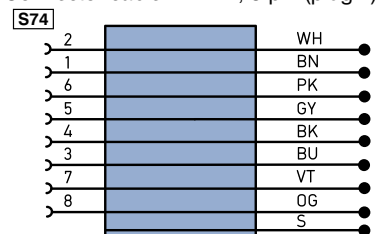


4.4. Complementary Products (see catalog)

wenglor offers Connection Technology for field wiring.

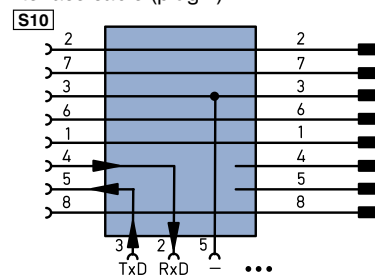


Connector cable M12×1, 8-pin (plug 1)



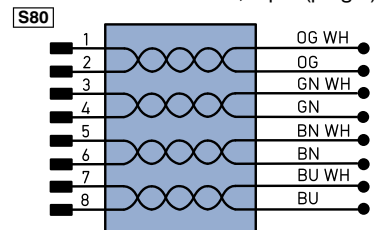
ZAS89R201, M12×1 connector cable, 8-pin, 2 m, straight
 ZAS89R202, M12×1 connector cable, 8-pin, 2 m, angled
 ZAS89R501, M12×1 connector cable, 8-pin, 5 m, straight
 ZAS89R502, M12×1 connector cable, 8-pin, 5 m, angled
 ZAS89R601, M12×1 connector cable, 8-pin, 10 m, straight
 ZAS89R602, M12×1 connector cable, 8-pin, 10 m, angled
 ZAS89R701, M12×1 connector cable, 8-pin, 20 m, straight
 ZAS89R702, M12×1 connector cable, 8-pin, 20 m, angled

Interface cable (plug 1)



S232W3 Interface cable, M12×1, 8-pin, 1,5 m, angled

Connector cable M12×1, 8-pin (plug 2)



ZAV50R201, M12×1 connector cable, 8-pin, 2 m
 ZAV50R501, M12×1 connector cable, 8-pin, 5 m
 ZAV50R502, M12×1 connector cable, RJ45, 5 m

5. Mounting Instructions

All applicable electrical and mechanical regulations, standards and safety precautions must be adhered to when installing and operating the scanner. The scanner must be protected against mechanical influences. Install the product such that its installation position cannot be inadvertently changed.

6. Initial Operation

6.1. Initial Operation

Connect the Scanner to supply power (18 to 30 V DC). The display view appears. The Scanner is ready for operation after 2 seconds.

The desired menu language must be selected after initial start-up, and after each reset (see section “7.10. Language” on page 22).

Note: If no settings are adjusted in the configuration menu for a period of 30 seconds, the scanner is automatically returned to the display mode.

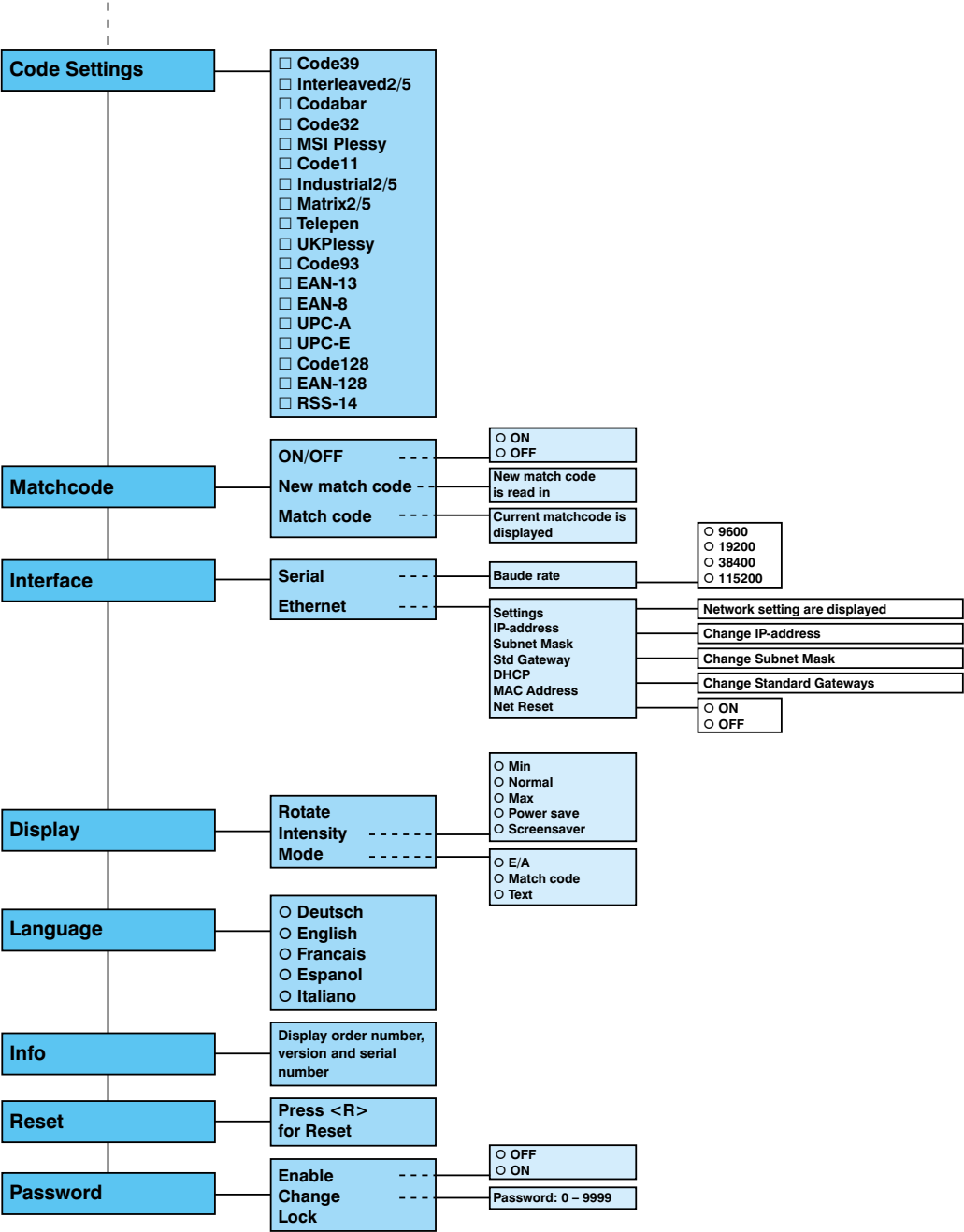
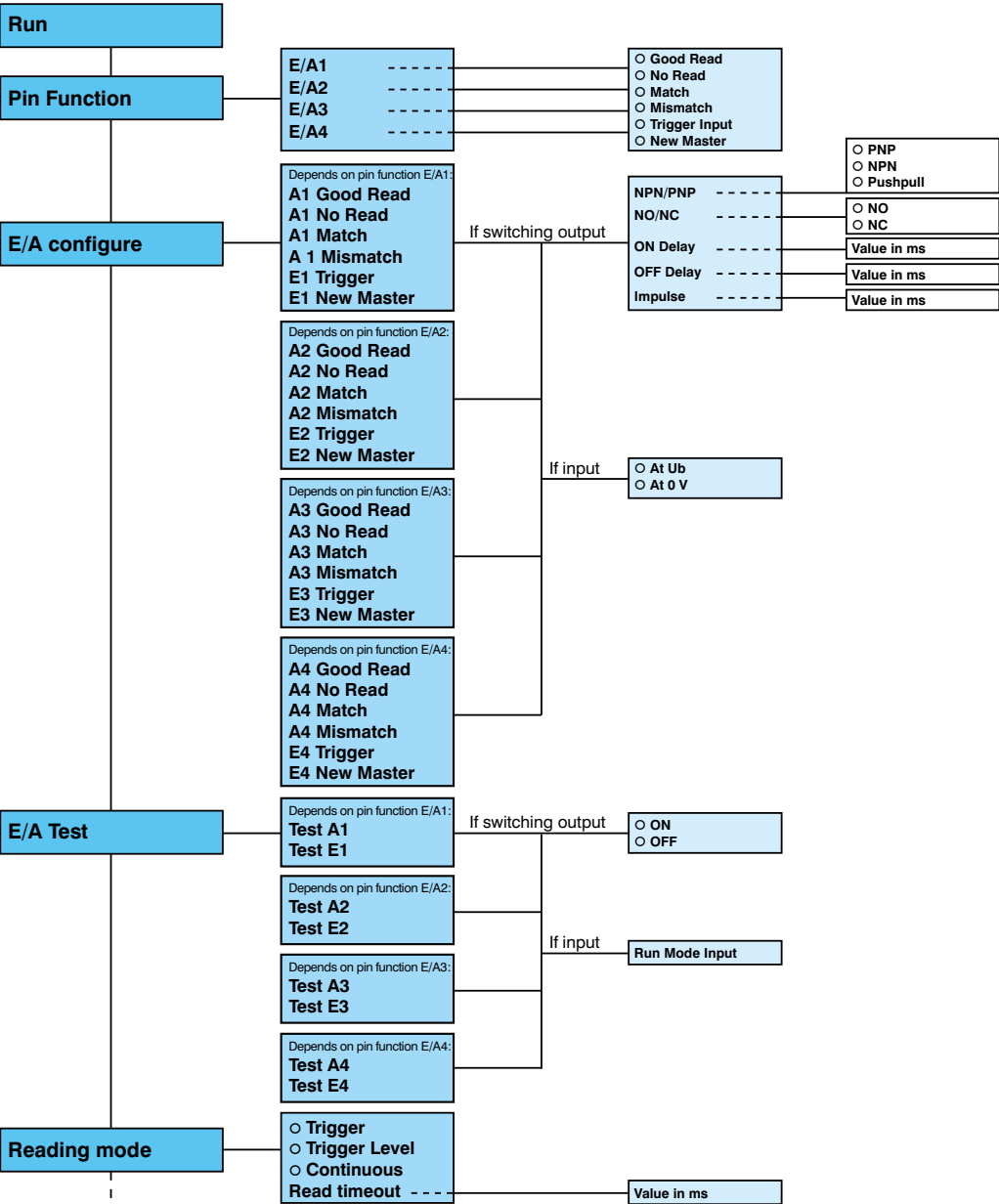
The Scanner accesses the last used menu view when the key is pressed twice. If a setting is configured, it becomes active as soon as it is changed.

Letters or symbols such as “+” and “-” can also be assigned to the keys within a menu item. Quicker scrolling through numbers is this made possible by pressing and holding the “+” or “-” key.

Meaning of the menu items:

- ◀ Back : Move up one level within the menu.
- ◀◀ Run : Switch to the display mode.

7. Function Descriptions



Which functions can be executed with the individual menu options is explained below.

7.1. Run

The Scanner is switched to the display mode when the enter key is pressed.

7.2. Pin Function

The pin function is used to specify the function assigned to pins E/A1 through E/A4. Various functions can be assigned to the pin.

E/A1	Configuration of Pin E/A1	
<input type="radio"/> Good Read <input type="radio"/> No Read <input type="radio"/> Match <input type="radio"/> Mismatch <input type="radio"/> Trigger Input <input type="radio"/> New Master ◀ Back ⬅ Run	Good Read: Switching output for successful read. No Read: Switching output for unsuccessful read attempt (only active in trigger mode) Match: Switching output for successful match comparison of a code. Mismatch: Switching output for match comparison without equivalence. Trigger Input: Input for triggering the Scanner. The trigger function must be activated with the reading cycle menu option for trigger mode operation. Master: Input for reading a new Match code against which comparison will take place. The next code to be read in becomes a Match code.	

7.3. E/A Settings

After selecting the pin function, one of the following menus appears.

Each of the menus includes the following items:

For Good Read

When a pin is configured as a Good Read output, the following functions can be set up:

A1 Good Read/ A2 Good Read/ A3 Good Read/ A4 Good Read	Basic Scanner settings for the individual switching outputs are entered to the A1/A2/A3/A4 Good Read menu.	
NPN/PNP NO/NC ON Delay OFF Delay Impulse ◀ Back ⬅ Run	NPN/PNP: Output configuration NO/NC: Output configuration ON Delay: ON Delay OFF Delay: OFF Delay Impulse: Pulse Length	

For No Read

A1 No Read/ A2 No Read/ A3 No Read/ A4 No Read	Basic Scanner settings for the individual switching outputs are entered to the A1/A2/A3/A4 No Read menu.	
NPN/PNP NO/NC ON Delay OFF Delay Impulse ◀ Back ⬅ Run	NPN/PNP: Output configuration NO/NC: Output configuration ON Delay: ON Delay OFF Delay: OFF Delay Impulse: Pulse Length	

For Match

When a pin is configured as a Match output, the following functions can be set up:

A1 Match/ A2 Match/ A3 Match/ A4 Match	Basic Scanner settings for the individual switching outputs are entered to the A1/A2/A3/A4 Match menu.	
NPN/PNP NO/NC ON Delay OFF Delay Impulse ◀ Back ⬅ Run	NPN/PNP: Output configuration NO/NC: Output configuration ON Delay: ON Delay OFF Delay: OFF Delay Impulse: Pulse Length	

For Mismatch

When a pin is configured as a Mismatch output, the following functions can be set up:

A1 Mismatch/ A2 Mismatch/ A3 Mismatch/ A4 Mismatch	Basic Scanner settings for the individual switching outputs are entered to the A1/A2/A3/A4 Mismatch menu.	
NPN/PNP NO/NC ON Delay OFF Delay Impulse ◀ Back ⬅ Run	NPN/PNP: Output configuration NO/NC: Output configuration ON Delay: ON Delay OFF Delay: OFF Delay Impulse: Pulse Length	

For Trigger Input

When a pin is configured as a trigger input, the following functions can be set up:

E1 Trigger/ E2 Trigger/ E3 Trigger/ E4 Trigger	Basic Scanner settings for the individual inputs are entered to the E1/E2/E3/E4 Trigger menu .
<input type="radio"/> At Ub <input type="radio"/> At 0 V ◀ Back ⬅ Run	At Ub: The input is activated when supply power (Ub) is on. At 0 V: The input is activated when supply power is off.

For New Master

When a pin is configured as a New Master input, the following functions can be set up:

E1 New Master/ E2 New Master/ E3 New Master/ E4 New Master	Basic Scanner settings for the individual inputs are entered to the E1/E2/E3/E4 New Master menu .
<input type="radio"/> At Ub <input type="radio"/> At 0 V ◀ Back ⬅ Run	At Ub: The input is activated when supply power (Ub) is on. At 0 V: The input is activated when supply power is off.

7.3.1. Output – NPN/PNP

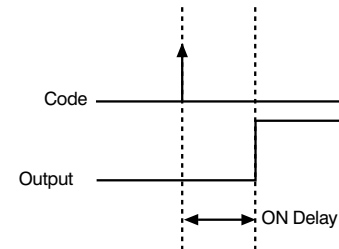
NPN/PNP	Configuring the outputs
PNP	PNP: A load or an analysis module is connected between the minus pole (reference) and the output. When switched, the output is connected to the plus pole via an electronic switch. NPN: A load or an analysis module is connected between the plus pole (reference) and the output. When the scanner is switched, the output is connected to the minus pole via an electronic switch. Pushpull: Push-pull output. Works like an electronic switch, which switches the output alternately to the plus pole or the minus pole.
NPN	
Pushpull	
◀ Back ⬅ Run	

7.3.2. Output – NO/NC

NO/NC	Configuring the outputs
NO	NO: Normally open contact, light switching. The output is deactivated as soon as the set event (Good Read, Match, Mismatch or No Read) occurs. NC: Normally closed contact, dark switching. The output is activated as soon as the set event (Good Read, Match, Mismatch or No Read) occurs.
NC	
◀ Back ⬅ Run	

7.3.3. Output – ON Delay

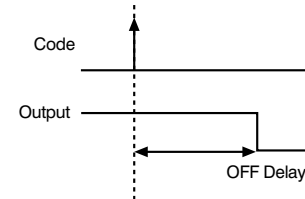
ON Delay is an adjustable extension of response time.



ON Delay	Adjusting ON Delay
ON Delay in ms	ON Delay can be adjusted within a range of 0 to 1000 ms by pressing the “+” or “-” key. Quicker scrolling through numbers is made possible by pressing and holding the respective key.

7.3.4. Output – OFF Delay

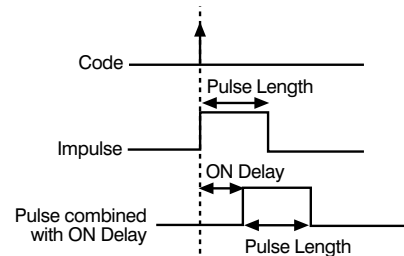
OFF Delay is time from the occurrence of an event (e.g. reading a code) until the output is deactivated.



OFF Delay	Adjusting OFF Delay
OFF Delay in ms	OFF Delay can be adjusted by pressing the “+” or “-” key. Quicker scrolling through numbers is made possible by pressing and holding the respective key.

7.3.5. Output – Pulse Length

Pulse Length defines the duration of the switching status. This function can be combined with ON Delay.



Impulse	Adjusting Pulse Length
<i>Pulse Length in ms</i>	Pulse duration can be adjusted within a range of 0 to 1000 ms by pressing the “+” or “-” key. Quicker scrolling through numbers is made possible by pressing and holding the respective key.

7.4. E/A Test

This function changes the outputs manually, regardless of the Scanner’s momentary reading results. This makes it possible to determine whether or not outputs are correctly connected, for example to a controller. It’s also possible to test whether or not voltage is applied to an input pin.

After selecting the pin function, one of the following menus appears.

Each of the menus includes the following items:

E/A Test	E/A: Testing of Inputs and Outputs
Test A1	Test A1: Test output 1
Test A2	Test A2: Test output 2
Test A3	Test A3: Test output 3
Test A4	Test A4: Test output 4
◀ Back	
◀◀ Run	

7.4.1. E/A Test – Testing A1 through A4

Test A1/Test A2/ Test A3/Test A4	Activating or Deactivating Outputs
○ ON	ON: Activate output
○ OFF	OFF: Deactivate output
◀ Back	
◀◀ Run	

7.4.2. E/A-Test – Testing E1 through E4

Test E1/Test E2/ Test E3/Test E4	Activating or Deactivating Inputs
Symbol	The symbol indicates the input’s state.
◀ Back	
◀◀ Run	

7.5. Reading mode

The reading mode function determines the Scanner’s reading performance.

Reading mode	The Scanner’s reading performance is defined in the Reading Mode menu.
○ Trigger	Trigger: The Scanner starts the reading procedure after receiving a trigger input signal. An input must be configured as a trigger input to this end, or the corresponding command is transmitted via the interface.
○ Trigger Level	Trigger Level: The scanner starts the read operation if a trigger input signal is supplied. The read operation is terminated as soon as a code has been decoded or when the trigger input signal disappears.
○ Continuous	Continuous: The Scanner attempts to read codes without interruption.
Read timeout	Read Timeout: By pressing the “+” or “-” key, a time can be selected during which the Scanner must finish deciphering a code. A duration can be selected within a range of 10 to 10000 ms. Quicker scrolling through numbers is made possible by pressing and holding the respective key.
◀ Back	
◀◀ Run	

7.6. Code Settings

Available code algorithms can be activated or deactivated with the Code Settings menu.

Code Settings	Various code algorithms can be activated in the Code Settings menu.
<input type="checkbox"/> Code 39 <input type="checkbox"/> Interleaved 2/5 <input type="checkbox"/> Codabar <input type="checkbox"/> Code32 <input type="checkbox"/> MSIPLessy <input type="checkbox"/> Code11 <input type="checkbox"/> Industrial 2/5 <input type="checkbox"/> Matrix2/5 <input type="checkbox"/> Telepen <input type="checkbox"/> UKPLessy <input type="checkbox"/> Code93 <input type="checkbox"/> EAN-13 <input type="checkbox"/> EAN-8 <input type="checkbox"/> UPC-A <input type="checkbox"/> UPC-E <input type="checkbox"/> Code128 <input type="checkbox"/> EAN-128 <input type="checkbox"/> RSS-14 ◀ Back ⬅ Run	Activates or deactivates the respective code algorithm. The respective codes are described in more detail beginning with section “9.5. Code Settings” on page 31

7.7. Match code

The Match code function makes it possible to save reference codes (master codes) to memory, and to check other codes against them during operation.

Match code	The settings for the Match code function are selected in the Match code menu
ON/OFF New match code Match code ◀ Back ⬅ Run	ON/OFF: Switches the match code function on or off. New match code: After pressing the “◀” key, the next code which is scanned is taught in as a match code. Match code: The currently saved match code is displayed by pressing the enter key.

7.8. Interface

Interface	Basic Interface Settings
Serial Ethernet ◀ Back ⬅ Run	Serial: Basic settings for the serial port Ethernet: Basic settings for the Ethernet interface

7.8.1. Serial/Baude rate

Baude rate	Setting the Baude rate
<input type="radio"/> 9600 <input type="radio"/> 19200 <input type="radio"/> 38400 <input type="radio"/> 115200 ◀ Back ⬅ Run	9600: 9600 Baud (default setting) 19200: 19200 Baud 38400: 38400 Baud 115200: 115200 Baud

7.8.2. Ethernet

Ethernet	Settings for the Ethernet Interface
Settings IP-address Subnet mask Std gateway DHCP MAC address Net Reset Accept Cancel	Settings: Current network settings are displayed. You can scroll through the settings by pressing the navigation keys. IP-address: IP address setting Subnet mask: Subnet mask setting Standard gateway: Standard gateway setting DHCP: Activate or deactivate the DHCP client MAC address: Displays the Scanner's MAC address Net Reset: Network settings are restored to their default values

Default values for network settings:

IP-address: 192.168.100.1
 Subnet mask: 255.255.255.0
 Standard gateway 192.168.100.254

7.8.2.1. IP-address

IP-address	Setting the IP-address
IP-address	The individual octets in the IP-address can be selected by pressing the “+” and “-” keys. You can jump to the next octet by pressing the “◀” key. Quicker scrolling through numbers is made possible by pressing and holding the respective key.

7.8.2.2. Subnet mask

Subnet mask	Setting the Subnet mask
Subnet mask	The individual octets in the Subnet mask can be selected by pressing the “+” and “-” keys. You can jump to the next octet by pressing the “◀” key. Quicker scrolling through numbers is made possible by pressing and holding the respective key.

7.8.2.3. Standard Gateway

Standard gateway	Setting the Standard gateway
Standard gateway	The individual octets in the Standard gateway can be selected by pressing the “+” and “-” keys. You can jump to the next octet by pressing the “◀” key. Quicker scrolling through numbers is made possible by pressing and holding the respective key.

7.8.2.4. DHCP

DHCP	DHCP Setting
<input type="radio"/> ON <input type="radio"/> OFF ◀ Back ⏪ Run	Activate or deactivate the integrated DHCP client.

7.8.2.5. MAC Address

MAC Address	Display the MAC Address
MAC Address	The Scanner's MAC address is displayed.

7.8.2.6. Network Reset

Ethernet	Resetting Network Settings
Net Reset	The network settings are reset as soon as the menu is exited with the accept key.

7.8.2.7. Accept

Ethernet	Accepting Settings
Accept	All network settings are accepted. The Scanner reboots in order to accept the settings.

7.8.2.8. Cancel

Ethernet	Accepting Settings
Cancel	All of the settings in the Ethernet menu are discarded. No changes are made to the network settings.

7.9. Display

Display	Setting the Display
Rotate Intensity Mode ◀ Back ⏪ Run	Rotate: Rotate the display 180°. The display is rotated 180° by pressing the ◀ key. The display can be returned to its original position by pressing the same key once again. Intensity: Adjust display intensity. Mode: Select display mode.

7.9.1. Display – Mode

Mode	Selecting a Display Mode
<input type="radio"/> E/A <input type="radio"/> Match code <input type="radio"/> Text <input type="radio"/> Reading performance ◀ Back ⏪ Run	E/A: The statuses of the individual inputs and outputs, as well as the last code to be read in, are displayed. Match code: The taught in master code and the currently scanned code appear at the display. If the two codes match up with each other, the master code is displayed inversely. Text: A freely selectable text can be written to the display by means of an interface command. The last code to be read in is displayed as well. Reading performance: Reading performance is displayed in scans per second, and as a percentage. Calculation of reading performance is deactivated as a default setting. It can be activated via the web-based configuration or by means of an interface command.

7.9.2. Display – Intensity

Intensity	Setting Display intensity
<input type="radio"/> Min <input type="radio"/> Normal <input type="radio"/> Max <input type="radio"/> Power save <input type="radio"/> Screensaver ◀ Back ⏪ Run	Min: Minimum intensity. The display's intensity is set to a minimal value. Normal: Normal intensity. The display's intensity is set to a medium value. Max: Maximum intensity. The display's intensity is set to the maximum value. Power save: Energy saving mode. If no keys are pressed for a period of one minute, the display is switched off and is automatically switched back on as soon as a key is activated. Screensaver: The display is inverted once a minute.

7.10. Language

The menu language can be changed in the “Language” menu. The user is automatically prompted to select a language when the Scanner is first started up, as well as after a reset.

Language	Selecting a Menu Language
<ul style="list-style-type: none"> ○ Deutsch ○ English ○ Français ○ Español ○ Italiano ◀ Back ◀ Run 	The desired language appears in the menus as soon as it has been selected.

7.11. Info

The following information regarding the Scanner is displayed in the “Info” menu:

Info	
<ul style="list-style-type: none"> Order number Software version Serial number 	

7.12. Reset

Scanner settings can be returned to their default values with the help of the “Reset” menu.

Reset	Reset: Restore Default Settings
Press <R> for Reset	All of the selected Scanner settings are returned to their default values by pressing the “R” key.

7.13. Password

Password protection prevents inadvertent changes to selected settings.

Password	Activating the Password Function
<ul style="list-style-type: none"> Enable Change Lock ◀ Back ◀ Run 	<p>Enable: Switch password function ON or OFF.</p> <p>Change: Change the password.</p> <p>Lock: Invalidating the password disables operation immediately, if “Activate password” is set to on.</p>

If the password function has been activated. The password must be entered each time supply power to the Scanner is interrupted. After the password has been correctly entered with the “+” and “-” keys, the menu is enabled and the Scanner can be operated.

- The password function is deactivated upon shipment from the factory.
- Passwords can be selected within a range of 0000 to 9999.

Be sure to make a note of the new password before exiting the “change password” function! If the password is forgotten, it must be overwritten with a master password. The master password can be requested by e-mail from support@wenglor.com.

8. Network Settings

In order to operate the Scanner at an Ethernet LAN, the Scanner and the remote station, for example a computer, must be located in the same network. The Scanner’s IP address is set to 192.168.100.1, its subnet mask is set to 255.255.255.0 and the standard gateway is set to 192.168.100.254. The operating instructions always assume that these default values are used.

9. Web-Based Configuration

The Scanner is equipped with a web-based configuration interface which functions independent of certain operating systems. You can configure the Scanner conveniently at a standard web browser.

9.1. Invoking the Administration Interface

Start the web browser. Enter the IP address of the Scanner to the address line in your browser and press the enter key. The Scanner’s IP address is preset to 192.168.100.1.

Example: `http://192.168.100.1`



The **General Device** overview page is not password protected. A password prompt appears when other pages are accessed.

The following user data are preset upon shipment from the factory.

User name: admin
Password: admin

The password can be changed in the Device Settings page.

9.2. Overview Page

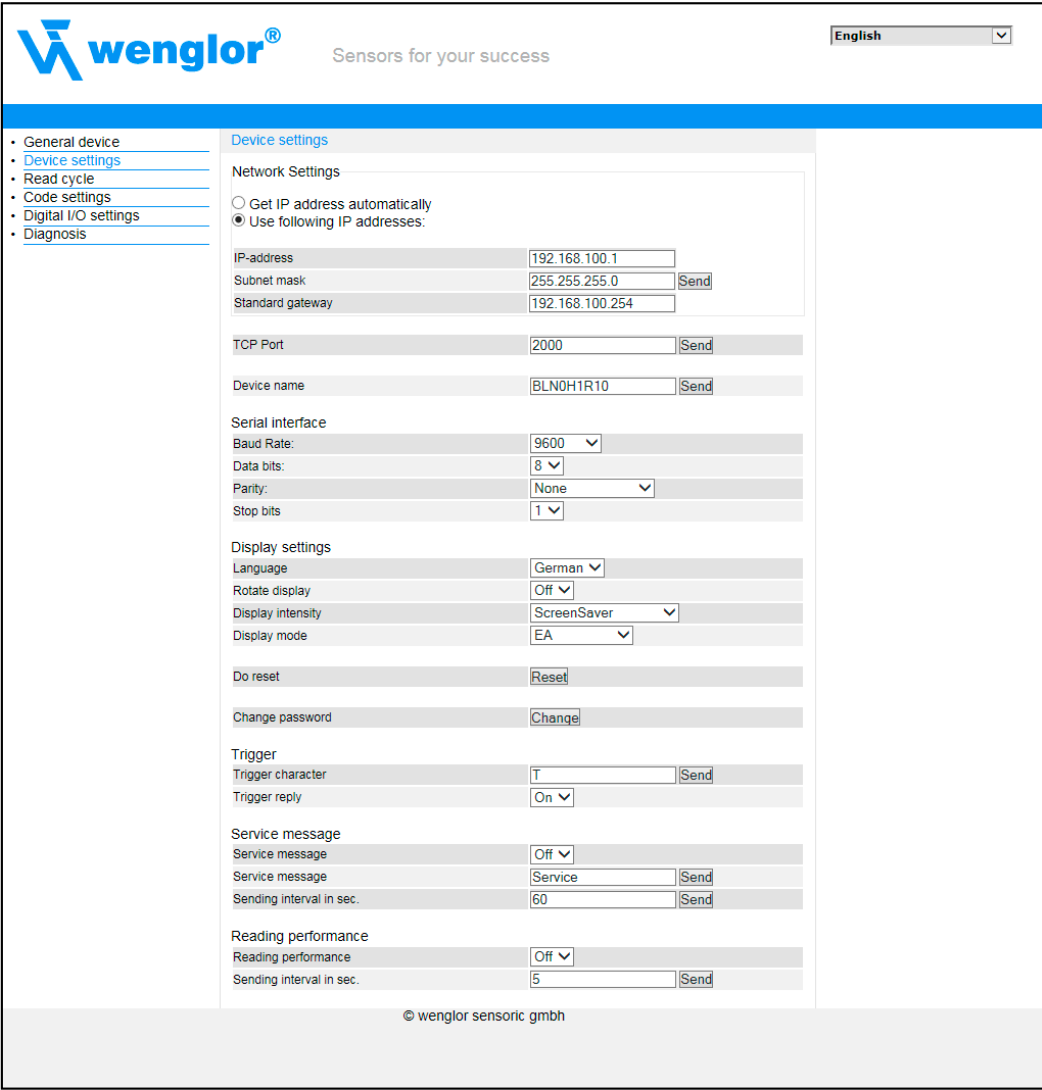
After a connection has been established, the Scanner's overview page is displayed.



The website can be changed from English (default language) to German with the language selection function.

9.3. Device Settings

After clicking “Accept Network Settings”, the settings are accepted and the scanner reboots. The RS-232 port, the Ethernet interface and the TCP socket application are parameters configuring interfaces.



TCP port settings:

The TCP Port selection specifies via which port a TCP connection can be established. Only one TCP connection is possible.

TCP Port	2000	Send
----------	------	------

A unique device name can be assigned to each Scanner. The device name appears in the first line of the OLED display.

Device name	BLN0L1R10	Send
-------------	-----------	------

Parameters for the serial port:

Serial interface	
Baud Rate:	9600 ▾
Data bits:	8 ▾
Parity:	None ▾
Stop bits	1 ▾

Parameters for the OLED display:

Display settings	
Language	German ▾
Rotate display	Off ▾
Display intensity	ScreenSaver ▾
Display mode	EA ▾

Parameters are identical to those of the OLED display, see section “7.9. Display” on page 21.

Reset:

Do reset	Reset
----------	-------

Change password:

Change password	Change
-----------------	--------

An additional window appears to which the new password can be entered.

Parameter Trigger:

Trigger	
Trigger character	T Send
Trigger reply	On ▾

The letter can be selected which, in combination with the interface protocol, is used to trigger the scanner. If trigger response is activated, the scanner returns a response to the trigger command.

Parameter service message:

Service message	
Service message	Off ▾
Service message	Service Send
Sending interval in sec.	60 Send

If the service message function is enabled, the set service message is sent via the serial and Ethernet interface after the transmission interval has elapsed.

Reading performance	Off ▾
Reading performance interval in sec.	5 Send
Trigger reply	On ▾

After the reading performance function has been activated, reading performance is read out via the serial and Ethernet interfaces as a percentage after the interval has elapsed, as well as in scans per second. If the reading quality display mode is activated at the same time, reading performance also appears at the OLED display.

9.4. Read Cycle

Read cycle		
General device		
Device settings		
Read cycle		
Code settings		
Digital I/O settings		
Diagnosis		
Reading mode	Continuous mode ▾	
Read timeout	1000 ms	Send
Code ID	Off ▾	
Code Length	Off ▾	
Preamble Code	Off ▾	
Preamble character 1	<input type="text"/>	Send
Preamble character 2	<input type="text"/>	Send
Preamble character 3	<input type="text"/>	Send
Preamble character 4	<input type="text"/>	Send
Preamble character 5	<input type="text"/>	Send
Postamble Code	Off ▾	
Postamble character 1	<input type="text"/>	Send
Postamble character 2	<input type="text"/>	Send
Postamble character 3	<input type="text"/>	Send
Postamble character 4	<input type="text"/>	Send
Postamble character 5	<input type="text"/>	Send
Terminator 1	13	Send
Terminator 2	10	Send
Matchcode settings		
Match code	Off ▾	
Current Match Code	<input type="text"/>	Send
Replace Code in case of Match	Off ▾	
Replace by text	MATCH	Send
Replace Code in case of Mismatch	Off ▾	
Replace by text	MISMATCH	Send

9.4.1. Reading mode

Reading mode	Continuous mode ▾
--------------	-------------------

Read mode settings. Trigger, trigger level and permanent operation are available. Parameters are identical to those of the OLED display as described in section “7.5. Reading mode” on page 17.

9.4.2. Read timeout

Configures the time, that the scanner may use for the decoding of a code. The time duration can be set in 1 ms steps.

9.4.3. Code

Code ID	Off ▾
Code Length	Off ▾

Activation of transmission of the code ID and the scanned code length.

9.4.4. Preamble and Postamble Characters

Preamble Code	Off ▾
Preamble character 1	<input type="text"/> Send
Preamble character 2	<input type="text"/> Send
Preamble character 3	<input type="text"/> Send
Preamble character 4	<input type="text"/> Send
Preamble character 5	<input type="text"/> Send
Postamble Code	Off ▾
Postamble character 1	<input type="text"/> Send
Postamble character 2	<input type="text"/> Send
Postamble character 3	<input type="text"/> Send
Postamble character 4	<input type="text"/> Send
Postamble character 5	<input type="text"/> Send

Characters can be added to the left (preamble) and to the right (postamble) of the scanned code. Desired characters have to be entered as numeric values (ASCII decimal representation).

An ASCII table is included in the appendix.

9.4.5. Match code Parameters

Matchcode settings	
Match code	Off ▾
Current Match Code	<input type="text"/> Send
Replace Code in case of Match	Off ▾
Replace by text	MATCH Send
Replace Code in case of Mismatch	Off ▾
Replace by text	MISMATCH Send

9.4.6. Terminator

Characters can be added to the read code. The desired characters have to be registered as digit value (ASCII decimal display). An ASCII table can be found in the appendix.

9.4.7. Match code

Match code	Off ▾
------------	-------

Activate or deactivate the match code function.

9.4.8. Current Match code

Current Match Code

The currently taught in match code is displayed. The match code can be changed in the entry field. Only alphanumeric characters can be used. The new match code is transmitted to the Scanner by clicking the send button.

9.4.9. Match and Mismatch Performance

Replace Code in case of Match	Off	
Replace by text	MATCH	<input type="button" value="Send"/>
Replace Code in case of Mismatch	Off	
Replace by text	MISMATCH	<input type="button" value="Send"/>

The “replace code in case of match or mismatch” function can be used to determine whether or not the scanned code will be replaced with a message, and if so which message will be displayed. Only alphanumeric characters can be used.

What happens if the read operation fails?

NoRead settings

NoRead

NoRead message

If the NoRead function is enabled, the scanner sends the NoRead text via the serial and Ethernet interface if a code could not be read within the read timeout.

9.5. Code Settings

Available code algorithms can be activated or deactivated with the Symbols menu. After clicking an individual code, additional setting options appear for the respective code.

- General device
- Device settings
- Read cycle
- Code settings
- Digital I/O settings
- Diagnosis

Code settings

Symbologies

Code 39

Code 11

Code 128

Interleaved 2 of 5

Codabar

UPC/EAN

Code 93

Industrial 2 of 5

MSI Code

RSS-14 Expanded

RSS-14 Limited

RSS-14 Omnidirectional

Matrix 2 of 5

9.5.1. Code 39

Code 39 is a standard code except for commercial applications. It's capable of portraying alphanumeric symbols. The code includes definitive start and stop characters and is made up of 9 black and white elements per line, of which 3 are wide.

Standard code 39 supports 43 characters: 0 to 9, uppercase letters A through Z, \$, :, /, ., + and –.

9.5.2. Code 11

Code 11 is a numeric code with start and stop characters. The code is secured by means of a checksum. It's used primarily in the communications industry.

9.5.3. Code 128

This is a highly dense alphanumeric code. It's capable of encrypting all 128 ASCII characters. Various wide elements are used in the code. The code has a variable length.

9.5.4. Interleaved 2 of 5

A dense, continuous, self-checking numeric barcode. The characters are combined in pairs, so that each character consists of five elements (two wide and three narrow), each of which can be assigned values within a range of 1 to 9. The bars represent the first character and the spaces the second. (A check digit is highly recommended in this case).

9.5.5. Codabar

Codabar involves a 16 bit character set (0 to 9 and the following characters: \$, :, /, ., + and -). This code has start and stop characters, and at least two bar widths which differ from each other greatly. The Codabar barcode is used primarily in libraries and in the field of health care, but it's being replaced to an ever greater extent by more up-to-date codes due to high error frequencies.

9.5.6. UPC/EAN

EAN (European article number) is a product identifier used in commercial applications. An EAN code consists of 13 or 8 characters. It's administrated centrally by the GS1 Association and is assigned upon application by the manufacturer. The EAN code is also known as the GTIN (global trade item number). UPC (universal product code) is a compatible code which is used primarily in the USA and Canada. The last character is the checksum character.

9.5.7. Code 93

Code 93 evolved as a further development of code 39. However, its layout is more like that of code 128. Code 93 has the greatest character density for alphanumeric encoding of all linear barcodes.

9.5.8. Industrial 2 of 5

Industrial 2 of 5 is used primarily in warehouses, photographic laboratories and for airline ticketing applications. The characters are combined in pairs, so that each character consists of five elements (two wide and three narrow), each of which can be assigned values within a range of 1 to 9. The bars represent the first character and the spaces the second.

9.5.9. MSI Code

MSI Code is a numeric code, and each character consists of 4 bits in binary format.

9.5.10. RSS-14 Expanded

RSS-14 Expanded is the most variable variant of the RSS-14 family. It has at least 4 and no more than 22 code words, which are used to encode data, additional information and a check digit. The code words consist of 17 modules and are represented with 4 spaces and 4 bars. The search patterns have 15 modules which are broken down into 3 spaces and 2 bars. Spaces and bars are represented in 8 different module widths, i.e. the elements can have widths ranging from 1X to 8X. RSS-14 Expanded can be read omnidirectionally. The code is very compact with a reliable layout. It requires very little space because no unnecessary overhang is included in the code. Depending on length, the code can be reconstructed by means of several segment scans.

9.5.11. RSS-14 Limited

RSS-14 Limited consists of 74 modules subdivided into 46 elements. The code words consist of 26 modules and are represented with 7 spaces and 7 bars. the search pattern has 18 modules. Spaces and bars are represented in 8 different module widths, i.e. the elements can have widths ranging from 1X to 8X. Cannot be read omnidirectionally and has no application identifier.

9.5.12. RSS-14 Omnidirectional

RSS-14 provides the basic structure for the extended UCC/EAN system. Application identifier "01" and a 14 digit article number can be encoded with RSS-14. All RSS-14 codes have a link flag. If the flag is set to 1, a composite code is involved. Two codes have to be read in this case. RSS-14 consists of 94 modules subdivided into 46 elements. The code words consist of 15 or 16 modules and are represented with 4 spaces and 4 bars. the search pattern has 14 modules. Spaces and bars are represented in 8 different module widths, i.e. the elements can have widths ranging from 1X to 8X.

9.5.13. Matrix 2 of 5

Matrix 2 of 5 code is also a member of the 2 of 5 code family. Its layout is comparable to that of Interleaved 2 of 5 and Industrial 2 of 5.

9.6. Digital I/O Settings

Switching between the four inputs and outputs is possible in the top line of the I/O settings page.

- General device
- Device settings
- Read cycle
- Code settings
- Digital I/O settings
- Diagnosis

Digital I/O settings

E/A1 | E/A2 | E/A3 | E/A4

ConfigurationNothing

The inputs/outputs have no function upon shipment from the factory.

Configuration as output:

- General device
- Device settings
- Read cycle
- Code settings
- Digital I/O settings
- Diagnosis

Digital I/O settings

E/A1 | E/A2 | E/A3 | E/A4

ConfigurationGood Read

PolarityNO

ModePNP

On-Delay0msSend

Off-Delay50msSend

Impulse50msSend

TestOff

Configuration as input:

- General device
- Device settings
- Read cycle
- Code settings
- Digital I/O settings
- Diagnosis

Digital I/O settings

E/A1 | E/A2 | E/A3 | E/A4

ConfigurationTrigger

PolarityUB

9.7. Diagnosis

- General device
- Device settings
- Read cycle
- Code settings
- Digital I/O settings
- Diagnosis

Diagnosis

Network

Transmitted package2439

Received packets2181

Rejected packets0

Scanner

Trigger0

Good Read190

No Read0

Match16

Mismatch150

Update page

Various Scanner statistics are displayed.

10. Maintenance Instructions

- This wenglor Scanner is maintenance-free.
- It is advisable to clean the lens and the display, and to check the plug connections at regular intervals.
- Do not clean with solvents or cleansers which could damage the device.

11. Proper Disposal

wenglor sensoric gmbh does not accept the return of unusable or irreparable products. Respectively valid national waste disposal regulations apply to product disposal.

Dez	ASCII	Dez	ASCII	Dez	ASCII	Dez	ASCII
0	NUL	32	SP	64	@	96	`
1	SOH	33	!	65	A	97	a
2	STX	34	"	66	B	98	b
3	ETX	35	#	67	C	99	c
4	EOT	36	\$	68	D	100	d
5	ENQ	37	%	69	E	101	e
6	ACK	38	&	70	F	102	f
7	BEL	39	'	71	G	103	g
8	BS	40	(72	H	104	h
9	TAB	41)	73	I	105	i
10	LF	42	*	74	J	106	j
11	VT	43	+	75	K	107	k
12	FF	44	,	76	L	108	l
13	CR	45	-	77	M	109	m
14	SO	46	.	78	N	110	n
15	SI	47	/	79	O	111	o
16	DLE	48	0	80	P	112	p
17	DC1	49	1	81	Q	113	q
18	DC2	50	2	82	R	114	r
19	DC3	51	3	83	S	115	s
20	DC4	52	4	84	T	116	t
21	NAK	53	5	85	U	117	u
22	SYN	54	6	86	V	118	v
23	ETB	55	7	87	W	119	w
24	CAN	56	8	88	X	120	x
25	EM	57	9	89	Y	121	y
26	SUB	58	:	90	Z	122	z
27	ESC	59	;	91	[123	{
28	FS	60	<	92	\	124	
29	GS	61	=	93]	125	}
30	RS	62	>	94	^	126	~
31	US	63	?	95	_	127	DEL