

2D/3D Profile Sensor

MLSL133S50

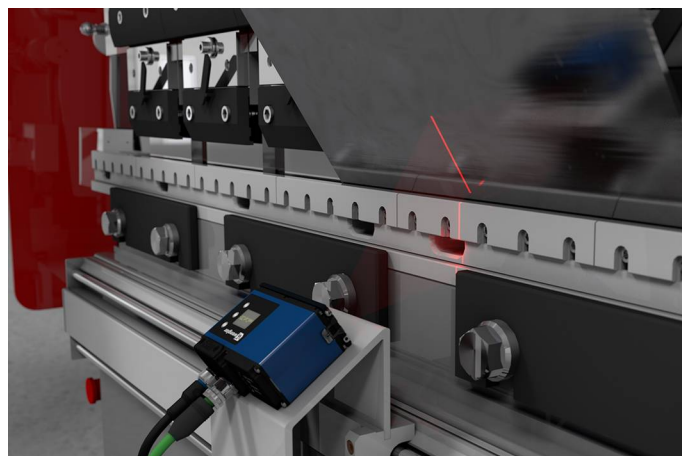
Part Number

weCat3D



- Fully integrated with the systems of the most common control manufacturers
- Precise measurement from leg length < 10 mm
- Smart profile sensor with uniVision and pre-installed application for angle measurement
- Stable measurement results regardless of the material characteristics

The MLSL133S50 is a smart profile sensor specifically for use in die presses. Thanks to the integrated uniVision software for evaluating profile data, it automatically detects the sheet and determines the bent angle with high precision. The preconfiguration of the sensor allows the angle to be transferred directly to the control system of the die press, and hence no further configuration of the sensor or the integrated evaluation software is required. The high profile quality of the sensor and the robust algorithms enable stable angle measurement on almost any surface.



Technical Data

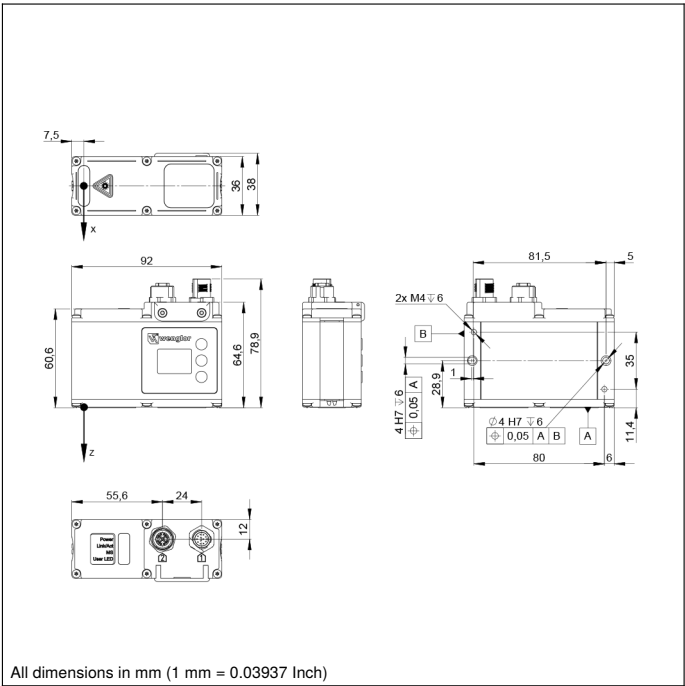
Optical Data	
Working range Z	90...280 mm
Measuring range Z	190 mm
Measuring range X	62...145 mm
Linearity Deviation	95 µm
Resolution Z	9,4...49 µm
Resolution X	54...123 µm
Light Source	Blue Light
Wavelength	405 nm
Laser Class (EN 60825-1)	2
Environmental conditions	
Temperature Range	0...45 °C
Storage temperature	-20...70
Max. Ambient Light	5000 Lux
EMC	DIN EN 61000-6-2; 61000-6-4
Shock resistance per DIN IEC 68-2-27	30 g / 11 ms
Vibration resistance per DIN IEC 60068-2-6	6 g (10...55 Hz)
Atmospheric humidity	5...95%, non-condensing
Electrical Data	
Supply Voltage	18...30 V DC
Current Consumption (Ub = 24 V)	300 mA
Measuring Rate	200...4000 /s
Subsampling	800...4000 /s
Inputs/Outputs	4
Switching Output Voltage Drop	< 1,5 V
Switching Output/Switching Current	100 mA
Short Circuit Protection	yes
Reverse Polarity Protection	yes
Overload Protection	yes
Interface	Ethernet TCP/IP
Transmission rate	100/1000 Mbit/s
Protection Class	III
Mechanical Data	
Setting Method	Web server
Housing Material	Aluminum, powder-coated
Housing Material	Plastic, ABS
Degree of Protection	IP67
UL Enclosure Type	1
Connection	M12 × 1; 12-pin
Type of Connection Ethernet	M12 × 1; 8-pin, X-cod.
Optic Cover	Plastic, PMMA
PWIS-free	yes

Suitable Connection Equipment No.

50 87

Complementary Products

Cooling Unit ZLSK001
Protective Housing ZLSS003
Protective Screen Retainer ZLSS001
Software

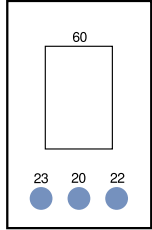
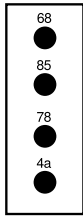


All dimensions in mm (1 mm = 0.03937 Inch)

Ctrl. Panel

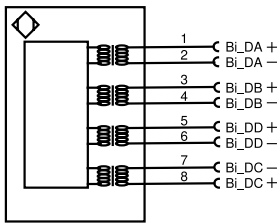
A22

X2

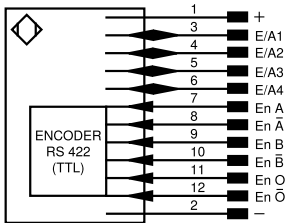


20 = Enter key
22 = Up key
23 = Down key
4a = User LED
60 = display
68 = Power LED
78 = Module status
85 = Link/Act LED

1022



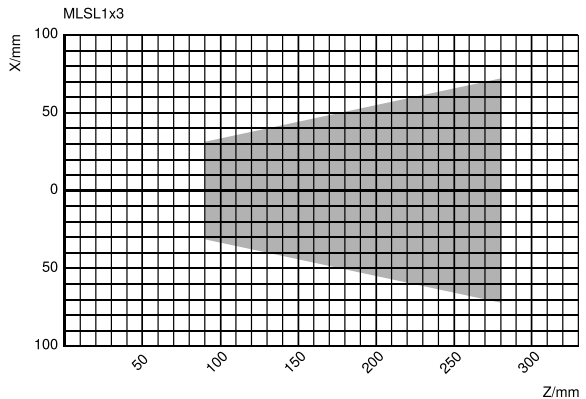
1034



Legend

+	Supply Voltage +	PT	Platinum measuring resistor	ENARs422	Encoder A/Ä (TTL)
-	Supply Voltage 0 V	nc	Not connected	ENBRs422	Encoder B/ß (TTL)
~	Supply Voltage (AC Voltage)	U	Test Input	ENa	Encoder A
A	Switching Output (NO)	Ü	Test Input inverted	ENb	Encoder B
Ä	Switching Output (NC)	W	Trigger Input	AMIN	Digital output MIN
V	Contamination/Error Output (NO)	W-	Ground for the Trigger Input	AMAX	Digital output MAX
Û	Contamination/Error Output (NC)	O	Analog Output	Ack	Digital output OK
E	Input (analog or digital)	O-	Ground for the Analog Output	SY In	Synchronization In
T	Teach Input	BZ	Block Discharge	SY OUT	Synchronization OUT
R	Reset input	Amv	Valve Output	Ult	Brightness output
Z	Time Delay (activation)	a	Valve Control Output +	M	Maintenance
S	Shielding	b	Valve Control Output 0 V	rsv	Reserved
RxD	Interface Receive Path	SY	Synchronization	Wire Colors according to DIN IEC 60757	
TxD	Interface Send Path	SY-	Ground for the Synchronization	BK	Black
RDY	Ready	E+	Receiver-Line	BN	Brown
GND	Ground	S+	Emitter-Line	RD	Red
CL	Clock	±	Grounding	OG	Orange
E/A	Output/Input programmable	SnR	Switching Distance Reduction	YE	Yellow
IO-Link	IO-Link	Rx+/-	Ethernet Receive Path	GN	Green
PoE	Power over Ethernet	Tx+/-	Ethernet Send Path	BU	Blue
IN	Safety Input	Bus	Interfaces-Bus A(+)/B(-)	VT	Violet
QSSD	Safety Output	La	Emitted Light disengageable	GY	Grey
Signal	Signal Output	Mag	Magnet activation	WH	White
BL_D+/-	Ethernet Gigabit bidirect. data line (A-D)	RES	Input confirmation	PK	Pink
ENo RS422	Encoder 0-pulse 0/0 (TTL)	EDM	Contact Monitoring	GNYE	Green/Yellow

Measuring field X, Z



Z = Working distance
X = Measuring Range

