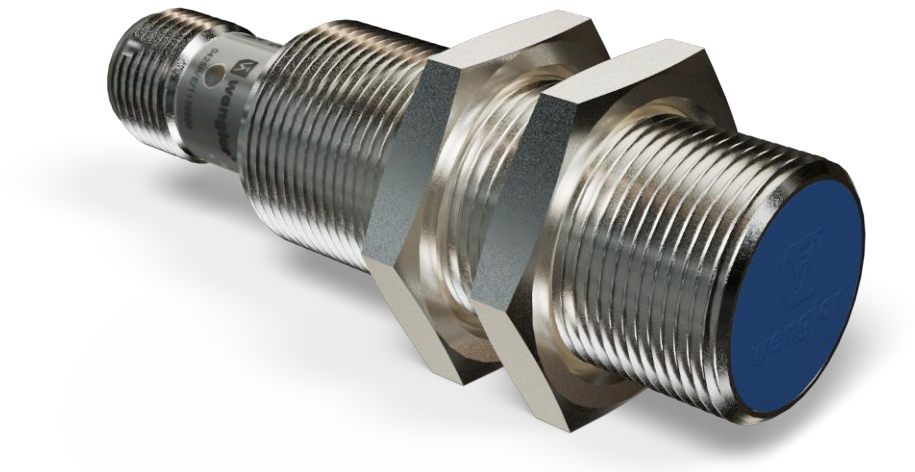
wenglor
the innovative family

Operating Instructions
I18X001
Inductive Sensor of the Basic series



EN

Translation of the original operating instructions
Subject to change without notice
Available as PDF file only
Version 1.0
www.wenglor.com

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1 General

1.1 Information Concerning these Instructions

- It ensures safe and efficient use of the product.
- This manual is part of the product and must be retained for the entire service life.
- In addition, local accident prevention regulations and national occupational safety regulations must be observed.
- The product is subject to technical development, so the instructions and information in these operating instructions are also subject to change. You can find the current version at www.wenglor.com in the product's download section.



INFORMATION

The operating instructions must be read carefully before use and kept for future reference.

1.2 Explanation of Symbols

- Safety precautions and warnings are emphasized by means of symbols and signal words.
- Safe use of the product is only possible if these safety precautions and warnings are adhered to.

The safety precautions and warnings are laid out in accordance with the following principle:

SIGNAL WORD

Type and source of danger!

Possible consequences in the event that the hazard is disregarded.

→ Measures for averting the hazard.

The meanings of the signal words, as well as the scope of the associated hazards, are listed below:



⚠ DANGER

This signal word indicates a hazard with a high degree of risk which, if not avoided, results in death or severe injury.



⚠ WARNING

This signal word indicates a hazard with a medium degree of risk which, if not avoided, may result in death or severe injury.



⚠ CAUTION

This signal word indicates a hazard with a low degree of risk which, if not avoided, may result in minor or moderate injury.



NOTICE

This signal word draws attention to a potentially hazardous situation which, if not avoided, may result in property damage.

INFORMATION

Information draws attention to useful tips and suggestions, as well as information on efficient, error-free use.

1.3 Limitation of Liability

- The product has been developed in consideration of the current state-of-the-art technology, as well as applicable standards and guidelines. Subject to change without notice.
- A valid declaration of conformity can be accessed at www.wenglor.com in the product's separate download area.
- wenglor sensoric elektronische Geräte GmbH (hereinafter referred to as "wenglor") excludes all liability in the event of:
  - Non-compliance with the instructions
  - Use of the product for purposes other than those intended.
  - Use by untrained personnel.
  - Use of unapproved spare parts.
  - Unapproved modification of products.
- These operating instructions do not include any guarantees from wenglor with regard to the described procedures or specific product characteristics.
- wenglor assumes no liability for printing errors or other inaccuracies contained in these operating instructions unless wenglor was verifiably aware of such errors at the point in time at which the operating instructions were prepared.

1.4 Copyrights

- The contents of these instructions are protected by copyright law.
- All rights are reserved by wenglor.
- Commercial reproduction or any other commercial use of the provided content and information, in particular graphics and images, is not permitted without previous written consent from wenglor.

2 For Your Safety

2.1 Use for Intended Purpose

Inductive sensors of the Basic series

Inductive sensors are used to detect the position of metallic objects. A coil is located beneath the active surface of inductive sensors. This coil generates a magnetic field. Approaching metals (e.g., steel, aluminum, brass) generate eddy currents in this magnetic field, which are measured by the sensor. When the metal reaches the set switching distance, the output switches.

This Product Can Be Used in the Following Industry Sectors:

- Special-purpose mechanical engineering
- Heavy mechanical engineering
- Logistics
- Automotive industry
- Food industry
- Packaging industry
- Pharmaceuticals industry
- Plastics industry
- Woodworking industry
- Consumer goods industry
- Paper industry
- Electronics industry
- Glass industry
- Steel industry
- Aviation industry
- Chemicals industry
- Alternative energies
- Raw materials extraction

2.2 Use for Other than the Intended Purpose

- Not a safety component in accordance with 2006/42/EC (Machinery Directive).
- The product may be used only with accessories supplied or approved by wenglor, or in combination with approved products. A list of approved accessories and combination products can be found at www.wenglor.com on the product detail page.



⚠ DANGER

Risk of personal injury or property damage in case of use for other than the intended purpose!

Use for other than the intended purpose may lead to hazardous situations.

→ Observe instructions regarding use for intended purpose.

2.3 Personnel Qualifications

- Suitable technical training is a prerequisite.
- In-house electronics training is required.
- Trained personnel who use the product must have (permanent) access to the operating instructions.

⚠ DANGER

Risk of personal injury or property damage in case of incorrect initial start-up and maintenance!

Personal injury and damage to equipment may occur.

→ Adequate training and qualification of personnel

2.4 Modification of Products

⚠ DANGER

Risk of personal injury or property damage if the product is modified!

Personal injury and damage to equipment may occur. Noncompliance may result in loss of the CE and/or UKCA mark and voiding of the warranty.

→ Modification of the product is not permitted

2.5 General Safety Precautions

INFORMATION

These instructions are an integral part of the product and must be kept on hand for the entire duration of its service life.

In the event of possible changes, the current version of the operating instructions can be found at www.wenglor.com in the product's separate download area.

Read the operating instructions carefully before using the product.

Protect the sensor against contamination and mechanical influences.

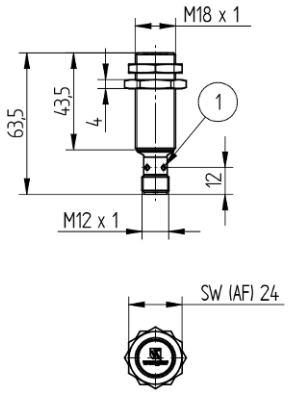
2.6 Approvals and protection classes

3 Technical Data

3.1 General information

	I18X001
Inductive data	
Switching Distance	8 mm
Correction Factors Stainless Steel V2A/CuZn/Al	0,91/0,45/0,43
Mounting	Flush
Mounting A/B/C/D in mm	0/24/24/0
Mounting B1 in mm	0...15
Switching Hysteresis	< 10 %
Electrical data	
Supply Voltage	10...30 V DC
Current Consumption (Ub = 24 V)	< 6 mA
Switching Frequency	400 Hz
Temperature Drift	< 10 %
Temperature Range	-40...80 °C
Switching Output Voltage Drop	< 1 V
Switching Output/Switching Current	150 mA
Residual Current Switching Output	< 100 µA
Short Circuit Protection	yes
Reverse Polarity Protection	yes
Overload Protection	yes
Protection Class	III
Mechanical data	
Housing Material	Brass, nickel-plated
Sensing face	Plastic, PBT
Degree of Protection	IP67
Connection	M12 × 1; 3-pin
Safety technology data	
MTTFd (EN ISO 13849-1)	3706.54 a
General data	
Functions	Error indicator
Scope of delivery	1 × MUTTER-M18-E001 hex nut 1 × sensor
Output functions	
Output	PNP
Circuit	NO

3.2 Housing Dimensions



(1) Switching Status Indicator
Sleeve M18×1 = 30 Nm
Dimensions in mm (1 mm = 0.03937 inch)

3.3 Complementary Products

wenglor offers you the right connection and mounting technology as well as other accessories for your product. You can find this at www.wenglor.com on the product details page at the bottom.

4 Transport and Storage

4.1 Transport

Upon receipt of shipment, the goods must be inspected for damage in transit. In the case of damage, conditionally accept the package and notify the manufacturer of the damage. Then return the device, making reference to damage in transit.

4.2 Storage

The following points must be taken into consideration with regard to storage:

- Do not store the product outdoors.
- Store the product in a dry, dust-free place.
- Protect the product against mechanical impacts.
- Protect the product against exposure to direct sunlight.



NOTICE

Risk of property damage in case of improper storage!

The product may be damaged.

→ Storage instructions must be complied with.

5 Installation and Electrical Connection

5.1 Installation

- Protect the product from contamination during installation.
- Observe all applicable electrical and mechanical regulations, standards, and safety rules.
- Protect the product against mechanical influences.
- Make sure that the sensor is mounted in a mechanically secure fashion.
- Specified torque values must be complied with (see section Technical Data [▶ 7]).
- The active surface of the sensor may not contact any other machine parts.
- Installation instructions must be observed (see Technical Data [▶ 7] section).

NOTICE

Risk of property damage in case of improper installation!

The product may be damaged!

→ Comply with installation instructions.

⚠ CAUTION

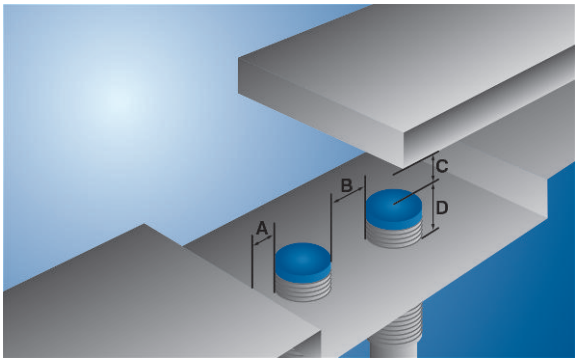
Risk of personal injury or property damage during installation!

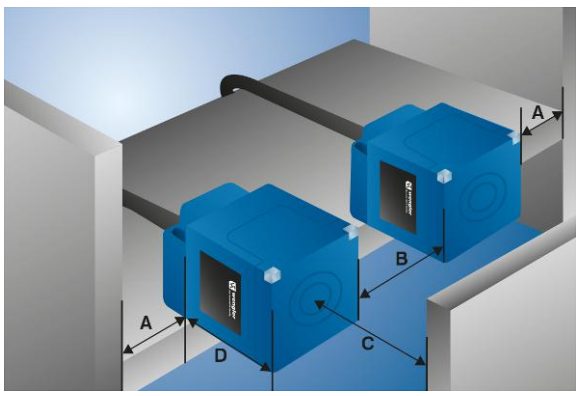
Personal injury and damage to the product may occur.

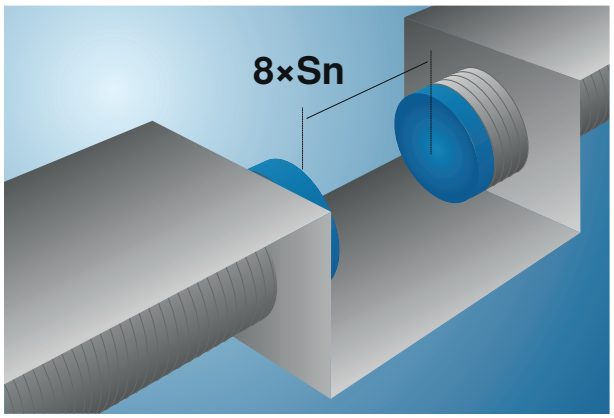
→ Ensure a safe installation environment.

5.2 Installation Instructions

5.2.1 Installation Instructions in Accordance with the Standard







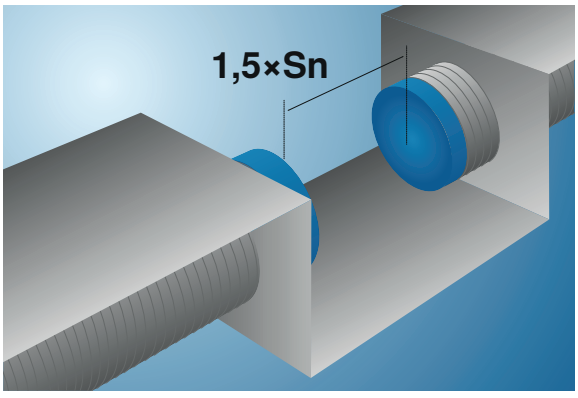
Installation dimension	Description
A	Minimum distance from sensor to damping material (e.g. steel).
B	Minimum distance between two inductive sensors. This distance applies to installation in air. If the sensors are installed within an attenuating material (e.g. steel), this distance is reduced. Testing in the application is required in order to determine the exact distance.
C	Minimum distance from the sensing face of the inductive sensor to the damping material (e.g. steel). Distance C does not make reference to the object to be detected, but rather to the background. The object to be detected is detected within the switching distance.
D	Minimum dimension by which the sensor (sensing face) must protrude from the damping material (e.g. steel).
8 × Sn	Installation opposite each other. Two identical sensors must be mounted at this minimum distance.

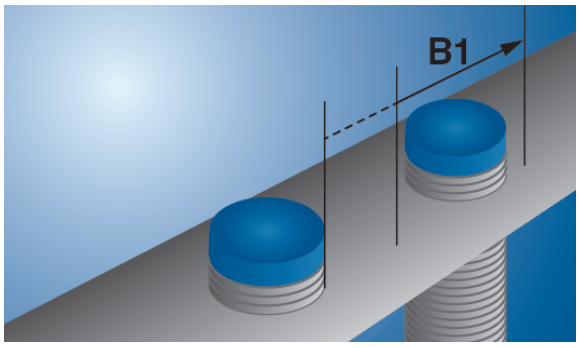
5.2.2 Installation Instructions for Sensors with weproTec

weproTec is the abbreviation for wenglor proximity switch technology, an innovative, patented wenglor technology for inductive sensors.

Inductive sensors with weproTec can be mounted very close to each other (→ installation dimension B1) or opposite each other (1.5 ×Sn). There is no mutual interference between the sensors in the defined areas.

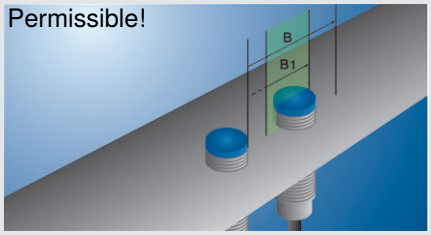
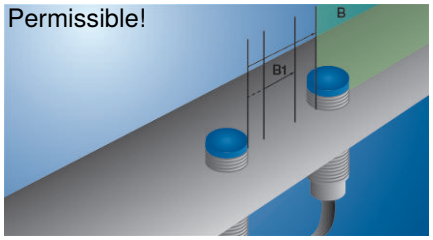
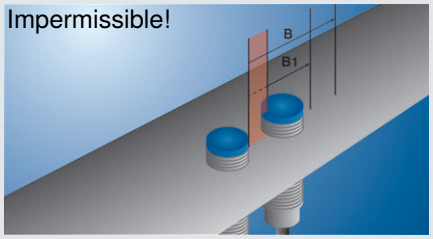
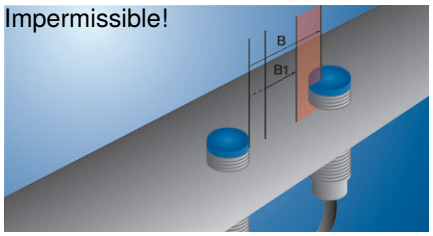
The installation instructions according to the standard (see section Installation instructions according to standard [▶ 10]) also apply.

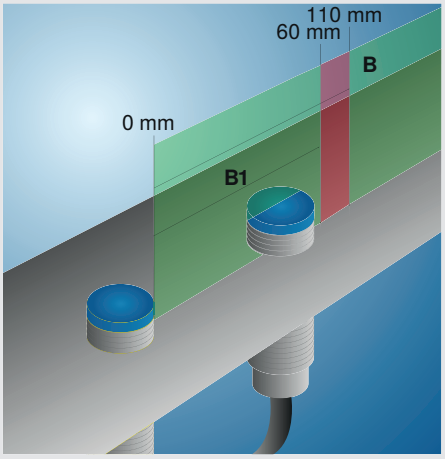
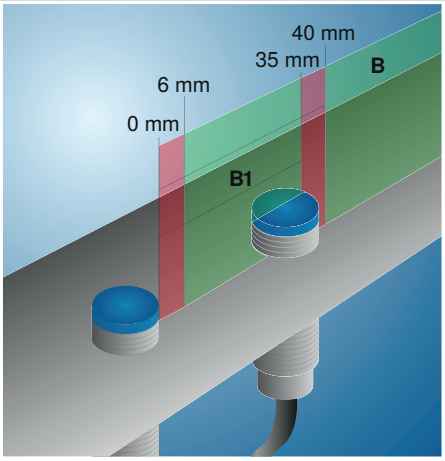




Installation dimension	Description
A	Minimum distance from the sensor to the damping material (e.g., steel).

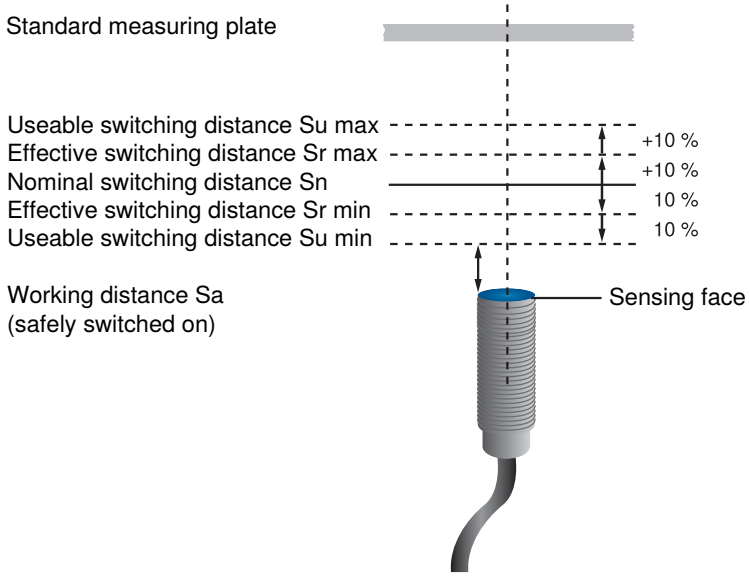
B	Minimum distance between two inductive sensors. The distance applies to installation in air. If the sensors are installed in an attenuating material (e.g., steel), the distance is reduced. The exact distance must be tested in the application.
B	Additional minimum distance between two inductive sensors. The distance applies to installation in air. If the sensors are installed in an attenuating material (e.g., steel), the distance is reduced. The exact distance must be tested in the application.
C	Minimum distance between the active surface of the inductive sensor and the damping material (e.g., steel). The distance C does not refer to the object to be detected, but to the background. The object to be detected is detected within the switching distance.
D	Minimum dimension by which the sensor (active surface) must protrude from the damping material (e.g., steel).
1.5 × Sn	Opposite installation. Two identical sensors must be mounted at this minimum distance.

Installation variant	Description
	Two sensors can be mounted next to each other in area B1.
	Two sensors can be mounted next to each other from installation dimension B.
	Two sensors must not be mounted next to each other in front of area B1.
	Two sensors must not be mounted in the area between B1 and B.

	Example: B1 starts at 0 mm Installation B1 in mm: 0...60 • Installation A/B/C/D in mm: x/110/x/x • Not allowed area: 60...110 mm
	Example: B1 does not start at 0 mm • Installation B1 in mm: 6...35 • Installation A/B/C/D in mm: x/40/x/x

5.2.3 Switching Distance

- The switching distance described in the technical data [▶ 7] is the nominal switching distance Sn according to the standard.
- The switching distance refers to a standard measuring plate (material: steel, thickness: 1 mm, side lengths: 3× Sn or outside diameter sensor).
- The switching distance according to the standard is further differentiated into:
  - Effective switching distance S_r
  - Useable switching distance S_u
  - Working distance S_a



NOTICE

If the objects in the application are smaller than the standard measuring plate, the

switching distance is also reduced.

The correction factor of the sensor for certain materials also influences the switching distance and must be observed.

The sensor should be mounted at a working distance Sa or less to the object.

5.3 Electrical Connection

- Wire the sensor in accordance with the connection diagram.
- Switch on the supply voltage (see section Technical Data [▶ 7])

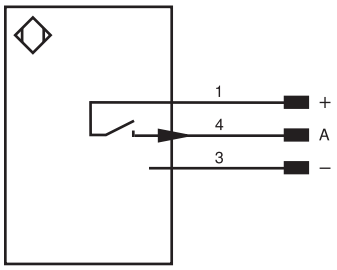
⚠ DANGER

Risk of personal injury or property damage due to electric current.

Voltage-conducting parts may cause personal injury or damage to equipment.

→ The electric device may be connected by appropriately qualified personnel only.

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Legend					
+	Supply Voltage +	PT	Platinum measuring resistor	ENARS422	Encoder A/Ā (TTL)
–	Supply Voltage 0 V	nc	Not connected	ENBRS422	Encoder B/B̄ (TTL)
~	Supply Voltage (AC Voltage)	U	Test Input	ENA	Encoder A
A	Switching Output (NO)	Ū	Test Input inverted	ENB	Encoder B
Ā	Switching Output (NC)	W	Trigger Input	AMIN	Digital output MIN
V	Contamination/Error Output (NO)	W–	Ground for the Trigger Input	AMAX	Digital output MAX
V̄	Contamination/Error Output (NC)	O	Analog Output	AOK	Digital output OK
E	Input (analog or digital)	O–	Ground for the Analog Output	SY In	Synchronization In
T	Teach Input	BZ	Block Discharge	SY OUT	Synchronization OUT
R	Reset input	AMV	Valve Output	OLT	Brightness output
Z	Time Delay (activation)	a	Valve Control Output +	M	Maintenance
S	Shielding	b	Valve Control Output 0 V	rsv	Reserved
RxD	Interface Receive Path	SY	Synchronization	Wire Colors according to DIN IEC 60757	
TxD	Interface Send Path	SY–	Ground for the Synchronization	BK	Black
RDY	Ready	E+	Receiver-Line	BN	Brown
GND	Ground	S+	Emitter-Line	RD	Red
CL	Clock	⏚	Grounding	OG	Orange
E/A	Output/Input programmable	SnR	Switching Distance Reduction	YE	Yellow
	IO-Link	Rx+/–	Ethernet Receive Path	GN	Green
PoE	ower over Ethernet	Tx+/–	Ethernet Send Path	BU	Blue
IN	Safety Input	Bus	Interfaces-Bus A(+)/B(–)	VT	Violet
OSSD	Safety Output	La	Emitted Light disengageable	GY	Grey
Signal	Signal Output	Mag	Magnet activation	WH	White
BI_D+/–	Ethernet Gigabit bidirect. data line (A-D)	RES	Input confirmation	PK	Pink
EN0 RS422	Encoder 0-pulse 0/0̄ (TTL)	EDM	Contactor Monitoring	GNYE	Green/Yellow

5.4 Diagnosis

display	Status	Meaning
switching status indicator	☀	Switching output active
	☀ 5 Hz	Error
	○	Switching output not active

☀ Lights up continuously

☀ Flashing

○ Not lit

5.5 Troubleshooting

Error

Possible cause	Remedy
Short circuit	• Check the wiring and eliminate the short circuit
Mechanical damage to the coil	• Replace sensor

INFORMATION

Action in case of error:

1. Take the machine out of service.
2. Analyze and rectify the cause of the error using the diagnostic information.
3. If the fault cannot be rectified, contact wenglor support.
4. Do not operate the machine if the error behavior is unclear.
5. The machine must be taken out of service if the error cannot be clearly identified or reliably rectified.



⚠ DANGER

Risk of personal injury or property damage if not observed!

The safety function of the system is disabled. Damage to personnel and equipment.

→ Behavior in case of error as specified.

6 Maintenance Instructions



NOTICE

This wenglor product is maintenance-free.

Cleaning and inspection of the plug connections at regular intervals are advisable.

Do not clean the product with solvents or cleaning agents that could damage the product.

The product must be protected against contamination during initial start-up.

7 Proper Disposal

wenglor sensoric GmbH does not accept the return of unusable or irreparable products. Respectively valid national waste disposal regulations apply to product disposal.

8 Declarations of Conformity

Declarations of conformity can be found on our website at www.wenglor.com in the product's separate download area.