wenglor
the innovative family

Operating Instructions
P1XD212
Fiber-optic amplifier



EN

Translation of the original operating instructions
Subject to change without notice
Available as PDF file only
Version 2.2
www.wenglor.com

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1 General

1.1 Information Concerning these Instructions

- These instructions make it possible to use the product safely and efficiently.
- These instructions are an integral part of the product and must be kept on hand for the entire duration of its service life.
- Local accident prevention regulations and national work safety regulations must be complied with as well.
- The product is subject to further technical development, and thus the information contained in these operating instructions may also be subject to change. The current version can be found at www.wenglor.com in the product's separate download area.



INFORMATION

The operating instructions must be read carefully before using the product and must be kept on hand for later reference.

1.2 Explanation of Symbols

- Safety precautions and warnings are emphasized by means of symbols and signal words.
- Safe use of the product is only possible if these safety precautions and warnings are adhered to.

The safety precautions and warnings are laid out in accordance with the following principle:

SIGNAL WORD

Type and source of danger!

Possible consequences in the event that the hazard is disregarded.

→ Measures for averting the hazard.

The meanings of the signal words, as well as the scope of the associated hazards, are listed below:



⚠ DANGER

This signal word indicates a hazard with a high degree of risk which, if not avoided, results in death or severe injury.



⚠ WARNING

This signal word indicates a hazard with a medium degree of risk which, if not avoided, may result in death or severe injury.



⚠ CAUTION

This signal word indicates a hazard with a low degree of risk which, if not avoided, may result in minor or moderate injury.



NOTICE

This signal word draws attention to a potentially hazardous situation which, if not avoided, may result in property damage.

INFORMATION

Information draws attention to useful tips and suggestions, as well as information on efficient, error-free use.

1.3 Limitation of Liability

- The product has been developed in consideration of the current state-of-the-art technology, as well as applicable standards and guidelines. Subject to change without notice.
- A valid declaration of conformity can be accessed at www.wenglor.com in the product's separate download area.
- wenglor sensoric elektronische Geräte GmbH (hereinafter referred to as "wenglor") excludes all liability in the event of:
  - Non-compliance with the instructions
  - Use of the product for purposes other than those intended.
  - Use by untrained personnel.
  - Use of unapproved spare parts.
  - Unapproved modification of products.
- These operating instructions do not include any guarantees from wenglor with regard to the described procedures or specific product characteristics.
- wenglor assumes no liability for printing errors or other inaccuracies contained in these operating instructions unless wenglor was verifiably aware of such errors at the point in time at which the operating instructions were prepared.

1.4 Copyrights

- The contents of these instructions are protected by copyright law.
- All rights are reserved by wenglor.
- Commercial reproduction or any other commercial use of the provided content and information, in particular graphics and images, is not permitted without previous written consent from wenglor.

2 For Your Safety

2.1 Use for Intended Purpose

Fiber-Optic Amplifiers

Plastic fiber-optic cables or glass fiber-optic cables can be connected to fiber-optic amplifiers. Universal reflex sensors can be used both with and without fiber-optic cables. Fiber-optic amplifiers evaluate light reflected from the object. The output switches when an object reaches the set detection range (reflex mode operation) or the active light beam is interrupted (through-beam mode). Bright objects reflect more light than dark objects, and can thus be recognized from greater distances. The color of the object has no influence on working range in barrier mode operation.

This Product Can Be Used in the Following Industry Sectors:

- Special-purpose mechanical engineering
- Heavy mechanical engineering
- Logistics
- Automotive industry
- Food industry
- Packaging industry
- Pharmaceuticals industry
- Plastics industry
- Woodworking industry
- Consumer goods industry
- Paper industry
- Electronics industry
- Glass industry
- Steel industry
- Aviation industry
- Chemicals industry
- Alternative energies
- Raw materials extraction

2.2 Use for Other than the Intended Purpose

- Not a safety component in accordance with 2006/42/EC (Machinery Directive).
- The product is not suitable for use in potentially explosive atmospheres.
- The product may be used only with accessories supplied or approved by wenglor, or in combination with approved products. A list of approved accessories and combination products can be found at www.wenglor.com on the product detail page.



⚠ DANGER

Risk of personal injury or property damage in case of use for other than the intended purpose!

Use for other than the intended purpose may lead to hazardous situations.

→ Observe instructions regarding use for intended purpose.

2.3 Personnel Qualifications

- Suitable technical training is a prerequisite.
- In-house electronics training is required.
- Trained personnel who use the product must have (permanent) access to the operating instructions.

⚠ DANGER

Risk of personal injury or property damage in case of incorrect initial start-up and maintenance!

Personal injury and damage to equipment may occur.

→ Adequate training and qualification of personnel

2.4 Modification of Products

⚠ DANGER

Risk of personal injury or property damage if the product is modified!

Personal injury and damage to equipment may occur. Noncompliance may result in loss of the CE and/or UKCA mark and voiding of the warranty.

→ Modification of the product is not permitted

2.5 General Safety Precautions

INFORMATION

These instructions are an integral part of the product and must be kept on hand for the entire duration of its service life.

In the event of possible changes, the current version of the operating instructions can be found at www.wenglor.com in the product's separate download area.

Read the operating instructions carefully before using the product.

Protect the sensor against contamination and mechanical influences.

2.6 Approvals and Protection Class

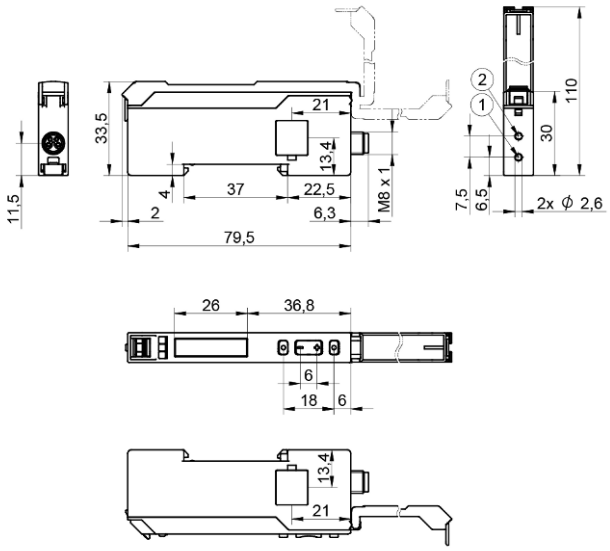
3 Technical Data

3.1 General Data

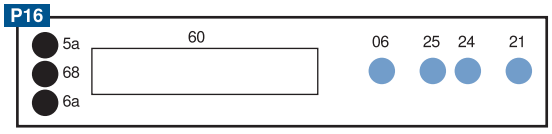
Technical Data	
Optical Data	
Light Source	Bi-Color
Service Life (T = +25 °C)	> 100000 h
Electrical Data	
Supply Voltage	10 ... 30 V DC
Supply Voltage with IO-Link	18 ... 30 V DC
Current Consumption (Ub = 24 V)	45 mA
Switching Frequency	9.8 kHz
On-/Off-Delay	0 ... 10000 ms
Temperature Drift	< 10 %
Temperature Range	-25 ... 60 °C
Switching Output Voltage Drop	< 2 V
Switching Output/Switching Current	100 mA
Short Circuit Protection	yes
Reverse Polarity Protection	yes
Overload Protection	yes
Teach Mode	NT, MT, MT with dynamic readjustment, jump detection, DT, BT, WT
Interface	IO-Link V1.1.3
Baud Rate	COM3
Protection Class	III
Mechanical Data	
Setting Method	NFC Display
Housing Material	Plastic, PC Plastic, ABS Plastic, PA
Degree of Protection	IP50
Connection	M8 × 1; 4-pin
DIN-Rail mounting	35 mm
Output Functions	
Output	NPN NO
Adjustable Parameters	
Output	Push-pull NPN PNP
Circuit	inactive Error output NC NC+NO NO
Other parameters	2 switching points

Technical Data	
	Off-delay
	On-delay
	Dynamic readjustment
	Error indicator
	Error output
	Filter
	Hysteresis
	Switching point
	Emitted light
	Sensor localization
	Adjustable sensor mode
	Teach mode
	Multiplex mode

3.2 Housing Dimensions



3.3 Control Panel



5a = switching status display, A1
6a = switching status display, A2
06 = teach-in key
60 = display
68 = supply voltage indicator
24 = plus button
25 = minus button

21 = mode button

3.4 Complementary Products

wenglor offers you the right connection and mounting technology as well as other accessories for your product. You can find this at www.wenglor.com on the product details page at the bottom.

3.5 Scope of delivery

- Sensor
- Safety precaution
- 2 × cover cap for housing
- Cover cap for M8 plug
- Connector plug

4 Transport and Storage

4.1 Transport

Upon receipt of shipment, the goods must be inspected for damage in transit. In the case of damage, conditionally accept the package and notify the manufacturer of the damage. Then return the device, making reference to damage in transit.

4.2 Storage

The following points must be taken into consideration with regard to storage:

- Do not store the product outdoors.
- Store the product in a dry, dust-free place.
- Protect the product against mechanical impacts.
- Protect the product against exposure to direct sunlight.



NOTICE

Risk of property damage in case of improper storage!

The product may be damaged.

→ Storage instructions must be complied with.

5 Installation and Electrical Connection

5.1 Installation

- Protect the product from contamination during installation.
- Relevant electrical and mechanical regulations, standards, and safety rules must be observed.
- Protect the product from mechanical impact.
- Ensure that the sensor is mechanically secure.
- Torque values must be observed (see section Technical Data [▶ 8]).

NOTICE

Risk of property damage in case of improper installation!

The product may be damaged!

→ Comply with installation instructions.

⚠ CAUTION

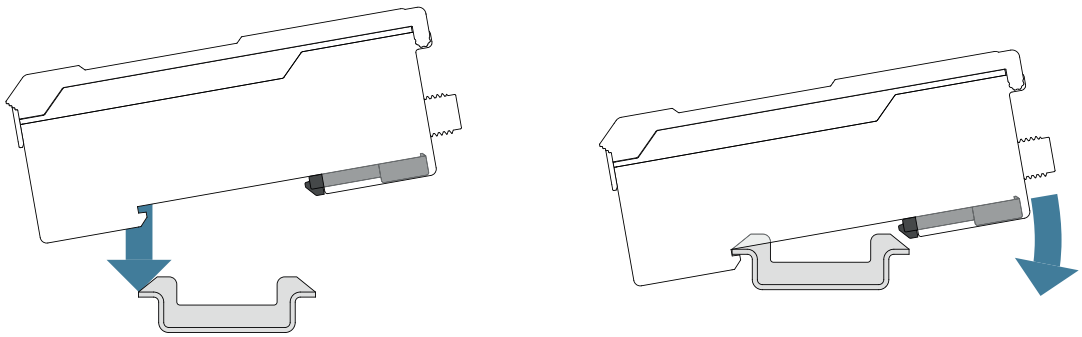
Risk of personal injury or property damage during installation!

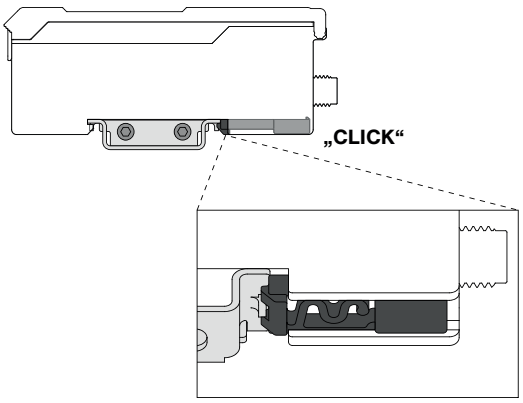
Personal injury and damage to the product may occur.

→ Ensure a safe installation environment.

5.1.1 Mounting on a DIN Rail

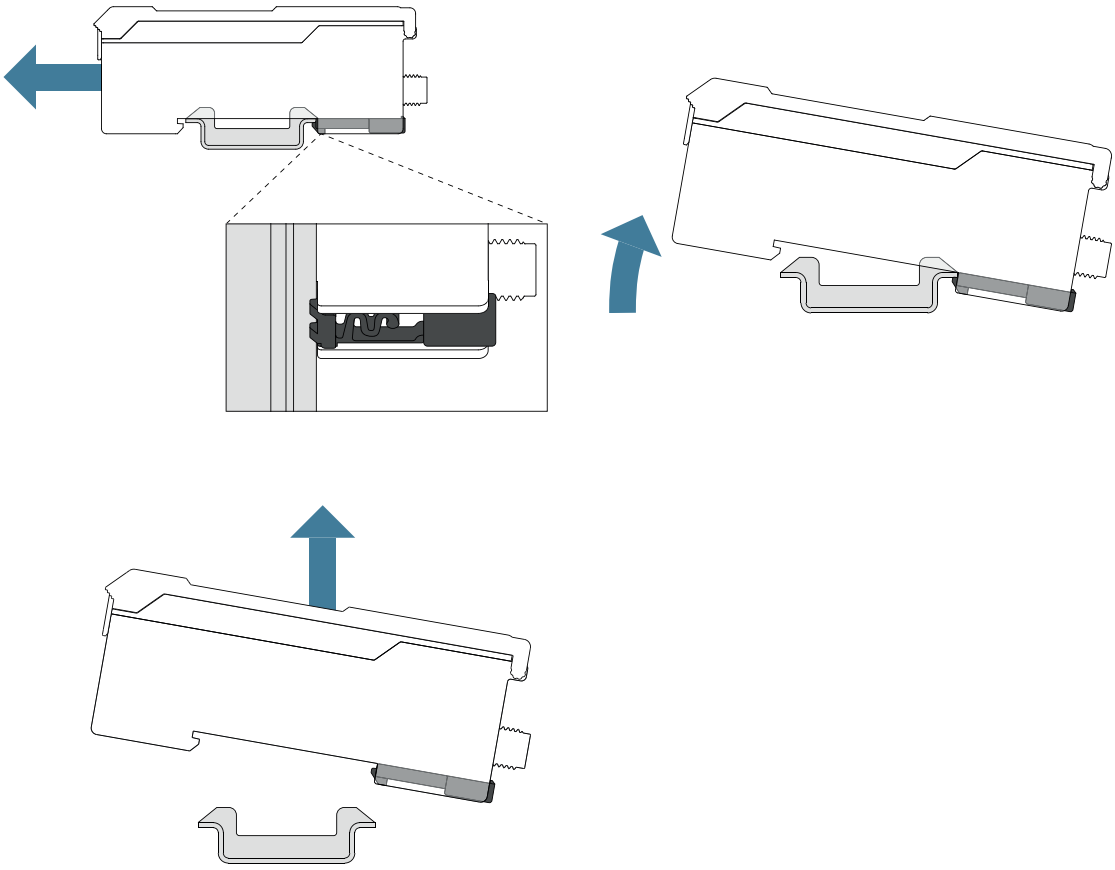
Mounting on a DIN rail is tool-free. Hook the sensor onto the DIN rail and push the sensor down until it clicks into place through the integrated spring.





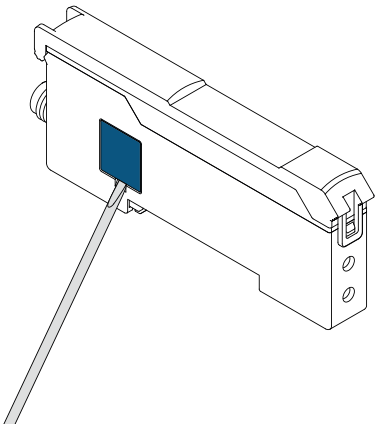
5.1.2 Removal

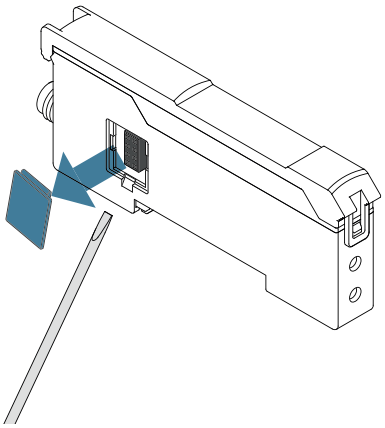
The sensor can also be removed without tools. Disengage the sensor from the DIN rail by pushing the sensor to the front so that the integrated spring is compressed. This allows you to release the sensor upwards.



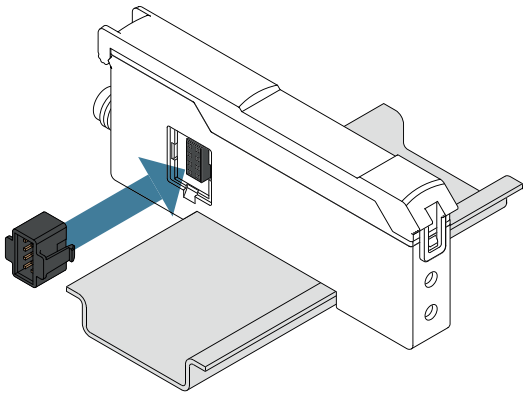
5.1.3 Mounting Multiple Sensors on a DIN Rail

- Remove the side cover cap with a screwdriver.

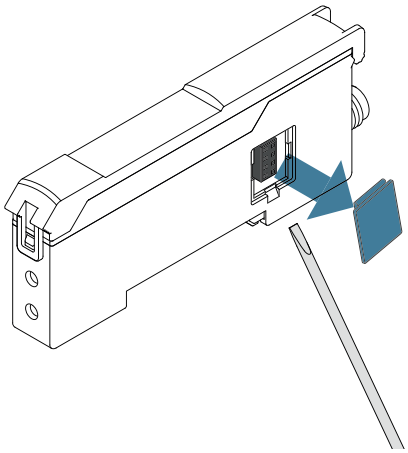




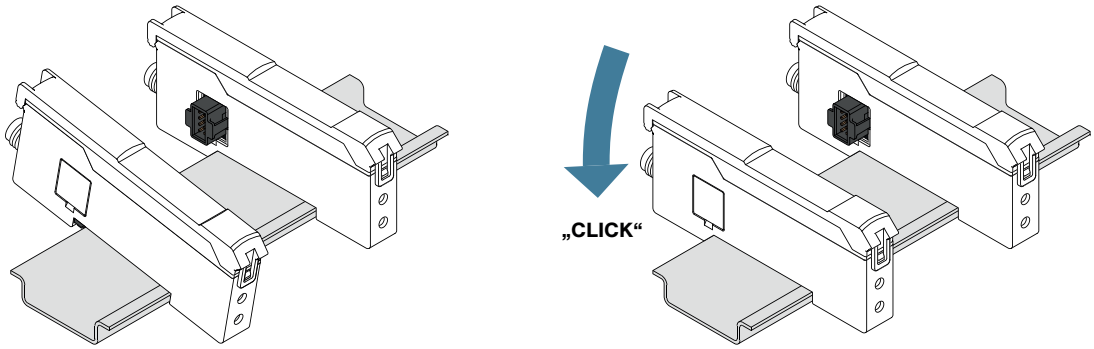
- Insert the side connector and attach the sensor to the DIN rail and slide it to the desired position (see section Mounting on a DIN Rail [▶ 12]).

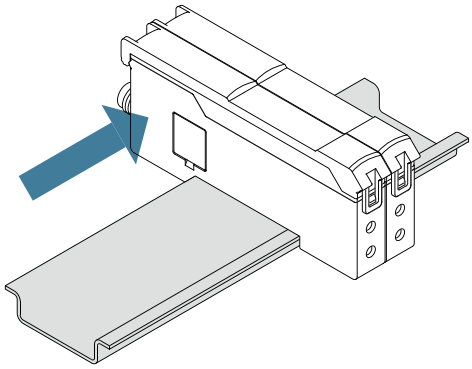


- Remove the side cover cap(s) on the next sensor and plug in another side connector if necessary.

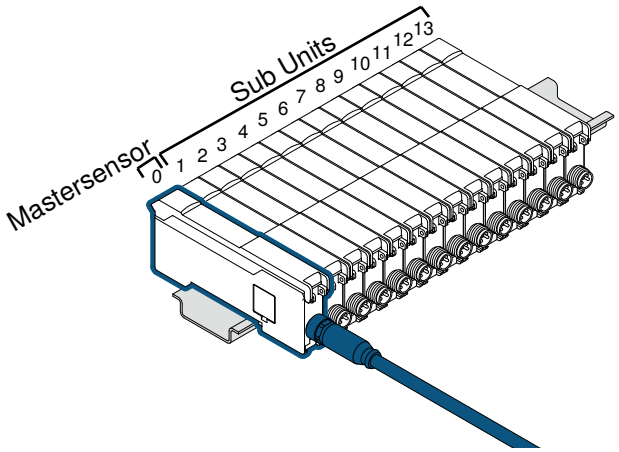


- Attach the sensor to the DIN rail and plug it into the side connector of the master sensor.





- Up to 14 sensors can be connected in this way.



NOTICE

Special instructions must be observed when connecting the sensors in multi-unit operation (see section Electrical Connection in Multi-Unit Operation [▶ 19])

NOTICE

The outer cover cap on the master sensor and the outer cover cap on the last sensor must not be removed.

NOTICE

When installing several sensors, the protective cap for the M8 plug must be fitted.

5.1.4 Removing Multiple Sensors from a DIN Rail

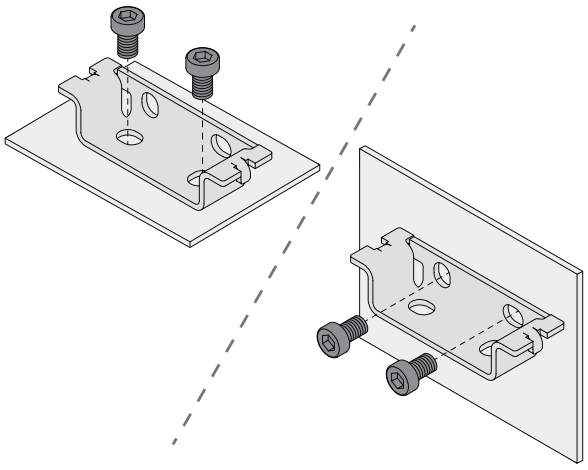
- Disconnect the last sensor from the side connectors of the previous sensor and slide the sensor to the side.
- Remove the sensor from the DIN rail (see section Removal [▶ 13]).

NOTICE

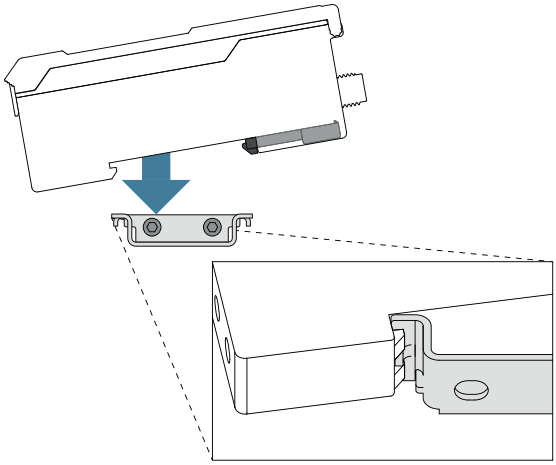
Each sensor must be removed individually from the DIN rail.

5.1.5 Side Mounting (Using Optional Accessories)

The Z1XZ001 adapter allows the sensor to be mounted on a table or on the side.

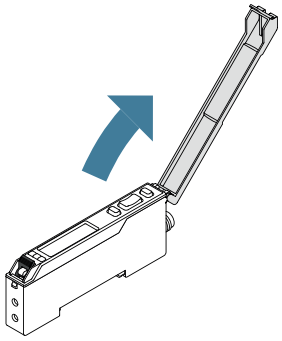


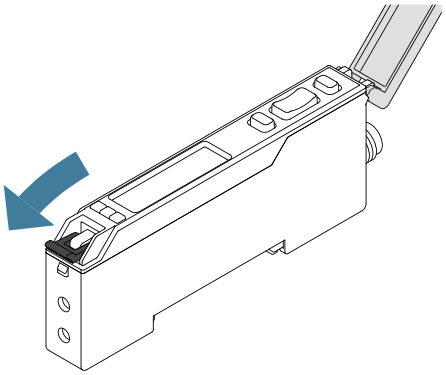
- Fasten the Z1XZ001 adapter with the enclosed mounting set through the mounting holes in the desired position.
- Snap the sensor onto the adapter as described in Mounting on a DIN Rail.



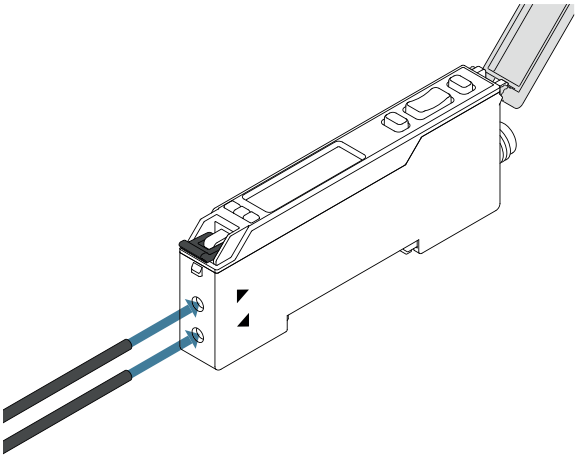
5.1.6 Connecting Plastic Fiber-Optic Cables

- Before first use, shorten the plastic fiber-optic cable once with the SW cutting tool or cut it to the desired length.
- Open the cover and unlock the rocker arm.





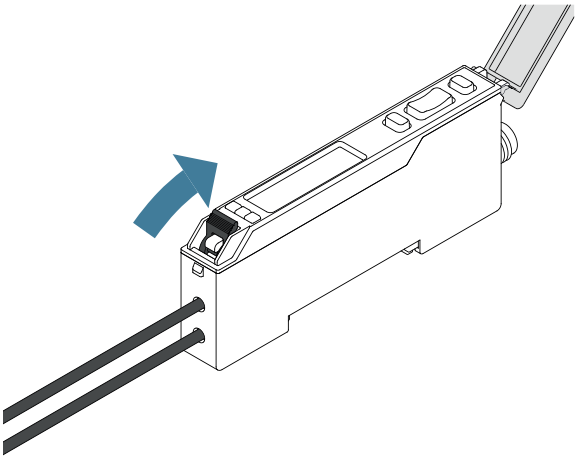
- Insert the fiber-optic cable into the openings provided as far as it will go.

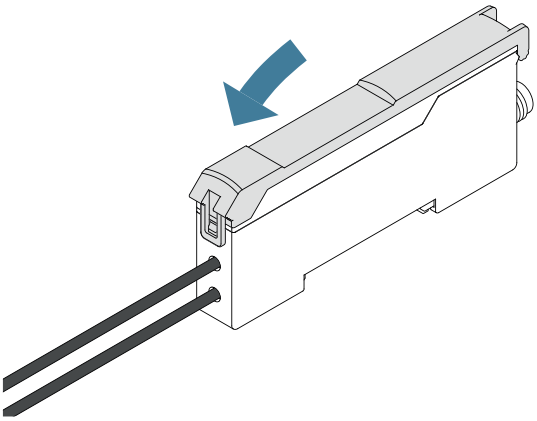


NOTICE

Depending on the fiber-optic cable used, it may be necessary to check how the emitter/receiver is assigned.

- Lock the rocker arm and close the cover.





NOTICE

The cover can only be closed when the fiber-optic cable is correctly locked.

5.2 Electrical Connection

- Wire the sensor in accordance with the connection diagram.
- Switch on the supply voltage (see section Technical Data [▶ 8])
- If using IO-Link, connect the sensor to 18...30 V DC.
- If not using IO-Link, connect the sensor to 10...30 V DC.

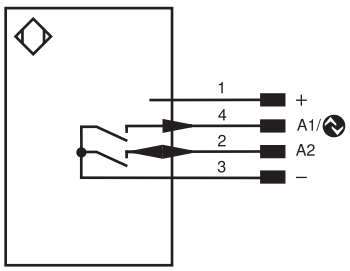
⚠ DANGER

Risk of personal injury or property damage due to electric current.

Voltage-conducting parts may cause personal injury or damage to equipment.

→ The electric device may be connected by appropriately qualified personnel only.

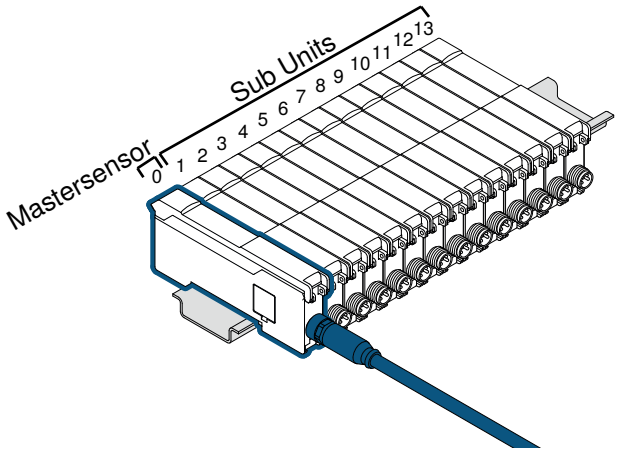
260



Legend					
+	Supply Voltage +	PT	Platinum measuring resistor	$EN_{A\,RS422}$	Encoder A/Ā (TTL)
–	Supply Voltage 0 V	nc	Not connected	$EN_{B\,RS422}$	Encoder B/B̄ (TTL)
~	Supply Voltage (AC Voltage)	U	Test Input	EN_A	Encoder A
A	Switching Output (NO)	Ū	Test Input inverted	EN_B	Encoder B
Ā	Switching Output (NC)	W	Trigger Input	A_{MIN}	Digital output MIN
V	Contamination/Error Output (NO)	W–	Ground for the Trigger Input	A_{MAX}	Digital output MAX
V̄	Contamination/Error Output (NC)	O	Analog Output	A_{OK}	Digital output OK
E	Input (analog or digital)	O–	Ground for the Analog Output	SY In	Synchronization In
T	Teach Input	BZ	Block Discharge	SY OUT	Synchronization OUT
R	Reset input	A_{MV}	Valve Output	O_{LT}	Brightness output
Z	Time Delay (activation)	a	Valve Control Output +	M	Maintenance
S	Shielding	b	Valve Control Output 0 V	rsv	Reserved
RxD	Interface Receive Path	SY	Synchronization	Wire Colors according to DIN IEC 60757	
TxD	Interface Send Path	SY–	Ground for the Synchronization	BK	Black
RDY	Ready	E+	Receiver-Line	BN	Brown
GND	Ground	S+	Emitter-Line	RD	Red
CL	Clock	⏚	Grounding	OG	Orange
E/A	Output/Input programmable	SnR	Switching Distance Reduction	YE	Yellow
	IO-Link	Rx+/–	Ethernet Receive Path	GN	Green
PoE	ower over Ethernet	Tx+/–	Ethernet Send Path	BU	Blue
IN	Safety Input	Bus	Interfaces-Bus A(+)/B(–)	VT	Violet
OSSD	Safety Output	La	Emitted Light disengageable	GY	Grey
Signal	Signal Output	Mag	Magnet activation	WH	White
BI_D+/–	Ethernet Gigabit bidirect. data line (A-D)	RES	Input confirmation	PK	Pink
$EN_{0\,RS422}$	Encoder 0-pulse 0/0̄ (TTL)	EDM	Contactor Monitoring	GNYE	Green/Yellow

5.2.1 Electrical Connection in Multi-Unit Operation

In multi unit operation, the master sensor must be connected to the voltage supply and IO-Link communication. This supplies the connected sub-units with power and establishes communication (IO-Link + global SSC1 and SSC2). The master sensor is the first sensor from the left according to the connection example. As long as the master sensor is supplied with power, no sub-units may be removed or connected. A reduction or expansion of the sub-units is only permitted when the power is off.



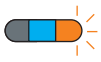
All pins of the subunits are deactivated*. The master sensor can link the global SSC1 to switching output A1 and SSC2 to switching output A2.

The global SSC1 and SSC2 represent the OR combination of all SSC1 and SSC2 from the connected sub-units and the master sensor.

* From hardware revision A [▶ 24] onwards, the pins of the sub-units can be activated via the master. It should be noted here that all sub-units must be connected to the voltage supply.

5.3 Diagnosis

Indicator	Status	Meaning
Power LED		Sensor ready for operation
P		No voltage supply
		**Warning**

Indicator	Status	Meaning
		LEDs for switching status indicators A1 and A2 are still working properly
		**Error** LEDs for switching status indicators A1 and A2 are not working
Switching status indicator A1		Switching output active
		Switching output inactive
Switching status indicator A2		Switching output active
		Switching output inactive
Localization		Localization function active

 = not lit

 = permanently lit

 = flashing

5.4 Troubleshooting

Error	Possible cause	Elimination
Warning	Warning signal	• Reduce distance between sensor and object • Adjust angle of sensor to object • Remove any contamination
	Undervoltage	• Increase voltage supply to min. 18 V DC
	Temperature too high:	• Mount the mounting bracket as a heat sink • Reduce load on outputs
Error	Short circuit	• Check the electrical wiring and eliminate the short circuit
	Temperature error	• Disconnect the sensor from the supply voltage and allow it to cool • Mount the mounting bracket as a heat sink • Reduce load on outputs
	Device error	• Disconnect the sensor from the supply voltage and restart it • Replace the sensor



INFORMATION

Required action in case of fault:

1. Shut down the machine.
2. Analyze and eliminate the cause of error with the aid of the diagnostics information.
3. If the error cannot be eliminated, please contact wenglor's support department.
4. Do not operate in case of indeterminate malfunctioning.
5. The machine must be shut down if the error cannot be definitively explained or properly eliminated.



⚠ DANGER

Risk of personal injury or property damage in case of non-compliance!

The system's safety function is disabled. Personal injury and damage to equipment may occur.

→ Required action as specified in case of fault.

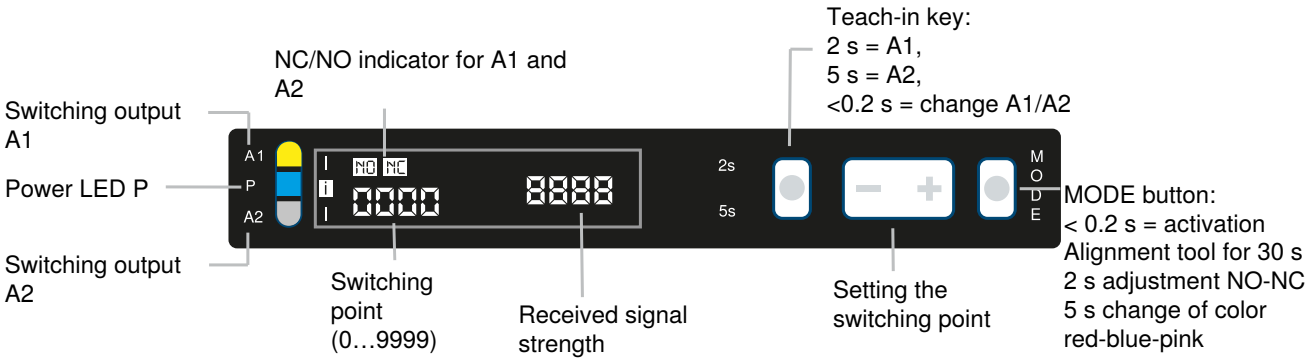
6 Settings

The sensor can be adjusted via teach-in, IO-Link, wTeach2 and weCon. The different setting options are outlined below.

6.1 Configuration with Push of Button / Teach-In

This section describes the settings that can be configured directly on the sensor using the button.

Control Panel and Display



6.1.1 Switching Outputs

Teach-In

Different teach-in modes are available. These can be set via IO-Link (see section Parameters). Normal teach-in is used by default.

Teach-In for A1

1. Adjust the sensor so that the light spot strikes the object to be taught in.
2. Press and hold the teach-in key for 2 seconds until LED A1 starts to flash.
3. Release the teach-in key.
4. The switching point is taught in, and LED A1 flashes briefly twice to confirm successful teach-in.

Teach-In for A2

1. Adjust the sensor so that the light spot strikes the object to be taught in.
2. Press and hold the teach-in key for 5 seconds until LED A2 starts to flash.
3. Release the teach-in key.
4. The distance is taught in, and LED A2 flashes briefly twice to confirm successful teach-in.

6.1.2 Output Functions

Various output functions are available. The output function NC/NO can be set on the sensor. Further output functions can be set via IO-Link or NFC (see section Parameters).

Set NC/NO

1. Select the desired switching output.
2. Press and hold the Mode button for 2 seconds until the NO/NC indicator starts to flash.
3. Pressing the Mode button again briefly changes the display from NO to NC or vice versa.
4. After 5 seconds, the selected setting is applied to the selected switching output.

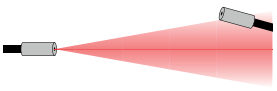
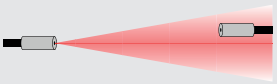
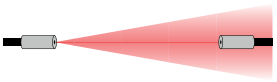
6.1.3 Activation of Alignment Tool

1. Pressing the Mode button briefly (< 0.2 s) activates the alignment tool for 30 seconds.
2. The alignment tool has two methods of support:
   - Bar graphs

     A bar graph is now shown on the display. This together with a digit value shows the current signal strength. The more bars displayed, the better the signal and vice versa.
   - Pulsed light

     The faster the emitter emits light pulses, the higher the signal strength and vice versa.

The following table shows the different installation situations of transmitter and receiver fiber-optic cables with the relevant display on the sensor display and the behavior of the emitted light.

Alignment of the fiber-optic cable emitter and receiver	Sensor display	Pulsed light	Description
			Very poor alignment – no signal received
			Moderate alignment – medium signal strength is achieved
			Optimal alignment – full signal strength is achieved

NOTICE

With certain fiber types or if there is a large distance between emitter and receiver, it may not be possible to achieve the maximum signal strength. In this case, the orientation must be selected so that the signal value is as large as possible.

6.1.4 Changing the Color of the Transmitting Light

1. Press and hold the Mode button for 5 seconds until the Power LED P starts to flash in the currently set color.
2. Press the Mode button again to choose between the colors pink, red and blue.
3. After approx. 5 seconds, the selected transmission light color is adopted.

7 Function Description

The functions described in the following section can be set via wTeach or IODD via IO-Link and additionally via the weCon app via NCF and basic functions via the display menu.

INFORMATION

With revision A, additional functions have been implemented or extended. The revision can be taken from the production order number "xxxxx/A/xxxxxx", which is indicated on the label of the product.

7.1 Sensor Functions

Function	Possible settings	Default
Localization	The LED P of the sensor can be switched to flashing green. This allows the sensor to be easily located in a plant. **On** LED P flashes green. **Off** LEDs in normal function.	Off
Key disabling	The teach-in key can be locked to protect the sensor against accidental adjustment. **Unlocked** Operation possible via the teach-in key **Locked** Operation via teach-in key not possible	Unlocked
Teach-in mode	Teach-in modes are available. These are described in more detail in section Switching Point Functions (SSC1/SSC2) [▶ 27].	A1 = NT A2 = NT
Emitted light	The transmit LED of the sensor can be switched on or off. **On** Transmit LED on **Off** Transmit LED off The sensor no longer supplies a measured value. **Note!** • If the emitted light LED is switched off, the sensor behavior corresponds to the status “No signal.”	On
Emitted light color	The color of the transmitted light can be changed using the mode button. **Pink** **Red** **Blue** The sensor also has an internal gain, which can be adjusted to improve the signal. **Gain high (high gain)** **Gain low (low gain)**	Pink
Filter	The interference filter can be used to increase measurement reliability in the event of temporary interference. A higher filter level allows the interfering signals to be ignored. If changes happen suddenly, the response time is extended. This exten-	Minimum

Function	Possible settings	Default
	sion of the response time depends on the filter level and the mode used. The maximum switching frequency can be reached only with minimum filter selection **Minimum** **Medium** **Maximum**	
Hysteresis	The hysteresis is the difference between the switch-on and switch-off point and can be set in 3 stages. **Minimum** **Medium** **Maximum**	Minimum
Multi unit	As soon as the sensors are connected together in multi-unit operation, the sensors are synchronized to prevent mutual influence.	automatic setting depending on configuration
Alignment tool	Can be activated by briefly pressing the mode button for 30 seconds	Deactivated

NOTICE

The sensor function “Alignment tool” can only be used in stand-alone mode.

7.2 Display Functions

Function	Possible setting	Default
Rotate display	Rotate display 180° **On** **Off**	Off

INFORMATION

The function is available from hardware revision A [▶ 24].

7.3 Input/Output Functions (E/A)

INFORMATION

In multi-unit operation, the input/output functions and the pin functions can only be set for the master sensor. Please observe section Electrical Connection in Multi-Unit Operation [▶ 19].

7.3.1 Pin Function

The pin function is used to define the function of pins A1 and A2, as these can be used for different functions.

Function	Possible settings	Defaults
A1	**Switching output** Switching point SSC1 is assigned to the switching output. **Error output** The error output switches if one of the assigned errors occurs; see table Status messages	Switching output

Function	Possible settings	Defaults
	Warning output The warning output switches if one of the assigned warnings occurs; see table Status messages.	
E/A2	**Switching output** Switching point SSC1 is assigned to the switching output. **Antivalent switching output** The switching output switches antivalently to switching output A1. **Error output** The error output switches if one of the assigned errors occurs; see table Status messages **Warning output** The warning output switches if one of the assigned warnings occurs; see table Status messages. **Teach-in input** Teach-in The output can be set by following the same procedure as with the Teach-in key (see Setting via button / Teach-in). An activated input corresponds to a depressed Teach-in key. **Locking** If 18...30 V DC is continuously applied to the teach-in input, the teach-in key is locked and protected against inadvertent changes, like the input signal. **Deactivated** The pin is deactivated.	Switching output

7.3.2 Output Functions

The output functions are used to set the physical outputs.

Function	Possible settings	Default
PNP/NPN/push-pull	**PNP** The load or the analysis module is connected between the minus pole (reference) and the output. When the sensor is switched, the output is connected to the plus pole via an electronic switch. The switching signal is maintained when a pull-down resistor is connected. **NPN** The load or the analysis module is connected between the plus pole (reference) and the output. When the sensor is switched, the output is connected to the minus pole via an electronic switch. The switching signal is maintained when a pull-up resistor is connected. **Push-pull** Alternate PNP and NPN switching	NPN
NC/NO	**Normally open contact (NO)** Light Switching (Normally Open) The output is closed when the condition has been satisfied, depending on settings (switching point, warning, error). **Normally closed contact (NC)** Dark switching (normally closed)	A1: NO E/A2: NO

Function	Possible settings	Default
	The output is open when the condition has been satisfied, depending on settings (switching point, warning, error).	
On-delay	**0…10,000 ms**	0 ms
Off-delay	**0…10,000 ms**	0 ms
Impulse	**0…10.000 ms**	0 ms

7.3.3 Input Functions

The input functions are used to set the physical inputs.

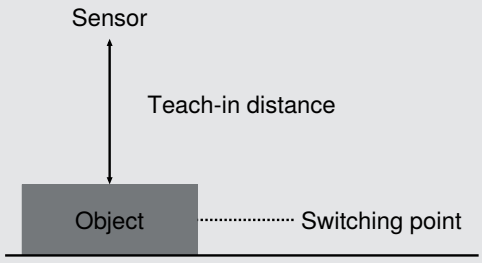
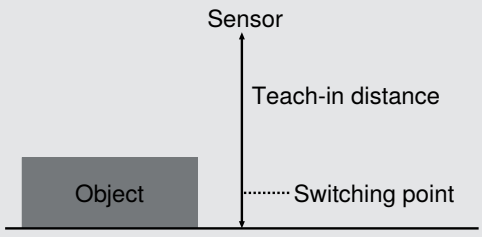
Function	Possible settings	Default
Input mode	**Supply voltage active** Function is triggered as soon as supply voltage is applied to the input. **Supply voltage inactive** Function is triggered as soon as 0 V is applied to the input or the input is opened.	Supply voltage active

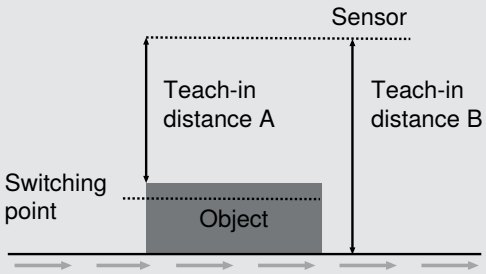
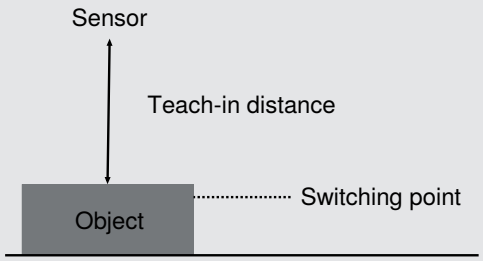
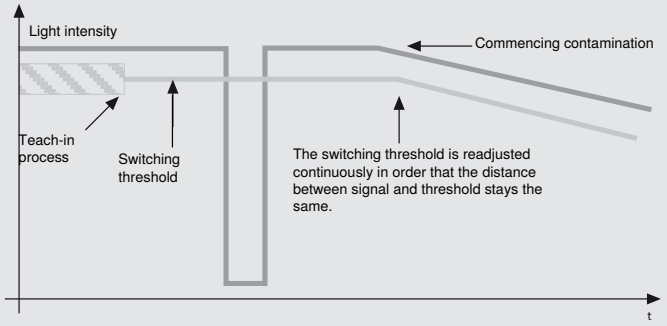
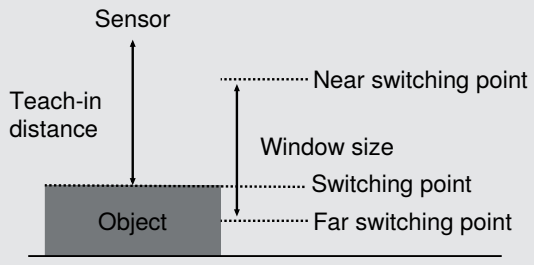
7.4 Switching Point Functions (SSC1/SSC2)

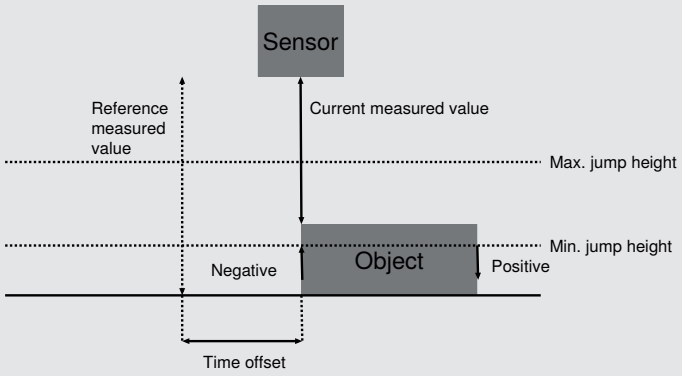
The switching point functions are used to set the two switching points, SSC1 and SSC2.

INFORMATION

In multi unit operation, the SSC1 and SSC2 of the individual sensors are not assigned to the relevant switching outputs A1 and A2. All teach-in modes can still be executed on the individual sensors and affect the internal SSC1 and SSC2.

Function	Possible settings	Default
Teach-in	Starts the teach-in process.	
Teach-in mode	**Normal Teach-In**  **Background Teach-In**  **Dynamic Teach-In**	NT

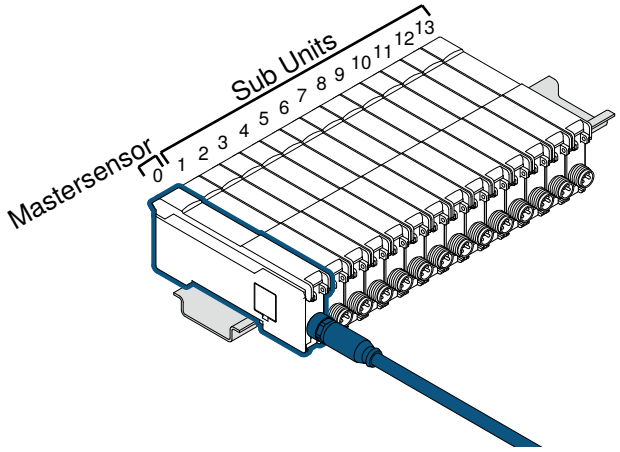
Function	Possible settings	Default
	 **Minimum Teach-In**  **Dynamic Readjustment** Continuous readjustment of the switching threshold of the sensor. The time interval for readjustment can be set on the interface.  **Window Teach-In**  **Jump Detection**	

Function	Possible settings	Default
		
switching point	The switching point corresponds to the switching threshold of the contrast value and is defined in digits. 0...9,999	
Window size High Low	In teach-in mode window The set value High defines the window starting from the taught-in switching point upwards – the value Low downwards. **0…9999**	High: 1000 Low: 1000
Jump height min	In teach-in mode, jump detection The min. jump height specifies the measured value jump from which a jump event should be detected. 100...5,000	300
Jump direction	In teach-in mode, jump detection **Positive** A jump is detected when the measured value jumps to a higher value, i.e. the contrast value becomes higher. **Negative** A jump is detected when the measured value jumps to a lower value, i.e. the contrast value becomes lower. **Both** A jump is detected for both positive and negative.	Positive
Cycle offset Time offset	For teach-in mode Jump detection The cycle offset specifies the time offset reference measured value with which the current measured value is to be compared in order to detect the jump. 10...20000 cycles For teach-in mode Step detection The time offset specifies the time-shifted reference measured value with which the current measured value is to be compared in order to detect the jump. 0...340 ms **Note!** • The \"Time offset\" function is available from hardware revision A [▶ 24].	2000 34
Jump pulse duration	In teach-in mode Jump detection **0 = hold** The output remains active until the next jump in the opposite direction is detected.	0

Function	Possible settings	Default
	When a jump is detected, the output is activated with the corresponding pulse length.	
Maximum detected jump height	The last highest detected signal jump is shown in digits in order to make it easier to set the jump height. The highest measurement can be reset via IO-Link or weCon app to detect a new maximum.	

Special features in multi unit operation:

- Up to 14 sensors can be connected together, with the left sensor assuming the role of master.
- In multi unit operation, the number of connected sensors is determined automatically. Counting starts with the master sensor with 0, the first sub unit with 1, the second sub unit with 2, etc.



- In multi unit operation, the timing of the sensors is automatically adjusted internally for partial vacuum. This leads to a reduction in the switching frequency and makes it necessary to manually adjust the cycle offset parameter.
- In multi unit operation, the wiring must be observed in accordance with the section Electrical Connection in Multi-Unit Operation [▶ 19].
- No alignment tool is possible in multi unit operation.
- There are no switching outputs A1 and A2 of the sub units before hardware revision A [▶ 24].
- There are Global SSC1 and SSC2, which can be linked to the master output A1 or A2.
- OR combination of the global SSC1 and SSC2 of all connected sub units.
- In multi unit operation, only the master alone has an IO-Link connection.
- All individual sensor information is available via the process data.
- In multi unit operation, a separate IODD (IODD_P1XD212_Master) is required.
- The change in timing in multi unit operation must be taken into account when setting the step detection.

Activate switching outputs A1 and A2 of the sub units

- To do this, the "Output strategy" must be set to "IO-Link + Physical outputs".
- IMPORTANT: All sub units must be supplied with power.
- The individual sensor information is available via the process data.
- All parameters for all sub units can be set via the master. Exceptions are the switching output functions. These must be set on the individual devices before they are plugged together.



INFORMATION

The function is available from hardware revision A [▶ 24].

7.5 Condition Monitoring/Process Data

The data described in the following section can be read or written cyclically via IO-Link/process data.

7.5.1 Status Message Function

The sensor provides various status messages. Due to the process data structure, four status messages can be transmitted as individual process data.

These parameters can be used to set the status messages that are transmitted via the process data.

7.5.2 Warning/Error Output Function

The output can be defined as a warning or error output. Subsequent status messages can be assigned, which then lead to switching of the output.

Status Messages

Warning	
Undervoltage	The supply voltage is too low.
Contaminated optics	The sensor detects when the optic cover is dirty, and the signal deteriorates as a result
Temperature too low	The sensor's internal temperature is low.
Temperature too high	The sensor's internal temperature is high.

Error	
Short circuit	A short circuit has occurred on at least one pin.
Temperature error	Temperature is outside permissible range. To protect the emitting unit, the emitted light is switched off.
Device error	A hardware error has occurred. For safety reasons, the emitted light is switched off.

7.5.3 Simulation Functions

This function simulates the behavior of the sensor regardless of the current status and measured value. This can be used to check whether a plant in which the sensor is integrated reacts correctly to the data supplied by the sensor and processes them accordingly.

If a measured value is specified, the sensor behaves as if the specified measured value corresponds to the actual measured value. This means that the behavior of the outputs and status messages is simulated according to the specified measured value.

In addition, the individual outputs and status messages can be simulated separately from the measured value.

INFORMATION

Output A1 is used for IO-Link communication in this function and cannot be simulated.

Simulation mode ends automatically as soon as the power supply is interrupted.

Function	Possible settings	Default
Simulation mode	**On** **Off**	Off
Test signal value	Current signal value **0…9999**	Current measured value

Function	Possible settings	Default
SSC1 Test	According to the measured value **On** **Off**	According to measured value
SSC2 Test	According to the measured value **On** **Off**	According to measured value
Status messages test	Tests the individual status messages according to the measured value **On** **Off**	According to measured value

7.5.4 Events

Events are diagnostic information that is standardized by IO-Link and exchanged between the IO-Link master and the device. The following events are supported:

Name	Event Code	Type
Fatal error	100	Error
Short circuit – check installation	101	Error
Supply voltage too low – check tolerance	2	Warning
Supply voltage error	101	Error
Temperature error – Overload	102	Error
Device temperature too high – remove heat source	3	Warning
Device temperature too low – isolate device	3	Warning
Signal warning	1	Warning
Dirty optics – cleaning	1	Warning
Supply voltage too low – check tolerance	101	Error
Maximum number of sensors exceeded	105	Error
Basic communication error	103	Error
General communication error	104	Error

8 IO-Link

The sensors can exchange parameters and process data via IO-Link. The parameters can be used to make many additional settings on the device. The process data transmit cyclical data and condition monitoring.

To this end, the sensor is connected to a suitable IO-Link master (see product detail page/complementary products). The interface protocol and the IODD can be found at www.wenglor.com in the download area for the respective product.

9 NFC

The devices can be set up and their parameters can be configured via the NFC interface with the aid of a smartphone and the wenglor “weCon” app. Process data cannot be read out via NFC but are available via IO-Link.

You can download the wenglor app free of charge from the Google Play Store or the App Store. Download the app and follow the installation instructions.

Scan the code below to go directly to the wenglor app.

The settings are defined via the app and are then transmitted to the sensor. With the “Read” or “Write” mode activated, hold the smartphone’s antenna just above the sensor’s active NFC sensing surface.

INFORMATION

NFC antenna position

The position of the NFC antenna varies from smartphone to smartphone.

The exact position of the antenna can be found in the operating instructions

If a connection isn’t established immediately, move the smartphone across the active surface until connection is successful,

The sensor does not necessarily have to be connected to the supply voltage for data transmission; that is to say, transmission is also possible in a de-energized state. The only exception is the “Reset” function. This requires a connection to the supply voltage.

NOTICE

As a stand-alone sensor, data transfer is possible in the de-energized state.

In multi-unit operation, the master sensor must be supplied with power. Communication is only possible via the master sensor.

10 wTeach2 Configuration Software

The wTeach2 operating software can be used to configure all functions, in accordance with the function description [▶ 24], and read out the IO-Link process data.

For information on installing and connecting the wTeach2 software and its structure, as well as information on the general functions, see the wTeach2 operating instructions. They can be found online in the download area at www.wenglor.com under order number DNNF005.

11 Maintenance Instructions



NOTICE

This wenglor product is maintenance-free.

Cleaning and inspection of the plug connections at regular intervals are advisable.

Do not clean the product with solvents or cleaning agents that could damage the product.

The product must be protected against contamination during initial start-up.

12 Proper Disposal

wenglor sensoric GmbH does not accept the return of unusable or irreparable products. Respectively valid national waste disposal regulations apply to product disposal.

13 Declarations of Conformity

Declarations of conformity can be found on our website at www.wenglor.com in the product's separate download area.