wenglor
the innovative family

# Operating Instructions
# P1PL302
# Retro-Reflex Sensor universal




EN

Translation of the original operating instructions
Subject to change without notice
Available as PDF file only
Version 1.0
**www.wenglor.com**

# Table of Contents


**1 General ..... 3**

1.1 Information Concerning these Instructions ..... 3

1.2 Explanation of Symbols ..... 3

1.3 Limitation of Liability ..... 4

1.4 Copyrights ..... 4

**2 For Your Safety ..... 5**

2.1 Use for Intended Purpose ..... 5

2.2 Use for Other than the Intended Purpose ..... 5

2.3 Personnel Qualifications ..... 5

2.4 Modification of Products ..... 6

2.5 General Safety Precautions ..... 6

2.6 Laser Warnings ..... 6

2.7 Approvals and Protection Class ..... 6

**3 Technical Data ..... 7**

3.1 Allgemeine Daten ..... 7

3.1.1 Light Spot Diameter ..... 8

3.1.2 Smallest Recognizable Part ..... 8

3.1.3 Switching Distance ..... 8

3.2 Housing Dimensions ..... 9

3.3 Control Panel ..... 9

3.4 Complementary Products ..... 9

3.5 Scope of delivery ..... 10

**4 Transport and Storage ..... 11**

4.1 Transport ..... 11

4.2 Storage ..... 11

**5 Installation and Electrical Connection ..... 12**

5.1 Installation ..... 12

5.2 Electrical Connection ..... 12

5.3 Diagnosis ..... 13

**6 Settings ..... 15**

6.1 Adjustment via Potentiometer ..... 15

6.2 Setting via IO-Link and wTeach2 ..... 15

**7 Maintenance Instructions ..... 16**

**8 Proper Disposal ..... 17**

**9 Declarations of Conformity ..... 18**

# 1 General

## 1.1 Information Concerning these Instructions

- These instructions make it possible to use the product safely and efficiently.
- These instructions are an integral part of the product and must be kept on hand for the entire duration of its service life.
- Local accident prevention regulations and national work safety regulations must be complied with as well.
- The product is subject to further technical development, and thus the information contained in these operating instructions may also be subject to change. The current version can be found at www.wenglor.com in the product's separate download area.



**INFORMATION**

The operating instructions must be read carefully before using the product and must be kept on hand for later reference.

## 1.2 Explanation of Symbols

- Safety precautions and warnings are emphasized by means of symbols and signal words.
- Safe use of the product is only possible if these safety precautions and warnings are adhered to.

The safety precautions and warnings are laid out in accordance with the following principle:

**SIGNAL WORD**

**Type and source of danger!**

Possible consequences in the event that the hazard is disregarded.

→ Measures for averting the hazard.

The meanings of the signal words, as well as the scope of the associated hazards, are listed below:



**⚠ DANGER**

This signal word indicates a hazard with a high degree of risk which, if not avoided, results in death or severe injury.



**⚠ WARNING**

This signal word indicates a hazard with a medium degree of risk which, if not avoided, may result in death or severe injury.



**⚠ CAUTION**

This signal word indicates a hazard with a low degree of risk which, if not avoided, may result in minor or moderate injury.



**NOTICE**

This signal word draws attention to a potentially hazardous situation which, if not avoided, may result in property damage.



**INFORMATION**

Information draws attention to useful tips and suggestions, as well as information on efficient, error-free use.

## 1.3 Limitation of Liability

- The product has been developed in consideration of the current state-of-the-art technology, as well as applicable standards and guidelines. Subject to change without notice.
- A valid declaration of conformity can be accessed at www.wenglor.com in the product's separate download area.
- wenglor sensoric elektronische Geräte GmbH (hereinafter referred to as "wenglor") excludes all liability in the event of:
  - Non-compliance with the instructions
  - Use of the product for purposes other than those intended.
  - Use by untrained personnel.
  - Use of unapproved spare parts.
  - Unapproved modification of products.
- These operating instructions do not include any guarantees from wenglor with regard to the described procedures or specific product characteristics.
- wenglor assumes no liability for printing errors or other inaccuracies contained in these operating instructions unless wenglor was verifiably aware of such errors at the point in time at which the operating instructions were prepared.

## 1.4 Copyrights

- The contents of these instructions are protected by copyright law.
- All rights are reserved by wenglor.
- Commercial reproduction or any other commercial use of the provided content and information, in particular graphics and images, is not permitted without previous written consent from wenglor.

# 2 For Your Safety

## 2.1 Use for Intended Purpose

### Retro-Reflex Sensors

In the case of retro-reflex sensors, the emitter and the receiver are located in one housing. They work with red or laser light and a reflector. If the light beam between the sensor and the reflector is interrupted, the output is switched. Even shiny objects such as mirrors, chrome plated or other reflective surfaces can be reliably recognized thanks to the integrated polarization filter.

### This product can be used in the following industry sectors:

- Special-purpose mechanical engineering
- Heavy mechanical engineering
- Logistics
- Automotive industry
- Food industry
- Packaging industry
- Pharmaceuticals industry
- Plastics industry
- Woodworking industry
- Consumer goods industry
- Paper industry
- Electronics industry
- Glass industry
- Steel industry
- Aviation industry
- Chemicals industry
- Alternative energies
- Raw materials extraction

## 2.2 Use for Other than the Intended Purpose

- Not a safety component in accordance with 2006/42/EC (Machinery Directive).
- The product is not suitable for use in potentially explosive atmospheres.
- The product may be used only with accessories supplied or approved by wenglor, or in combination with approved products. A list of approved accessories and combination products can be found at www.wenglor.com on the product detail page.



**⚠ DANGER**

**Risk of personal injury or property damage in case of use for other than the intended purpose!**

Use for other than the intended purpose may lead to hazardous situations.

→ Observe instructions regarding use for intended purpose.

## 2.3 Personnel Qualifications

- Suitable technical training is a prerequisite.
- In-house electronics training is required.
- Trained personnel who use the product must have (permanent) access to the operating instructions.

**⚠ DANGER**

**Risk of personal injury or property damage in case of incorrect initial start-up and maintenance!**

Personal injury and damage to equipment may occur.

→ Adequate training and qualification of personnel

## 2.4 Modification of Products

**⚠ DANGER**

**Risk of personal injury or property damage if the product is modified!**

Personal injury and damage to equipment may occur. Noncompliance may result in loss of the CE and/or UKCA mark and voiding of the warranty.

→ Modification of the product is not permitted

## 2.5 General Safety Precautions

**INFORMATION**

These instructions are an integral part of the product and must be kept on hand for the entire duration of its service life.

In the event of possible changes, the current version of the operating instructions can be found at www.wenglor.com in the product's separate download area.

Read the operating instructions carefully before using the product.

Protect the sensor against contamination and mechanical influences.

## 2.6 Laser Warnings

| | |
|---|---|
| LASER CLASS 1<br>**EN 60825-1:2014** | **Laser Class 1 (EN 60825-1)**<br>Applicable standards and safety regulations must be observed. |

## 2.7 Approvals and Protection Class

CE UKCA cULus LISTED IND. CONT. EQ 72HL / E189727 For use in class 2 circuits RoHS

# 3 Technical Data

## 3.1 Allgemeine Daten

| Technical Data | |
|---|---|
| **Optical Data** | |
| Range | 9500 mm |
| Reference Reflector/Reflector Foil | RE6151BM |
| Min. Distance to Reflector | 0 mm |
| Switching Hysteresis | < 15 % |
| Smallest Recognizable Part | See table Smallest Recognizable Part [▶ 8] |
| Light Spot Diameter | See table Light Spot Diameter [▶ 8] |
| Light Source | Laser collimated (red) |
| Laser Class (EN 60825-1) | 1 |
| Polarization Filter | yes |
| Service Life (T = +25 °C) | 100000 h |
| Max. Ambient Light | 10000 Lux |
| Single-Lens Optic | yes |
| **Elektrical Data** | |
| Supply Voltage | 10 ... 30 V DC |
| Supply Voltage with IO-Link | 18 ... 30 V DC |
| Current Consumption (Ub = 24 V) | < 20 mA |
| Switching Frequency | 2000 Hz |
| Switching frequency (speed mode) | 3500 Hz |
| Response Time | 0.25 ms |
| Response time (speed mode) | 0.14 ms |
| Temperature Drift | < 10 % |
| Temperature Range | -25 ... 60 °C |
| Switching Output Voltage Drop | < 2 V |
| Switching Output/Switching Current | 100 mA |
| Residual Current Switching Output | < 50 µA |
| Short Circuit Protection | yes |
| Reverse Polarity Protection | yes |
| Overload Protection | yes |
| Verriegelbar | ja |
| Interface | IO-Link V1.1 |
| Protection Class | III |
| **Mechanical Data** | |
| Setting Method | Potentiometer |
| Housing Material | Plastic, ABS/PC |
| Degree of Protection | IP67/IP68 |
| Connection | M12 × 1; 4-pin |
| Optic Cover | Plastic, PMMA |
| Weight | 31 g |
| **Safetey-related Data** | |
| MTTFd (EN ISO 13849-1) | 2427.93 a |
| **Output Function** | |
| Output | NPN |
| Circuit | NC+NO |

### 3.1.1 Light Spot Diameter

| | | | |
|---|---|---|---|
| Working Distance | 2 m | 5 m | 9,5 m |
| Light Spot Diameter | 20 mm | 50 mm | 70 mm |

### 3.1.2 Smallest Recognizable Part

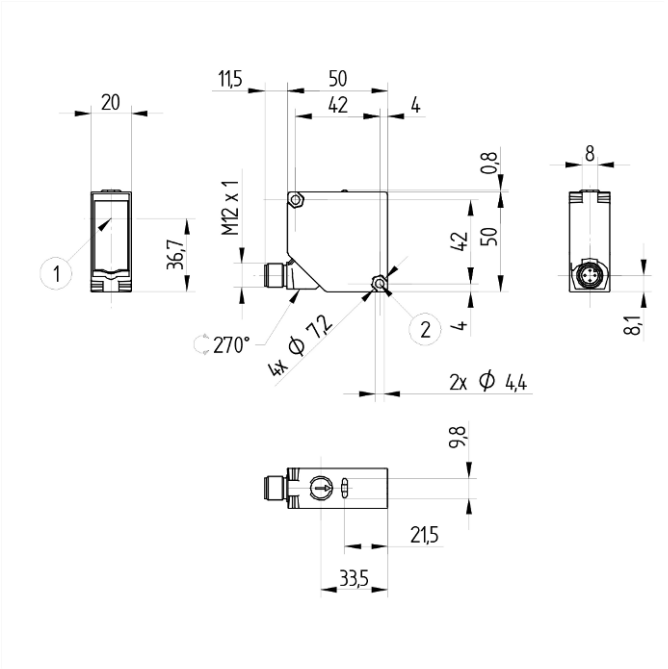
| | | | |
|---|---|---|---|
| Distance, Sensor to Reflector | 2 m | 5 m | 9,5 m |
| Smallest Recognizable Part | 0,75 mm | 5 mm | 8 mm |

### 3.1.3 Switching Distance

Achievable switching distance depends on the utilized reflector. The nominal switching distance is achieved with the reference reflector specified in the technical data. Achievable ranges for other reflectors are listed in the following table:

| Reflektor | Reichweite |
|---|---|
| RQ100BA | 0.07 ... 9.5 m |
| RE18040BA | 0.07 ... 6 m |
| RQ84BA | 0.07 ... 8 m |
| RE9538BA | 0 ... 3 m |
| RE6151BM | 0 ... 9.5 m |
| RR50_A | 0.06 ... 8.5 m |
| RE6040BA | 0.07 ... 9 m |
| RE8222BA | 0.06 ... 5 m |
| RR34_M | 0 ... 4.5 m |
| RE3220BM | 0 ... 5 m |
| RE6210BM | 0 ... 2 m |
| RR25_M | 0 ... 3.3 m |
| RR25KP | 0 ... 1.3 m |
| RR21_M | 0 ... 1.8 m |
| Z90R004 | 0.15 ... 4 m |
| Z90R005 | 0.15 ... 5.7 m |
| ZRAE02B01 | 0.07 ... 4.5 m |
| ZRME01B01 | 0 ... 1 m |
| ZRME03B01 | 0 ... 3.8 m |
| ZRMR02K01 | 0 ... 1.5 m |
| RF505 | 0 ... 1.5 m |
| RF508 | 0 ... 1.6 m |
| RF258 | 0 ... 1.5 m |
| ZRAF08K01 | 0 ... 1.5 m |
| ZRDF03K01 | 0 ... 6 m |
| ZRDF10K01 | 0 ... 6 m |

## 3.2 Housing Dimensions




① = optical axis

② = Width across flats 7

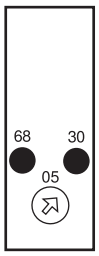
Screw M4 = 0,5 Nm

Switching Distance Adjuster = 40 Nmm

**Dimensions specified in mm (1 mm = 0.03937")**

## 3.3 Control Panel

A32




| |
|---|
| 05 = switching distance adjuster |
| 30 = switching status/contamination warning |
| 68 = supply voltage indicator |

## 3.4 Complementary Products

wenglor offers you the right connection and mounting technology as well as other accessories for your product. You can find this at www.wenglor.com on the product details page at the bottom.

## 3.5 Scope of delivery

- Sensor
- Safety precaution
- Z1PE002 spacer sleeves

# 4 Transport and Storage

## 4.1 Transport

Upon receipt of shipment, the goods must be inspected for damage in transit. In the case of damage, conditionally accept the package and notify the manufacturer of the damage. Then return the device, making reference to damage in transit.

## 4.2 Storage

The following points must be taken into consideration with regard to storage:

- Do not store the product outdoors.
- Store the product in a dry, dust-free place.
- Protect the product against mechanical impacts.
- Protect the product against exposure to direct sunlight.



**NOTICE**

**Risk of property damage in case of improper storage!**

The product may be damaged.

→ Storage instructions must be complied with.

# 5 Installation and Electrical Connection

## 5.1 Installation

- Protect the product from contamination during installation.
- Observe all applicable electrical and mechanical regulations, standards and safety rules.
- Protect the product against mechanical influences.
- Make sure that the sensor is mounted in a mechanically secure fashion.
- Specified torque values must be complied with

**NOTICE**

**Risk of property damage in case of improper installation!**

The product may be damaged!

→ Comply with installation instructions.

**⚠ CAUTION**

**Risk of personal injury or property damage during installation!**

Personal injury and damage to the product may occur.

→ Ensure a safe installation environment.

## 5.2 Electrical Connection

- Wire the sensor in accordance with the connection diagram.
- Switch on the supply voltage (see section Technical Data [▶ 7]).
- If using IO-Link, connect the sensor to 18...30 V DC.
- If not using IO-Link, connect the sensor to 10...30 V DC.

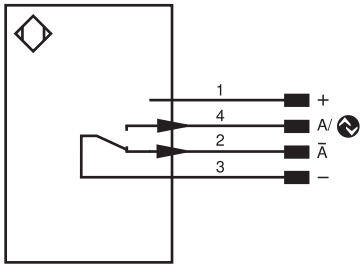
**⚠ DANGER**

**Risk of personal injury or property damage due to electric current.**

Voltage-conducting parts may cause personal injury or damage to equipment.

→ The electric device may be connected by appropriately qualified personnel only.

213



Legend

| | |
|---|---|
| + | Supply Voltage + |
| – | Supply Voltage 0 V |
| ~ | Supply Voltage (AC Voltage) |
| A | Switching Output (NO) |
| Ā | Switching Output (NC) |
| V | Contamination/Error Output (NO) |
| V̄ | Contamination/Error Output (NC) |
| E | Input (analog or digital) |
| T | Teach Input |
| Z | Time Delay (activation) |
| S | Shielding |
| RxD | Interface Receive Path |
| TxD | Interface Send Path |
| RDY | Ready |
| GND | Ground |
| CL | Clock |
| E/A | Output/Input programmable |
| | IO-Link |
| PoE | Power over Ethernet |
| IN | Safety Input |
| OSSD | Safety Output |
| Signal | Signal Output |
| Bl_D+/- | Ethernet Gigabit bidirect. data line (A-D) |
| EN0 RS422 | Encoder 0-pulse 0-0̄ (TTL) |
| PT | Platinum measuring resistor |
| nc | not connected |
| U | Test Input |
| Ū | Test Input inverted |
| W | Trigger Input |
| W – | Ground for the Trigger Input |
| O | Analog Output |
| O – | Ground for the Analog Output |
| BZ | Block Discharge |
| AMV | Valve Output |
| a | Valve Control Output + |
| b | Valve Control Output 0 V |
| SY | Synchronization |
| SY– | Ground for the Synchronization |
| E+ | Receiver-Line |
| S+ | Emitter-Line |
| ⏚ | Grounding |
| SnR | Switching Distance Reduction |
| Rx+/– | Ethernet Receive Path |
| Tx+/– | Ethernet Send Path |
| Bus | Interfaces-Bus A(+)/B(–) |
| La | Emitted Light disengageable |
| Mag | Magnet activation |
| RES | Input confirmation |
| EDM | Contactor Monitoring |
| ENA RS422 | Encoder A/Ā (TTL) |
| ENB RS422 | Encoder B/B̄ (TTL) |
| ENA | Encoder A |
| ENB | Encoder B |
| AMIN | Digital output MIN |
| AMAX | Digital output MAX |
| AOK | Digital output OK |
| SY In | Synchronization In |
| SY OUT | Synchronization OUT |
| OLT | Brightness output |
| M | Maintenance |
| rsv | reserved |

Wire Colors according to IEC 60757

| | |
|---|---|
| BK | Black |
| BN | Brown |
| RD | Red |
| OG | Orange |
| YE | Yellow |
| GN | Green |
| BU | Blue |
| VT | Violet |
| GY | Grey |
| WH | White |
| PK | Pink |
| GNYE | Green/Yellow |

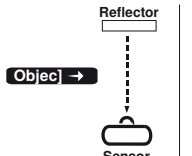
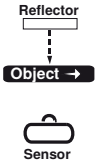
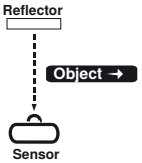
## 5.3 Diagnosis

Causes triggering the contamination warning (flashing LED):

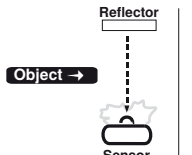
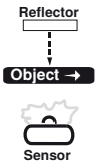
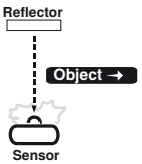
| Display LED | Diagnosis/Cause | Elimination |
|---|---|---|
| Continuous flashing at approx. 2.5 Hz | Contamination | Carefully clean the optic cover with a cloth |
| | Aged emitter diode | Replace the sensor |
| | Unreliable working range | • Increase the sensor's switching distance<br>• Reduce distance between sensor and reflector |
| Continuous flashing at approx. 5 Hz | Short circuit | Check electrical wiring and eliminate the short circuit |
| | Over-temperature | Disconnect the sensor from the supply voltage and allow it to cool |
| | Hardware error | Replace the sensor |

## Contamination Warning Flowcharts

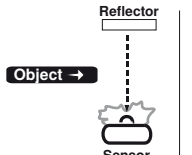
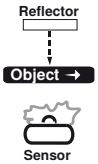
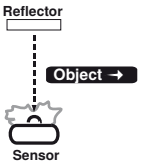
**Retro Reflective Barrier** **no contamination**

| | | | |
|---|---|---|---|
| |  |  |  |
| Object | not detected | detected | not detected |
| Switching Status Indicator NO | on ● | off ○ | on ● |
| Switching Status Indicator NC | off ○ | on ● | off ○ |

**beginning contamination**

| | | | |
|---|---|---|---|
| |  |  |  |
| Object | not detected | detected | not detected |
| Switching Status Indicator NO | on ● | off ○ | blinking ◌ |
| Switching Status Indicator NC | off ○ | on ● | blinking ◌ |

**advanced contamination**

| | | | |
|---|---|---|---|
| |  |  |  |
| Object | not detected | not detected | not detected |
| Switching Status Indicator NO | off ○ | off ○ | off ○ |
| Switching Status Indicator NC | on ● | on ● | on ● |

## NOTICE

**Required action in case of fault:**

1. Shut down the machine.
2. Analyze and eliminate the cause of error with the aid of the diagnostics information.
3. If the error cannot be eliminated, please contact wenglor's support department.
4. Do not operate in case of indeterminate malfunctioning.
5. The machine must be shut down if the error cannot be definitively explained or properly eliminated.

## ⚠ DANGER

**Risk of personal injury or property damage in case of non-compliance!**

The system's safety function is disabled. Personal injury and damage to equipment may occur.

→ Required action as specified in case of fault.

# 6 Settings

The sensor can be set via external teach-in, IO-Link and wTeach2. The different setting options are outlined below.

## 6.1 Adjustment via Potentiometer

- Align sensor to reflector.
- Make sure that the sensor and the reflector are mounted in a mechanically secure fashion.
- Turn the potentiometer all the way to the right.
- Turn the potentiometer back if required (detection of small or transparent objects).
- Move the object into the sensor's working range and check for correct functioning.

## 6.2 Setting via IO-Link and wTeach2

The sensors can exchange parameters and process data via IO-Link. The parameters can be used to make many additional settings on the device. The process data transmit cyclical data and condition monitoring.

To this end, the sensor is connected to a suitable IO-Link master (see product detail page/complementary products). The interface protocol and the IODD can be found at www.wenglor.com in the download area for the respective product.

For information on installing and connecting the wTeach2 software and its structure, as well as information on the general functions, see the wTeach2 operating instructions. They can be found online in the download area at www.wenglor.com under order number DNNF005.

# 7 Maintenance Instructions



## NOTICE

This wenglor product is maintenance-free.

Cleaning and inspection of the plug connections at regular intervals are advisable.

Do not clean the product with solvents or cleaning agents that could damage the product.

The product must be protected against contamination during initial start-up.

# 8 Proper Disposal

wenglor sensoric GmbH does not accept the return of unusable or irreparable products. Respectively valid national waste disposal regulations apply to product disposal.

# 9 Declarations of Conformity

Declarations of conformity can be found on our website at www.wenglor.com in the product's separate download area.