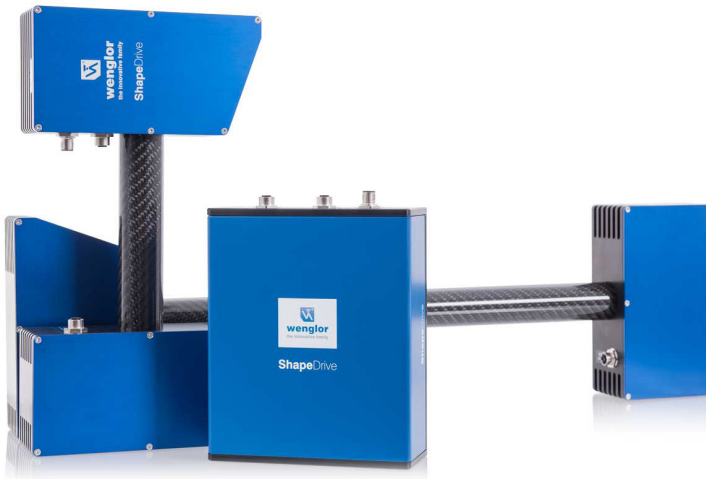


ShapeDrive MLAS/MLBS

3D Sensors



Interface Description

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1. Change Index

Document version	Release Date	Description	SDK version
1.0.0	12.03.2019	Initial document	1.1.0.44
1.1.0	07.08.2019	<ul style="list-style-type: none"> New set commands (section 6.8.17 ...6.8.25) New read commands "GetStacksPerSecond" and "GetIntrinsicCameraParameter" 	1.2.0.200
1.2.0	02.12.2019	<ul style="list-style-type: none"> Introducing new stack acquisition modes in FW 1.1.0 or higher Introducing SOR filter Bug fixes and stability improvements in the DLL 	1.3.0
1.3.0	23.06.2020	<ul style="list-style-type: none"> New set commands (section 7) Extension get commands (section 7) New read commands (section 8) Bugfixes and stability improvements Introducing offline mode for point cloud generation without connected sensor (section 9) Introducing new filter (fading compensation filter) 	1.4.0
1.3.1	06.07.2020	<ul style="list-style-type: none"> Some corrections 	1.4.0
1.4.0	27.01.2021	<ul style="list-style-type: none"> Improved performance and stability Introducing Confidence Filter Introducing Auto Exposure Improved MultiExposure (HDR) Mode Improved Fading Compensation 	1.5.0
1.5.0	28.02.2022	<ul style="list-style-type: none"> Extension of error codes 	1.5.0
1.5.1	16.03.2022	<ul style="list-style-type: none"> Bug fix: Connect to multiple ShapeDrive cameras through one host PC 	1.5.1

2. Document Information

2.1 References

Document	Version
Operating_Instructions_ShapeDrive.pdf	1.3.1

3. Introduction

This document describes the functions and the commands for using the library to realize custom application development for the ShapeDrive product series. The library is for users who want to create their own 3D applications using the ShapeDrive 3D Sensor series.



NOTE!

How to install and to operate the ShapeDrive 3D sensor please refer to the ShapeDrive operating instructions.

3.1 System Requirements

Applications development with the library requires a Microsoft operating system (WIN7, WIN10) or Linux (tested on Ubuntu 18.04).

The ShapeDrive product series requires a Gigabit Ethernet interface card and a 10 Gbit Ethernet interface card in addition.

On windows, the user should install the Spinnaker SDK (ShapeDrive_Essential_x.x.x.zip available to download from www.wenglor.com, please refer to chapter 5.4.3 in the operation instructions of the device). On Linux, the user should install the ShapeDrive_Essential_Linux_x.x.x (available to download from www.wenglor.com) ShapeDrive_Essential_Linux_x.x.x provides a README file for the instructions on how to install the necessary dependency on the linux machine.

The SDKs are available for download at www.wenglor.com in the product's separate download area.

4. Application Example

The ShapeDrive SDK has a demo application with the source code. The demo application is given as a mean to demonstrate the data transmission from the sensor to the application using the SDK functions. Below is a screenshot from the ShapeDrive_SDK_Qt_Cpp.



NOTE!

Please check functionality with the demo client before start programming.

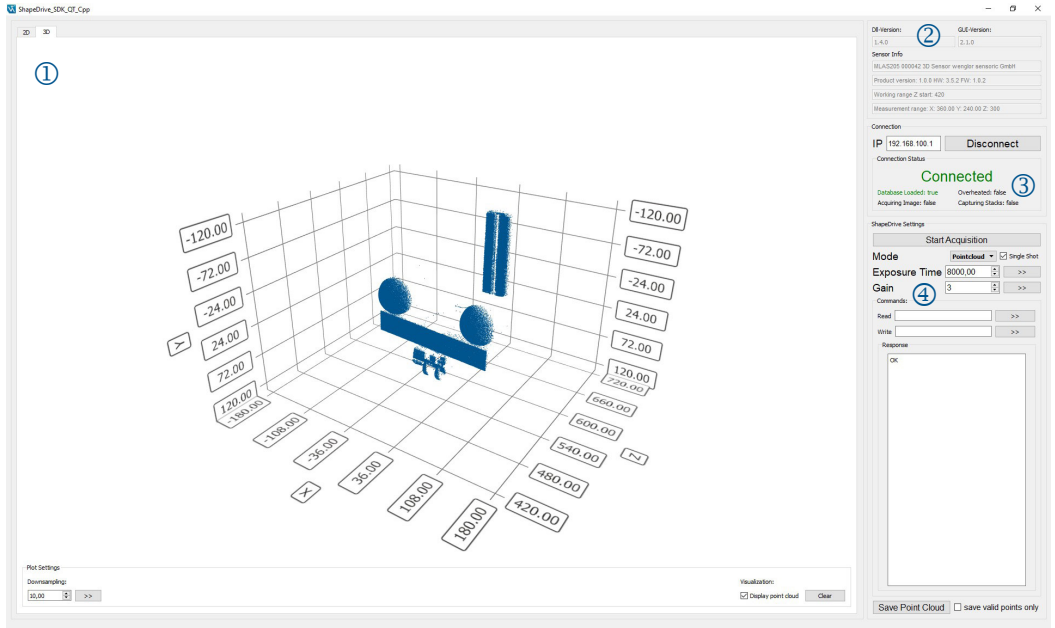


Fig. 1: Main window

- ① The window on the left shows the live picture or point cloud of the scanned object.
- ② Display of library and GUI version and information about the used 3D sensor.
- ③ Sensor status. Please refer to EthernetScanner3D_GetSensorStatus (see section 6.3)
- ④ Read/Write ShapeDrive settings

Mode	Possible options: LiveVideo (= 2D) or PointCloud (=3D)
Exposure Time	Setup the exposure time of the device
Gain	Setup the gain value of the device
Commands	Enter Read/Write commands and get the response of the executed command

**NOTE!**

Please check the IP address of your 3D sensor and your network settings (check the reachability of the 3D sensor in the network by pinging the sensor's IP address using the ping command in the operating system console, e.g. "ping 192.168.100.1").

**NOTE!**

You can check the connection state of the 3D sensor through the web interface. Just type the IP address of the 3D sensor in a web browser and look at the "connected to" field on the right side of the web interface.

In order to get a point cloud from the sensor in a reliable way, the host application should send the following commands in the given sequence to the sensor to build a connection:

1. Build a connection to the sensor (see [EthernetScanner3D_Connect](#))
2. Check the connection status to make sure that the sensor is connected and the sensor database is loaded (status value should be 3), see [EthernetScanner3D_GetSensorStatus](#)

**NOTE!**

Make sure that the sensor database is located in the working directory of the application. If this is not the case please refer to the ASCII command [SetLoadSdb](#) and [SetSdbPath](#).

3. Setup the ShapeDrive sensor to 3D acquisition mode (see [SetCameraMode=1](#) and [EthernetScanner3D_WriteData](#))
4. Start the data acquisition (see [SetAcquisitionStart=1](#) and [EthernetScanner3D_WriteData](#))
5. Trigger the stack acquisition per software command (see [SetTriggerSoftware=1](#) and [EthernetScanner3D_WriteData](#))
6. Compute and read the point cloud from the sensor (see [EthernetScanner3D_GetPointCloud](#))
7. Stop the acquisition (see [SetAcquisitionStart=0](#) and [EthernetScanner3D_WriteData](#)).
8. Disconnect from sensor before ending the application ([EthernetScanner3D_Disconnect](#)).

**NOTE!**

You can download the sensor database either directly from the sensor web interface or using the command [SetLoadSdbFromSensor](#).

5. Defined Data Types used in SDK

In the SDK following data types are defined:

5.1 POINT 3D

Data type	POINT 3D
Data field 1	double x : x coordinate of a 3D point in mm
Data field 2	double y : y coordinate of a 3D point in mm
Data field 3	double z : z coordinate of a 3D point in mm
Description	Contains the coordinates of a point in a 3D point cloud.

5.2 POINT XYZI

Data type	POINT XYZI
Data field 1	POINT3D *pointcloud : Pointer to points contained in point cloud
Data field 2	uint16_t *intensity : Pointer to the intensity value of each point in the point cloud
Description	Contains the coordinates and intensity of a point in a 3D point cloud.

5.3 Point XYZIC

Data type	POINT XYZIC
Data field 1	POINT3D *pointcloud : Pointer to points contained in pointcloud
Data field 2	uint16_t *intensity : Pointer to the intensity value of each point in the point cloud
Data field 3	float *confidence : Pointer to the confidence value of each point in the point cloud
Description	Contains coordinates intensity and confidence value of a point in the point cloud

6. SDK Description

6.1 Connecting ShapeDrive 3D Sensor

Command	void* EthernetScanner3D_Connect(const char *chIP, const char * chPort, int iTimeOut)
Parameter 1	const char *chIP: The IP address of the sensor
Parameter 2	const char * chPort: The port number of the sensor (default value 32001)
Parameter 3	int iTimeOut: Timeout in [ms] before the operation is cancelled
Response	void* a handle to the sensor. A NULL pointer is returned in case of failure
Description	This function will create a connection to the ShapeDrive 3D Sensor. The function will return a handle to the sensor which will be used by other functions.

6.2 Closing Connection

Command	int EthernetScanner3D_Disconnect(void* pEthernetScanner3D)
Parameter 1	void* pEthernetScanner3D: The sensor handle
Response	The function returns: <ul style="list-style-type: none">• ETHERNETSCANNER3D_OK (0) in case of successful operation• ETHERNETSCANNER3D_SENSORHANDLENULLPOINTER (-3) if the sensor handle is a null pointer• ETHERNETSCANNER3D_UNKNOWNSENSORHANDLE (-2) if the pointer is not the sensor handle• ETHERNETSCANNER3D_SENSORCOMMANDTIMEOUT (-6) if the timeout is reached
Description	This function closes the connection to the ShapeDrive 3D sensor.

6.3 Get Sensor Status

Command	int EthernetScanner3D_GetSensorStatus(void* pEthernetScanner3D, int *status)
Parameter 1	void *pEthernetScanner3D: The sensor handle
Parameter 2	int *status: A pointer to int variable which returns the sensor status bitwise decoded as follows: bit0: SENSOR_CONNECTED bit1: SENSOR_DATABASE_LOADED bit2: SENSOR_ACQUISITION_STARTET bit3: SENSOR_OVERHEATED bit4: SENSOR_CAPTURING_STACKS bit5: SENSOR_OFFLINE_MODE bit6...bit31: not used
Response	ETHERNETSCANNER3D_OK (0) ETHERNETSCANNER3D_UNKNOWNSENSORHANDLE (-2)
Description	Requests the current status of the ShapeDrive 3D Sensor.

NOTE!



Starting from SDK version 1.4.0 and higher, the SDK validates the database in the working directory by comparing it with the database on the ShapeDrive 3D sensor. If the validation fails then bit1 (SENSOR_DATABASE_LOADED) in status will be reset (0).

Reason for a failed validation could be either the SDK does not find the database in the working directory, or the database in the working directory does not match the one on the device.

6.4 Read Property Value

Command	<code>int EthernetScanner3D_ReadData(void *pEthernetScanner3D, const char *chCommand, char *cRetBuf, int iRetBuf, int iTimeOut)</code>
Parameter 1	void *pEthernetScanner3D: The sensor handle
Parameter 2	const char *chCommand: The command to read data
Parameter 3	char *cRetBuf: A pointer to the return buffer
Parameter 4	int iRetBuf: The buffer size of cRetBuf. A buffer size of 128 Byte × 1024 = 131072 Byte is a standard value.
Parameter 5	int iTimeOut: not used. Keep it (0)
Response	<p>The function returns:</p> <ul style="list-style-type: none"> ETHERNETSCANNER3D_OK (0) in case of successful operation ETHERNETSCANNER3D_SENSORHANDLENULLPOINTER (-3) if the sensor handle is a null pointer ETHERNETSCANNER3D_UNKNOWNSENSORHANDLE (-2) if the pointer is not the sensor handle ETHERNETSCANNER3D_ARGUMENTNULLPOINTER (-11) if one of the arguments is a null pointer ETHERNETSCANNER3D_RETURNBUFFERTOOSMALL (-13) if the return buffer is too small ETHERNETSCANNER3D_SENSORNOTCONNECTED (-4) if the sensor is not connected ETHERNETSCANNER3D_SENSORCOMMANDTIMEOUT (-6) if the timeout is reached ETHERNETSCANNER3D_UNKNOWNCOMMAND (-10) if the command does not exist
Description	This function is used to get property values from the SDK and the sensor.

6.5 Setup ShapeDrive 3D Sensor

Command	<code>int EthernetScanner3D_WriteData(void *pEthernetScanner3D, const char *chCommand, int iTimeout)</code>
Parameter 1	<code>void *pEthernetScanner3D</code> : The sensor handle
Parameter 2	<code>const char *chCommand</code> : The command to write data
Parameter 3	<code>int iTimeout</code> : not used. Keep it (0)
Response	<p>The function returns:</p> <ul style="list-style-type: none">• <code>ETHERNETSCANNER3D_OK</code> (0) in case of successful operation• <code>ETHERNETSCANNER3D_SENSORHANDLENULLPOINTER</code> (-3) if the sensor handle is a null pointer• <code>ETHERNETSCANNER3D_UNKNOWNSENSORHANDLE</code> (-2) if the pointer is not the sensor handle• <code>ETHERNETSCANNER3D_ARGUMENTNULLPOINTER</code> (-11) if one of the arguments is a null pointer• <code>ETHERNETSCANNER3D_SENSORNOTCONNECTED</code> (-4) if the sensor is not connected• <code>ETHERNETSCANNER3D_SENSORCOMMANDTIMEOUT</code> (-6) if the timeout is reached• <code>ETHERNETSCANNER3D_NOIMAGESTACK</code> (-101) if one or more images in the stack are missing (after writing the ASCII command <code>SetTriggerSoftware=1</code>)• <code>ETHERNETSCANNER3D_SENSOROVERHEATED</code> (-5) if the sensor is overheated• <code>ETHERNETSCANNER3D_UNKNOWNCOMMAND</code> (-10) if the command does not exist• <code>ETHERNETSCANNER3D_ARGUMENTOUTOFRANGE</code> (-12) if the set value is not in the defined range (<code>SetAcquisitionStart</code> can only be used with parameter 0 or 1)<ul style="list-style-type: none">» Example: <code>EthernetScanner3D_WriteData(scanner_, "SetAcquisitionStart=5"</code> will return <code>ETHERNETSCANNER3D_ARGUMENTOUTOFRANGE</code>
Description	This function is used to set property values to the SDK and the sensor

6.6 Get Point Cloud

Command	<code>int EthernetScanner3D_GetPointCloud(void *pEthernetScanner3D, void *pRetBuf, int iRetBuf, const char* chMode, int iTimeout)</code>
Parameter 1	<code>void *pEthernetScanner3D</code> : The sensor handle
Parameter 2	<code>void *pRetBuf</code> : A point to the return buffer containing the point cloud. The point cloud is in the format of the data type <code>POINT_XYZI</code> (s. section 5.2).
Parameter 3	<code>int iRetBuf</code> : The return buffer size in bytes. The minium size is given by the image size. To determine the image size use the read commands GetRoi1Width and GetRoi1Height . The minimum size of the buffer is give by $iRetBuf = \text{width} \times \text{height} \times (\text{sizeof}(\text{POINT3D}) + \text{sizeof}(\text{uint16_t}))$
Parameter 4	<code>const char* chMode</code> : default (nullptr): PointcloudFormat XYZI (see section 5.2) "XYZIC": PointcloudFormat PointXYZIC (see section 5.3)
Parameter 5	<code>int iTimeout</code> : Timeout in [ms] before the operation is cancelled
Response	<p>The function returns:</p> <ul style="list-style-type: none"> • <code>ETHERNETSCANNER3D_OK</code> (0) in case of successful operation • <code>ETHERNETSCANNER3D_SENSORHANDLENULLPOINTER</code> (-3) if the sensor handle is a null pointer • <code>ETHERNETSCANNER3D_UNKNOWNSENSORHANDLE</code> (-2) if the pointer is not the sensor handle • <code>ETHERNETSCANNER3D_ARGUMENTNULLPOINTER</code> (-11) if one of the arguments is a null pointer • <code>ETHERNETSCANNER3D_RETURNBUFFERTOOSMALL</code> (-13) if the return buffer is too small • <code>ETHERNETSCANNER3D_SENSORNOTCONNECTED</code> (-4) if the sensor is not connected • <code>ETHERNETSCANNER3D_SENSORCOMMANDTIMEOUT</code> (-6) if the timeout is reached • <code>ETHERNETSCANNER3D_IMAGESTACKNOTCOMPLETE</code> (-102) if there is no or a corrupted image stack • <code>ETHERNETSCANNER3D_SENSORDATABASENOTLOADED</code> (-105) if the sensor data base is not loaded • <code>ETHERNETSCANNER3D_WRONGACQUISITIONMODE</code> (-32) if the sensor is in Live Camera Mode
Description	This function is used to get the point cloud data. The ShapeDrive 3D sensor should be in stack mode (3D mode, please refer to section 7.18).

6.7 Get Camera Image

Command	int EthernetScanner3D_GetCameraImage(void *pEthernetScanner3D, void *pRetBuf, int iRetBuf, const char* chMode, int iTimeOut)
Parameter 1	void *pEthernetScanner3D: The sensor handle
Parameter 2	void *pRetBuf: A pointer to the return buffer
Parameter 3	int iRetBuf: The return buffer size in bytes
Parameter 4	const char* chMode: Currently unused
Parameter 5	int iTimeOut: Timeout in [ms] before the operation is cancelled
Response	<div>The function returns:</div> <ul style="list-style-type: none">• ETHERNETSCANNER3D_OK (0) in case of successful operation• ETHERNETSCANNER3D_SENSORHANDLENULLPOINTER (-3) if the sensor handle is a null pointer• ETHERNETSCANNER3D_UNKNOWNSENSORHANDLE (-2) if the pointer is not the sensor handle• ETHERNETSCANNER3D_ARGUMENTNULLPOINTER (-11) if one of the arguments is a null pointer• ETHERNETSCANNER3D_RETURNBUFFERTOOSMALL (-13) if the return buffer is too small• ETHERNETSCANNER3D_SENSORNOTCONNECTED (-4) if the sensor is not connected• ETHERNETSCANNER3D_SENSORCOMMANDTIMEOUT (-6) if the timeout is reached• ETHERNETSCANNER3D_WRONGACQUISITIONMODE (-32) if sensor is in ImageStack Mode
Description	This function is used to get the camera image data. The ShapeDrive 3D sensor should be in live picture mode (please refer to section 7.18).



NOTE!

If the error code ETHERNETSCANNER3D_UNHANDLEDERROR (-1000) is returned, please contact support@wenglor.com

7. Write Data Commands

The commands are used together with the function [EthernetScanner3D_WriteData](#) (see section 6.5). If available the corresponding Get commands are listed below each Set command.

E.g. for many settings the following information can be requested:

- Current: Returns the current set value
- Default: Returns the default set value given by the factory setting
- Min: Returns the smallest allowed value for the command
- Max: Returns the largest allowed value for the command

Examples:

To get minimum exposure time use e.g.:

```
EthernetScanner3D_ReadData(device_, "GetExposureTimeMin", result, 100, 0)
```

To set the exposure time use e.g.:

```
EthernetScanner3D_WriteData(device_, "SetExposureTime=1000", 0)
```



NOTE!

To obtain the allowed value range for the command request "Min" and "Max" ensure that you set only valid parameters in the given range.

7.1 Sensor Database Path

Command	SetSdbPath=path
Parameter	String with file path to database
Description	Sets the sensor database path if the database is located outside the working directory of the application.
Get Commands	GetSdbPath

7.2 Load Sensor Database

Command	SetLoadSdb
Parameter	No parameter (in OfflineMode: filename or filepath+name of database)
Description	<p>Searches sensor database of connected sensor by its name (e.g. SDB_MLAS101_000042.bin) in the working directory or the directory specified in section 7.1 and loads it to the SDK.</p> <p>In OFFLINE MODE the function is used to initialize emulation of its corresponding sensor (see section 9). Therefore in this case the filename of the database has to be set as parameter (e.g. SetLoadSdb=C:\SDB_MLAS101_000042.bin).</p>
Get Commands	---

NOTE!

Starting from SDK version 1.4.0 or higher, the SDK validates the database in the working directory by comparing it with the database on the ShapeDrive 3D sensor. In SDK version 1.5.0, if the validation fails then the function EthernetScanner3D_WriteData returns error code



ETHERNETSCANNNER3D_WRONGSENSORDATABASE (-106). If no corresponding database file was found ETHERNETSCANNNER3D_SENSORDATABASENOTLOADED (-105) is returned.

Reason for a failed validation could be either the SDK does not find the database in the working directory, or the database in the working directory does not match the one on the device.

7.3 Load and Save Sensor Database

Command	SetLoadSdbFromSensor
Parameter	No parameter
Description	Loads the sensor database from the sensor and saves it in the working directory on the hard disk.
Get Commands	---

7.4 Exposure Time

Command	SetExposureTime=x
Parameter	To obtain the value range and the default use the corresponding Get commands. Only integer values are allowed.
Description	Exposure time is set in μs .
Get Commands	GetExposureTimeCurrent GetExposureTimeDefault GetExposureTimeMin GetExposureTimeMax

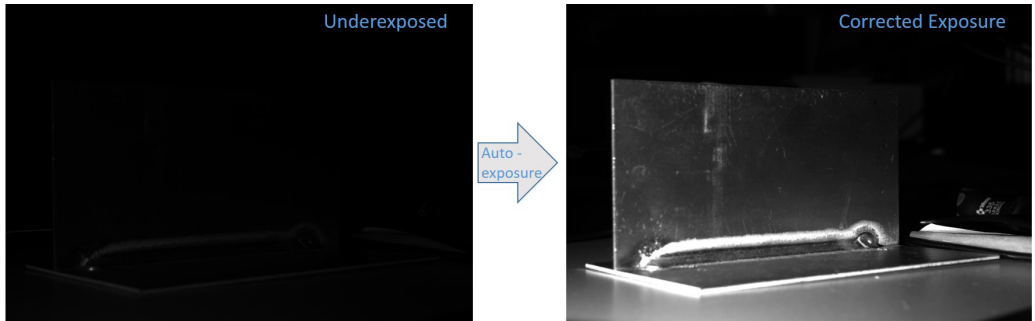
7.5 Gain

Command	SetGain=x
Parameter	To obtain the value range and the default use the corresponding Get commands. Only integer values are allowed.
Description	Gain is set in dB
Get Commands	GetGainCurrent GetGainDefault GetGainMin GetGainMax

7.6 Auto Exposure

Command	SetAutoExposure
Description	Computes and applies optimum exposure time and gain for the given scene. The adapted exposure time and gain can be obtained by the corresponding get commands for gain and exposure time. The auto exposure computation is only carried out once, immediately after the command was sent. If the scene has changed SetAutoExposure has to be called again.

Example:



7.7 Resize Factor

Command	SetSDKResizeFactor=x
Parameter	x: 0 or 1
Description	0: Disable resize factor 1: Enable resize factor This switch reduces the number of pixels by a factor given by SetSDKResizeFactorValue (Pseudo binning). The reduction leads to a shorter preprocessing time calculating the 3D point cloud.
Get Commands	GetSDKResizeFactorCurrent GetSDKResizeFactorDefault GetSDKResizeFactorMin GetSDKResizeFactorMax

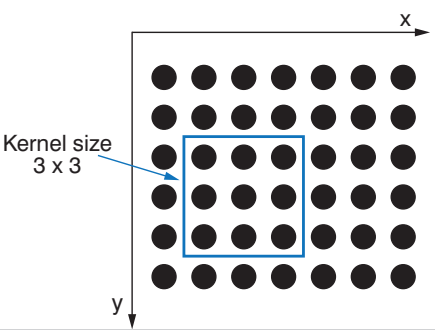
7.7.1 Resize Factor Value

Command	SetSDKResizeFactorValue=x
Parameter	To obtain the value range and the default use the corresponding Get commands. Only integer values are allowed.
Description	If set to 2 only each 2nd point in X and Y direction is considered for further processing, i. e. the amount of data is reduced by a factor of 4. Correspondingly if set to 3, the amount of data is reduced by a factor of 9.
Get Commands	GetSDKResizeFactorValueCurrent GetSDKResizeFactorValueDefault GetSDKResizeFactorValueMin GetSDKResizeFactorValueMax

7.8 Phase Image Prefilter

Command	SetSDKPhaseImagePrefilter=x
Parameter	x: 0 or 1
Description	0: Disable phase image prefilter 1: Enable phase image prefilter This filter can be used to average out high frequency intensity noise as for highly textured surfaces like polished metal surfaces with fine scratches or grooves in the scene. Using this filter the 3D point cloud is more smoothed. If enabled it increases the processing time of the point cloud calculation.
Get Commands	GetSDKPhaseImagePrefilterCurrent GetSDKPhaseImagePrefilterDefault GetSDKPhaseImagePrefilterMin GetSDKPhaseImagePrefilterMax

7.8.1 Phase Image Prefilter Kernel Size

Command	SetSDKPhaseImagePrefilterKernelSize=x
Parameter	To obtain the value range and the default value use the corresponding Get commands. Only odd integer values are allowed.
Description	<p>For example, a kernel size value of 3 creates a 3x3 average filter:</p> 
Get Commands	GetSDKPhaseImagePrefilterKernelSizeCurrent GetSDKPhaseImagePrefilterKernelSizeDefault GetSDKPhaseImagePrefilterKernelSizeMin GetSDKPhaseImagePrefilterKernelSizeMax

7.9 Confidence Filter

Command	SetSDKConfidenceFilter=x
Parameter	x: 0 or 1
Description	<p>0: Disable confidence filter 1: Enable confidence filter</p> <p>The confidence filter is used to filter out points with a confidence value below the threshold set by SetSDKConfidenceFilterThreshold. It is used to remove undesired points e.g. with artefacts or measurement errors due to environmental or geometric reasons. If enabled, a confidence value is computed for each pixel representing the reliability of the phase estimation. This can increase the pointcloud calculations processing time.</p>
Get Commands	GetSDKConfidenceFilterCurrent GetSDKConfidenceFilterDefault GetSDKConfidenceFilterMin GetSDKConfidenceFilterMax

7.9.1 Confidence Filter Threshold

Command	SetSDKConfidenceFilterThreshold=x
Parameter	Floating point value between 0 and 1
Description	Threshold setting the minimum required confidence for a point to be considered valid. The value has the format of a probability between 0 and 1 (e.g. 0.3).
Get Commands	GetSDKConfidenceFilterThresholdCurrent GetSDKConfidenceFilterThresholdDefault GetSDKConfidenceFilterThresholdMin GetSDKConfidenceFilterThresholdMax

7.10 Contrast Comparison Filter

Command	SetSDKContrastComparisonFilter=x
Parameter	x: 0 or 1
Description	0: Disable contrast comparison filter 1: Enable contrast comparison filter The contrast comparison filter compares for a given point the minimum and the maximum value of the phase images. If the contrast is below the setting in section 7.10.1 the point is rejected. If enabled it increases the processing time of the point cloud calculation.
Get Commands	GetSDKContrastComparisonFilterCurrent GetSDKContrastComparisonFilterDefault GetSDKContrastComparisonFilterMin GetSDKContrastComparisonFilterMax

7.10.1 Contrast Comparison Filter Min Phase

Command	SetSDKContrastComparisonFilterMinPhase=x
Parameter	To obtain the allowed value range and the default value use the corresponding Get commands. Only integer values are allowed.
Description	Sets the value for the phase contrast. A value of 0.1 and above is recommended.
Get Commands	GetSDKContrastComparisonFilterMinPhaseCurrent GetSDKContrastComparisonFilterMinPhaseDefault GetSDKContrastComparisonFilterMinPhaseMin GetSDKContrastComparisonFilterMinPhaseMax

7.11 Fading Compensation Filter

Command	SetSDKFadingCompensation=x
Parameter	x: 0 or 1
Description	0: Disable fading compensation filter 1: Enable fading compensation filter The fading compensation is an algorithm to handle not stable light output of the LED during the image stack acquisition.
Get Commands	GetSDKFadingCompensationCurrent GetSDKFadingCompensationDefault GetSDKFadingCompensationMin GetSDKFadingCompensationMax

NOTE!



In the old ShapeDrive SDK version 1.3.0, the default value of fading compensation filter was 1. In ShapeDrive SDK version 1.4.0 and above, the default value is 0.
In the SDK version earlier than 1.4.0 the fading compensation was automatically activated. Because the fading compensation can lead to artefacts it is now deactivated by default and can be activated by the user.

7.12 Outlier Filter

Command	SetSDKOutlierFilter=x
Parameter	x: 0 or 1
Description	0: Disable outlier filter 1: Enable outlier filter The outlier filter is used to remove/replace points which deviates significantly from the surrounding points. If enabled it increases the processing time of the point cloud calculation.
Get Commands	GetSDKOutlierFilterCurrent GetSDKOutlierFilterDefault GetSDKOutlierFilterMin GetSDKOutlierFilterMax

7.12.1 Outlier Filter Kernel Size

Command	SetSDKOutlierFilterKernelSize=x
Parameter	To obtain the value range and the default value use the corresponding Get commands. Only odd integer values are allowed.
Description	Defines the kernel area in which to look for outliers, e.g. if set to 5, the area is 5x5 points.
Get Commands	GetSDKOutlierFilterKernelSizeCurrent GetSDKOutlierFilterKernelSizeDefault GetSDKOutlierFilterKernelSizeMin GetSDKOutlierFilterKernelSizeMax

7.12.2 Outlier Filter Threshold

Command	SetSDKOutlierFilterThreshold=x
Parameter	To obtain the value range and the default use the corresponding Get command. Floating point values are allowed.
Description	Threshold value in mm. If the center point of the considered kernel area exceeds this value it is either labeled invalid or substituted by the median value of the area (see Outlier Filter Substitute).
Get Commands	GetSDKOutlierFilterThresholdCurrent GetSDKOutlierFilterThresholdDefault GetSDKOutlierFilterThresholdMin GetSDKOutlierFilterThresholdMax

7.12.3 Outlier Filter Substitute

Command	SetSDKOutlierFilterSubstitute=x
Parameter	x: 0 or 1
Description	0: Point is labeled invalid 1: Point is substituted by the median value of the area
Get Commands	GetSDKOutlierFilterSubstituteCurrent GetSDKOutlierFilterSubstituteDefault GetSDKOutlierFilterSubstituteMin GetSDKOutlierFilterSubstituteMax

7.13 PMedian Filter

Command	SetSDKPMedianFilter=x
Parameter	x: 0 or 1
Description	0: Disable PMedian filter 1: Enable PMedian filter Sorts the Z-value of all points in a range defined by SetSDKPMedianFilterKernelSize and replaces the focused point with the median value of the surrounding points. If enabled it increases the processing time of the point cloud calculation.
Get Commands	GetSDKPMedianFilterCurrent GetSDKPMedianFilterDefault GetSDKPMedianFilterMin GetSDKPMedianFilterMax

7.13.1 PMedian Filter Kernel Size

Command	SetSDKPMedianFilterKernelSize=x
Parameter	To obtain the value range and the default value use the corresponding Get commands. Only odd integer values are allowed.
Description	For example, a kernel size value of 3 creates a 3x3 median filter. A typical value is 5. The value can be increased for surfaces with a high dynamic like twinkling surfaces. It smoothes the point cloud which smoothes also edges.
Get Commands	GetSDKPMedianFilterKernelSizeCurrent GetSDKPMedianFilterKernelSizeDefault GetSDKPMedianFilterKernelSizeMin GetSDKPMedianFilterKernelSizeMax

7.14 MSAL2 Filter

Command	SetSDKMSAL2Filter=x
Parameter	x: 0 or 1
Description	0: Disable MSAL2 filter 1: Enable MSAL2 filter This filter works on all coordinates and smoothes out noisy surfaces without removing points but instead shifting points to more likely positions. If enabled it increases the processing time of the point cloud calculation.
Get Commands	GetSDKMSAL2FilterCurrent GetSDKMSAL2FilterDefault GetSDKMSAL2FilterMin GetSDKMSAL2FilterMax

7.14.1 MSAL2 Filter Kernel Size

Command	SetSDKMSAL2FilterKernelSize=x
Parameter	To obtain the value range and the default use the corresponding Get commands. Only odd integer values are allowed.
Description	Defines how many nearest neighbours are considered, typically it should be 9 [9...21].
Get Commands	GetSDKMSAL2FilterKernelSizeCurrent GetSDKMSAL2FilterKernelSizeDefault GetSDKMSAL2FilterKernelSizeMin GetSDKMSAL2FilterKernelSizeMax

7.14.2 MSAL2 Filter Iteration

Command	SetSDKMSAL2FilterIteration=x
Parameter	To obtain the value range and the default use the corresponding Get commands. Only integer values are allowed.
Description	Number of iteration. Typically, the more iterations, the smoother the result, however the runtime goes up with each iteration. A typical value is 4.
Get Commands	GetSDKMSAL2FilterIterationCurrent GetSDKMSAL2FilterIterationDefault GetSDKMSAL2FilterIterationMin GetSDKMSAL2FilterIterationMax

7.14.3 MSAL2 Filter Reduction Factor

Command	SetSDKMSAL2FilterReductionFactor=x
Parameter	To obtain the value range and the default use the corresponding Get commands. Only integer values are allowed.
Description	Reduces the input point cloud size in order speed up filter runtime. E.g. if x=2 the point size is reduced by a factor of 4.
Get Commands	GetSDKMSAL2FilterReductionFactorCurrent GetSDKMSAL2FilterReductionFactorDefault GetSDKMSAL2FilterReductionFactorMin GetSDKMSAL2FilterReductionFactorMax

7.15 SOR Filter

Command	SetSDKSORFilter=x
Parameter	x: 0 or 1
Description	0: Disable SOR filter 1: Enable SOR filter The Statistical Outlier Removal (SOR) Filter removes sparse outliers. Therefore for each point the average point to neighbours distance within a defined kernel (see section 7.15.1) is computed. Assuming a Gaussian distribution all points with a mean distance above the threshold defined by the global distances mean and n times the standard deviation sigma (see section 7.15.2) are rejected.
Get Commands	GetSDKSORFilterCurrent GetSDKSORFilterDefault GetSDKSORFilterMin GetSDKSORFilterMax

7.15.1 SOR Filter Kernel Size

Command	SetSDKSORFilterKernelSize=x
Parameter	To obtain the allowed value range and the default value use the corresponding Get commands. Only odd integer values are allowed.
Description	Specifies the size of a quadratic kernel in pixels. The kernel determines how many neighbours of a point are used to compute its average point to neighbour distance. E.g. a kernel size value of 3 creates a 3x3 filter window. A typical value is 9.
Get Commands	GetSDKSORFilterKernelSizeCurrent GetSDKSORFilterKernelSizeDefault GetSDKSORFilterKernelSizeMin GetSDKSORFilterKernelSizeMax

7.15.2 SOR Filter Sigma

Command	SetSDKSORFilterSigma=x
Parameter	To obtain the allowed value range and the default value use the corresponding Get commands. Only integer values are allowed.
Description	Multiplier which specifies how much times the standard deviation is accepted as a valid deviation from point clouds average point to neighbour distance. Points which have a higher deviation are rejected. $\text{RejectionThreshold} = \text{avgDist} + x * \text{StandardDeviation}$
Get Commands	GetSDKSORFilterSigmaCurrent GetSDKSORFilterSigmaDefault GetSDKSORFilterSigmaMin GetSDKSORFilterSigmaMax

7.15.3 SOR Filter Enable Smoothing

Command	SetSDKSORFilterSmoothingEnabled=x
Parameter	x: 0 or 1
Description	0: Disable smoothing 1: Enable smoothing Enables or disables smoothing of point cloud. If enabled points which have a Z distance below the smoothing threshold will be set to the kernels average Z value (smoothing has no effect on the rejection carried out by the SOR filter).
Get Commands	GetSDKSORFilterSmoothingEnabledCurrent GetSDKSORFilterSmoothingEnabledDefault GetSDKSORFilterSmoothingEnabledMin GetSDKSORFilterSmoothingEnabledMax

7.15.4 SOR Filter Smoothing Threshold

Command	SetSDKSORFilterSmoothingThreshold=x
Parameter	To obtain the value range and the default value use the corresponding Get commands. Floating point values are allowed.
Description	Smoothing threshold which specifies the maximum deviation from the kernels average Z value in Z direction in mm. Points with deviations <u>below</u> this threshold are set to the kernels average Z value.
Get Commands	GetSDKSORFilterSmoothingThresholdCurrent GetSDKSORFilterSmoothingThresholdDefault GetSDKSORFilterSmoothingThresholdMin GetSDKSORFilterSmoothingThresholdMax

7.16 Trigger Software

Command	SetTriggerSoftware=x
Parameter	x: 1
Description	Needed to start a 3D measurement.
Response	ETHERNETSCANNER3D_FIFOFULL (-100) if the number of already acquired but not yet processed image stacks is higher than 5.
Get Commands	---

7.17 Acquisition Start

Command	SetAcquisitionStart=x
Parameter	x: 0 or 1
Description	0: Stop acquisition 1: Start acquisition If Camera Mode (see section 7.18) is set to 0 (Live picture) the measurement starts immediately. If set to 1 (Stack) SetTriggerSoftware is needed.
Response	<u>Stop acquisition:</u> ETHERNETSCANNER3D_ACQUISITIONALREADYSTOPPED (-31) if the acquisition has already been stopped. <u>Start acquisition:</u> ETHERNETSCANNER3D_ACQUISITIONALREADYSTARTED (-30) if the acquisition has already been started.
Get Commands	---

7.18 Camera Mode

Command	SetCameraMode=x		
Parameter	x: 0 or 1	Default:	1
Description	0: Live picture 1: Stack (mode for 3D measurement)		
Get Commands	GetCameraModeCurrent GetCameraModeDefault GetCameraModeMin GetCameraModeMax		

7.19 Stack Acquisition Mode

Command	SetStackAcquisitionMode=x		
Parameter	x: 1 ... 6	Default:	1
Description	<p>In the old FW 1.0.x there are only two supported modes:</p> <p>1: Mode 1: (28 images per stack, maximum exposure time 20000 μs)</p> <p>2: Mode 2: (16 images per stack, maximum exposure time 20000 μs)</p> <p>In the new FW 1.1.x or higher there are six different stack acquisition modes:</p> <p>1: Mode 1: (28 images per stack, maximum exposure time 20000 μs for MLxS1xx with 5 MPix camera and 26000 μs for MLxS2xx with 12 MPix camera)</p> <p>2: Mode 2: (16 images per stack, maximum exposure time 20000 μs for MLxS1xx with 5 MPix camera and 26000 μs for MLxS2xx with 12 MPix camera)</p> <p>3: Mode 3: (28 images per stack, maximum exposure time 40000 μs)</p> <p>4: Mode 4: (16 images per stack, maximum exposure time 40000 μs)</p> <p>5: Mode 5: (28 images per stack, maximum exposure time 75000 μs)</p> <p>6: Mode 6: (16 images per stack, maximum exposure time 75000 μs)</p>		
Get Commands	GetStackAcquisitionModeCurrent GetStackAcquisitionModeDefault GetStackAcquisitionModeMin GetStackAcquisitionModeMax		

NOTE!

The command [SetStackAcquisitionMode](#) is a blocking command. The execution of the command could take up to 8 sec. (e.g. changing the stack acquisition mode from mode 1 to mode 5). During the execution of the command, the ShapeDrive 3D sensor does not process any further commands until it finishes processing the [SetStackAcquisitionMode](#) command. The ShapeDrive 3D Sensor will ignore executing the command if the device is already in the same stack acquisition mode.

It is recommended to call this command right before calling the command [SetAcquisition-Start](#).



7.20 Set LED

Command	SetLED=x		
Parameter	x: 0 or 1	Default:	1
Description	0: Disable LED 1: Enable LED Enables or disables the LED light temporarily while acquiring camera images. The lighting is reset to enabled after acquisition has been started again. It has to be called every time after camera acquisition is started using SetAcquisitionStart in order to disable lighting.		
Get Commands	---		

7.21 LED Power

Command	SetLEDPower=x		
Parameter	To obtain the value range and the default use the corresponding Get commands. Only integer values are allowed.		
Description	The command sets the LED power.		
Get Commands	GetLEDPowerCurrent GetLEDPowerDefault GetLEDPowerMin GetLEDPowerMax		

7.22 Image Rectification

Command	SetCameraImageDistortion=x		
Parameter	x: normal or undistorted	Default:	normal
Description	The 2D camera image is rectified if undistorted is set.		
Get Commands	GetCameraImageDistortion		

7.23 Bounding Box

Command	SetBoundingBoxEnabled=x		
Parameter	x: 0 or 1	Default:	1
Description	0: Bounding box disabled 1: Bounding box enabled Option to remove bounding box which limits the measurement volume to the volume with the best calibration (is equal to the data sheet volume). Points outside of the measurement volume given in the data sheet are less accurate.		
Get Commands	GetBoundingBoxEnabledCurrent GetBoundingBoxEnabledDefault GetBoundingBoxEnabledMin GetBoundingBoxEnabledMax		

7.24 Saving Point Cloud to Disk

7.24.1 Point Cloud Format

Command	SetPointCloudFormat=x		
Parameter	x: X, Y, Z, I, C, NN	Default:	XYZ
Description	X: x-coordinate in mm Y: y-coordinate in mm Z: z-coordinate in mm I: Intensity C: Confidence of each point NN: No NAN (Not a number) values The output ASCII format of the point cloud can be configured by combining the letters to arbitrary combinations like XYZICNN or XYZ.		
Get Commands	GetPointCloudFormat		

7.24.2 Saving Point Cloud

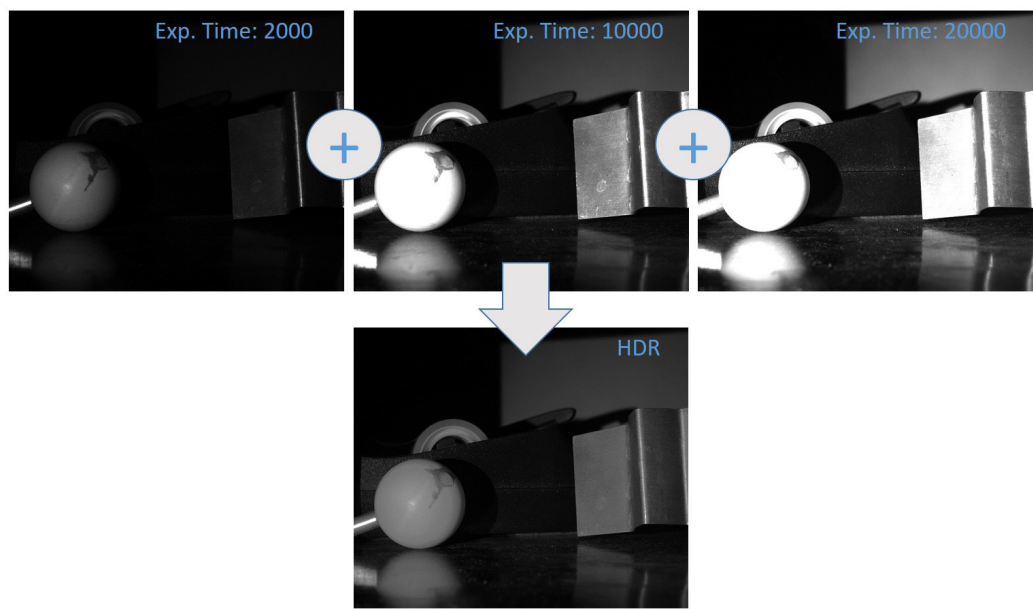
Command	SavePointCloud=filename		
Parameter	Filename		
Description	Filename of the pointcloud.		
Get Commands	---		

7.25 HDR Point Cloud

7.25.1 Enable HDR Mode

Command	SetMultiExposureEnabled=x		
Parameter	x: 0 or 1	Default:	0
Description	0: HDR disabled 1: HDR enabled Enables/disables the HDR (High Dynamic Range) mode which generates a pointcloud based on merging multiple exposures into a high dynamic range image stack. HDR mode makes it possible to generate high quality pointclouds of objects yielding very high contrasts not capturable with a single exposure.		
Get Commands	GetMultiExposureEnabledCurrent GetMultiExposureEnabledDefault GetMultiExposureEnabledMin GetMultiExposureEnabledMax		

Example:



7.25.2 Number of Point Clouds used for HDR

Command	SetMultiExposureNumber=x		
Parameter	x: 1,2 ... 5 (only integer values)	Default:	1
Description	Number of used point clouds for HDR point cloud.		
Get Commands	GetMultiExposureNumberCurrent GetMultiExposureNumberDefault GetMultiExposureNumberMin GetMultiExposureNumberMax		

7.25.3 Setting Exposure Time

Command	SetMultiExposureTime1=x		
Parameter	To obtain the value range and the default use the corresponding Get command. Only integer values are allowed.		
Description	Exposure time is set in μ s for first point cloud in HDR mode.		
GetCommands	GetMultiExposureTime1		

Command	SetMultiExposureTime2=x
Parameter	To obtain the value range and the default use the corresponding Get command. Only integer values are allowed.
Description	Exposure time is set in μs for second point cloud in HDR mode (only needed if number > 1).
Get Commands	GetMultiExposureTime2

Command	SetMultiExposureTime3=x
Parameter	To obtain the value range and the default use the corresponding Get command. Only integer values are allowed.
Description	Exposure time is set in μs for third point cloud in HDR mode (only needed if number > 2).
Get Commands	GetMultiExposureTime3

Command	SetMultiExposureTime4=x
Parameter	To obtain the value range and the default use the corresponding Get command. Only integer values are allowed.
Description	Exposure time is set in μs for fourth point cloud in HDR mode (only needed if number > 3).
Get Commands	GetMultiExposureTime4

Command	SetMultiExposureTime5=x
Parameter	To obtain the value range and the default use the corresponding Get command. Only integer values are allowed.
Description	Exposure time is set in μs for fifth point cloud in HDR mode (only needed if number > 4).
Get Commands	GetMultiExposureTime5

7.25.4 Setting Exposure Gain

Command	SetMultiExposureGain1=x
Parameter	To obtain the value range and the default use the corresponding Get command. Only integer values are allowed.
Description	Gain is set in dB for first point cloud in HDR mode.
Get Commands	GetMultiExposureGain1

Command	SetMultiExposureGain2=x
Parameter	To obtain the value range and the default use the corresponding Get command. Only integer values are allowed.
Description	Gain is set in dB for second point cloud in HDR mode (only needed if number > 1).
Get Commands	GetMultiExposureGain2

Command	SetMultiExposureGain3=x
Parameter	To obtain the value range and the default use the corresponding Get command. Only integer values are allowed.
Description	Gain is set in dB for third point cloud in HDR mode (only needed if number >2).
Get Commands	GetMultiExposureGain3

Command	SetMultiExposureGain4=x
Parameter	To obtain the value range and the default use the corresponding Get command. Only integer values are allowed.
Description	Gain is set in dB for fourth point cloud in HDR mode (only needed if number >3).
Get Commands	GetMultiExposureGain4

Command	SetMultiExposureGain5=x
Parameter	To obtain the value range and the default use the corresponding Get command. Only integer values are allowed.
Description	Gain is set in dB for fifth point cloud in HDR mode (only needed if number >4).
Get Commands	GetMultiExposureGain5

7.26 Save Point Cloud in TIFF Format

Command	SaveTIFF=filename.tiff
Parameter	Filename
Description	Saving point cloud in TIFF format, 3-layer tiff (x, y, z).
Get Commands	---

7.27 Save Image Stack to File

Command	SetSaveImageStack=filename
Parameter	Filename
Description	Saving image stack to file with format .bin for debugging (support).
Get Commands	---

7.28 Load Image Stack

Command	SetLoadImageStack=filename
Parameter	Filename or filepath + name
Description	Loading image stack from binary file to SDK ImageStack.
Get Commands	---

7.29 Save Settings

Command	SetSaveSettings=filename
Parameter	Filename or filepath + name
Description	Saving current user settings to a .set file.
Get Commands	---

7.30 Load Settings

Command	SetLoadSettings=filename
Parameter	Filename or filepath + name
Description	Loading user settings from .set file.
Get Commands	---

7.31 Save Acquisition State

Command	SetSaveAcquisitionState=filename
Parameter	Filename or filepath + name
Description	Saving current image stack and user settings to .sta file, e.g. to reconstruct sensor's point cloud generation with given stack and settings at a later time.
Get Commands	---

7.32 Load Acquisition State

Command	SetLoadAcquisitionState=filename
Parameter	Filename or filepath + name
Description	Loading image stack and user settings from .sta file, eg. to reconstruct sensor's point cloud generation with given stack and settings.
Get Commands	---

7.33 Settings Default

Command	SetSettingsDefault
Description	Resets all user settings to their default values.
Get Commands	---

7.34 Save HDR Image Stack

Command	SetSaveHDRImageStack=filename
Parameter	Filename or filepath + name
Description	Saving current multi exposure image stacks (see section 7.25) to binary file.
Get Commands	---

7.35 Load HDR Image Stack

Command	SetLoadHDRImageStack=filename
Parameter	Filename or filepath + name
Description	Loading multi exposure image stacks (see section 7.25) from binary file to SDK image stack.
Get Commands	---

7.36 Save Camera image to File

Command	SaveCameraImage=filename
Parameter	Filename
Description	Saving camera image to file with format .bmp .png .jpg. The format is configured via used filename extension (e.g. test.bmp is format BMP and test.png is format PNG).
Get Commands	---

7.37 Mask Image

7.37.1 Enable Mask Image

Command	SetMaskImageEnabled=x
Parameter	x: 0 or 1
Description	Enables the use of a custom mask image. To set path refer to section 7.37 to define ROI.
Get Commands	GetMaskImageEnabledCurrent GetMaskImageEnabledDefault GetMaskImageEnabledMin GetMaskImageEnabledMax

7.37.2 Mask Image Path

Command	SetMaskImagePath=filename
Parameter	Filename
Description	Filename of a black/white image in uncompressed bmp format. The resolution should be the same as the camera resolution. The image is used as mask to define the region of interest. White areas are evaluated and black not. Using this option decreases the computation time of the point cloud. If a path is set the mask image is enabled automatically. To disable it use SetMaskImageEnabled=0 .
Get Commands	GetMaskImagePath

7.38 Logging

7.38.1 Enable Logging

Command	SetFunctionLoggingEnabled=x		
Parameter	x: 0 or 1	Default:	0
Description	0: Logging disabled 1: Logging enabled Enables/disables logging function of SDK.		
Get Commands	GetFunctionLoggingEnabled		

7.38.2 Logging Filename

Command	SetFunctionLogFilename=filename
Parameter	Filename or path+filename
Description	Filename of logging file on disk.
Get Commands	GetFunctionLogFilename

8. Read Data Commands

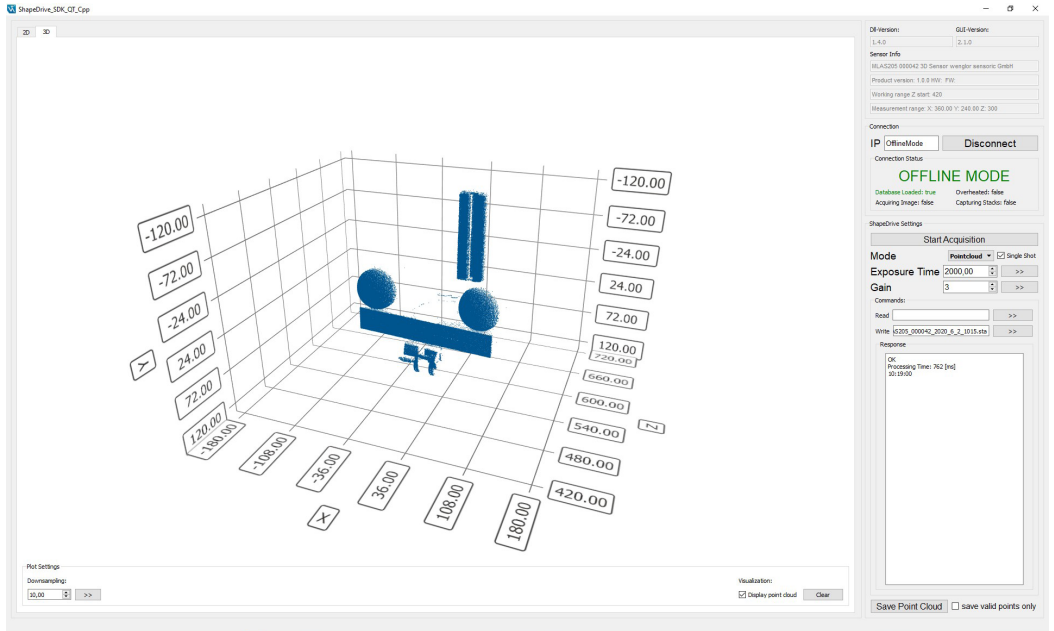
The commands are used together with the function EthernetScanner3D_ReadData.
The table below shows a list of read data commands which have no corresponding Set command.

Command	Description	Remarks
GetXmlDescriptor	Gets user settings in XML format	
GetSdbLoaded	Returns if sensor database is loaded	
GetTemperature	Gets the temperature of the sensor in °C	
GetGetCommands	Returns list of available GetCommands	
GetSetCommands	Returns list of available SetCommands	
GetFirmwareVersion	Gets the firmware version	
GetHardwareVersion	Gets the hardware version	
GetMacAddress	Gets the Mac address of the sensor	
GetOrderNumber	Gets the order number of the sensor (e.g. MLAS204)	
GetSerialNumber	Gets the serial number of the sensor (e.g. 001012)	
GetProducer	Gets the producer of the sensor	
GetSdbDownloadProgress	Gets the progress of database download from the sensor	
GetCameraSerialNumber	Returns serial number of camera	
GetMeasuringRangeX	Returns the width of the measurement volume in X direction	
GetMeasuringRangeY	Returns the height of measurement volume in Y direction	

GetMeasuringRangeZ	Returns the depth of measurement volume in Z direction	
GetWorkingRangeZ	Returns the distance in Z direction where the measurement volume starts	
GetRoi1Width	Gets the width of the region of interest	
GetRoi1Height	Gets the height of the region of interest	
ListDevices	Gets general information about the sensor, e.g.: <code><LIMA DIR="ReplyOk"</code> <code>CMD="DEVICE_SCANWENGLOR"</code> <code>ETHADDR="54:4a:05:0a:0d:0d"</code> <code>IPADDR="192.168.100.1"</code> <code>TCP_PORT="32001"</code> <code>ARTICLENUMBER="MLAS101"</code> <code>DEVICENAME="" /></code>	Can be used without being connected to sensor by passing nullptr instead of sensor handle
GetVersion	Gets the library version	
GetStacksPerSecond	Gets the frequency of image stacks acquisition.	
GetIntrinsicCameraParameter	Gets the intrinsic camera parameters, e.g.: <code><FocalLength></code> <code><first>3491.739746</first></code> <code><second>3506.620361</second></code> <code></FocalLength></code> <code><PrincipalPoint></code> <code><first>1263.248535</first></code> <code><second>1045.453857</second></code> <code></PrincipalPoint></code> <code><Alpha>0</Alpha></code> <code><Distortion></code> <code><k1>-0.042916</k1></code> <code><k2>0.317504</k2></code> <code><k3>0.000000</k3></code> <code><p1>0.001303</p1></code> <code><p2>0.000327</p2></code> <code></Distortion></code> <code></Camera></code> See for parameter definitions: https://docs.opencv.org/2.4/modules/calib3d/doc/camera_calibration_and_3d_reconstruction.html	

9. Offline Mode

The offline mode enables the user to test the effects of different filter settings on point cloud generation given a prior saved image stack without having a sensor connected. It can also be used to reconstruct the internal state (settings and acquired image data) of a ShapeDrive sensor e.g. for support/analysis purposes.



To generate data files that can be used in offline mode an image stack needs to be acquired with a connected ShapeDrive sensor. It is possible to save either image stack [SetSaveImageStack](#) (see section 7.27) or image stack with user settings [SetSaveAcquisitionState](#) (see section 7.31).

In order to start the offline mode, the IP argument in the [EthernetScanner3D_Connect\(..\)](#) (see section 6.1) has to be set to "OfflineMode" or "0.0.0.0". In the SDK demo this state is displayed as "OFFLINE MODE" in the connection status display and the bit5 in sensor status (see function [EthernetScanner3D_GetSensorStatus\(..\)](#)) is set to 1.

In offline mode a specific sensor is emulated by loading its sensor database. This is done by using the command [SetLoadSdb=<database name>](#) (see section 7.2). In this case the name or path+name of the desired database has to be passed explicitly. In the SDK demo successful initialization is displayed by showing the emulated sensors info in the "Sensor Info" display and "Database Loaded: true" in the "Connection Status" display.

After that, image stacks or acquisition states of the emulated sensor can be loaded using the commands [SetLoadImageStack](#) (see section 7.28) or [SetLoadAcquisitionState](#) (see section 7.32).

After a stack is loaded the point cloud can be generated equally to the regular operation mode with the function [EthernetScanner3D_GetPointCloud\(..\)](#) (see section 6.6). Using the function [EthernetScanner3D_GetCameraImage\(..\)](#) (see section 6.7) the sequence of images in the loaded image stack is returned. Filter settings affecting the point cloud generation can be changed as required using their corresponding commands.

Summary:

Preparation:

1. Save ImageStack acquired with connected sensor by using commands [SetSaveImageStack](#) (see section 7.27) or [SetSaveAcquisitionState](#) (see section 7.31).

Use offline mode:

2. Connect passing "OfflineMode" or "0.0.0.0" as IP in [EthernetScanner3D_Connect\(..\)](#) (see section 6.1).
3. Load database of the sensor that should be emulated by passing the databases name or path+name with the command [SetLoadSdb= <database name>](#) (see section 7.2).
4. Load image stack or acquisition state acquired with emulated sensor with the commands [SetLoadImageStack](#) (see section 7.28) or [SetLoadAcquisitionState](#) (see section 7.32).
5. Compute and read the point cloud or stack images using the function [EthernetScanner3D_GetPointCloud](#) or [EthernetScanner3D_GetCameraImage](#) (see section 6.6 and 6.7).